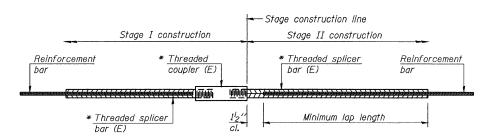
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



STANDARD BAR SPLICER ASSEMBLY

| Minimum Lap Lengths | | | | | |
|---------------------------|---------|---------|---------|---------|--|
| Bar size to be spliced | Table 1 | Table 2 | Table 3 | Table 4 | |
| 3, 4 | 1'-5'' | 1'-11'' | 2'-1" | 2'-4" | |
| 5 | 1'-9'' | 2'-5'' | 2'-7'' | 2'-11'' | |
| 6 | 2'-1'' | 2'-11'' | 3'-1'' | 3'-6" | |
| 7 | 2'-9'' | 3'-10'' | 4'-2" | 4'-8'' | |
| 8 | 3′-8′′ | 5′-1′′ | 5′-5′′ | 6'-2'' | |
| 9 | 4'-7'' | 6′-5′′ | 6'-10'' | 7′-9′′ | |

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

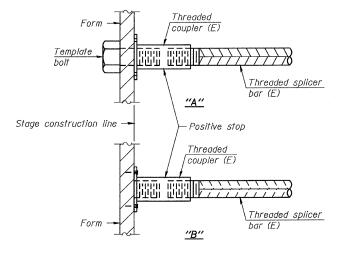
Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length + $1_2'''$ + thread length

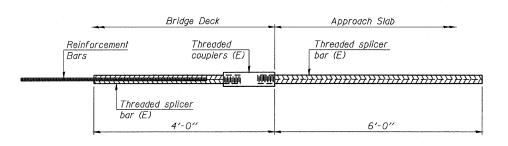
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

| Location | Bar size | No. assemblies required | Table for minimum lap length |
|----------|-------------|----------------------------|---------------------------------|
| | | | |
| | | | |
| | | | |



INSTALLATION AND SETTING METHODS

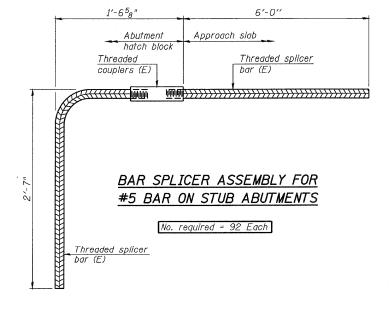
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

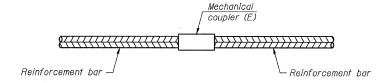
No. required =

S.CHELBIAN DESIGNED J.BRISB0IS S.CHELBIAN DRAWN J.GRAINAWI CHECKED



ROUTE NO. SECTION COUNTY TOTAL SHEETS SHEET NO. SHEET NO. 40 180 47 SHEETS FAP 301 177-2 STEPHENSON 386 FED. RDAG DIST. NO. 7 ILLINOIS FED. AID PR

Contract No. 64799



STANDARD MECHANICAL SPLICER

| Location | Bar size | No. assemblies required |
|----------|-------------|----------------------------|
| | | |
| | | |
| | | |

NOTES

- Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.
- 2. All reinforcement shall be lapped and tied to the splicer bars.
- Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.
- 4. See special provision for Mechanical Splicers.
- See approved list of bar splicer assemblies and mechanical splicers for

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS F.A.P. ROUTE 301 SECTION 177-2B-1 STEPHENSON COUNTY



STATION 540+65.71 STRUCTURE NO. 089-0082