

at 1'-0" cts.

\*3<sub>4</sub>'' \phi x 8'' studs

at 2'-0" cts.

SECTION THRU ROLLED RAIL JOINT \* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

at 2'-0" cts.

SECTION THRU WELDED RAIL JOINT

 $\frac{3^{l}4'' \text{ at}}{50^{\circ} \text{ F.}}$ 

 $^{7}_{16}$  "  $\phi$  holes at 4'-0" cts. for  $^{3}_{8}$ "  $\phi$ 

bolts. All bolts shall be burned, sawed,

or chipped off flush with the plates

after forms are removed, typ.

 $^{7}_{16}$   $^{\prime\prime}$   $\phi$  holes at 4'-0'' cts. for  $^{3}_{8}$   $^{\prime\prime}$   $\phi$ 

or chipped off flush with the plates

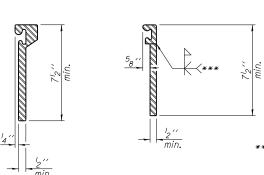
after forms are removed, typ.

NOTES:

bolts. All bolts shall be burned, sawed,

- 1. The strip seal shall be made continuous and shall have a minimum thickness of  $\frac{1}{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.
- 2. The Locking Edge Rails depicted are conceptual only, except for the minimum dimensions shown. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities.
- 3. The manufacturer's recommended installation methods shall be followed.

- 4. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.
- 5. All steel components except expansion joint plates and attached bars shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.
- 6. Maximum space between rail segments shall be  ${}^{3}_{16}$ ", sealed with a suitable sealant. Joints in rails within 10 ft. of curbs shall be welded.



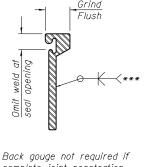
SECTION THRU

ROLLED RAIL JOINT

AT SIDEWALK

*ROLLED* EXTRUDED RAIL WELDED RAIL

LOCKING EDGE RAIL



\*\*Cost shall be included with

At East Abut. and West Abut. attach cover plate to the

Ramp Pavement with 1/2"\$ S.S. CTSK capscrew with

concrete insert at 1'-0" cts.

Preformed Joint Strip Seal

\*\*\* Back gouge not required if complete joint penetration is verified by mock-up.

## LOCKING EDGE RAIL SPLICE

all be

•	
	The inside of the locking edge rail groove shall
<u>LS</u>	free of weld residue.
<u></u>	Rolled rail shown, welded rail similar.

**AECOM** 

DESIGNED - DEV REVISED USER NAME = dunkerleyb CHECKED DD REVISED DRAWN DEV REVISED LOT DATE = 12/17/2013 CHECKED חח REVISED

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**  **EXPANSION JOINT DETAILS** STRUCTURE NO. 016-1711 SHEET NO. S-26 OF S-47 SHEETS

F.A.I. RTE. SECTION COUNTY 90/94/290 2013-036R COOK 256 118 CONTRACT NO. 60W71

Foot

BILL OF MATERIAL

Preformed Joint Strip Seal

1012"

SECTION THRU

WELDED RAIL JOINT

AT ADA RAMP

1/4" Thick Slip

Resistant Cove

Plate with 45°

Top of slab or

top of sidewal

Chamfers\*\*