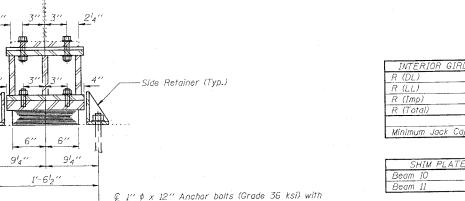


STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



 $2\frac{1}{4}$ " x $2\frac{1}{4}$ " x $\frac{5}{16}$ " R washer under nut.

INTERIOR GIRDER RE	ACTION I	
R (DL)	(K)	15.2
R (LL)	(K)	30.8
R (Imp)	(K)	9.2
R (Total)	(K)	55,2
Minimum Jack Capacity	(Tons)	30

SHIM PLATE	THICKNESS	TABLE
Beam 10	(in)	4"
Beam 11	(in)	5 ₈ "

Anchor bolts shall be ASTM F1554 all-thread (or an

Anchor bolts at fixed bearings may be either cast in

Anchor bolts for side retainers may be cast in place or

installed in holes drilled before or after members are in

place or installed in holes drilled after the supported

Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C

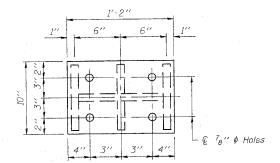
anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified

grade of AASHTO M314 anchor bolts may be used

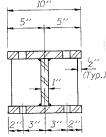
in lieu of ASTM F1554.

member is in place.

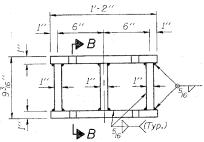
SECTION COUNTY SHEET 6 MADISON /56 /03 60-10B OF 9 FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT



PLAN STEEL EXTENSION



SECTION B-B



ELEVATION STEEL EXTENSION

Existing bearings at the Abutments and Pier 2 shall be removed and replaced according to the plans. Jacking shall be according to the Special Provisions for "JACK AND REMOVE EXISTING BEARINGS". If web stiffeners are not present directly over the jack location, hardwood timbers should be installed tightly between top and bottom flanges to prevent rotation. The abutment bearings shall be in place and the largest places the serve concepts does in pourse at the abutments. and the jacks lowered before the new concrete deck is poured at the abutments.

Diaphragm removal and replacement may be required to facilitate drilling holes. Cost shall be included with Furnishing and Erecting Structural Steel.

New steel extensions, shim plates, and connection bolts are included with Furnishing and Erecting Structural Steel.

Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions.

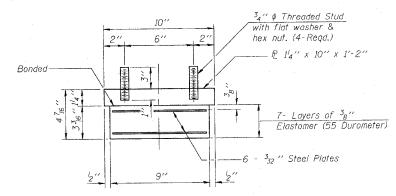
The structural steel bearing plates for the expansion bearings shall conform to the requirements of AASHTO M 270 Grade 50.

BILL OF MATERIAL

Item	Unit	Total
Jack and Remove Existing Bearings	Each	21
Elastomeric Bearing Assembly Type I	Each	21
Furnishing and Erecting Structural Steel	Pound	3640
Anchor Bolts, 1"	Each	42

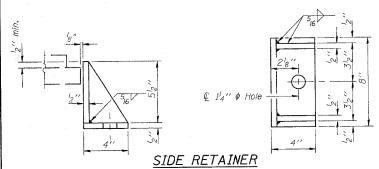
BEARINGS - ABUTMENTS FAI 70 (EB) OVER WENDELL BRANCH FAI ROUTE 70 SECTION 60-10B MADISON COUNTY STATION 996+73.85 STRUCTURE NO. 060-0023

TYPE I ELASTOMERIC EXP. BRG.



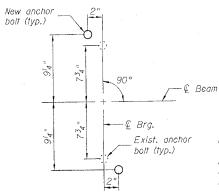
BEARING ASSEMBLY

Shim plates shall not be placed under Bearing Assembly.



Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

(ID)	COI	, <i>Depp & Qu</i> NSULTING ENGINEE pringfield, Illinoi	:RS
DESIGNED:	CDB	DRAWN:	P. Ray
CHECKED:	DCD-	CHECKED:	CDB/DCD



- € Beam

SECTION A-A

ANCHOR BOLT LAYOUT

place. Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications. Side retainers and other steel members required for the bearing assembly shall be included in the cost of Elastomeric Bearing Assembly, Type I. Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange. Burn existing anchor bolts flush with existing Remove '8" concrete surface. Cost included with Lead P "Jack and Remove Existing Bearings"

EXISTING BEARING REMOVAL DETAIL