

STANDARD BAR SPLICER ASSEMBLY

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Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1"	2'-4"	2'-3"	
5	1'-9''	2'-5"	2'-7"	2'-11''	2'-10''	
6	2'-1"	2'-11''	3'-1''	3′-6′′	3'-4''	
7	2'-9"	3′-10′′	4'-2''	4'-8''	4'-6''	
8	3'-8''	5'-1''	5′-5″	6'-2''	5′-10′′	
9	4'-7"	6'-5"	6'-10"	7'-9"	7'-5"	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

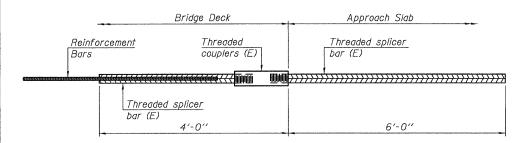
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length + $1^l_2{}^{\prime\prime}$ + thread length

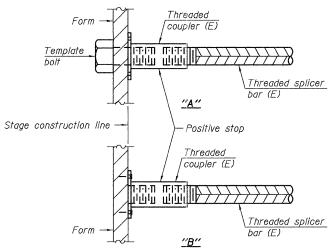
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

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Structure	Location	Bar	No. assemblies	Table for minimum
Number	Location	size	required	lap length
081-0097	West Abutment	#6	14	4
081-0097	East Abutment	#6	14	4
081-0097	West Hinge	#6	20	3
081-0097	East Hinge	#6	20	3
081-0098	West Abutment	#6	14	4
081-0098	East Abutment	#6	14	4
081-0098	West Hinge	#6	20	3
081-0098	East Hinge	#6	20	3



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =

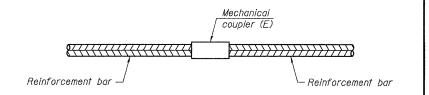


INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

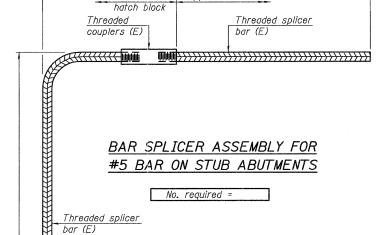
(E): Indicates epoxy coating.

Abutment



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



6'-0"

Approach slab

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

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