

support frame. If used, weld procedure must be preapproved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

Truss Pipe Wall Station A * Thickness (6) Туре Left Right 619+02 0.279" 25'-11" 19'-34

from 2" plate (rolling direction vertical). All cut faces

on underside at each end of bracing pipes. Alternately,

holes may be provided in wall of pipe column. All vent

sections shall be hot dip galvanized after fabrication.

Sign Structures Manual. Nonstandard applications must

have dimensions verified or amended as appropriate.

Painting is not permitted. See Base Sheet OS-A-1.

holes shall be drilled and de-burred, typ.

to be ground to ANSI Roughness of 500 μin or less.

1 20 11						
-iL	ISER NAME =	DESIGNED -		BLB	REVISED	-
-		CHECKED -		BAB	REVISED	-
P	LOT SCALE =	DRAWN -		BCD	REVISED	-
P	LOT DATE =	CHECKED -		BLB	REVISED	-

4'-0"

5'-7"

*** Dimensions based on existing drawings, to be verified in the field.

6'-534'

434

8'-3"

9/2"

STATE OF ILLINOIS **OVERHEAD SIGN REHABILITATION**

OVERHEAD SIGN STRUCTURES SUPPORT FRAME FOR ALUMINUM TRUSS SHEET NO. 3 OF 11 SHEETS

Refer to existina drawinas COUNTY TOTAL SHEE NO. SECTION 2010-114-SG WILL 55 CONTRACT NO. 60M48

0S-A-6

TLE NAME

Existina

4'-6"

5'-64"