

FRONT

washer under nut.

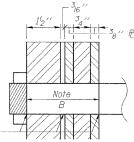
ROCKER BOLSTER

(Two required)

<u>SIDE</u>

BILL OF MATERIAL

Item	Unit	Total
Floor Drains (Special)	Each	12
Steel Bearing Assembly	Each	4
Anchor Bolts, 14"	Each	12
Fixed Hinge Pin Assembly	Each	4

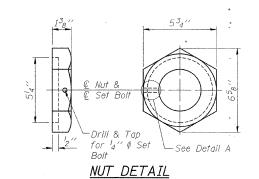


Silicone Sealant suitable for Structural Steel (See Note A)

TYPICAL SECTION THRU HINGE PIN ASSEMBLY

NOTE A: Apply 38" bead to face of pin plates immediately before completion of the remaining arch installation. Place sealant around nuts after installation. Sealant shall be suitable for prolonged exterior exposure without losing flexibility or adhesion to painted steel surfaces. Proposed products shall be subject to department's acceptance based on documented testing or other evidence.

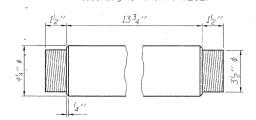
NOTE B: Nominal pin diameter shall be as shown on the drawings. pin material shall be sae 8620 in accordance with Article 1006.04 of the Standard Specifications, Threads shall be 6 un class 2a/2b.



(Recess One Nut Only)

¹₄'' ¢ Hex Head Set Bolt (tighten firmly against Neoprene Pad. 12 Required 3₁₆ "x 4" Thick Neoprene Pad 12 Required

DETAIL A Set Bolt shall conform to the requirements of ASTM A307 and shall be galvanized according to AASHTO M232.



PIN DETAIL

BOLSTERS & FLOOR DRAINS T.R. 271A OVER WEST BUREAU CREEK STATION 60+00 S.N. 006-4376

WHA #1066D05

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TOTAL SHEET NO. F.A.S. RTE. SECTION COUNTY STRUCTURAL 188 05-00195-00-BR BUREAU 127 SHEET NO.6C OF 13C SHEETS CONTRACT NO. 87380 FED. ROAD DIST. NO. 7 | ILLINOIS FED. AID PROJECT BRS-0188(118)

All steel deck drains, attachments & Bolsters shall be painted in accordance with & included in the cost of "Cleaning & Painting Steel Bridge".

Steel tube (HSS 6 x 3 x $^{l}_{2}$) shall be Hot dipped Galvanized in accordance with AASHTO M 232.

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified.

Anchor bolts may be either cast in place or installed in holes drilled after the supported member is in place.

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.