JOB-SITE SIGNING CODES AND SIZES

SIGN

CODE & SIZE

SYMBOL

SIGNING NOTES:

DESIGN:

LOADING:

JOB-SITE SIGNING CODES AND SIZES

CODE & SIZE

SIGN

AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND

TRAFFIC SIGNALS, 1975.

CONSTRUCTION:

CURRENTS STANDARD SPECIFICATIONS FOR TRAFFIC CONTROL ITEMS, AND APPLICABLE SPECIAL PROVISIONS.

FOR 80 MPH WIND VELOCITY WITH 30 % GUST FACTOR, NORMAL TO SIGN.

SOIL PRESSURE:

MINIMUM ALLOWABLE SOIL PRESSURE = 1.25 TSF.

MATERIALS:

POSTS SHALL CONFORM TO THE REQUIREMENTS OF ARTICLE 1006.29, STANDARD SPECIFICATIONS FOR

ROAD AND BRIDGE CONSTRUCTION, STATE OF ILLINOIS.

HARDWARE FOR ATTACHING SIGN PANELS TO POSTS SHALL BE CADIUM OR ZINC COATED STEEL,

STAINLESS STEEL, OR ALUMINUM, AND SHALL CONFORM

TO THE FOLLOWING SPECIFICATIONS: CADIUM OR ZINC COATED STEEL: BOLTS, NUTS, AND WASHERS:

ASTM A165, TYPE NS.

ZINC COATED IN ACCORDANCE WITH AASHTO M-232

OR ASTM A164, TYPE GS.

STAINLESS STEEL:

BOLTS: ASTM A193, CLASS I, GRADE B8, NUTS: ASTM A194, GRADE 8 OR 8F, WASHERS: ASTM A240, TYPE 302 OR 304

ALUMINUM:

BOLTS: ASTM B211 ALLOY 6061-T6 OR 2024-T4, NUTS: ASTM B211 ALLOY 6061-T6 OR 6262-T9,

WASHERS: ASTM B209 ALCLAD 2024-T4.

HANCOCK

MK/SBC REVISED MK/LEV PLOT SCALE CHECKED SBC/JG/MV REVISED DATE -11-30-09

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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** **SIGNING PLAN LEGENDS AND NOTES** SHEET NO. OF SHEETS STA.

TO STA.

SECTION COUNTY 103 61 CONTRACT NO. <u>63428</u> AID PROJECT **M-9003 (267)**

(BOOK NOS, 1579, 1583, 1589) E.H.E PROJECT NO. 565-08-29001