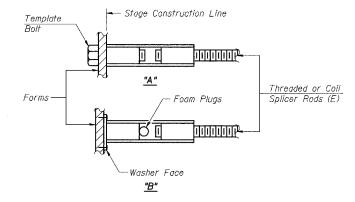


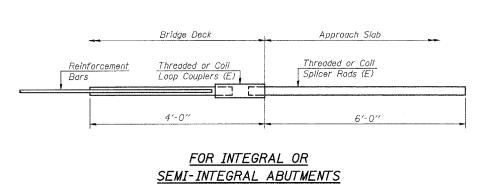
** Heavy Hex Nuts conforming to ASTM

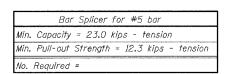
A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

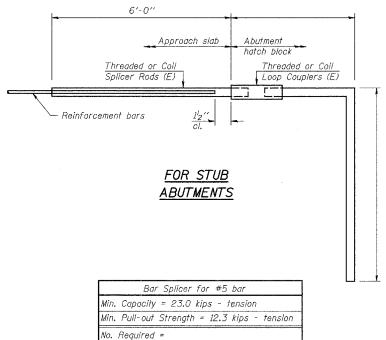
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.





BSD-1

11-1-06



NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.
All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

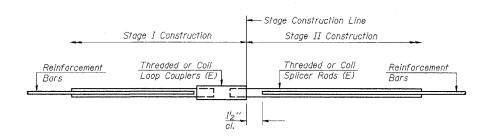
Minimum Capacity (Tension in kips) = 1.25 x fy x A_t

(Lension in kips)

Minimum *Pull-out Strength = 0.66 x fy x A_t (Tension in kips)

Where $fy = \underline{Y}$ ield strength of lapped reinforcement bars in ksi. A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

| | BAR SPLICER ASSEMBLIES | | | | | | |
|---------------------------|------------------------------------|-----------------------|--|--|--|--|--|
| | | Strength Requirements | | | | | |
| Bar Size to be Spliced | Splicer Rod or Dowel Bar Length | | Min. Pull-Out Strength kips - tension | | | | |
| #4 | 1′-8′′ | 14.7 | 7.9 | | | | |
| #5 | 2'-0" | 23.0 | 12.3 | | | | |
| #6 | 2'-7" | 33.1 | 17.4 | | | | |
| #7 | 3′-5″ | 45.1 | 23,8 | | | | |
| #8 | 4'-6'' | 58.9 | 31.3 | | | | |
| #9 | 5′-9″ | 75.0 | 39.6 | | | | |
| #10 | 7'-3'' | 95.0 | 50.3 | | | | |
| #11 | 9'-0'' | 117.4 | 61,8 | | | | |



STANDARD

| Bar Size | No. Assemblies Required | Location |
|-------------|----------------------------|-----------|
| #5 | 8 | Deck |
| #6 | 3 | Abutments |
| | | |
| | | |
| | | |

BAR SPLICER ASSEMBLY DETAILS US 20 WB RAMP OVER SILVER CREEK FA 401 (US 20) SECTION 177-4B-3 STEPHENSON COUNTY STRUCTURE NUMBER 089-0060

* Various

ILLINOIS CONTRACT NO. 64D99

FED. ROAD DIST. NO. | ILLINOIS FED. AID PROJECT

SECTION

** (106BR)M, (4B-2)M & 177-4B-3)M COUNTY

Various 26 26

| FILE NAME = | USER NAME = linkdj | DESIGNED - | REVISED - | | 1 | | |
|--|--------------------------------------|-------------|-----------|------------------------------|--------------|------------------------------|--------|
| O:\BR\CADD plans\Various Counties\Contract #64D99 2008 expansion joints\0080028. | | DRAWN - | REVISED - | STATE OF ILLINOIS | Bar Splicers | | |
| | PLOT SCALE = 50.0000 '/ IN. | CHECKED - | REVISED - | DEPARTMENT OF TRANSPORTATION | · | | |
| | PLOT DATE = Set Mar 15 11:13:19 2008 | DATE - | REVISED - | ' | SCALE: None | SHEET NO. 5 OF 5 SHEETS STA. | TO ST. |
| | | | | <u> </u> | | | |