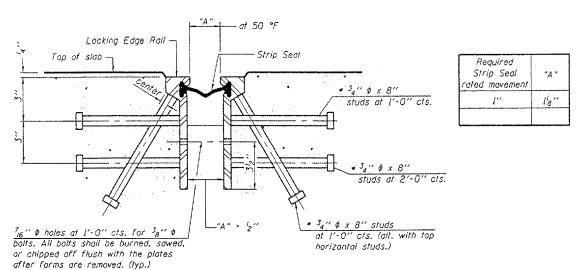
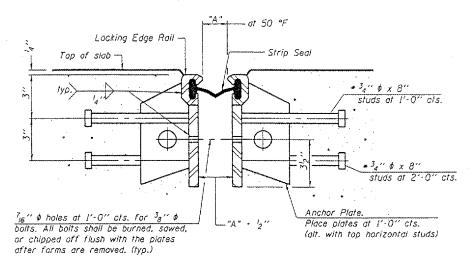
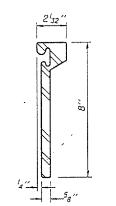
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

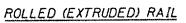


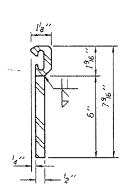


SECTION THRU WELDED RAIL EXP. JOINT

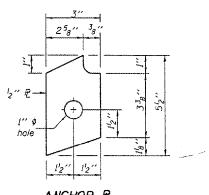
(54 Studs Required-Stage I, 46 Studs Required-Stage II) (34 Anchor Plates Required-Stage I), (28 Anchor Plates Required-Stage II)







WELDED RAIL

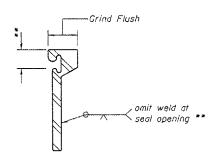


ANCHOR P (for welded rail,

LOCKING EDGE RAILS

* Granular or solid flux filled headed studs conforming to

Article 1006.32 of the Std. Specs., automatically end welded.



SECTION THRU ROLLED RAIL EXP. JOINT

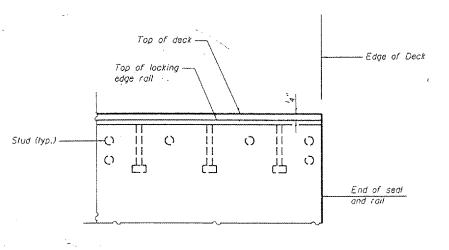
(88 Studs Required-Stage I)

(74 Studs Required-Stage II)

LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

DESIGNED	8WP	THOUVENOT, WADE &
CHECKED	ALN	MOERCHEN, INC
DRAWN	8WP	COMPGNATE OFFICE
CHECKED	KPC	SMANSEAL ILLINOIS 62226 TEL (618) 624-4488 FAX (618) 624-6688 E-MAIL: COMPANIENCION



END TREATMENT ELEVATION

(Showing Rolled Roll, Welded Roll Similar)

P-EET F.A.P. (1198-3)(33 18 14 SHEETS TAZEWELL FEG. MONG DIRT, NG. 7 ILLIMOTE FEG. NIR PROJECT

Contract # 68415

GENERAL NOTES
The strip seal shall be made continuous and shall have a minimum thickness of $\frac{1}{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications

PREFORMED JOINT STRIP SEAL ILLINOIS ROUTE 9 OVER PRAIRIE CREEK F.A.P. ROUTE 693 SECTION (119B-3)1 TAZEWELL COUNTY SN 090-0061