GENERAL NOTES

ROUTE NO.	SEC.	COUNTY	TOTAL	SHEET NO.
FAP 734 (IL 251)	(4MFT)R	Winnebago	353	10
FED ROAD DIST. NO.	ILLINOIS	PROJECT		

The removal of Hot-Mix Asphalt Surfacing not on a rigid type base removed in conjunction with the base shall be removed as EARTH EXCAVATION. The removal of Hot-Mix Asphalt Surfacing on a rigid type base removed in conjunction with the base shall be included in the contract unit price for PAVEMENT REMOVAL of the type specified.

Mulch on temporary seeding Class 7 shall be MULCH METHOD 2.

Previously pugmilled stockpiles of "Type A" older than 1 month will not be approved for use until a moisture check is run to verify moisture content. Material shipped to projects without being tested will not be accepted.

The subgrade on this project, exclusive of rock cut areas is scheduled to be improved to a 300 mm (12") depth according to Mechanistic Pavement Design. The areas scheduled to be improved to a depth greater than 300 mm (12") are estimated based on the original geotechnical investigation. The subgrade shall be processed in accordance with Article 301.03 of the Standard Specifications before the engineer shall determine the limits and the additional thickness of improvement required, if any. Any additional undercutting required after this evaluation shall be paid for as EARTH EXCAVATION.

Except for the top 75 mm (3"), all aggregate bases and subbases 300 mm (12") in thickness shall be constructed of aggregate gradation CA-2. If the specified thickness exceeds 300 mm (12"), the bases or subbases shall be constructed of topsize 150 mm (6") breaker-run crushed stone with 70% to 90% by weight, passing the 4" sieve and 15% to 40% by weight, passing the 50 mm (2") size sieve, except for the top 75 mm (3"). The breaker-run crushed stone shall be reasonably uniformly graded from coarse to fine and be taken from a quarry ledge capable of producing Class "D" quality aggregate. The top 75 mm (3") shall be gradation CA-6 or CA-10 regardless of thickness. The water necessary to achieve compaction in all but the top 75 mm (3") layer may be added after the subbase or base course is placed on the grade.

When laying out for patching, the minimum distance between new patches (saw cut to saw cut) shall be 4.6 m (15 feet). When patch spacing is less than 4.6 m (15 feet), the pavement between patches shall also be removed and replaced.

All mandatory joint sealing for Class A, Class B, and Class B (Hinge Jointed) patches as shown on the plans will not be measured for payment. Optional sawing of the joint for the sealant reservoir will not be measured for payment.

For all concrete patching that will not be resurfaced, the concrete shall be struck off flush with the existing pavement surface at each end of the patch.

The Engineer reserves the right to check all patches for smoothness by the use of a 10' rolling straight edge set to a 3/16" tolerance in the wheel paths. Any patch areas higher than 3/16" must be ground smooth with an approved grinding device consisting of multiple saws. The use of bushhammer or other impact devices will not be permitted. Any patch with depressions greater than 3/16" shall be repaired in a manner approved by the Engineer.

The mandatory saw cuts for pavement patching are:

<u>Class A Patch</u>: Cut two transverse saw cuts at each end of the patch; one full depth and one partial depth. The longitudinal edges of the patch shall be cut full depth. When the patch is adjacent to a pcc shoulder, two saw cuts along the shoulder will be required.

<u>Class B Patch</u>: Cut two transverse saw cuts outlining the patch and one transverse pressure relief saw cut. The longitudinal edges of the patch shall be cut full depth. When the patch is adjacent to a pcc shoulder, two saw cuts along the shoulder will be required.

The mandatory saw cuts will be paid for at the contract unit price per Meter (Foot) for SAW CUTS.

Cost of removal and disposal of material from the temporary patch shall be included in AGGREGATE BASE COURSE. TYPE B.

The existing hot-mix asphalt surface on private and commercial entrances shall be bladed off or milled and disposed of outside the project limits. The cost of the blading, milling, rolling, and disposal is included in the contract unit price for INCIDENTAL HOT-MIX ASPHALT SURFACING.

The following Mixture Requirements are applicable for this project:

Mixture Uses(s):	Level Binder	Surface	Binder
PG;	SBS PG 70-22	SBS 70-22	PG 64-22
Design Air Voids	4.0% @ N50	4.0% @ N70	4.0% @ N70
Mixture Composition (Gradation Mixture)	IL 4.75	IL 9.5 or IL 12.5	IL 19.0
Friction Aggregate	N/A	D	N/A
20 Year ESAL	5.9	5.9	N/A

The Contractor shall place temporary hot-mix asphalt tapers along all sides of the utility structures protruding above the milled surface. The temporary tapers shall extend 2' outside of the castings, except for the approach side to traffic shall have a 4' taper length. Hot-mix asphalt meeting the approval of the Engineer shall be used, no cold millings will be allowed. The cost of the material, placement, maintenance, removal and disposal of said work will be included in the Pay Item for Hot-Mix Asphalt Surface Removal.

The Contractor will be required to furnish 140 mm (5 1/2") high brass stencils as approved by the Engineer and install stationing at 250' intervals. Stationing shall be placed on both lanes of 2-lane highways and on the outside lanes in both directions on 4-lane highways. The stations shall be placed 150 mm (6") inside the pavement marking edge. This work will be included in the cost of the pavement.

The contractor shall submit four copies of the required shop drawings for review and approval to the Bureau of Bridges and Structures, 2300 South Dirksen Parkway, Springfield, IL 62764. After approval of initial submittal, the contractor shall submit one set of shop drawings to Dave Lippert, Engineer of Materials, 126 East Ash Street, Springfield, IL 62706, and eight (8) sets of shop drawings to be distributed to:

District 2 District Engineer (1)
Fabricator (1)
Contractor (2)
Résident Engineer (2)
District 2 Bureau of Materials (2)

Precast grated inlet specials may be substituted in lieu of cast-in-place units with floors upon receipt of manufacturer's shop drawings which have been approved by the Department. The Contractor shall be responsible for verifying necessary dimensions on the existing drainage structure required for the attachment. No additional cost for this substitution shall be allowed.

Noses of curbed corner islands noted as 1 & 2 on Highway Standard 606301 shall be ramped unless the curb function is for the protection of pedestrians, signals, light standards or sign truss supports.

Use M-15 15 (M-6.06) or M-10.15 (M-4.06) curb and gutter on all sides of islands when island is offset shoulder width, but offset should not be greater than 2.4 m (8 feet) edge to face.

Use M-15 (M-6) curb on islands when located adjacent to a highway with speeds of 70 kmk/h (45 mph) or less.

Program #5 (Arch. Size) Enlarge 200% nlarge 107%