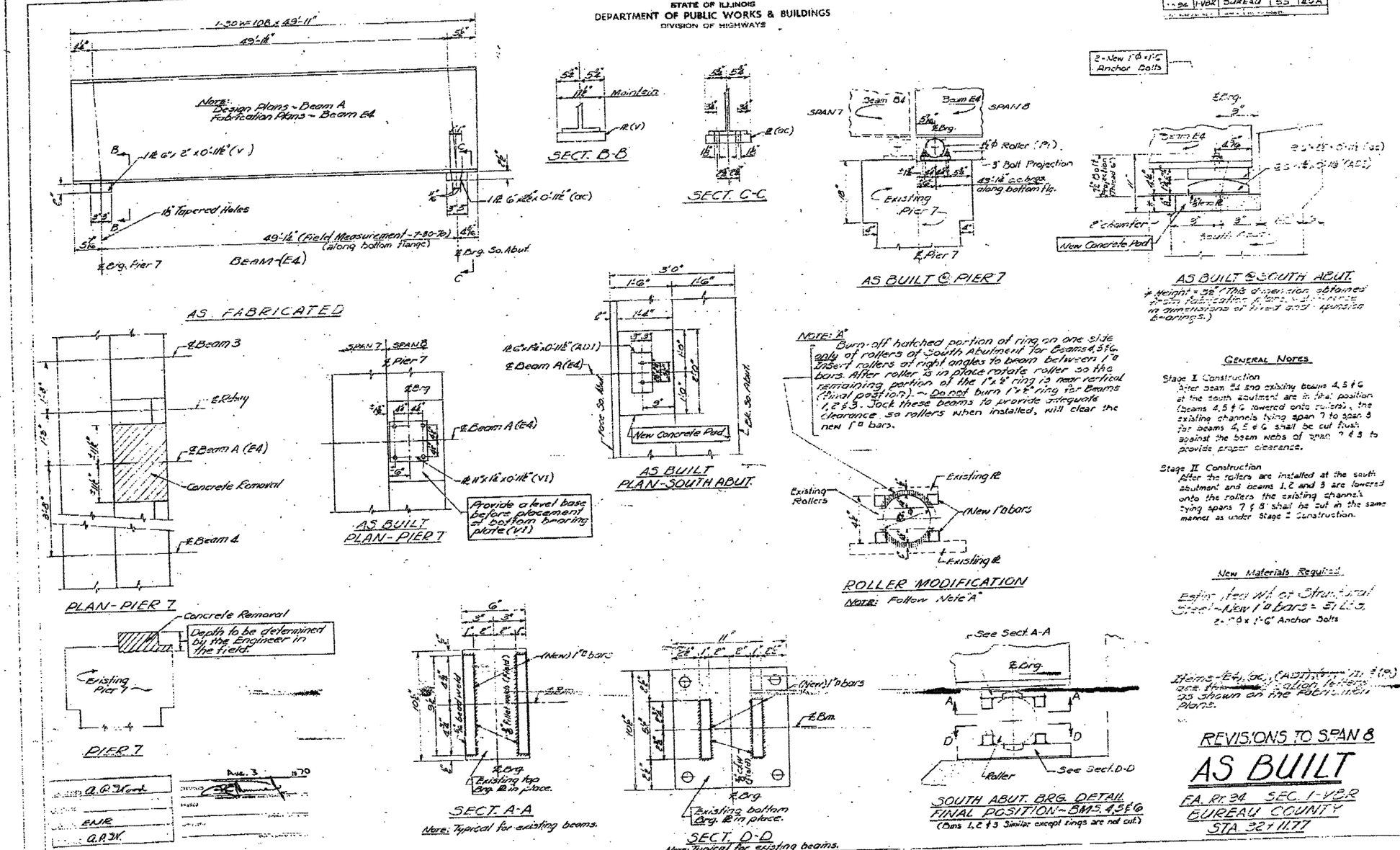
CONTRACT NO. 66361

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
698	1VBR	BUREAU	72	58
STA.		TO STA.		
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT		

STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

1-94	1-VBR	BUREAU	55	49A



Note "A"
Burn-off hatched portion of ring on one side only of rollers of South Abutment for Beams 4, 5 & 6. Insert rollers at right angles to beam between 1"ϕ bars. After roller is in place rotate roller so the remaining portion of the 1" x ½" ring is near vertical (final position). - Do not burn 1" x ½" ring for Beams 1, 2 & 3. Jack these beams to provide adequate clearance. So rollers when installed, will clear the new 1"ϕ bars.

General Notes

Stage I Construction
After beam 4 and existing beams 4, 5 & 6 at the south abutment are in final position (beams 4, 5 & 6 lowered onto rollers), the existing channels tying span 7 to span 8 for beams 4, 5 & 6 shall be cut flush against the beam webs of span 7 & 8 to provide proper clearance.

Stage II Construction
After the rollers are installed at the south abutment and beams 1, 2 and 3 are lowered onto the rollers the existing channels tying spans 7 & 8 shall be cut in the same manner as under Stage I Construction.

New Materials Required

Bearing Area W. or Structural Steel - New 1"ϕ bars = 31 L.F.
2 - 1"ϕ x 1'-6" Anchor Bolts

Items - E4, OC, (AD1) [illegible] are shown on the Fabrication Plans.

REVISIONS TO SPAN 8

AS BUILT

FA. Rt. 94 SEC. 1-VBR
BUREAU COUNTY
STA. 327 11.77

1/5/2006
c:\pw\beats\e006802\ltrforchrs.dgn

FOR INFORMATION ONLY