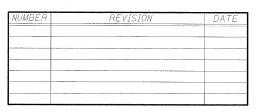
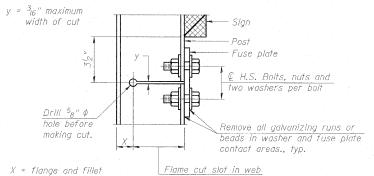


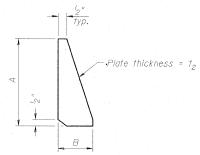
# SECTION D-D



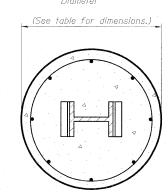


and saw cut flange

### DETAIL H



## STIFFENER PLATE DETAIL



## SECTION C-C

### **GENERAL NOTES**

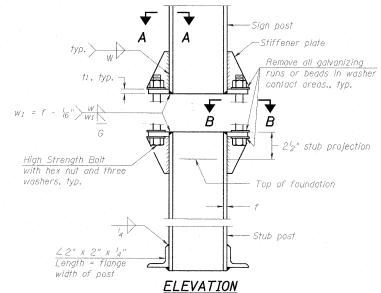
Posts shall be plumbed by using shims with post-to-stub post connection bolts snug tight only. Final tightening of all High Strength Bolts shall be in accordance with Article 727.05 and threads at the junction of the bolt and nut shall be burred or center punched to prevent the nut from loosening.

LOADING: 80 m.p.h. wind with 30% gust factor, normal to sign.

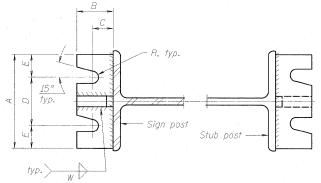
DESIGN STRESSES: Structural steel - 20,000 p.s.i. Reinforcing steel - 20,000 p.s.i. Concrete - 1,400 p.s.i. Footing soil pressure - 2,000 p.s.f.

After fabrication, the post, fuse plate and upper 6", min. of the stub post shall be hot-dip galvanized in accordance with AASHTO MIII. All bolts, nuts and washers shall be hot-dip galvanized in accordance with AASHTO M232.

Work this sheet with Base Sheet BAW-A-2.

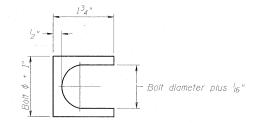


# SIGN POST & STUB POST



## SECTION A-A

#### SECTION B-B



### SHIM DETAIL

Furnish two 0.01" thick and two 0.03" thick stainless steel or brass (ASTM B36) shims per post.

(Sheet 1 of 2)

### BREAK-AWAY WIDE FLANGE STEEL SIGN POST DETAILS

BAW-A-1	12-1-08		L		·	
NAME =	USER NAME = TKluegel	DESIGNED	-	IDOT CELL	REVISED -	
F12-SHT-SIGNDETAIL11.dgn		DRAWN	-	IDOT CELL	REVISED -	
	PLOT SCALE = 1:1	CHECKED	-	IDOT CELL	REVISED -	
	PLOT DATE = 3/8/2011	DATE		2/4/11	REVISED -	

STATE OF ILLINOIS

							F.A.I RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
							55	99-2HB-2B-1	WILL	756	315
							CONTRACT	NO.	60F12		
SCALE:	SHEET NO.	OF	SHEETS	STA.	TO STA		FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT				

**DEPARTMENT OF TRANSPORTATION**