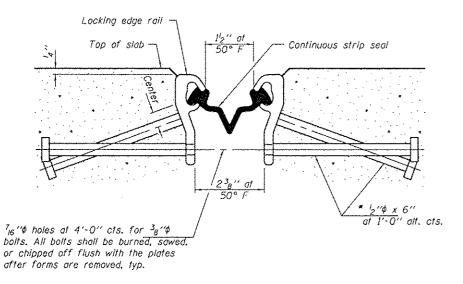
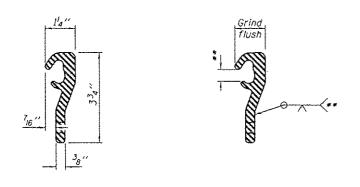
* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

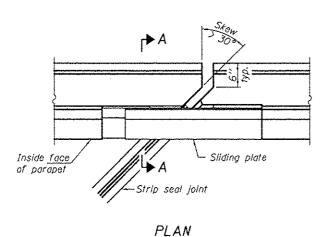


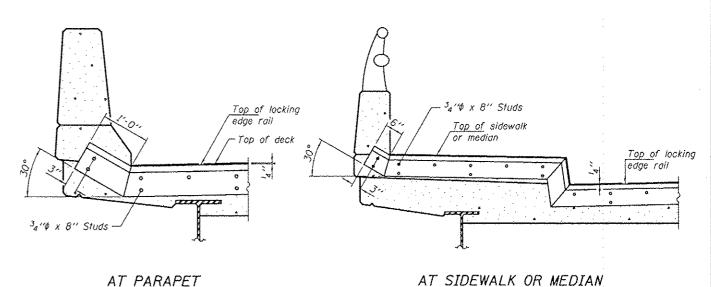
SECTION THRU SHALLOW STRIP SEAL JOINT AT PIER 4



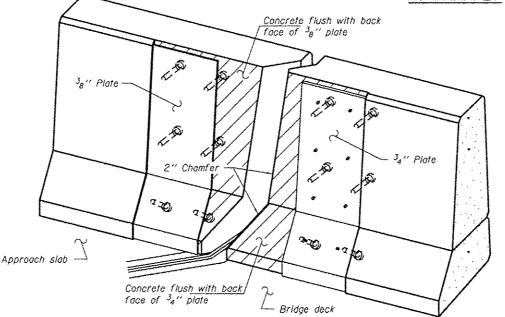
LOCKING EDGE RAIL LOCKING EDGE RAIL SPLICE

** Omit weld at seal opening.





AT PARAPET



TRIMETRIC VIEW (Showing back plates only)

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

TYPICAL END TREATMENTS

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches.

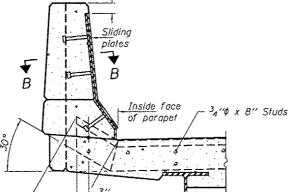
The Locking Edge Rails depicted are conceptual only, except for the minimum dimensions shown. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer, Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities.

The manufacturer's recommended installation methods shall be followed,

The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State,

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

Maximum space between rail segments at stage lines shall be 316", sealed with a sultable sealant.



SECTION A-A

POINT BLOCK DETAILS (for skews > 30°)

1'-0" * ¾"\$ x 6" Studs. typ. 3₈" Plate Min. Igo 2" Plate 3₈ "♥ Countersunk bolts at ±9" cts. 1'-0"

SECTION B-B

BILL OF MATERIAL

<u>Item</u>	: Unit	Total
Preformed Joint Strip Segi	Foot	164

DESIGNED IJL EXAMINED DATE JANUARY 28. 2013 CHECKED MKC DRAWN baliva REVISED PASSED

REVISED

CHECKED IJL MKC

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** PREFORMED JOINT STRIP SEAL SN 071-0048 & 0049 SHEET NO. 4 OF 8 SHEETS

A.I. RTE.	SECTION	COUNTY	TOTAL	SHEE NO.
39	D2 DECK REPAIR 2013-3	OCLE	18	14
~		CONTRACT	NO. 6	4H95
	ILLINOIS FEO. A	TO PROJECT		