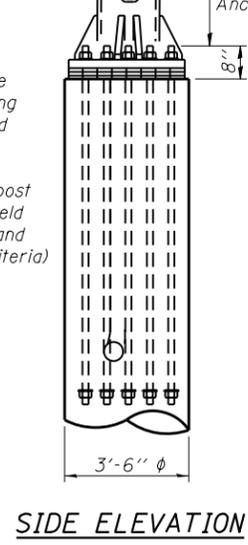


**DETAIL A**

\* Bent bars may be butt welded top and bottom or bottom only. In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 μin or less.

\*\* Butt welded joint in post is only allowed for post heights (H) over 20 ft. in length. If used, weld procedure must be preapproved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

Structure Number	Station	H
2C10IS002L008.2	434+55	16'-0"



OSC-A-5 6-1-12

DESIGNED -	EXAMINED _____	DATE -
CHECKED -	ENGINEER OF BRIDGE DESIGN	
DRAWN -	PASSED _____	REVISED _____
CHECKED -	ENGINEER OF BRIDGES AND STRUCTURES	REVISED _____

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

CANTILEVER SIGN STRUCTURES - TYPE II-C-A & III-C-A  
TRUSS SUPPORT POST - ALUMINUM TRUSS & STEEL POST

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
742	(32,33) R-1	WINNEBAGO	705	556
CONTRACT NO. 64821				

SHEET NO. 5 OF 9 SHEETS

ILLINOIS FED. AID PROJECT

Note: "H" based on 15'-0" or actual sign height, whichever is greater.