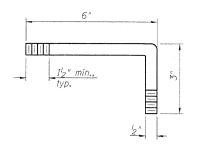


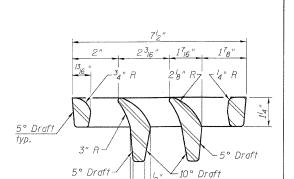
BOLT HOLE DETAIL

34"

SECTION B-B



ANCHOR STUD DETAIL



 F.A.I. RTE.
 SECTION
 COUNTY
 TOTAL SHEETS
 SHEET NO.

 70
 60-10K-1,60-10HB
 MADISON
 420
 253

TO STA. FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT

COUNTY TOTAL SHEET NO.

CONTRACT NO. 76709

VANE GRATE DETAIL

NOTES:

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval.

The Contractor shall take appropriate measures to assure that

Protective Coat is not applied to the scupper. Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-11.

BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Drainage Scupper, DS-11	Each	4

SHT. S-35 OF S-68 STV Incorporated

ILLINOIS DEPARTMENT OF TRANSPORTATION IL ROUTE 162 OVER I-55/70 IN TROY F.A.I ROUTE 70 SECTION 60-10K-1, 60-10HB MADISON COUNTY STATION 499+48.35 STRUCTURE NO. 060-0338

DRAINAGE SCUPPER, DS 11

DESIGNED: BTO DRAWN: BTO CHECKED: JAN

DATE: 03/06

Ingineers/Architects/Planners/Construction Managers 200 W. Monroe Street, Suite 1650

Drill and tap $\frac{1}{2}$ "-13 $x\frac{1}{2}$ " DP, for $\frac{1}{2}$ " ϕ bolts. (4 locations)

CHECKED: JAN

8-11-02