

# 149

**Letting January 21, 2022**

## **Notice to Bidders, Specifications and Proposal**



**Contract No. 61G73  
WILL-COOK Counties  
Section 06-00122-16-FP  
Route FAU 2755 (80th Avenue)  
Project 6FQ2-827 ()  
District 1 Construction Funds**

Prepared by

Checked by

F

(Printed by authority of the State of Illinois)



- 1. TIME AND PLACE OF OPENING BIDS.** Electronic bids are to be submitted to the electronic bidding system (iCX-Integrated Contractors Exchange). All bids must be submitted to the iCX system prior to 12:00 p.m. January 21, 2022 at which time the bids will be publicly opened from the iCX SecureVault.
- 2. DESCRIPTION OF WORK.** The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

**Contract No. 61G73  
WILL-COOK Counties  
Section 06-00122-16-FP  
Project 6FQ2-827 ()  
Route FAU 2755 (80th Avenue)  
District 1 Construction Funds**

**Pavement reconstruction, HMA and PCC pavement, storm sewer, culverts, curb & gutter, sidewalks, guardrail, traffic signals, lighting and pavement markings on 80th Avenue from Greenway Boulevard to Timber Drive and replacing the bridge carrying 80th Avenue over I-80, in Tinley Park.**

- 3. INSTRUCTIONS TO BIDDERS.** (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.  
  
(b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS.** This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to re-advertise the proposed improvement, and to waive technicalities.

By Order of the  
Illinois Department of Transportation

Omer Osman,  
Acting Secretary

INDEX  
FOR  
SUPPLEMENTAL SPECIFICATIONS  
AND RECURRING SPECIAL PROVISIONS

Adopted January 1, 2022

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS, frequently used RECURRING SPECIAL PROVISIONS, and LOCAL ROADS AND STREETS RECURRING SPECIAL PROVISIONS.

No ERRATA this year.

SUPPLEMENTAL SPECIFICATIONS

Std. Spec. Sec.

Page No.

No Supplemental Specifications this year.

RECURRING SPECIAL PROVISIONS

The following RECURRING SPECIAL PROVISIONS indicated by an "X" are applicable to this contract and are included by reference:

<u>CHECK SHEET #</u>		<u>PAGE NO.</u>
1	X Additional State Requirements for Federal-Aid Construction Contracts .....	1
2	X Subletting of Contracts (Federal-Aid Contracts) .....	4
3	X EEO .....	5
4	Specific EEO Responsibilities Non Federal-Aid Contracts .....	15
5	Required Provisions - State Contracts .....	20
6	Asbestos Bearing Pad Removal .....	26
7	Asbestos Waterproofing Membrane and Asbestos HMA Surface Removal .....	27
8	Temporary Stream Crossings and In-Stream Work Pads .....	28
9	Construction Layout Stakes .....	29
10	Use of Geotextile Fabric for Railroad Crossing .....	32
11	Subsealing of Concrete Pavements .....	34
12	Hot-Mix Asphalt Surface Correction .....	38
13	X Pavement and Shoulder Resurfacing .....	40
14	Patching with Hot-Mix Asphalt Overlay Removal .....	41
15	Polymer Concrete .....	43
16	PVC Pipeliner .....	45
17	Bicycle Racks .....	46
18	Temporary Portable Bridge Traffic Signals .....	48
19	X Nighttime Inspection of Roadway Lighting .....	50
20	English Substitution of Metric Bolts .....	51
21	Calcium Chloride Accelerator for Portland Cement Concrete .....	52
22	Quality Control of Concrete Mixtures at the Plant .....	53
23	X Quality Control/Quality Assurance of Concrete Mixtures .....	61
24	Digital Terrain Modeling for Earthwork Calculations .....	77
25	Preventive Maintenance – Bituminous Surface Treatment (A-1) .....	79
26	Temporary Raised Pavement Markers .....	85
27	Restoring Bridge Approach Pavements Using High-Density Foam .....	86
28	Portland Cement Concrete Inlay or Overlay .....	89
29	Portland Cement Concrete Partial Depth Hot-Mix Asphalt Patching .....	93
30	Longitudinal Joint and Crack Patching .....	96
31	Concrete Mix Design – Department Provided .....	98
32	Station Numbers in Pavements or Overlays .....	99

LOCAL ROADS AND STREETS RECURRING SPECIAL PROVISIONS

Table of Contents

<u>CHECK SHEET #</u>		<u>PAGE NO.</u>
LRS1	Reserved .....	101
LRS2	Furnished Excavation .....	102
LRS3	Work Zone Traffic Control Surveillance .....	103
LRS4	Flaggers in Work Zones .....	104
LRS5	Contract Claims .....	105
LRS6	Bidding Requirements and Conditions for Contract Proposals .....	106
LRS7	Bidding Requirements and Conditions for Material Proposals .....	112
LRS8	Reserved .....	118
LRS9	Bituminous Surface Treatments .....	119
LRS10	Reserved .....	123
LRS11	Employment Practices .....	124
LRS12	Wages of Employees on Public Works .....	126
LRS13	Selection of Labor .....	128
LRS14	Paving Brick and Concrete Paver Pavements and Sidewalks .....	129
LRS15	Partial Payments .....	132
LRS16	Protests on Local Lettings .....	133
LRS17	Substance Abuse Prevention Program .....	134
LRS18	Multigrade Cold Mix Asphalt .....	135
LRS19	Reflective Crack Control Treatment .....	136

INDEX OF SPECIAL PROVISIONS

LOCATION OF PROJECT .....	1
DESCRIPTION OF PROJECT .....	1
COMPLETION DATE PLUS WORKING DAYS.....	1
INTERIM COMPLETION DATE .....	2
START OF WORK – WORK RESTRICTIONS .....	2
MAINTENANCE OF ROADWAYS .....	3
EXISTING UTILITIES.....	3
STATUS OF UTILITIES .....	3
BUCKEYE PARTNERS, L.P. AND AFFILIATES RIGHT-OF-USE RESTRICTIONS SPECIFICATIONS .....	15
TRAFFIC CONTROL PLAN .....	15
PUBLIC CONVENIENCE AND SAFETY (DIST 1) .....	17
TRAFFIC CONTROL FOR WORK ZONE AREAS .....	17
SPEED DISPLAY TRAILER (D1).....	18
TRAFFIC CONTROL AND PROTECTION (ARTERIALS).....	19
TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS) .....	19
KEEPING THE EXPRESSWAY OPEN TO TRAFFIC .....	23
FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC.....	25
TEMPORARY INFORMATION SIGNING.....	25
WESTBOUND I-80 WEIGH STATION AT 80 <sup>TH</sup> AVENUE .....	27
AGGREGATE SUBGRADE IMPROVEMENT (D1) .....	27
AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS .....	29
EMBANKMENT I (D1).....	30
ADJUSTMENTS AND RECONSTRUCTIONS .....	32
DRAINAGE AND INLET PROTECTION UNDER TRAFFIC .....	33
FRICTION AGGREGATE (D1).....	34
HOT-MIX ASPHALT BINDER AND SURFACE COURSE (D1) .....	37
HAMBURG WHEEL AND TENSILE STRENGTH RATIO TESTING (D1 LR) .....	42
COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING .....	43
SLIPFORM PAVING (D-1) .....	43
AGGREGATE FOR CONCRETE BARRIER (DISTRICT ONE) .....	43
ENGINEER’S FIELD OFFICE TYPE A (SPECIAL) .....	44
COFFERDAM (TYPE 1) (IN-STREAM/WETLAND WORK) (D-1).....	45
RAKING OF LONGITUDINAL PAVING JOINTS (WCDOT).....	46
CONSTRUCTION LAYOUT (WCDOT) .....	46

INDEX OF SPECIAL PROVISIONS

TOPSOIL FURNISH AND PLACE 12" .....	49
EXPLORATION TRENCH, 84" DEPTH.....	49
MEDIAN SURFACE REMOVAL.....	50
DUCTILE IRON WATER MAIN .....	50
BUTTERFLY VALVES 24" .....	66
ADJUSTING WATER MAIN .....	71
FIRE HYDRANT AND VALVE (SPECIAL) .....	72
FIRE HYDRANTS TO BE MOVED (SPECIAL) .....	72
FIRE HYDRANTS TO BE ADJUSTED.....	73
FIRE HYDRANTS TO BE RELOCATED .....	73
FIRE HYDRANTS TO BE REMOVED.....	74
VALVE VAULTS TO BE ADJUSTED .....	74
PROPOSED MANHOLE/CATCH BASIN CONNECTION OVER EXISTING STORM SEWER..	74
CONNECTION TO EXISTING DRAINAGE STRUCTURE .....	74
UNDERDRAIN CONNECTION TO STRUCTURE.....	74
STORM SEWER WATER MAIN REQUIREMENT .....	75
STORM SEWER, DUCTILE IRON, TYPE 2, 24" .....	76
CORRUGATED STEEL ARCH LINER.....	76
REMOVE CONCRETE END SECTION .....	80
TEMPORARY DRAINAGE CONNECTION .....	80
INLET PROTECTION, SPECIAL.....	81
FLOWABLE FILL .....	81
SANITARY MANHOLES TO BE ADJUSTED .....	81
SANITARY MANHOLES TO BE RECONSTRUCTED.....	81
STAINING CONCRETE STRUCTURES .....	83
PORTLAND CEMENT CONCRETE SIDEWALK 5 INCH.....	85
CONCRETE MEDIAN (SPECIAL).....	85
CONCRETE MEDIAN, TYPE SB (SPECIAL).....	86
HIGH-EARLY STRENGTH PORTLAND CEMENT CONCRETE.....	86
FENCE REMOVAL .....	86
CHAIN LINK FENCE, 6' (SPECIAL).....	87
FENCE (SPECIAL) .....	87
VALVE VAULTS, TYPE A, 6' DIAMETER, TYPE 1 FRAME, CLOSED LID.....	87
CATCH BASIN, TYPE A, 5'-DIAMETER, WITH TYPE 22 FRAME AND GRATE (SPECIAL)....	93
MANHOLES, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE	93

INDEX OF SPECIAL PROVISIONS

MANHOLES, TYPE A, 7'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE	93
MANHOLES, TYPE A, TYPE 11V FRAME AND GRATE .....	93
PLUG PIPE PENETRATION.....	94
PIPE DRAINS, 8" (SPECIAL).....	94
STABILIZED CONSTRUCTION ENTRANCE.....	95
WASHOUT BASIN.....	96
REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES.....	96
PLANTING WOODY PLANTS .....	97
PLANTING PERENNIAL PLANTS .....	98
SEEDING, CLASS 5 (MODIFIED).....	99
SEEDING, CLASS 5A (MODIFIED).....	102
SEEDING, CLASS 5B (MODIFIED).....	106
SOIL CONDITIONER.....	108
SUPPLEMENTAL WATERING .....	109
STEEL RAILING, SPECIAL .....	110
ARCHITECTURAL FORM LINER .....	110
STAMPED ASPHALT CROSSWALK.....	113
STAMPED COLORED PORTLAND CEMENT CONCRETE .....	116
MAST ARM SIGN PANELS .....	118
TRAFFIC SIGNAL GENERAL REQUIREMENTS (D1 LR).....	118
SERVICE INSTALLATION (TRAFFIC SIGNALS) .....	128
GROUNDING OF TRAFFIC SIGNAL SYSTEMS.....	131
COILABLE NON-METALLIC CONDUIT .....	132
UNDERGROUND RACEWAYS .....	133
ROD AND CLEAN EXISTING CONDUIT.....	133
HANDHOLES .....	134
FIBER OPTIC TRACER CABLE .....	135
TRAFFIC SIGNAL PAINTING.....	136
FULL-ACTUATED CONTROLLER AND CABINET .....	137
UNINTERRUPTABLE POWER SUPPLY, SPECIAL.....	139
FIBER OPTIC CABLE.....	142
ELECTRIC CABLE .....	143
EMERGENCY VEHICLE PRIORITY SYSTEM LINE SENSOR CABLE, NO. 20 3/C.....	143
TRAFFIC SIGNAL POST .....	143
MAST ARM ASSEMBLY AND POLE.....	144



INDEX OF SPECIAL PROVISIONS

VIBRATION DAMPENERS FOR STEEL MAST ARM ASSEMBLY AND POLES.....	144
CONCRETE FOUNDATIONS .....	145
LIGHT EMITTING DIODE (LED) SIGNAL HEAD AND OPTICALLY PROGRAMMED LED SIGNAL HEAD.....	145
LIGHT EMITTING DIODE (LED) PEDESTRIAN SIGNAL HEAD.....	148
DETECTOR LOOP .....	151
EMERGENCY VEHICLE PRIORITY SYSTEM.....	152
RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, DETECTOR UNIT....	153
RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, PHASING UNIT .....	154
PEDESTRIAN PUSH-BUTTON .....	154
TEMPORARY TRAFFIC SIGNAL INSTALLATION .....	155
TEMPORARY TRAFFIC SIGNAL TIMING .....	161
LED INTERNALLY ILLUMINATED STREET NAME SIGN .....	162
REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT .....	164
GENERAL ELECTRICAL REQUIREMENTS .....	165
ELECTRIC SERVICE INSTALLATION (TINLEY PARK) .....	180
ELECTRIC UTILITY SERVICE CONNECTION (COMED) (TINLEY PARK) .....	180
EXPOSED RACEWAYS (IDOT & TINLEY PARK) .....	181
FIBER OPTIC CABLE, SINGLE MODE .....	184
FIBER OPTIC CABLE INNERDUCT .....	198
FIBER OPTIC SPLICE.....	202
JUNCTION BOX EMBEDDED IN STRUCTURE (IDOT) .....	204
MAINTENANCE OF LIGHTING SYSTEMS (IDOT & TINLEY PARK) .....	205
UNDERPASS LUMINAIRE, LED .....	209
UNIT DUCT .....	222
WIRE AND CABLE .....	223
TRAFFIC SURVEILLANCE – GENERAL.....	225
TELECOMMUNICATION CABLE - NO. 19 50 PAIR.....	231
HANDHOLE.....	233
STAINLESS STEEL JUNCTION BOX TYPE “J” .....	234
MAINTENANCE OF EXISTING TRAFFIC SURVEILLANCE.....	234
CELLULAR MODEM.....	236
COAXIAL CABLE AERIAL SUSPENDED (IDOT) .....	240
COMBINATION LIGHTING AND TRAFFIC SERVICE INSTALLATION, GROUND MOUNTED (COOK COUNTY).....	241

INDEX OF SPECIAL PROVISIONS

CONDUIT RISER, GALVANIZED STEEL .....	243
ELECTRIC CABLE, AERIAL INSTALLATION, NO. 19, 25-PAIR .....	243
ELECTRIC CABLE IN CONDUIT, COAXIAL.....	243
ELECTRIC CABLE IN CONDUIT, NO. 19 25 PAIR.....	243
ELECTRIC CABLE IN CONDUIT, STREET NAME SIGN, NO. 14 3C, TYPE SOOW .....	244
ELECTRIC SERVICE INSTALLATION, SPECIAL.....	244
GPS CLOCK SYNC UNIT .....	244
HANDHOLE (SPECIAL).....	244
INTERCEPT EXISTING CONDUIT .....	245
LAYER II (DATALINK) SWITCH (COOK COUNTY).....	245
LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL (IDOT).....	246
LIGHT POLE FOUNDATION, SPECIAL (TINLEY PARK) .....	246
LIGHT POLE FOUNDATION, 24" DIAMETER, OFFSET (TINLEY PARK).....	246
LUMINAIRE (SPECIAL) (TINLEY PARK).....	247
LUMINAIRE, LED, SPECIAL (TINLEY PARK) .....	248
HANDHOLE, COMPOSITE CONCRETE .....	248
ROADWAY LUMINAIRE, LED, OUTPUT DESIGNATION E OR G (TINLEY PARK).....	249
LIGHTING CONTROLLER, BASE MOUNTED, 240 VOLT, 100 AMP (TINLEY PARK).....	249
REMOVAL OF LIGHTING LUMINAIRE, SALVAGE (TINLEY PARK).....	253
WIRELESS LIGHTING CONTROL SYSTEM (TINLEY PARK).....	253
REMOVE AND REINSTALL EXISTING CCTV CAMERA AND EQUIPMENT .....	254
REMOVE AND RE-ERECT EXISTING LIGHTING UNIT (IDOT & TINLEY PARK) .....	255
REMOVE EXISTING DOUBLE HANDHOLE.....	255
REMOVE FIBER OPTIC CABLE FROM CONDUIT .....	255
TEMPORARY LUMINAIRE, LED, ROADWAY, OUTPUT DESIGNATION H (IDOT & TINLEY PARK).....	255
LIGHT POLE, SPECIAL.....	264
TEMPORARY WOOD POLE .....	264
REMOVE AND REINSTALL CAMERA POLE .....	265
REMOVE SIGN (SPECIAL) .....	265
TRAFFIC SIGNAL BACKPLATE (COOK COUNTY) .....	266
TEMPORARY PAVEMENT .....	266
REMOVING EXISTING SEPTIC TANK.....	267
APPROACH SLAB REMOVAL .....	267
CONNECTION TO EXISTING CULVERT .....	268

INDEX OF SPECIAL PROVISIONS

DRAINAGE SCUPPERS, DS-11.....	268
LOAD TRANSFER PLATFORM.....	268
PILE EXTRACTION .....	270
FILLING EXISTING RUMBLE STRIP.....	271
DETECTABLE WARNINGS (SPECIAL).....	271
ROCK FILL .....	272
LIGHTWEIGHT CELLULAR CONCRETE FILL (D-1).....	273
FLUOROCARBON RUBBER (VITON) GASKET.....	278
DUCTILE IRON WATER MAIN, MECHANICAL JOINT, 24" IN CASING.....	279
ABANDON EXISTING WATER MAIN, FILL WITH CLSM .....	280
WATER MAIN TO BE ABANDONED, 12" .....	281
WATER MAIN REMOVAL.....	281
WATER MAIN LINE STOP 24" .....	281
CONNECTION TO EXISTING WATER MAIN 12".....	282
VALVE VAULTS TO BE REMOVED .....	282
CONNECTION TO EXISTING WATER MAIN (NON PRESSURE) .....	283
GATE VALVE 12" WITH VAULT, 5' DIAMETER .....	283
GATE VALVE 12" WITH VAULT, 6' DIAMETER (VALVE ATTACHED TO LINE TEE).....	284
AIR RELEASE VALVE VAULT.....	284
PROPOSED STORM SEWER CONNECTION TO EXISTING STORM SEWER .....	286
TEMPORARY DRAINAGE CONNECTION .....	286
PIPE CULVERT, SPECIAL .....	287
GRADING AND SHAPING, SPECIAL.....	289
REMOVE SUBDIVISION MONUMENT SIGN .....	290
REMOVE EXISTING FLAGPOLE .....	290
CONCRETE NOISE ABATEMENT WALLS (ABSORPTIVE AND REFLECTIVE).....	290
AVAILABLE REPORTS .....	301
COOK COUNTY PERMIT REQUIREMENTS.....	302
IDOT TRAINING PROGRAM ON-THE-JOB TRAINING SPECIAL PROVISION.....	303
LR 107-4 .....	305
LR 1030-2 .....	306
LPC-663 – 80 <sup>th</sup> AVENUE.....	308
LPC-663 – I-80.....	310
LPC-663 – 80 <sup>TH</sup> AVENUE and 191 <sup>ST</sup> STREET.....	318

INDEX OF SPECIAL PROVISIONS

USACE 404 PERMIT.....	320
WILL/SOUTH COOK SOIL & WATER CONSERVATION DISTRICT PERMIT.....	324
IDNR/IDOT FLOODWAY PERMITS.....	325
IEPA WATER MAIN PERMIT .....	331
IEPA NPDES NOTICE OF INTENT .....	337
STORMWATER POLLUTION PREVENTION PLANS .....	340
PROGRESS SCHEDULE.....	348
WINTER WORK.....	354
RAISED REFELCTIVE PAVEMEN MARKER, REFLECTOR REMOVAL.....	355
ABANDON AND FILL EXISTING STORM SEWER.....	355
TEMPORARY LIGHTING SYSTEM.....	355
PROTECTING OR RESETTING SURVEY MARKERS.....	356
SURVEY MONUMENTS.....	356

## BDE SPECIAL PROVISIONS

The following special provisions indicated by an "X" are applicable to this contract. An \* indicates a new or revised special provision for the letting.

<u>File Name</u>	<u>Pg.</u>	<u>Special Provision Title</u>	<u>Effective</u>	<u>Revised</u>
* 80099		Accessible Pedestrian Signals (APS)	April 1, 2003	Jan. 1, 2022
80274		Aggregate Subgrade Improvement	April 1, 2012	April 1, 2016
80192		Automated Flagger Assistance Device	Jan. 1, 2008	
80173	357	X Bituminous Materials Cost Adjustments	Nov. 2, 2006	Aug. 1, 2017
* 80246		Bituminous Surface Treatment with Fog Seal	Jan. 1, 2020	Jan. 1, 2022
80436	359	X Blended Finely Divided Minerals	April 1, 2021	
80241		Bridge Demolition Debris	July 1, 2009	
50261		Building Removal-Case I (Non-Friable and Friable Asbestos)	Sept. 1, 1990	April 1, 2010
50481		Building Removal-Case II (Non-Friable Asbestos)	Sept. 1, 1990	April 1, 2010
50491		Building Removal-Case III (Friable Asbestos)	Sept. 1, 1990	April 1, 2010
50531		Building Removal-Case IV (No Asbestos)	Sept. 1, 1990	April 1, 2010
80384	360	X Compensable Delay Costs	June 2, 2017	April 1, 2019
80198		Completion Date (via calendar days)	April 1, 2008	
80199		Completion Date (via calendar days) Plus Working Days	April 1, 2008	
80293	364	X Concrete Box Culverts with Skews > 30 Degrees and Design Fills ≤ 5 Feet	April 1, 2012	July 1, 2016
80311	387	X Concrete End Sections for Pipe Culverts	Jan. 1, 2013	April 1, 2016
80261	389	X Construction Air Quality – Diesel Retrofit	June 1, 2010	Nov. 1, 2014
80434		Corrugated Plastic Pipe (Culvert and Storm Sewer)	Jan. 1, 2021	
80029	392	X Disadvantaged Business Enterprise Participation	Sept. 1, 2000	Mar. 2, 2019
80229	402	X Fuel Cost Adjustment	April 1, 2009	Aug. 1, 2017
* 80433		Green Preformed Thermoplastic Pavement Markings	Jan. 1, 2021	Jan. 1, 2022
* 80422		High Tension Cable Median Barrier	Jan. 1, 2020	Jan. 1, 2022
* 80442		Hot-Mix Asphalt – Start of Production	Jan. 1, 2022	
* 80438		Illinois Works Apprenticeship Initiative – State Funded Contracts	June 2, 2021	Sept. 2, 2021
* 80411		Luminaires, LED	April 1, 2019	Jan. 1, 2022
* 80045		Material Transfer Device	June 15, 1999	Jan. 1, 2022
80418	405	X Mechanically Stabilized Earth Retaining Walls	Nov. 1, 2019	Nov. 1, 2020
* 80441		Performance Graded Asphalt Binder	Jan. 1, 2022	
80430	406	X Portland Cement Concrete – Haul Time	July 1, 2020	
* 34261	407	X Railroad Protective Liability Insurance	Dec. 1, 1986	Jan. 1, 2022
80395		Sloped Metal End Section for Pipe Culverts	Jan. 1, 2018	
* 80340		Speed Display Trailer	April 2, 2014	Jan. 1, 2022
* 80127	408	X Steel Cost Adjustment	April 2, 2014	Jan. 1, 2022
80397	411	X Subcontractor and DBE Payment Reporting	April 2, 2018	
80391	412	X Subcontractor Mobilization Payments	Nov. 2, 2017	April 1, 2019
80437		Submission of Payroll Records	April 1, 2021	
* 80435		Surface Testing of Pavements – IRI	Jan. 1, 2021	Jan. 1, 2022
80410	413	X Traffic Spotters	Jan. 1, 2019	
* 20338	415	X Training Special Provisions	Oct. 15, 1975	Sept. 2, 2021
80318		Traversable Pipe Grate for Concrete End Sections	Jan. 1, 2013	Jan. 1, 2018
* 80429		Ultra-Thin Bonded Wearing Course	April 1, 2020	Jan. 1, 2022
80439	418	X Vehicle and Equipment Warning Lights	Nov. 1, 2021	
80440		Waterproofing Membrane System	Nov. 1, 2021	
80302	419	X Weekly DBE Trucking Reports	June 2, 2012	Nov. 1, 2021
80427	420	X Work Zone Traffic Control Devices	Mar. 2, 2020	
80071		Working Days	Jan. 1, 2002	

The following special provisions are in the 2021 Supplemental Specifications and Recurring Special Provisions.

<u>File Name</u>	<u>Special Provision Title</u>	<u>New Location(s)</u>	<u>Effective</u>	<u>Revised</u>
80425	Cape Seal	Sections 405, 1003	Jan. 1, 2020	Jan. 1, 2021
80387	Contrast Preformed Pavement Marking	Articles 780.08, 1095.03	Nov. 1, 2017	
80402	Disposal Fees	Article 109.04(b)	Nov. 1, 2018	
80378	Dowel Bar Inserter	Articles 420.03, 420.05, 1103.20	Jan. 1, 2017	Jan. 1, 2018
80421	Electric Service Installation	Articles 804.04, 804.05	Jan. 1, 2020	
80415	Emulsified Asphalts	Article 1032.06	Aug. 1, 2019	
80423	Engineer's Field Office and Laboratory	Section 670	Jan. 1, 2020	
80417	Geotechnical Fabric for Pipe Underdrains and French Drains	Articles 1080.01(a), 1080.05	Nov. 1, 2019	
80420	Geotextile Retaining Walls	Article 1080.06(d)	Nov. 1, 2019	
80304	Grooving for Recessed Pavement Markings	Articles 780.05, 780.14, 780.15	Nov. 1, 2012	Nov. 1, 2020
80416	Hot-Mix Asphalt – Binder and Surface Course	Sections 406, 1003, 1004, 1030, 1101	July 2, 2019	Nov. 1, 2019
80398	Hot-Mix Asphalt – Longitudinal Joint Sealant	Sections 406, 1032	Aug. 1, 2018	Nov. 1, 2019
80406	Hot-Mix Asphalt – Mixture Design Verification and Production (Modified for I-FIT)	Sections 406, 1030	Jan. 1, 2019	Jan. 2, 2021
80347	Hot-Mix Asphalt – Pay for Performance Using Percent Within Limits – Jobsite Sampling	Sections 406, 1030	Nov. 1, 2014	July 2, 2019
80383	Hot-Mix Asphalt – Quality Control for Performance	Sections 406, 1030	April 1, 2017	July 2, 2019
80393	Manholes, Valve Vaults, and Flat Slab Tops	Articles 602.02, 1042.10	Jan. 1, 2018	Mar. 1, 2019
80424	Micro-Surfacing and Slurry Sealing	Sections 404, 1003	Jan. 1, 2020	Jan. 1, 2021
80428	Mobilization	Article 671.02	April 1, 2020	
80412	Obstruction Warning Luminaires, LED	Sections 801, 822, 1067	Aug. 1, 2019	
80359	Portland Cement Concrete Bridge Deck Curing	Articles 1020.13, 1022.03	April 1, 2015	Nov. 1, 2019
80431	Portland Cement Concrete Pavement Patching	Articles 701.17(e)(3)b, 1001.01(d), 1020.05(b)(5)	July 1, 2020	
80432	Portland Cement Concrete Pavement Placement	Article 420.07	July 1, 2020	
80300	Preformed Plastic Pavement Marking Type D - Inlaid	Articles 780.08, 1095.03	April 1, 2012	April 1, 2016
80157	Railroad Protective Liability Insurance (5 and 10)	Article 107.11	Jan. 1, 2006	
80306	Reclaimed Asphalt Pavement (RAP) and Reclaimed Asphalt Shingles (RAS)	Section 1031	Nov. 1, 2012	Jan. 2, 2021
80407	Removal and Disposal of Regulated Substances	Section 669	Jan. 1, 2019	Jan. 1, 2020
80419	Silt Fence, Inlet Filters, Ground Stabilization and Riprap Filter Fabric	Articles 280.02, 280.04, 1080.02, 1080.03, 1081.15	Nov. 1, 2019	July 1, 2021
80408	Steel Plate Beam Guardrail Manufacturing	Article 1006.25	Jan. 1, 2019	
80413	Structural Timber	Article 1007.03	Aug. 1, 2019	
80298	Temporary Pavement Marking	Section 703, Article 1095.06	April 1, 2012	April 1, 2017
80409	Traffic Control Devices – Cones	Article 701.15(a), 1106.02(b)	Jan. 1, 2019	
80288	Warm Mix Asphalt	Sections 406, 1030, 1102	Jan. 1, 2012	April 1, 2016
80414	Wood Fence Sight Screen	Article 641.02	Aug. 1, 2019	April 1, 2020

## GUIDE BRIDGE SPECIAL PROVISION INDEX/CHECK SHEET

Effective as of the: January 21, 2022 Letting

Pg #	√	File Name	Title	Effective	Revised
		GBSP 4	Polymer Modified Portland Cement Mortar	June 7, 1994	April 1, 2016
		GBSP 13	High-Load Multi-Rotational Bearings	Oct 13, 1988	April 30, 2021
		GBSP 14	Jack and Remove Existing Bearings	April 20, 1994	April 13, 2018
		GBSP 15	Three Sided Precast Concrete Structure	July 12, 1994	Dec 21, 2016
		GBSP 16	Jacking Existing Superstructure	Jan 11, 1993	April 13, 2018
		GBSP 18	Modular Expansion Joint	May 19, 1994	Oct 23, 2020
		GBSP 21	Cleaning and Painting Contact Surface Areas of Existing Steel Structures	June 30, 2003	Oct 23, 2020
		GBSP 25	Cleaning and Painting Existing Steel Structures	Oct 2, 2001	Oct 23, 2020
		GBSP 26	Containment and Disposal of Lead Paint Cleaning Residues	Oct 2, 2001	Apr 22, 2016
		GBSP 28	Deck Slab Repair	May 15, 1995	April 13, 2018
		GBSP 29	Bridge Deck Microsilica Concrete Overlay	May 15, 1995	April 30, 2021
		GBSP 30	Bridge Deck Latex Concrete Overlay	May 15, 1995	April 30, 2021
		GBSP 31	Bridge Deck High-Reactivity Metakaolin (HRM) Conc Overlay	Jan 21, 2000	April 30, 2021
		GBSP 33	Pedestrian Truss Superstructure	Jan 13, 1998	Oct 23, 2020
		GBSP 34	Concrete Wearing Surface	June 23, 1994	Oct 4, 2016
		GBSP 45	Bridge Deck Thin Polymer Overlay	May 7, 1997	Feb 6, 2013
		GBSP 53	Structural Repair of Concrete	Mar 15, 2006	Aug 9, 2019
		GBSP 55	Erection of Curved Steel Structures	June 1, 2007	
		GBSP 59	Diamond Grinding and Surface Testing Bridge Sections	Dec 6, 2004	April 30, 2021
		GBSP 60	Containment and Disposal of Non-Lead Paint Cleaning Residues	Nov 25, 2004	Apr 22, 2016
		GBSP 61	Slipform Parapet	June 1, 2007	March 1, 2019
		GBSP 67	Structural Assessment Reports for Contractor's Means and Methods	Mar 6, 2009	Oct 5, 2015
		GBSP 71	Aggregate Column Ground Improvement	Jan 15, 2009	Oct 15, 2011
		GBSP 72	Bridge Deck Fly Ash or GGBF Slag Concrete Overlay	Jan 18, 2011	April 30, 2021
		GBSP 78	Bridge Deck Construction	Oct 22, 2013	Dec 21, 2016
		GBSP 79	Bridge Deck Grooving (Longitudinal)	Dec 29, 2014	Mar 29, 2017
422	X	GBSP 81	Membrane Waterproofing for Buried Structures	Oct 4, 2016	March 1, 2019
426	X	GBSP 82	Metallizing of Structural Steel	Oct 4, 2016	Oct 20, 2017
		GBSP 83	Hot Dip Galvanizing for Structural Steel	Oct 4, 2016	Oct 20, 2017
		GBSP 85	Micropiles	Apr 19, 1996	Oct 23, 2020
		GBSP 86	Drilled Shafts	Oct 5, 2015	Oct 4, 2016
		GBSP 87	Lightweight Cellular Concrete Fill	Nov 11, 2011	Apr 1, 2016
		GBSP 88	Corrugated Structural Plate Structures	Apr 22, 2016	April 13, 2018
442	X	GBSP 89	Preformed Pavement Joint Seal	Oct 4, 2016	Oct 23, 2020
		GBSP 90	Three Sided Precast Concrete Structure (Special)	Dec 21, 2016	April 13, 2018
		GBSP 91	Crosshole Sonic Logging Testing of Drilled Shafts	Apr 20, 2016	Aug 9, 2019
		GBSP 92	Thermal Integrity Profile Testing of Drilled Shafts	Apr 20, 2016	
		GBSP 93	Preformed Bridge Joint Seal	Dec 21, 2016	Oct 23, 2020
		GBSP 94	Warranty for Cleaning and Painting Steel Structures	Mar 3, 2000	Nov 24, 2004
		GBSP 96	Erection of Bridge Girders Over or Adjacent to Railroads	Aug 9, 2019	

LIST ANY ADDITIONAL SPECIAL PROVISIONS BELOW

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**STATE OF ILLINOIS**  
**SPECIAL PROVISIONS**

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction," adopted January 1, 2022 the latest edition of the "Manual on Uniform Traffic Control Devices for Streets and Highways," and the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids, and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheet included herein which apply to and govern the construction of Section: 06-00122-16-FP; Project Number: 6FQN(827); County: Will and Cook; and in case of conflict with any part or parts of said Specifications, the said Special Provisions shall take precedence and shall govern.

FAU 2755 (80<sup>th</sup> Avenue) from 191<sup>st</sup> Street to 183<sup>rd</sup> Street  
Section: 06-00122-16-FP  
County: Will and Cook  
Contract No.: 61G73

**LOCATION OF PROJECT**

The project is located in Village of Tinley Park, Will and Cook Counties, on FAU 2755 (80<sup>th</sup> Avenue) between Greenway Boulevard to the south and Timber Drive to the north.

Total gross length and net length of project is 7,722.13 feet (1.463 miles)

**DESCRIPTION OF PROJECT**

The Work consists of furnishing all labor, materials, equipment, and other incidentals necessary for the completion of structure removal and replacement, pavement removal, porous granular embankment, aggregate subgrade improvement, subbase granular material, hot-mix asphalt base course, hot mix asphalt binder and surface courses, hot mix asphalt pavement (full depth), Portland cement concrete pavement, lighting, water main, storm sewer, ITS, traffic signals, and other incidental and miscellaneous items of work in accordance with the Plans, Standard Specifications, and these Special Provisions.

**COMPLETION DATE PLUS WORKING DAYS**

Revise Article 108.05 (b) of the Standard Specifications as follows:

"When a completion date plus working days is specified, the Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on, July 19, 2024 except as specified herein.

The Contractor will be allowed to complete all clean-up work and punch list items within 10 working days after the completion date for opening the roadway to traffic. Under extenuating circumstances the Engineer may direct that certain items of work, not affecting the safe



opening of the roadway to traffic, may be completed within the working days allowed for clean up work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.

Article 108.09 or the Special Provision for "Failure to Complete the Work on Time", if included in this contract, shall apply to both the completion date and the number of working days.

**INTERIM COMPLETION DATE**

The Contractor shall have completed by 3:00 P.M. on the dates shown below for all the Pre-Stage, Stage 1, and Stage 2 plans.

Stage 1 – November 17, 2022

Stage 2 – November 16, 2023

The Contractor shall be required to prosecute the work without undue delays or extended time intervals between activities. The Contractor is expected to use an accelerated schedule to meet these interim completion dates.

**START OF WORK – WORK RESTRICTIONS**

For the purpose of the proposed progress schedule required by Article 108.02 of the Standard Specifications for Road and Bridge Construction and other parts of the specifications, the contractor shall not show any Pre-Stage work starting prior to April 1, 2022. For the purpose of actual construction, it is expected areas within the limits of improvement will be available where work can be performed before April 1, 2021 and it is recommended that the contractor shall construct all Pre-Stage improvements that do not conflict with utility relocation activities as soon as practical following the execution of the Contract. The Contractor shall identify work that can be completed prior to completion of utility relocation activities and submit a written work plan to the Engineer for review and approval. The Contractor shall perform this work upon receipt of written approval by the Engineer. No adjustment to the contract completion date or interim completion date will be made should the contractor perform other work prior to April 1, 2022. No extension of the contract completion date or interim completion date will be made should the Contractor elect to not perform other work prior to April 1, 2022.

Once the utility relocations are complete the Contractor shall complete the remaining items Pre-Stage work. All required Pre-Stage work shall be completed and traffic shifted into the Stage 1 position by the interim completion date of November 17, 2022.

No work shall be done on FAI 80 during the winter shut down period of December 1, 2022 to April 1, 2023 and December 1, 2023 to April 1 2024.

**MAINTENANCE OF ROADWAYS**

Effective: September 30, 1985  
Revised: November 1, 1996

Beginning on the date that work begins on this project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer, but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items, including the accompanying traffic control and protection required by the Engineer, will be paid for in accordance with Article 109.04 of the Standard Specifications.

**EXISTING UTILITIES**

The Contractor shall familiarize himself with the locations of all utilities and structures that may be found in the vicinity of the construction. The Contractor shall conduct his operations to avoid damage to the above-mentioned utilities structures. Should any damage occur due to the Contractor's negligence, repairs shall be made by the Contractor at his/her expense in a manner acceptable to the Engineer.

The Contractor shall notify all utility owners of his construction schedule and shall coordinate construction operations with utility owners so that relocation of utility lines and structures may proceed in an orderly manner. Notification shall be in writing, with copies transmitted to the Engineer.

**STATUS OF UTILITIES**

Effective: June 1, 2016  
Revised: January 1, 2020

Utility companies and/or municipal owners located within the construction limits of this project have provided the following information regarding their facilities and the proposed improvements. The tables below contain a description of specific conflicts to be resolved and/or facilities which will require some action on the part of the Department's contractor to proceed with work. Each table entry includes an identification of the action necessary and, if applicable, the estimated duration required for the resolution.

UTILITIES TO BE ADJUSTED

Conflicts noted below have been identified by following the suggested staging plan included in the contract. The company has been notified of all conflicts and will be required to obtain the necessary permits to complete their work; in some instances, resolution will be a function of the construction staging. The responsible agency must relocate, or complete new installations as noted below; this work has been deemed necessary to be complete for the Department's contractor to then work in the stage under which the item has been listed.

**Stage 1**

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
79+50 57RT	Storm Sewer Crossing	Buried Telephone	<b>AT&amp;T</b>	60 days
81+47, 58' RT	Fiber Optic	Splice Box	<b>AT&amp;T</b>	60 days
81+48 64 RT	Fiber	Proposed cut for drainage over existing conduit	<b>AT&amp;T</b>	60 days
81+52 69 RT to 93+62 82 RT	Aerial Fiber	Minimum Vertical clearance of aerial cable with finished grade	<b>AT&amp;T</b>	60 days
91+25 82RT	Fiber	Propose Lighting Pole over Existing Conduit	<b>AT&amp;T</b>	60 days
91+28 75RT	Fiber	Proposed Watermain Crosses under existing Buried Fiber	<b>AT&amp;T</b>	60 days
91+34 CL	Fiber	Proposed Storm Sewer cross over Existing Buried Fiber	<b>AT&amp;T</b>	60 days
95+21 81RT	Fiber	Proposed fill over existing aerial pole, reduced clearance of aerial cable with finished grade	<b>AT&amp;T</b>	60 days
96+83 82RT	Aerial Cable	Minimum Vertical clearance of aerial cable with finished grade	<b>AT&amp;T</b>	60 days
99+33 73RT	Fiber	Buried Fiber Optic	<b>AT&amp;T</b>	60 days

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
100+18 73RT	Fiber	Proposed culvert crosses over existing buried fiber	<b>AT&amp;T</b>	60 days
102+45 75RT – 109+70 62RT	Aerial Cable	Proposed fill over existing aerial pole, reduced clearance of aerial cable with finished grade	<b>AT&amp;T</b>	60 days
110+33 69 LT	Fiber	Proposed Storm Sewer in conflict with existing buried	<b>AT&amp;T</b>	60 days
114+93 49RT	Handhole	Proposed Road widening over existing handhole	<b>AT&amp;T</b>	60 days
115+01 79RT	Fiber	Vertical clearance below proposed subbase	<b>AT&amp;T</b>	60 days
115+73 68LT	Fiber	Road widening over existing aerial pole	<b>AT&amp;T</b>	60 days
116+01 54RT	Fiber	Buried Fiber Optic	<b>AT&amp;T</b>	60 days
116+05 57LT	Fiber	Buried Fiber Optic	<b>AT&amp;T</b>	60 days
116+24 53RT	Fiber	Buried Fiber Optic	<b>AT&amp;T</b>	60 days
116+52 46LT	Telephone	Buried telephone	<b>AT&amp;T</b>	60 days
116+50 50 RT to 121+03 51 RT	Telephone	Proposed Sidewalk over Aerial poles	<b>AT&amp;T</b>	60 days
122+42 65RT	Telephone	Proposed Storm Sewer in conflict with existing buried facilities	<b>AT&amp;T</b>	60 days
123+50 62RT	Fiber	Proposed grade results in lower finishing grade	<b>AT&amp;T</b>	60 days

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
124+00 64RT	Fiber	Proposed grade results in lower finishing grade	<b>AT&amp;T</b>	60 days
124+90 71 RT to 127+00 71 RT	Telephone	Proposed grade results in lower finishing grade	<b>AT&amp;T</b>	60 days
125+50 71RT	Fiber	Proposed grade results in lower finishing grade	<b>AT&amp;T</b>	60 days
127+34 66LT	Fiber	Cabinet & Handhole	<b>AT&amp;T</b>	60 days
127+50 36 RT	Fiber	Proposed road widening results in low finished grade. All proposed work below existing grade level	<b>AT&amp;T</b>	60 days
127+50 68 LT	Fiber	Proposed road widening results in low finished grade. All proposed work below existing grade level	<b>AT&amp;T</b>	60 days
127+67 61LT	Fiber	Existing handhole needing relocation	<b>AT&amp;T</b>	60 days
128+29 60LT	Fiber	Proposed storm sewer in conflict with existing buried fiber	<b>AT&amp;T</b>	60 days
129+34 52LT	Fiber	Proposed widening over existing buried fiber	<b>AT&amp;T</b>	60 days
201+03 17RT	Fiber	Proposed road widening over existing pedestal	<b>AT&amp;T</b>	60 days

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
201+05 21RT	Fiber	Adjust handhole to meet proposed grade elevation	<b>AT&amp;T</b>	60 days
201+12 22RT	Fiber	Runs through proposed box culvert excavation area	<b>AT&amp;T</b>	60 days
2011+38 35RT	Fiber	Proposed storm sewer in conflict with existing buried fiber. Cable runs to handhole needing relocation	<b>AT&amp;T</b>	60 days
3014+84 54RT	Fiber	Proposed storm sewer in conflict with existing conduit	<b>AT&amp;T</b>	60 days
4095+52 51RT	Fiber	Fiber Optic	<b>AT&amp;T</b>	60 days
4097+53 45RT	Fiber	Proposed manhole over existing conduit	<b>AT&amp;T</b>	60 days
4097+53 52RT	Telephone	Proposed manhole over existing conduit	<b>AT&amp;T</b>	60 days
4097+53 53RT	Fiber	Proposed manhole over existing cable	<b>AT&amp;T</b>	60 days
4098+50 55RT	Fiber	Proposed manhole over existing conduit	<b>AT&amp;T</b>	60 days
4098+51 62RT	Telephone	Proposed manhole over existing cable	<b>AT&amp;T</b>	60 days
4099+55 65 RT to 4100+24 62 RT 0	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4099+56 52RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4099+56 51RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
4100+80 51RT	Telephone	Relocate Existing Pedestal	<b>AT&amp;T</b>	60 days
4103+77 43RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4103+97 44RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4105+36 56LT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4108+51 42RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
4111+01 37RT	Telephone	Buried Telephone	<b>AT&amp;T</b>	60 days
127+37 55LT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
129+78 42RT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
4098+51 43RT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
4097+53 45RT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
4099+10 64 RT to 4101+10 58 RT 0	Fiber	Fiber Optic	<b>Comcast</b>	20 days
4099+56 42RT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
4099+56 42RT	Fiber	Fiber Optic	<b>Comcast</b>	20 days
68+14, 39' LT to 74+66 48' LT	Electric	Utility Pole	<b>ComEd</b>	180 days
74+68, 47' RT to 135+09 49' RT	Electric	Utility Pole	<b>ComEd</b>	180 days
79+50 44LT	Storm Sewer Crossing	Underground Electric	<b>ComEd</b>	180 days
91+41 94' RT	Electric	Box	<b>ComEd</b>	180 days
92+00 49' LT to 145+84 39' LT	Electric	Utility Pole	<b>ComEd</b>	180 days
98+96 85 RT	Electric	Underground Electric	<b>ComEd</b>	180 days
99+43 90RT	Electric	Box	<b>ComEd</b>	180 days
115+23 77LT	Electric	Underground Electric	<b>ComEd</b>	180 days
115+66 62RT	Electric	Underground Electric	<b>ComEd</b>	180 days
115+95 61RT	Electric	Underground Electric	<b>ComEd</b>	180 days
116+50 60 RT to 120+90 51 RT 0	Electric	Underground Electric	<b>ComEd</b>	180 days

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
116+50 50 RT to 120+90 51 RT 0	Electric	Underground Electric	<b>ComEd</b>	180 days
124+01 63RT	Electric	Underground Electric	<b>ComEd</b>	180 days
124+90 71 RT to 126+45 71 RT 0	Electric	Underground Electric	<b>ComEd</b>	180 days
127+37 55LT	Electric	Underground Electric	<b>ComEd</b>	180 days
127+78 65RT	Electric	Underground Electric	<b>ComEd</b>	180 days
129+19 69LT	Electric	Electric Box	<b>ComEd</b>	180 days
129+78 42RT	Electric Electric	Underground Electric	<b>ComEd</b>	180 days
133+21 52RT	Electric	Underground Electric	<b>ComEd</b>	180 days
134+64 48RT	Electric	Underground Electric	<b>ComEd</b>	180 days
135+09 49RT	Electric	Underground Electric	<b>ComEd</b>	180 days
3015+21, 60' RT to 3021+58, 52' RT	Electric	Utility Pole	<b>ComEd</b>	180 days
4093+64 38LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4095+08 0	Electric	Underground Electric	<b>ComEd</b>	180 days
4097+54 44LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4098+51 45LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4099+57 42LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4104+15 50LT	Electric	Utility Pole	<b>ComEd</b>	180 days
4104+05 40LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4105+43 55LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4105+99 51LT	Electric	Underground Electric	<b>ComEd</b>	180 days
4097+53 41RT	Electric	Underground Electric	<b>ComEd</b>	180 days
63+00, 23' RT	Gas	4" PE	<b>Nicor</b>	20 days
68+50, 38' RT	Gas	4" PE	<b>Nicor</b>	20 days
70+90, 39' RT	Gas	4" PE	<b>Nicor</b>	20 days
72+25, 37' RT	Gas	4" PE	<b>Nicor</b>	20 days



<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>RESPONSIBLE AGENCY</b>	<b>DURATION OF TIME</b>
76+09 116RT	Storm Sewer Crossing	4" Steel	<b>Nicor</b>	20 days
76+10 122LT	Storm Sewer Crossing	6" Steel	<b>Nicor</b>	20 days
77+50, 42' RT	Gas	4" PE	<b>Nicor</b>	20 days
77+50 62LT	Structure Crossing	4" Gas Main	<b>Nicor</b>	20 days
78+52 64LT	Structure Crossing	4" Gas Main	<b>Nicor</b>	20 days
84+63 44LT	Gas	4" Gas Main Main is near proposed structure	<b>Nicor</b>	20 days
87+00 28LT	Storm Sewer Crossing	4" Steel	<b>Nicor</b>	20 days
88+00 14LT	Storm Sewer Crossing	4" Steel	<b>Nicor</b>	20 days
90+65 40LT	Gas	4" Steel	<b>Nicor</b>	20 days
90+30 to 91+50 40LT	Gas	4" Steel	<b>Nicor</b>	20 days
116+15 59LT	Gas	4" Steel	<b>Nicor</b>	20 days
127+37 55LT	Gas	4" Plastic	<b>Nicor</b>	20 days
129+45 53RT	Gas	4" Steel	<b>Nicor</b>	20 days
129+78 42RT	Gas	6" Steel	<b>Nicor</b>	20 days
129+58 to 142+79 LT 0	Gas	6" Steel	<b>Nicor</b>	20 days
123+88	Gas	6" Steel	<b>Nicor</b>	20 days
132+97 45RT	Gas	6" Steel	<b>Nicor</b>	20 days
3020+50, 43' LT	Gas	6" Steel	<b>Nicor</b>	20 days
3024+75, 44' LT	Gas	6" Steel	<b>Nicor</b>	20 days
4093+51 37RT	Gas	4" Plastic	<b>Nicor</b>	20 days
4094+51 36RT	Gas	4" Plastic	<b>Nicor</b>	20 days
4104+47 58LT	Gas	8" Steel	<b>Nicor</b>	20 days
4106+00 44LT	Gas	6" Steel	<b>Nicor</b>	20 days
4108+50 46LT	Gas	6" Steel	<b>Nicor</b>	20 days
4097+53 36RT	Gas	4" Plastic	<b>Nicor</b>	20 days
4098+50 36RT	Gas	4" Plastic	<b>Nicor</b>	20 days

STAGE / LOCATION	TYPE	DESCRIPTION	RESPONSIBLE AGENCY	DURATION OF TIME
4099+56 36RT	Gas	4" Plastic	<b>Nicor</b>	20 days
91+20 86RT	Electric	Panduit Electric	<b>Panduit</b>	5 days
96+60 101RT	Water	Panduit Service	<b>Panduit</b>	5 day
63+78, 39' RT	Manhole	Structure to be adjusted	<b>ATT</b>	5 days
73+25, 37' RT	Manhole	Structure to be adjusted	<b>ATT</b>	1 day
126+57 to 127+39.5 RT	14" Steel Oil Pipeline	Buckeye to remove casing on 14" steel pipe	<b>Buckeye</b>	10 days

**Stage 2**

STAGE / LOCATION	TYPE	DESCRIPTION	RESPONSIBLE AGENCY	DURATION OF TIME
127+39.5 to 128+20 LT	14" Steel Oil Pipeline	Buckeye to remove casing on 14" steel pipe	<b>Buckeye</b>	10 days

**Stage 1: Days Total Installation – 210 days**

**Stage 2: Days Total Installation – 10 days**

**Stage 3: Days Total Installation – 0 days**

**Stage 4: Days Total Installation – 0 days**

The following contact information is what was used during the preparation of the plans as provided by the Agency/Company responsible for the resolution of the conflict.

Agency/Company Responsible to Resolve Conflict	Name of contact	Phone	E-mail address
<b>AT&amp;T</b>	Kari Martin	630-573-5757	<a href="mailto:Km2618@att.com">Km2618@att.com</a>
<b>Buckeye</b>	Ronald Struthers; Jana Olthoff	610-904-4409; 219-741-0201	<a href="mailto:RStruthers@buckeye.com">RStruthers@buckeye.com</a> <a href="mailto:JOlthoff@buckeye.com">JOlthoff@buckeye.com</a>
<b>Clear Channel</b>	Jeff Welch		<a href="mailto:jeffwelch@clearchannel.com">jeffwelch@clearchannel.com</a>

<b>Agency/Company Responsible to Resolve Conflict</b>	<b>Name of contact</b>	<b>Phone</b>	<b>E-mail address</b>
<b>Comcast</b>	Bob Schulter	224-229-6330	<a href="mailto:Bob_Schulter@cable.comcast.com">Bob_Schulter@cable.comcast.com</a>
<b>ComEd</b>	Emily Craven	312-718-8391	<a href="mailto:Emily.Craven@exeloncorp.com">Emily.Craven@exeloncorp.com</a>
<b>MCI</b>	Sandra Cisneros	312-612-5216	<a href="mailto:scisneros@telecom-eng.com">scisneros@telecom-eng.com</a>
<b>Mokena</b>	Dan Peloquin	708-479-3927	<a href="mailto:dpeloquin@mokena.org">dpeloquin@mokena.org</a>
<b>Nicor</b>	Sakibul Forah	630-388-2903	<a href="mailto:sforah@southernco.com">sforah@southernco.com</a>
<b>Tinley Park</b>	Joe Fitzpatrick	708-444-5516	<a href="mailto:jfitzpatrick@tinleypark.org">jfitzpatrick@tinleypark.org</a>
<b>Wolverine Pipeline</b>	Louis Kraus Jr	269-323-2491x124	<a href="mailto:louis_krause@wpLco.com">louis_krause@wpLco.com</a>

**UTILITIES TO BE WATCHED AND PROTECTED**

The areas of concern noted below have been identified by following the suggested staging plan included for the contract. The information provided is not a comprehensive list of all remaining utilities, but those which during coordination were identified as ones which might require the Department's contractor to take into consideration when making the determination of the means and methods that would be required to construct the proposed improvement. In some instances, the contractor will be responsible to notify the owner in advance of the work to take place so necessary staffing on the owner's part can be secured.

**Stage 1**

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>OWNER</b>
74+18 45RT to 74+69 61RT	Electric	Utility Pole and underground line. Due to location of excavation and fill pole may need to be braced and the Contractor shall had dig around underground line	<b>Clear Channel</b>
106+70 LT	Water	24" Casing pipe carrying water main under the proposed culvert extension. Contract shall use caution when excavating and compacting for culvert extension culvert extension	<b>Village of Tinley Park</b>
126+00 to 127+50	Oil	Underground petroleum pipe line. Contractor shall follow all requirements set forth in BUCKEYE PARTNERS, L.P. AND AFFILIATES RIGHT-OF-USE RESTRICTIONS SPECIFICATIONS	<b>Buckeye</b>

**Stage 2**

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>OWNER</b>
127+50 to 143+00 LT	Oil	Underground petroleum pipe line. Contractor shall follow all requirements set forth in BUCKEYE PARTNERS, L.P. AND AFFILIATES RIGHT-OF-USE RESTRICTIONS SPECIFICATIONS	<b>Buckeye</b>

**Stage 3**

<b>STAGE / LOCATION</b>	<b>TYPE</b>	<b>DESCRIPTION</b>	<b>OWNER</b>
127+50 to 143+00 LT	Oil	Underground petroleum pipe line. Contractor shall follow all requirements set forth in BUCKEYE PARTNERS, L.P. AND AFFILIATES RIGHT-OF-USE RESTRICTIONS SPECIFICATIONS	<b>Buckeye</b>

**Stage 4**

None

The following contact information is what was used during the preparation of the plans as provided by the owner of the facility.

<b>Agency/Company Responsible to Resolve Conflict</b>	<b>Name of contact</b>	<b>Phone</b>	<b>E-mail address</b>
<b>AT&amp;T</b>	Kari Martin	630-573-5757	<a href="mailto:Km2618@att.com">Km2618@att.com</a>
<b>Buckeye</b>	Ronald Struthers; Jana Olthoff	610-904-4409; 219-741-0201	<a href="mailto:RStruthers@buckeye.com">RStruthers@buckeye.com</a> <a href="mailto:JOlthoff@buckeye.com">JOlthoff@buckeye.com</a>
<b>Clear Channel</b>	Jeff Welch		<a href="mailto:jeffwelch@clearchannel.com">jeffwelch@clearchannel.com</a>
<b>Comcast</b>	Bob Schulter	224-229-6330	<a href="mailto:Bob_Schulter@cable.comcast.com">Bob_Schulter@cable.comcast.com</a>
<b>ComEd</b>	Emily Craven	312-718-8391	<a href="mailto:Emily.Craven@exeloncorp.com">Emily.Craven@exeloncorp.com</a>
<b>MCI</b>	Sandra Cisneros	312-612-5216	<a href="mailto:scisneros@telecom-eng.com">scisneros@telecom-eng.com</a>
<b>Mokena</b>	Dan Peloquin	708-479-3927	<a href="mailto:dpeloquin@mokena.org">dpeloquin@mokena.org</a>
<b>Nicor</b>	Sakibul Forah	630-388-2903	<a href="mailto:sforah@southernco.com">sforah@southernco.com</a>
<b>Tinley Park</b>	Joe Fitzpatrick	708-444-5516	<a href="mailto:jfitzpatrick@tinleypark.org">jfitzpatrick@tinleypark.org</a>
<b>Wolverine Pipeline</b>	Louis Kraus Jr	269-323-2491x124	<a href="mailto:louis_krause@wpLco.com">louis_krause@wpLco.com</a>

The above represents the best information available to the Department and is included for the convenience of the bidder. The days required for conflict resolution should be considered in the bid as this information has also been factored into the timeline identified for the project when setting the completion date. The applicable portions of the Standard Specifications for Road and Bridge Construction shall apply.

Estimated duration of time provided in the action column for the first conflicts identified will begin on the date of the executed contract regardless of the status of the utility relocations. The responsible agencies will be working toward resolving subsequent conflicts in conjunction with contractor activities in the number of days noted.

The estimated relocation duration must be part of the progress schedule submitted by the contractor. A utility kickoff meeting will be scheduled between the Department, the Department's contractor and the utility companies when necessary. The Department's contractor is responsible for contacting J.U.L.I.E. prior to all excavation work.

**BUCKEYE PARTNERS, L.P. AND AFFILIATES RIGHT-OF-USE RESTRICTIONS SPECIFICATIONS**

Buckeye Partners owns and operates a 14 inch oil pipeline in the vicinity of the 80<sup>th</sup> Avenue and 183<sup>rd</sup> Street intersection. The Contractor shall comply with applicable requirements of the most recent Buckeye Partners, L.P. and Affiliates Right-of-Way Use Restrictions Specification located at

<https://www.buckeye.com/Portals/0/PEP%20Documents/Right-of-Way%20Use%20Restrictions%20Version%206.2.pdf>.

This work will not be paid for separately, but shall be included in the various pay items impacted by the restrictions.

**TRAFFIC CONTROL PLAN**

Effective: September 30, 1985

Revised: January 1, 2007

Traffic Control shall be according to the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and Highway Standards contained in the plans, and the Special Provisions contained herein.

Special attention is called to Article 107.09 of the Standard Specifications and the following Highway Standards, Details, Quality Standard for Work Zone Traffic Control Devices, Recurring Special Provisions and Special Provisions contained herein, relating to traffic control.

The Contractor shall contact the District One Bureau of Traffic at least 72 hours in advance of beginning work.

**STANDARDS:**

701001	701011	701101	701106	701301	701306
701400	701401	701411	701426	(NOT TO BE USED ON I-80)	
701427	701428	701446	701501	701502	701601

701606      701611      701701      701801      701901      704001  
782006

DETAILS:

ENTRANCE AND EXIT RAMP CLOSURE (TC-08)  
TRAFFIC CONTROL DETAILS FOR FREEWAY SINGLE LANE & MULTI-LANE WEAVE  
(TC-09)  
TRAFFIC CONTROL AND PROTECTION FOR SIDE ROADS, INTERSECTIONS, AND  
DRIVEWAYS (TC-10)  
MULTI-LANE FREEWAY PAVEMENT MARKING DETAIL (TC-12)  
TYPICAL PAVEMENT MARKINGS (TC-13)  
TRAFFIC CONTROL DETAILS FOR FREEWAY SHOULDER CLOSURES AND PARTIAL  
RAMP CLOSURES (TC-17)  
FREEWAY/EXPRESSWAY SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE  
OPENINGS ON FREEWAY/EXPRESSWAYS (TC-18)  
ARTERIAL ROAD INFORMATION SIGN (TC-22)  
DRIVEWAY ENTRANCE SIGNING (TC-26)

SPECIAL PROVISIONS:

MAINTENANCE OF ROADWAYS  
PUBLIC CONVENIENCE AND SAFETY  
TRAFFIC CONTROL FOR WORK ZONE AREAS  
TRAFFIC CONTROL AND PROTECTION (ARTERIALS)  
TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)  
KEEPING EXPRESSWAYS OPEN TO TRAFFIC  
FAILURE TO OPEN LANES TO TRAFFIC  
TEMPORARY INFORMATION SIGNING  
SPEED DISPLAY TRAILER (D1)  
TRAFFIC SPOTTERS (BDE)  
WORK ZONE TRAFFIC CONTROL DEVICES (BDE)

**PUBLIC CONVENIENCE AND SAFETY (DIST 1)**

Effective: May 1, 2012

Revised: July 15, 2012

Add the following to the end of the fourth paragraph of Article 107.09:

“If the holiday is on a Saturday or Sunday, and is legally observed on a Friday or Monday, the length of Holiday Period for Monday or Friday shall apply.”

Add the following sentence after the Holiday Period table in the fourth paragraph of Article 107.09:

“The length of Holiday Period for Thanksgiving shall be from 5:00 AM the Wednesday prior to 11:59 PM the Sunday after”

Delete the fifth paragraph of Article 107.09 of the Standard Specifications:

“On weekends, excluding holidays, roadways with Average Daily Traffic of 25,000 or greater, all lanes shall be open to traffic from 3:00 P.M. Friday to midnight Sunday except where structure construction or major rehabilitation makes it impractical.”

**TRAFFIC CONTROL FOR WORK ZONE AREAS**

Effective: September 14, 1995

Revised: January 1, 2007

Work zone entry and exit openings shall be established daily by the Contractor with the approval of the Engineer. All vehicles including cars and pickup trucks shall exit the work zone at the exit openings. All trucks shall enter the work zone at the entry openings. These openings shall be signed in accordance with the details shown elsewhere in the plans and shall be under flagger control during working hours.

The Contractor shall plan his trucking operations into and out of the work zone as well as on to and off the expressway to maintain adequate merging distance. Merging distances to cross all

lanes of traffic shall be no less than 1/2 mile. This distance is the length from where the trucks enter the expressway to where the trucks enter the work zone. It is also the length from where



the trucks exit the work zone to where the trucks exit the expressway. The stopping of expressway traffic to allow trucks to change lanes and/or cross the expressway is prohibited.

Failure to comply with the above requirements will result in a Traffic Control Deficiency charge. The deficiency charge will be calculated as outlined in Article 105.03 of the Standard Specifications. The Contractor will be assessed this daily charge for each day a deficiency is documented by the Engineer.

## **SPEED DISPLAY TRAILER (D1)**

Effective: April 1, 2015

Revised: January 1, 2017

Revise the third paragraph of Article 701.11 of the Standard Specifications to read:

“When not being utilized to inform and direct traffic, sign trailers, speed display trailers, arrow boards, and portable changeable message boards shall be treated as nonoperating equipment.”

Add the following to Article 701.15 of the Standard Specifications:

“(m) Speed Display Trailer. A speed display trailer is used to enhance safety of the traveling public and workers in work zones by alerting drivers of their speed, thus deterring them from driving above the posted work zone speed limit.”

Whenever the speed display trailer is not in use, it shall be considered non-operating equipment and shall be stored according to Article 701.11.”

Add the following to Article 701.20 of the Standard Specifications:

“(k) “Speed Display Trailer will NOT be paid for by separate pay item, but its costs shall be included in the contract unit price of the various traffic control pay items.

Add the following to Article 1106.02 of the Standard Specifications:

“(o) Speed Display Trailer. The speed display trailer shall consist of a LED speed indicator display with self-contained, one-direction radar mounted on an orange see-through trailer. The height of the display and radar shall be such that it will function and be visible when located behind concrete barrier.

The speed measurement shall be by radar and provide a minimum detection distance of 1000 ft (300 m). The radar shall have an accuracy of  $\pm 1$  mile per hour.

The speed indicator display shall face approaching traffic and shall have a sign legend of “YOUR SPEED” immediately above or below the speed display. The digital speed display shall show two digits (00 to 99) in mph. The color of the changeable message legend shall be a yellow legend on a black background. The minimum height of the numerals shall be 18 in. (450 mm), and the nominal legibility distance shall be at least 750 ft (250 m).

The speed indicator display shall be equipped with a violation alert that flashes the displayed detected speed when the posted limit is exceeded. The speed indicator shall have a maximum speed cutoff. On roadway facilities with a normal posted speed limit

greater than or equal to 45 mph, the detected speeds of vehicles traveling more than 25mph over the work zone speed limit shall not be displayed. On facilities with normal posted speed limit of less than 45 mph, the detected speeds of vehicles traveling more than 15 mph over the work zone speed limit shall not be displayed. On any roadway facility if detected speeds are less than 25 mph, speed shall not be displayed. The display shall include automatic dimming for nighttime operation.

The speed indicator measurement and display functions shall be equipped with the power supply capable of providing 24 hours of uninterrupted service.”

## **TRAFFIC CONTROL AND PROTECTION (ARTERIALS)**

Effective: February 1, 1996

Revised: March 1, 2011

Specific traffic control plan details and Special Provisions have been prepared for this contract. This work shall include all labor, materials, transportation, handling and incidental work necessary to furnish, install, maintain and remove all traffic control devices required as indicated in the plans and as approved by the Engineer.

When traffic is to be directed over a detour route, the Contractor shall furnish, erect, maintain and remove all applicable traffic control devices along the detour route according to the details shown in the plans.

Method of Measurement: All traffic control (except Traffic Control and Protection (Expressways)) and temporary pavement markings) indicated on the traffic control plan details and specified in the Special Provisions will be measured for payment on a lump sum basis.

Basis of Payment: All traffic control and protection will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (SPECIAL).

Temporary pavement markings will be paid for separately unless shown on a Standard.

## **TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)**

Effective: March 8, 1996

Revised: April 1, 2019

Description. This work shall include furnishing, installing, maintaining, replacing, relocating, and removing all traffic control devices used for the purpose of regulating, warning, or directing traffic. Traffic control and protection shall be provided as called for in the plans, applicable Highway Standards, District One Expressway details, Standards and Supplemental Specifications, these Special Provisions, or as directed by the Engineer.

General. The governing factor in the execution and staging of work for this project is to provide the motoring public with the safest possible travel conditions on the expressway through the construction zone. The Contractor shall arrange his operations to keep the closing of lanes and/or ramps to a minimum.

The Contractor shall be responsible for the proper location, installation, and arrangement of all traffic control devices. Special attention shall be given to existing warning signs and overhead guide signs during all construction operations. Warning signs and existing guide signs with down

arrows shall be kept consistent with the barricade placement at all times. The Contractor shall immediately remove, completely cover, or turn from the motorist's view all signs which are inconsistent with lane assignment patterns.

The Contractor shall coordinate all traffic control work on this project with adjoining or overlapping projects, including barricade placement necessary to provide a uniform traffic detour pattern. When directed by the Engineer, the Contractor shall remove all traffic control devices that were furnished, installed, or maintained by him under this contract, and such devices shall remain the property of the Contractor. All traffic control devices shall remain in place until specific authorization for relocation or removal is received from the Engineer.

Additional requirements for traffic control devices shall be as follows.

(a) Traffic Control Setup and Removal. The setting and removal of barricades for the taper portion of a lane closure shall be done under the protection of a vehicle with a truck/trailer mounted attenuator and arrow board per State Standard 701428 and Section 701 of the Standard Specifications. Failure to meet this requirement will be subject to a Traffic Control Deficiency. The deficiency will be calculated as outlined in Article 105.03 of the Standard Specifications. Truck/trailer mounted attenuators shall comply with Article 1106.02(g) or shall meet the requirements of NCHRP 350 Test Level 3 with vehicles used in accordance with manufacturer's recommendations and requirements.

(b) Sign Requirements

(1) Sign Maintenance. Prior to the beginning of construction operations, the Contractor will be provided a sign log of all existing signs within the limits of the construction zone. The Contractor is responsible for verifying the accuracy of the sign log. Throughout the duration of this project, all existing traffic signs shall be maintained by the Contractor. All provisions of Article 107.25 of the Standard Specifications shall apply.

(2) Work Zone Speed Limit Signs. Work zone speed limit signs shall be installed as required in Article 701.14(b) and as shown in the plans and Highway Standards. Based upon the existing posted speed limit, work zone speed limits shall be established and signed as follows.

a. Existing Speed Limit of 55mph or higher. The initial work zone speed limit assembly, located approximately 4200' before the closure, and shall be 55mph as shown in 701400. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED assemblies may be omitted when this assembly would normally be placed within 1500 feet of the END WORK ZONE SPEED LIMIT sign. If existing speed limit is over 65mph then additional signage should be installed per 701400.

b. Existing Speed Limit of 45mph. The advance 55mph work zone speed limit assembly shown in 701400 shall be replaced with a 45mph assembly. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED assemblies shall be eliminated in all cases. END WORK ZONE SPEED LIMIT signs are required.

- (3) Exit Signs. The exit gore signs as shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 12 inch capital letters and a 20 inch arrow. EXIT OPEN AHEAD signs shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 8 inch capital letters.
- (4) Uneven Lanes Signs. The Contractor shall furnish and erect "UNEVEN LANES" signs (W8-11) on both sides of the expressway, at any time when the elevation difference between adjacent lanes open to traffic equals or exceeds one inch. Signs shall be placed 500' in advance of the drop-off, within 500' of every entrance, and a minimum of every mile.
- (c) Drums/Barricades. Check barricades shall be placed in work areas perpendicular to traffic every 1000', one per lane and per shoulder, to prevent motorists from using work areas as a traveled way. Check barricades shall also be placed in advance of each open patch, or excavation, or any other hazard in the work area, the first at the edge of the open traffic lane and the second centered in the closed lane. Check barricades, either Type I or II, or drums shall be equipped with a flashing light.

To provide sufficient lane widths (10' minimum) for traffic and also working room, the Contractor shall furnish and install vertical barricades, in lieu of Type II or drums, along the cold milling and asphalt paving operations. The vertical barricades shall be placed at the same spacing as the drums.

- (d) Vertical Barricades. Vertical barricades shall not be used in lane closure tapers, lane shifts, exit ramp gores, or staged construction projects lasting more than 12 hours. Also, vertical barricades shall not be used as patch barricades or check barricades. Special attention shall be given, and ballast provided per manufacture's specification, to maintain the vertical barricades in an upright position and in proper alignment.
- (e) Temporary Concrete Barrier Wall. Prismatic barrier wall reflectors shall be installed on both the face of the wall next to traffic, and the top of sections of the temporary concrete barrier wall as shown in Standard 704001. The color of these reflectors shall match the color of the edgelines (yellow on the left and crystal or white on the right). If the base of the temporary concrete barrier wall is 12 inches or less from the travel lane, then the lower slope of the wall shall also have a 6 inch wide temporary pavement marking edgeline (yellow on the left and white on the right).
- (f) Flaggers. One flagger will be required for each separate activity of an operation that requires frequent construction vehicles to enter or leave a work zone to or from a lane open to traffic. Temporary traffic control and flagger position shall be according to District One Detail TC-18 – Expressway Flagging, or as directed by the Engineer.
- (g) Full Expressway Closures. Full Expressway Closures will only be permitted for a maximum of 15 minutes during the allowable hours listed in the Keeping the Expressway Open to Traffic Special Provision. During Full Expressway Closures, the Contractor will be required to close off all lanes except one, using Freeway Standard Closures. The Contractor will be required to provide one changeable message sign to be placed at the direction of the Engineer. The sign shall display a message as directed by the Engineer. A Maintenance of Traffic Plan shall be submitted to the District One Expressway Traffic Control Supervisor 14 days in advance of the planned work; including all stage changes. The Maintenance of Traffic Plan shall include, but not be limited to: lane and ramp closures, existing geometrics, and equipment and material location. The District One Expressway Traffic Control Supervisor (847-705-4151) shall be contacted at least 3

working days in advance of the proposed road closure and will coordinate the closure operation with police forces.

Method of Measurement. This item of work will be measured on a lump sum basis for furnishing, installing, maintaining, replacing, relocating, and removing traffic control devices required in the plans and these Special Provisions. Traffic control and protection required under Standards 701101, 701400, 701401, 701402, 701406, 701411, 701416, 701426, 701428, 701446, 701901 and District details TC-8, TC-9, TC-17, TC-18 and TC-25 will be included with this item.

Basis of Payment.

- (a) This work will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS). This price shall be payment in full for all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, replace, relocate, and remove all Expressway traffic control devices required in the plans and specifications.

In the event the sum total value of all the work items for which traffic control and protection is required is increased or decreased by more than ten percent (10%), the contract bid price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS) will be adjusted as follows:

$$\text{Adjusted contract price} = .25P + .75P [1 \pm (X - 0.1)]$$

Where: "P" is the bid unit price for Traffic Control and Protection

Where: "X" =	$\frac{\text{Difference between original and final sum total value of all work items for which traffic control and protection is required}}{\text{Original sum total value of all work items for which traffic control and protection is required.}}$
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The value of the work items used in calculating the increase and decrease will include only items that have been added to or deducted from the contract under Article 104.02 of the Standard Specifications and only items which require use of Traffic Control and Protection.

Temporary traffic control costs due to delay will be paid for according to the Compensable Delay Costs (BDE) Special Provision.

- (b) The Engineer may require additional traffic control be installed in accordance with standards and/or designs other than those included in the plans. In such cases, the standards and/or designs will be made available to the Contractor at least one week in advance of the change in traffic control. Payment for any additional traffic control required will be in accordance with Article 109.04 of the Standard Specifications.
- (c) Revisions in the phasing of construction or maintenance operations, requested by the Contractor, may require traffic control to be installed in accordance with standards and/or designs other than those included in the plans. Revisions or modifications to the traffic control shown in the contract shall be submitted by the Contractor for approval by the Engineer. No additional payment will be made for a Contractor requested modification.

- (d) Temporary concrete barrier wall will be measured and paid for according to Section 704.
- (e) Impact attenuators, temporary bridge rail, and temporary rumble strips will be paid for separately.
- (f) Temporary pavement markings shown on the Standard will be measured and paid for according to Section 703 and Section 780.
- (g) All pavement marking removal will be measured and paid for according to Section 703 or Section 783.
- (h) Temporary pavement marking on the lower slope of the temporary concrete barrier wall will be measured and paid for as TEMPORARY PAVEMENT MARKING, 6".
- (i) All barrier wall reflectors will be measured and paid for according to Section 782.
- (j) The Changeable Message Sign required for Full Expressway Closures shall not be paid for separately.

**KEEPING THE EXPRESSWAY OPEN TO TRAFFIC**

Effective: March 22, 1996  
 Revised: January 21, 2015

Whenever work is in progress on or adjacent to an expressway, the Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these Special Provisions, the Standard Specifications, the State Standards and the District Freeway details. All Contractors' personnel shall be limited to these barricaded work zones and shall not cross the expressway.

The Contractor shall request and gain approval from the Illinois Department of Transportation's Expressway Traffic Operations Engineer at [www.idotlcs.com](http://www.idotlcs.com) twenty-four (24) hours in advance of all daily lane, ramp and shoulder closures and 7 days in advance of all permanent and weekend closures on all Freeways and/or Expressways in District One. This advance notification is calculated based on workweek of Monday through Friday and shall not include weekends or Holidays.

**LOCATION: I-80: US-30 to I-294**

WEEKNIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
			to	
Sunday - Thursday	1-Lane/Ramp	8:00 PM	to	5:00AM
	2-Lanes	10:00 PM	to	5:00 AM
Friday	1-Lane/Ramp	9:00 PM (Fri)	to	9:00 AM (Sat)
	2-Lanes	11:00 PM (Fri)	to	7:00 AM (Sat)
Saturday	1-Lane/Ramp	7:00 PM (Sat)	to	Noon (Sun)
	2-Lanes	11:00 PM (Sat)	to	9:00 AM {Sun}

In addition to the hours noted above, temporary shoulder and non-system interchange partial ramp closures are allowed weekdays between 9:00 AM. and 3:00 P.M. and between 7:00 P.M. and 5:00 AM.

Narrow Lanes and permanent shoulder closures will not be allowed between Dec. 1st and April 1st.

Full Expressway Closures will only be permitted for a maximum of 15 minutes at a time during the low traffic volume hours of 1:00 AM. to 5:00 AM. Monday thru Friday and from 1:00 AM. to 7:00 A.M. on Sunday. During Full Expressway Closures, the Contractor will be required to close off all lanes except one, using Freeway Standard Closures. Police forces should be notified and requested to close off the remaining lane at which time the work item may be removed or set in place. The District One Expressway Traffic Control Supervisor (847-705-4151) shall be notified at least 3 working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of the proposed road closure and will coordinate the closure operations with police forces. **Liquidated Damages as specified in the Failure to Open Traffic Lanes to Traffic for One lane or ramp blocked shall be assessed to the Contract for every 15 minutes beyond the initial 15 minutes all lanes are blocked.**

All stage changes requiring the stopping and/or the pacing of traffic shall take place during the allowable hours for Full Expressway Closures and shall be approved by the Department. The Contractor shall notify the District One Expressway Traffic Control Supervisor at least 3 working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of any proposed stage change.

A Maintenance of Traffic Plan shall be submitted to the District One Expressway Traffic Control Supervisor 14 days in advance of any stages changes or full expressway closures. The Maintenance of Traffic Plan shall include, but not be limited to: lane and ramp closures, existing geometrics, and equipment and material location.

All daily lane closures shall be removed during adverse weather conditions such as rain, snow, and/or fog and as determined by the Engineer. Also, the contractor shall promptly remove their lane closures when Maintenance forces are out for snow and ice removal.

Additional lane closure hour restrictions may have to be imposed to facilitate the flow of traffic to and from major sporting events and/or other events.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

The Contractor will be required to cooperate with all other contractors when erecting lane closures on the expressway. All lane closures (includes the taper lengths) without a three (3) mile gap between each other, in one direction of the expressway, shall be on the same side of the pavement. Lane closures on the same side of the pavement with a one (1) mile or less gap between the end of one work zone and the start of taper of next work zone should be connected. The maximum length of any lane closure on the project and combined with any adjacent projects shall be three (3) miles. Gaps between successive permanent lane closures shall be no less than two (2) miles in length.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on State right-of-way will only be permitted at the locations approved by the Engineer.

Check barricades shall be placed every 1000' within a lane closure to prevent vehicles from driving through closed lanes.

Temporary ramp closures for service interchanges will only be permitted at night during the restricted hours listed for temporary one-lane closures within the project limits. However, no two (2) adjacent entrance and exit ramps in one direction of the expressway shall be closed at the same time.

Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Special Provision, "Failure to Open Traffic Lanes to Traffic".

#### **FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC**

Effective: March 22, 1996

Revised: February 9, 2005

Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified under the Special Provisions for "Keeping the Expressway Open to Traffic", the Contractor shall be liable to the Department for the amount of:

One lane or ramp blocked = **\$3,000**

Two lanes blocked = **\$3,500**

Not as a penalty but as liquidated and ascertained damages for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. Such damages may be deducted by the Department from any monies due the Contractor. These damages shall apply during the contract time and during any extensions of the contract time.

#### **TEMPORARY INFORMATION SIGNING**

Effective: November 13, 1996

Revised: January 29, 2020

##### Description.

This work shall consist of furnishing, installing, maintaining, relocating for various states of construction and eventually removing temporary informational signs. Included in this item may be ground mount signs, skid mount signs, truss mount signs, bridge mount signs, and overlay sign panels which cover portions of existing signs.



Materials.

Materials shall be according to the following Articles of Section 1000 - Materials:

	<u>Item</u>	<u>Article/Section</u>
a.)	Sign Base (Note 1)	1090
b.)	Sign Face (Note 2)	1091
c.)	Sign Legends	1091
d.)	Sign Supports	1093
e.)	Overlay Panels (Note 3)	1090.02

Note 1. The Contractor may use 5/8 inch (16 mm) instead of 3/4 inch (19 mm) thick plywood.

Note 2. The sign face material shall be in accordance with the Department's Fabrication of Highway Signs Policy.

Note 3. The overlay panels shall be 0.08 inch (2 mm) thick.

**GENERAL CONSTRUCTION REQUIREMENTS**

Installation.

The sign sizes and legend sizes shall be verified by the Contractor prior to fabrication.

Signs which are placed along the roadway and/or within the construction zone shall be installed according to the requirements of Article 701.14 and Article 720.04. The signs shall be 7 ft (2.1 m) above the near edge of the pavement and shall be a minimum of 2 ft (600 mm) beyond the edge of the paved shoulder. A minimum of two (2) posts shall be used.

The attachment of temporary signs to existing bridges, sign structures or sign panels shall be approved by the Engineer. Any damage to the existing signs and/or structures due to the Contractor's operations shall be repaired or signs replaced, as determined by the Engineer, at the Contractor's expense.

Method of Measurement.

This work shall be measured for payment in square feet (square meters) edge to edge (horizontally and vertically).

All hardware, posts or skids, supports, bases for ground mounted signs, connections, which are required for mounting these signs will be included as part of this pay item.

Basis of Payment.

This work shall be paid for at the contract unit price per square foot (square meter) for TEMPORARY INFORMATION SIGNING.

**WESTBOUND I-80 WEIGH STATION AT 80<sup>TH</sup> AVENUE**

The Contractor shall contact the personnel listed below at the I-80 weigh station two weeks in advance of the commencement of work and if scale operations will be impacted.

Truck Weight Inspector Michael Barton and Steven Travis

Phone Number: 708-429-9610

**AGGREGATE SUBGRADE IMPROVEMENT (D1)**

Effective: February 22, 2012

Revised: December 1, 2021

Add the following Section to the Standard Specifications:

**“SECTION 303. AGGREGATE SUBGRADE IMPROVEMENT**

**303.01 Description.** This work shall consist of constructing an aggregate subgrade improvement.

**303.02 Materials.** Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate .....	1004.07
(b) Reclaimed Asphalt Pavement (RAP) (Notes 1, 2 and 3) .....	1031

Note 1. Crushed RAP, from either full depth or single lift removal, may be mechanically blended with aggregate gradation CS 01 but shall not exceed 40 percent by weight of the total product. The top size of the Coarse RAP shall be less than 4 in. (100 mm) and well graded.

Note 2. RAP having 100 percent passing the 1 1/2 in (37.5 mm) sieve and being well graded, may be used as capping aggregate in the top 3 in. (75 mm) when aggregate gradation CS 01 is used in lower lifts. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders. The final product shall not contain more than 40 percent by weight of RAP.

Note 3. The RAP used for aggregate subgrade improvement shall be according to the current Bureau of Materials Policy Memorandum, “Reclaimed Asphalt Pavement (RAP) for Aggregate Applications”.

**303.03 Equipment.** The vibratory machine shall be according to Article 1101.01, or as approved by the Engineer. The calibration for the mechanical feeders shall have an accuracy of ± 2.0 percent of the actual quantity of material delivered.

**303.04 Soil Preparation.** The stability of the soil shall be according to the Department’s Subgrade Stability Manual for the aggregate thickness specified.

**303.05 Placing Aggregate.** The maximum nominal lift thickness of aggregate gradation CS 01 shall be 24 in. (600 mm).

**303.06 Capping Aggregate.** The top surface of the aggregate subgrade shall consist of a minimum 3 in. (75 mm) of aggregate gradations CA 06 or CA 10. When Reclaimed Asphalt Pavement (RAP) is used, it shall be crushed and screened where 100 percent is passing the 1 1/2 in. (37.5 mm) sieve and being well graded. RAP that has been fractionated to size will not be permitted for use in capping. Capping aggregate will not be required when the aggregate subgrade improvement is used as a cubic yard pay item for undercut applications. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders.

**303.07 Compaction.** All aggregate lifts shall be compacted to the satisfaction of the Engineer. If the moisture content of the material is such that compaction cannot be obtained, sufficient water shall be added so that satisfactory compaction can be obtained.

**303.08 Finishing and Maintenance of Aggregate Subgrade Improvement.** The aggregate subgrade improvement shall be finished to the lines, grades, and cross sections shown on the plans, or as directed by the Engineer. The aggregate subgrade improvement shall be maintained in a smooth and compacted condition.

**303.09 Method of Measurement.** This work will be measured for payment according to Article 311.08.

**303.10 Basis of Payment.** This work will be paid for at the contract unit price per cubic yard (cubic meter) for AGGREGATE SUBGRADE IMPROVEMENT or at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE IMPROVEMENT, of the thickness specified.

Add the following to Section 1004 of the Standard Specifications:

**“1004.07 Coarse Aggregate for Aggregate Subgrade Improvement.** The aggregate shall be according to Article 1004.01 and the following.

- (a) Description. The coarse aggregate shall be crushed gravel, crushed stone, or crushed concrete. The top 12 inches of the aggregate subgrade improvement shall be 3 inches of capping material and 9 inches of crushed gravel, crushed stone or crushed concrete. In applications where greater than 36 inches of subgrade material is required, rounded gravel, meeting the CS01 gradation, may be used beginning at a depth of 12 inches below the bottom of pavement.
- (b) Quality. The coarse aggregate shall consist of sound durable particles reasonably free of deleterious materials. Non-mechanically blended RAP may be allowed up to a maximum of 5.0 percent.
- (c) Gradation.
  - (1) The coarse aggregate gradation for total subgrade thicknesses of 12 in. (300 mm) or greater shall be CS 01.

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS				
	Sieve Size and Percent Passing				
	8"	6"	4"	2"	#4
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS (Metric)				
	Sieve Size and Percent Passing				
	200 mm	150 mm	100 mm	50 mm	4.75 mm
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20

(2) The 3 in. (75 mm) capping aggregate shall be gradation CA 6 or CA 10.

**AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS**

Effective: April 1, 2001  
 Revised: January 2, 2007

Revise Article 402.10 of the Standard Specifications to read:

**“402.10 For Temporary Access.** The contractor shall construct and maintain aggregate surface course for temporary access to private entrances, commercial entrances and roads according to Article 402.07 and as directed by the Engineer.

The aggregate surface course shall be constructed to the dimensions and grades specified below, except as modified by the plans or as directed by the Engineer.

- (a) Private Entrance. The minimum width shall be 12 ft (3.6 m). The minimum compacted thickness shall be 6 in. (150 mm). The maximum grade shall be eight percent, except as required to match the existing grade.
- (b) Commercial Entrance. The minimum width shall be 24 ft (7.2 m). The minimum compacted thickness shall be 9 in. (230 mm). The maximum grade shall be six percent, except as required to match the existing grade.
- (c) Road. The minimum width shall be 24 ft (7.2 m). The minimum compacted thickness shall be 9 in. (230 mm). The grade and elevation shall be the same as the removed pavement, except as required to meet the grade of any new pavement constructed.

Maintaining the temporary access shall include relocating and/or regrading the aggregate surface coarse for any operation that may disturb or remove the temporary access. The same type and gradation of material used to construct the temporary access shall be used to maintain it.

When use of the temporary access is discontinued, the aggregate shall be removed and utilized in the permanent construction or disposed of according to Article 202.03.”

Add the following to Article 402.12 of the Standard Specifications:

“Aggregate surface course for temporary access will be measured for payment as each for every private entrance, commercial entrance or road constructed for the purpose of temporary access. If a residential drive, commercial entrance, or road is to be constructed under multiple stages, the aggregate needed to construct the second or subsequent stages will not be measured for payment but shall be included in the cost per each of the type specified.”

Revise the second paragraph of Article 402.13 of the Standard Specifications to read:

“Aggregate surface course for temporary access will be paid for at the contract unit price per each for TEMPORARY ACCESS (PRIVATE ENTRANCE) or TEMPORARY ACCESS (COMMERCIAL ENTRANCE), or TEMPORARY ACCESS (ROAD).

Partial payment of the each amount bid for temporary access, of the type specified, will be paid according to the following schedule:

- (a) Upon construction of the temporary access, sixty percent of the contract unit price per each, of the type constructed, will be paid.
- (b) Subject to the approval of the Engineer for the adequate maintenance and removal of the temporary access, the remaining forty percent of the pay item will be paid upon the permanent removal of the temporary access.”

#### **EMBANKMENT I (D1)**

Effective: March 1, 2011

Revised: November 1, 2013

Description. This work shall be according to Section 205 of the Standard Specifications except for the following.

Material. All material shall be approved by the District Geotechnical Engineer. The proposed material must meet the following requirements.

- a) The laboratory Standard Dry Density shall be a minimum of 90 lb/cu ft (1450 kg/cu m) when determined according to AASHTO T 99 (Method C).
- b) The organic content shall be less than ten percent determined according to AASHTO T 194 (Wet Combustion).
- c) Soils which demonstrate the following properties shall be restricted to the interior of the embankment and shall be covered on both the sides and top of the embankment by a minimum of 3 ft (900 mm) of soil not considered detrimental in terms of erosion potential or excess volume change.
  - 1) A grain size distribution with less than 35 percent passing the number 75 um (#200) sieve.
  - 2) A plasticity index (PI) of less than 12.
  - 3) A liquid limit (LL) in excess of 50.

- d) Reclaimed asphalt shall not be used within the ground water table or as a fill if ground water is present.
- e) The RAP used shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, "Reclaimed Asphalt Pavement (RAP) for Aggregate Applications". Gradation deleterious count shall not exceed 10% of total RAP and 5% of other by total weight.

## CONSTRUCTION REQUIREMENTS

Samples. Embankment material shall be sampled, tested, and approved before use. The contractor shall identify embankment sources, and provide equipment as the Engineer requires, for the collection of samples from those sources. Samples will be furnished to the Geotechnical Engineer a minimum of three weeks prior to use in order that laboratory tests for approval and compaction can be performed. Embankment material placement cannot begin until tests are completed and approval given.

Placing Material. In addition to Article 202.03, broken concrete, reclaimed asphalt with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities shall be placed in 6 inches (150 mm) lifts and disked with the underlying lift until a uniform homogenous material is formed. This process also applies to the overlaying lifts. The disk must have a minimum blade diameter of 24 inches (600 mm).

When embankments are to be constructed on hillsides or existing slopes that are steeper than 3H:1V, steps shall be keyed into the existing slope by stepping and benching as shown in the plans or as directed by the engineer.

Compaction. Soils classification for moisture content control will be determined by the Soils Inspector using visual field examination techniques and the IDH Textural Classification Chart.

When tested for density in place each lift shall have a maximum moisture content as follows.

- a) A maximum of 110 percent of the optimum moisture for all forms of clay soils.
- b) A maximum of 105 percent of the optimum moisture for all forms of clay loam soils.

Stability. The requirement for embankment stability in Article 205.04 will be measured with a Dynamic Cone Penetrometer (DCP) according to the test method in the IDOT Geotechnical Manual. The penetration rate must be equal or less than 1.5 inches (38 mm) per blow.

Basis of Payment. This work will not be paid separately but will be considered as included in the various items of excavation.

## ADJUSTMENTS AND RECONSTRUCTIONS

Effective: March 15, 2011

Revise the first paragraph of Article 602.04 to read:

**“602.04 Concrete.** Cast-in-place concrete for structures shall be constructed of Class SI concrete according to the applicable portions of Section 503. Cast-in-place concrete for pavement patching around adjustments and reconstructions shall be constructed of Class PP-1 concrete, unless otherwise noted in the plans, according to the applicable portions of Section 1020.”

Revise the third, fourth and fifth sentences of the second paragraph of Article 602.11(c) to read:

“Castings shall be set to the finished pavement elevation so that no subsequent adjustment will be necessary, and the space around the casting shall be filled with Class PP-1 concrete, unless otherwise noted in the plans, to the elevation of the surface of the base course or binder course. HMA surface or binder course material shall not be allowed. The pavement may be opened to traffic according to Article 701.17(e)(3)b.”

Revise Article 603.05 to read:

**“603.05 Replacement of Existing Flexible Pavement.** After the castings have been adjusted, the surrounding space shall be filled with Class PP-1 concrete, unless otherwise noted in the plans, to the elevation of the surface of the base course or binder course. HMA surface or binder course material shall not be allowed. The pavement may be opened to traffic according to Article 701.17(e)(3)b.”

Revise Article 603.06 to read:

**“603.06 Replacement of Existing Rigid Pavement.** After the castings have been adjusted, the pavement and HMA that was removed, shall be replaced with Class PP-1 concrete, unless otherwise noted in the plans, not less than 9 in. (225 mm) thick. The pavement may be opened to traffic according to Article 701.17(e)(3)b.

The surface of the Class PP concrete shall be constructed flush with the adjacent surface.”

Revise the first sentence of Article 603.07 to read:

**“603.07 Protection Under Traffic.** After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b.”

**DRAINAGE AND INLET PROTECTION UNDER TRAFFIC**

Effective: April 1, 2011  
 Revised: April 2, 2011

Add the following to Article 603.02 of the Standard Specifications:

- “(i) Temporary Hot-Mix Asphalt (HMA) Ramp (Note 1) ..... 1030
- “(j) Temporary Rubber Ramps (Note 2)

Note 1. The HMA shall have maximum aggregate size of 3/8 in. (95 mm).

Note 2. The rubber material shall be according to the following.

Property	Test Method	Requirement
Durometer Hardness, Shore A	ASTM D 2240	75 ±15
Tensile Strength, psi (kPa)	ASTM D 412	300 (2000) min
Elongation, percent	ASTM D 412	90 min
Specific Gravity	ASTM D 792	1.0 - 1.3
Brittleness, °F (°C)	ASTM D 746	-40 (-40)°

Revise Article 603.07 of the Standard Specifications to read:

**“603.07 Protection Under Traffic.** After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b.

When castings are under traffic before the final surfacing operation has been started, properly sized temporary ramps shall be placed around the drainage and/or utility castings according to the following methods.

- (a) Temporary Asphalt Ramps. Temporary hot-mix asphalt ramps shall be placed around the casting, flush with its surface and decreasing to a featheredge in a distance of 2 ft (600 mm) around the entire surface of the casting.
- (b) Temporary Rubber Ramps. Temporary rubber ramps shall only be used on roadways with permanent posted speeds of 40 mph or less and when the height of the casting to be protected meets the proper sizing requirements for the rubber ramps as shown below.

Dimension	Requirement
Inside Opening	Outside dimensions of casting + 1 in. (25 mm)
Thickness at inside edge	Height of casting ± 1/4 in. (6 mm)
Thickness at outside edge	1/4 in. (6 mm) max.
Width, measured from inside opening to outside edge	8 1/2 in. (215 mm) min



Placement shall be according to the manufacturer’s specifications.

Temporary ramps for castings shall remain in place until surfacing operations are undertaken within the immediate area of the structure. Prior to placing the surface course, the temporary ramp shall be removed. Excess material shall be disposed of according to Article 202.03.”

**FRICITION AGGREGATE (D1)**

Effective: January 1, 2011  
 Revised: December 1, 2021

Revise Article 1004.03(a) of the Standard Specifications to read:

“**1004.03 Coarse Aggregate for Hot-Mix Asphalt (HMA).** The aggregate shall be according to Article 1004.01 and the following.

(a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed
Class A	Seal or Cover	<u>Allowed Alone or in Combination</u> <sup>5/</sup> : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete
HMA Low ESAL	Stabilized Subbase or Shoulders	<u>Allowed Alone or in Combination</u> <sup>5/</sup> : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag <sup>1/</sup> Crushed Concrete
HMA High ESAL Low ESAL	Binder IL-19.0 or IL-19.0L  SMA Binder	<u>Allowed Alone or in Combination</u> <sup>5/ 6/</sup> : Crushed Gravel Carbonate Crushed Stone <sup>2/</sup> Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Concrete <sup>3/</sup>

Use	Mixture	Aggregates Allowed	
HMA High ESAL Low ESAL	C Surface and Binder IL-9.5 IL-9.5FG or IL-9.5L	<u>Allowed Alone or in Combination</u> <sup>5/</sup> : Crushed Gravel Carbonate Crushed Stone <sup>2/</sup> Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag <sup>4/</sup> Crushed Concrete <sup>3/</sup>	
HMA High ESAL	D Surface and Binder IL-9.5 or IL-9.5FG	<u>Allowed Alone or in Combination</u> <sup>5/</sup> : Crushed Gravel Carbonate Crushed Stone (other than Limestone) <sup>2/</sup> Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag <sup>4/</sup>	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		25% Limestone	Dolomite
		50% Limestone	Any Mixture D aggregate other than Dolomite
75% Limestone	Crushed Slag (ACBF) or Crushed Sandstone		
HMA High ESAL	E Surface IL-9.5  SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> <sup>5/ 6/</sup> : Crushed Gravel Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag  No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Dolomite <sup>2/</sup>	Any Mixture E aggregate

Use	Mixture	Aggregates Allowed	
		75% Dolomite <sup>2/</sup>	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone
		75% Crushed Gravel <sup>2/</sup>	Crushed Sandstone, Crystalline Crushed Stone, Crushed Slag (ACBF), or Crushed Steel Slag
HMA High ESAL	F Surface IL-9.5  SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> <sup>5/ 6/</sup> :	
		Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Crushed Gravel <sup>2/</sup> or Dolomite <sup>2/</sup>	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone

- 1/ Crushed steel slag allowed in shoulder surface only.
- 2/ Carbonate crushed stone (limestone) and/or crushed gravel shall not be used in SMA Ndesign 80.
- 3/ Crushed concrete will not be permitted in SMA mixes.
- 4/ Crushed steel slag shall not be used as binder.
- 5/ When combinations of aggregates are used, the blend percent measurements shall be by volume.”
- 6/ Combining different types of aggregate will not be permitted in SMA Ndesign 80.”

**HOT-MIX ASPHALT BINDER AND SURFACE COURSE (D1)**

Effective: November 1, 2019  
 Revised: December 1, 2021

Revise Article 1004.03(c) to read:

“(c) Gradation. The coarse aggregate gradations shall be as listed in the following table.

Use	Size/Application	Gradation No.
Class A-1, A-2, & A-3	3/8 in. (10 mm) Seal	CA 16 or CA 20
Class A-1	1/2 in. (13 mm) Seal	CA 15
Class A-2 & A-3	Cover Coat	CA 14
HMA High ESAL	IL-19.0; Stabilized Subbase IL-19.0	CA 11 <sup>1/</sup>
	SMA 12.5 <sup>2/</sup>	CA 13 <sup>4/</sup> , CA 14, or CA 16
	SMA 9.5 <sup>2/</sup>	CA 13 <sup>3/4/</sup> or CA 16 <sup>3/</sup>
	IL-9.5	CA 16, CM 13 <sup>4/</sup>
	IL-9.5FG	CA 16
HMA Low ESAL	IL-19.0L	CA 11 <sup>1/</sup>
	IL-9.5L	CA 16

- 1/ CA 16 or CA 13 may be blended with the CA 11.
- 2/ The coarse aggregates used shall be capable of being combined with the fine aggregates and mineral filler to meet the approved mix design and the mix requirements noted herein.
- 3/ The specified coarse aggregate gradations may be blended.
- 4/ CA 13 shall be 100 percent passing the 1/2 in. (12.5mm) sieve.”

Revise Article 1004.03(e) of the Supplemental Specifications to read:

“(e) Absorption. For SMA the coarse aggregate shall also have water absorption ≤ 2.0 percent.”

Revise the “High ESAL” portion of the table in Article 1030.01 to read:

“High ESAL	Binder Courses	IL-19.0, IL-9.5, IL-9.5FG, IL-4.75, SMA 12.5, Stabilized Subbase IL-19.0
	Surface Courses	IL-9.5, IL-9.5FG, SMA 12.5, SMA 9.5”

Revise Note 2. and add Note 6 to Article 1030.02 of the Standard Specifications to read:

"Item	Article/Section
(g)Performance Graded Asphalt Binder (Note 6)	1032
(h)Fibers (Note 2)	

Note 2. A stabilizing additive such as cellulose or mineral fiber shall be added to the SMA mixture according to Illinois Modified AASHTO M 325. The stabilizing additive shall meet the Fiber Quality Requirements listed in Illinois Modified AASHTO M 325. Prior to approval and use of fibers, the Contractor shall submit a notarized certification by the producer of these materials stating they meet these requirements. Reclaimed Asphalt Shingles (RAS) may be used in Stone Matrix Asphalt (SMA) mixtures designed with an SBA polymer modifier as a fiber additive if the mix design with RAS included meets AASHTO T305 requirements. The RAS shall be from a certified source that produces either Type 1 or Type 2. Material shall meet requirements noted herein and the actual dosage rate will be determined by the Engineer.

Note 6. The asphalt binder shall be an SBS PG 76-28 when the SMA is used on a full-depth asphalt pavement and SBS PG 76-22 when used as an overlay, except where modified herein. The asphalt binder shall be a SBS PG 76-22 for IL-4.75, except where modified herein..”

Revise table in Article 1030.05(a) of the Standard Specifications to read:

"MIXTURE COMPOSITION (% PASSING) <sup>1/</sup>												
Sieve Size	IL-19.0 mm		SMA 12.5		SMA 9.5		IL-9.5mm		IL-9.5FG		IL-4.75 mm	
	min	max	min	max	min	max	min	max	min	max	min	max
1 1/2 in (37.5 mm)												
1 in. (25 mm)		100										
3/4 in. (19 mm)	90	100		100								
1/2 in. (12.5 mm)	75	89	80	100		100		100		100		100
3/8 in. (9.5 mm)				65	90	100	90	100	90	100		100
#4 (4.75 mm)	40	60	20	30	36	50	34	69	60	75 <sup>6/</sup>	90	100
#8 (2.36 mm)	20	42	16	24 <sup>4/</sup>	16	32 <sup>4/</sup>	34 <sup>5/</sup>	52 <sup>2/</sup>	45	60 <sup>6/</sup>	70	90
#16 (1.18 mm)	15	30					10	32	25	40	50	65
#30 (600 μm)			12	16	12	18			15	30		
#50 (300 μm)	6	15					4	15	8	15	15	30
#100 (150 μm)	4	9					3	10	6	10	10	18
#200 (75 μm)	3.0	6.0	7.0	9.0 <sup>3/</sup>	7.5	9.5 <sup>3/</sup>	4.0	6.0	4.0	6.5	7.0	9.0 <sup>3/</sup>
#635 (20 μm)			≤ 3.0		≤ 3.0							
Ratio Dust/Asphalt Binder		1.0		1.5		1.5		1.0		1.0		1.0

1/ Based on percent of total aggregate weight.

2/ The mixture composition shall not exceed 44 percent passing the #8 (2.36 mm) sieve for surface courses with N<sub>design</sub> = 90.

3/ Additional minus No. 200 (0.075 mm) material required by the mix design shall be mineral filler, unless otherwise approved by the Engineer.

4/ When establishing the Adjusted Job Mix Formula (AJMF) the percent passing the #8 (2.36 mm) sieve shall not be adjusted above the percentage stated on the table.

5/ When establishing the Adjusted Job Mix Formula (AJMF) the percent passing the #8 (2.36 mm) sieve shall not be adjusted below 34 percent.

6/ When the mixture is used as a binder, the maximum shall be increased by 0.5 percent passing."

Revise Article 1030.05(b) of the Standard Specifications to read:

- (b) Volumetric Requirements. The target value for the air voids of the HMA shall be 4.0 percent, for IL-4.75 and SMA mixtures it shall be 3.5 percent and for Stabilized Subbase it shall be 3.0 percent at the design number of gyrations. The voids in the mineral aggregate (VMA) and voids filled with asphalt binder (VFA) of the HMA design shall be based on the nominal maximum size of the aggregate in the mix and shall conform to the following requirements.

Mix Design	Voids in the Mineral Aggregate (VMA), % Minimum for Ndesign				
	30	50	70	80	90
IL-19.0		13.5	13.5		13.5
IL-9.5		15.0	15.0		
IL-9.5FG		15.0	15.0		
IL-4.75 <sup>1/</sup>		18.5			
SMA-12.5 <sup>1/2/5/</sup>				17.0 <sup>3/</sup> /16.0 <sup>4/</sup>	
SMA-9.5 <sup>1/2/5/</sup>				17.0 <sup>3/</sup> /16.0 <sup>4/</sup>	
IL-19.0L	13.5				
IL-9.5L	15.0				

- 1/ Maximum draindown shall be 0.3 percent according to Illinois Modified AASHTO T 305.
- 2/ The draindown shall be determined at the JMF asphalt binder content at the mixing temperature plus 30°F.
- 3/ Applies when specific gravity of coarse aggregate is ≥ 2.760.
- 4/ Applies when specific gravity of coarse aggregate is < 2.760.
- 5/ For surface course, the coarse aggregate can be crushed steel slag, crystalline crushed stone or crushed sandstone. For binder course, coarse aggregate shall be crushed stone (dolomite), crushed gravel, crystalline crushed stone, or crushed sandstone”

Revise the last paragraph of Article 1102.01 (a) (5) of the Standard Specifications to read:

“IL-4.75 and Stone Matrix Asphalt (SMA) mixtures which contain aggregate having absorptions greater than or equal to 2.0 percent, or which contain steel slag sand, shall have minimum surge bin storage plus haul time of 1.5 hours.”

Add after third sentence of Article 1030.09(b) to read:

“If the Contractor and Engineer agree the nuclear density test method is not appropriate for the mixture, cores shall be taken at random locations determined according to the QC/QA document "Determination of Random Density Test Site Locations". Core densities shall be determined using the Illinois Modified AASHTO T 166 or T 275 procedure.”

Revise Table 1 and Note 4/ of Table 1 in Article 406.07(a) of the Standard Specifications to read:

	Breakdown/Intermediate Roller (one of the following)	Final Roller (one or more of the following)	Density Requirement
IL-9.5, IL-9.5FG, IL-19.0 <sup>1/</sup>	V <sub>D</sub> , P, T <sub>B</sub> , 3W, O <sub>T</sub> , O <sub>B</sub>	V <sub>S</sub> , T <sub>B</sub> , T <sub>F</sub> , O <sub>T</sub>	As specified in Section 1030
IL-4.75 and SMA <sup>3/ 4/</sup>	T <sub>B</sub> , 3W, O <sub>T</sub>	T <sub>F</sub> , 3W	As specified in Section 1030
Mixtures on Bridge Decks <sup>2/</sup>	T <sub>B</sub>	T <sub>F</sub>	As specified in Articles 582.05 and 582.06.

“4/ The Contractor shall provide a minimum of two steel-wheeled tandem rollers (T<sub>B</sub>), and/or three-wheel (3W) rollers for breakdown, except one of the (T<sub>B</sub>) or (3W) rollers shall be 84 inches (2.14 m) wide and a weight of 315 pound per linear inch (PLI) (5.63 kg/mm) and one of the (T<sub>B</sub>) or (3W) rollers can be substituted for an oscillatory roller (O<sub>T</sub>). T<sub>F</sub> rollers shall be a minimum of 280 lb/in. (50 N/mm). The 3W and T<sub>B</sub> rollers shall be operated at a uniform speed not to exceed 3 mph (5 km/h), with the drive roll for T<sub>B</sub> rollers nearest the paver and maintain an effective rolling distance of not more than 150 ft (45 m) behind the paver.”

Add the following after the fourth paragraph of Article 406.13 (b):

“The plan quantities of SMA mixtures shall be adjusted using the actual approved binder and surface Mix Design’s G<sub>mb</sub>.”

Revise first paragraph of Article 1030.10 of the Standard Specifications to read:

“A test strip of 300 ton (275 metric tons), except for SMA mixtures it will be 400 ton (363 metric ton), will be required for each mixture on each contract at the beginning of HMA production for each construction year according to the Manual of Test Procedures for Materials “Hot Mix Asphalt Test Strip Procedures”. At the request of the Producer, the Engineer may waive the test strip if previous construction during the current construction year has demonstrated the constructability of the mix using Department test results.”

Revise third paragraph of Article 1030.10 of the Standard Specifications to read:

“When a test strip is constructed, the Contractor shall collect and split the mixture according to the document “Hot-Mix Asphalt Test Strip Procedures”. The Engineer, or a representative, shall deliver split sample to the District Laboratory for verification testing. The Contractor shall complete mixture tests stated in Article 1030.09(a). Mixture sampled shall include enough material for the Department to conduct mixture tests detailed in Article 1030.09(a) and in the document “Hot-Mix Asphalt Mixture Design Verification Procedure” Section 3.3. The mixture test results shall meet the requirements of Articles 1030.05(b) and 1030.05(d), except Hamburg wheel tests will only be conducted on High ESAL mixtures during production.”



**HAMBURG WHEEL AND TENSILE STRENGTH RATIO TESTING (D1 LR)**

Effective: December 1, 2020  
 Revised: December 1, 2021

Revise the second and third paragraph of Article 1030.05 (d) of the Standard Specifications to read:

“High ESAL mixture designs shall meet the following requirements for tensile strength, TSR and Hamburg wheel criteria.

If a mix design fails the Department’s verification testing, the Contractor shall make necessary changes to the mix and provide passing volumetric, tensile strength, TSR and Hamburg wheel procedure results before resubmittal. The Department will verify the passing results.”

Add to the end of Article 1030.05 (d)(3) of the Standard Specifications to read:

“ During mixture design, prepared samples shall be submitted to the District laboratory by the Contractor for verification testing. The required testing, and number and size of prepared samples submitted, shall be according to the following tables.

High ESAL – Required Samples for Verification Testing	
Mixture	Hamburg Wheel Testing <sup>1/2/</sup>
Binder	total of 3 - 160 mm tall bricks
Surface	total of 4 - 160 mm tall bricks

- 1/ The compacted gyratory bricks for Hamburg wheel testing shall be 7.5 ± 0.5 percent air voids.
- 2/ If the Contractor does not possess the equipment to prepare the 160 mm tall brick(s), twice as many 115 mm tall compacted gyratory bricks will be acceptable.

Delete Article 1030.05(d)(4) of the Standard Specifications.

Revise the fourth paragraph of Article 1030.10 of the Standard Specifications to read:

“When a test strip is not required, each HMA mixture shall still be sampled on the first day of production: Hamburg wheel testing for High ESAL. Within two working days after sampling the mixture, the Contractor shall deliver gyratory cylinders to the District laboratory for Department verification testing. The High ESAL mixture test results shall meet the requirements of Articles 1030.05(d)(3) and 1030.05(d)(4). The required number and size of prepared samples submitted for the Hamburg wheel and I-FIT testing shall be according to the “High ESAL - Required Samples for Verification Testing” table in Article 1030.05(d)(3) above.”

Revise the tenth paragraph of Article 1030.10 of the Standard Specifications to read:

“Upon notification by the Engineer of a failing Hamburg wheel test, the Contractor shall immediately resample and the Department will test. Paving may continue as long as all other mixture criteria is being met. If the second set of Hamburg wheel test fail, no additional mixture shall be produced until the Engineer receives passing Hamburg wheel tests.”

Add the following to the end of Article 1030.10 of the Standard Specifications to read:

“Mixture sampled during the first day of production shall include approximately 60 lb (27 kg) of additional material for the Department to conduct Hamburg wheel testing. Within two working days after sampling, the Contractor shall deliver prepared samples to the District laboratory for verification testing. The required number and size of prepared samples submitted for the Hamburg wheel testing shall be according to the “High ESAL - Required Samples for Verification Testing” table in Article 1030.05(d)(3) above.”

### **COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING**

Effective: November 1, 2011

Revised: November 1, 2013

This work shall be according to Section 1004.05 of the Standard Specifications except for the following:

Reclaimed Asphalt Pavement (RAP) maybe blended with gravel, crushed gravel, crushed stone crushed concrete, crushed slag, chats, crushed sand stone or wet bottom boiler slag. The RAP used shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, “Reclaimed Asphalt Pavement (RAP) for Aggregate Applications”. The RAP shall be uniformly graded and shall pass the 1.0 in. (25 mm) screen. When RAP is blended with any of the coarse aggregate listed above, the blending shall be done mechanically with calibrated feeders. The feeders shall have an accuracy of  $\pm 2.0$  percent of the actual quantity of material delivered. The final blended product shall not contain more than 40 percent by weight RAP.

The coarse aggregate listed above shall meet CA 6 and CA 10 gradations prior to being blended with the processed and uniformly graded RAP. Gradation deleterious count shall not exceed 10% of total RAP and 5% of other by total weight.

### **SLIPFORM PAVING (D-1)**

Effective: November 1, 2014

Revise Article 1020.04 Table 1, Note (5) of Standard Specifications to read:

“The slump range for slipform construction shall be 1/2 to 1 1/2 in.”

Revise Article 1020.04 Table 1 (metric), Note (5) of Standard Specifications to read:

“The slump range for slipform construction shall be 13 to 40 mm.”

### **AGGREGATE FOR CONCRETE BARRIER (DISTRICT ONE)**

Effective: February 11, 2004

Revised: January 24, 2008

Add the following paragraph to Article 637.02 of the Standard Specifications:

“The coarse aggregate to be used in the concrete barrier walls shall conform to the requirement for coarse aggregate used in Class BS concrete according to Article 1004.01(b), paragraph 2.”

**ENGINEER’S FIELD OFFICE TYPE A (SPECIAL)**

Effective: December 1, 2011

Revised: May 1, 2013

Revise the first paragraph of Article 670.02 to read:

**670.02 Engineer's Field Office Type A (Special).** Type A (Special) field offices shall have a ceiling height of not less than 7 feet and a floor space of not less than 3000 square feet with a minimum of two separate offices. The office shall also have a separate storage room capable of being locked for the storage of the nuclear measuring devices. The office shall be provided with sufficient heat, natural and artificial light, and air conditioning. Doors and windows shall be equipped with locks approved by the Engineer.

Revise the first sentence of the second paragraph of Article 670.02 to read:

An electronic security system that will respond to any breach of exterior doors and windows with an on-site alarm shall be provided.

Revise the last sentence of the third paragraph of Article 670.02 to read:

Adequate all-weather parking space shall be available to accommodate a minimum of twelve vehicles.

Revise the fifth paragraph of Article 670.02 to read:

Sanitary facilities shall include hot and cold potable running water, lavatory and toilet as an integral part of the office where available. Solid waste disposal consisting of seven waste baskets and an outside trash container of sufficient size to accommodate a weekly provided pick-up service. A weekly cleaning service for the office shall be provided.

Revise subparagraph (a) of Article 670.02 to read:

(a) Twelve desks with minimum working surface 42 inch x 30 inch each and twelve non-folding chairs with upholstered seats and backs.

Revise the first sentence of subparagraph (c) of Article 670.02 to read:

(c) Two four-post drafting tables with minimum top size of 37-½ inch x 48 inch.

Revise subparagraph (d) of Article 670.02 to read:

(d) Eight free standing four-drawer legal size file cabinets with lock and an underwriters' laboratories insulated file device 350 degrees one hour rating.

Revise subparagraph (e) of Article 670.02 to read:

- (e) Twenty folding chairs and two conference tables with minimum top size of 44 inch x 96 inch.

Revise subparagraph (h) of Article 670.02 to read:

- (h) Three electric desk type tape printing calculator and two pocket scientific notation calculators with a 1000 hour battery life or with a portable recharger.

Revise subparagraph (i)(2) of Article 670.02 to read:

- (i)(2) Telephones lines. Five separate telephone lines including one line for the fax machine, and two lines for the exclusive use of the Engineer. All telephone lines shall include long distance service and all labor and materials necessary to install the phone lines at the locations directed by the Engineer. The TELCOM company shall configure ROLL/HUNT features as specified by the engineer.

Revise subparagraph (j) of Article 670.02 to read:

- (j) Two plain paper network multi-function printer/copier/scanner machines capable of reproducing prints up to 11 inch x 17 inch within automatic feed tray capable of sorting 30 sheets of paper. Letter size and 11 inch x 17 inch paper shall be provided. The contractor shall provide the multi-function machines with IT support for setup and maintenance.

Revise subparagraph (k) of Article 670.02 to read:

- (k) One plain paper fax machine including maintenance and supplies.

Revise subparagraph (l) of Article 670.02 to read:

- (l) Six four-line telephones, with touch tone, where available, and two digital answering machines, for exclusive use by the Engineer.

Revise subparagraph (m) of Article 670.02 to read:

- (m) One electric water cooler dispenser including water service.

Add the following subparagraphs to Article 670.02:

- (s) One 4 foot x 6 foot chalkboard or dry erase board.
- (t) One 4 foot x 6 foot framed cork board.

Add the following to Article 670.07 Basis of Payment.

The building or buildings, fully equipped, will be paid for at the contract unit price per calendar month or fraction thereof for ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL).

### **COFFERDAM (TYPE 1) (IN-STREAM/WETLAND WORK) (D-1)**

Effective: January 1, 2019

Description. This work shall be performed in accordance with Section 502.06 of the Supplemental Specifications and Recurring Special Provisions, except as herein modified. The work shall consist of the preparation of an in-stream/wetland work plan and the installation, maintenance, removal and disposal of the temporary cofferdam(s) to isolate the work area from water within regulated wetlands and Waters of the U.S. (WOUS) in accordance with the authorized U.S. Army Corps of Engineers (USACE) Section 404 Permit and the General Conditions of the current Regional Permit Program.

Materials. Materials shall be in accordance with the USACE Section 404 Permit and General Conditions of the current Regional Permit Program.

Construction Requirements. Construction shall be in accordance with Article 502.06(a) of the Supplemental Specifications and Recurring Special Provisions and in accordance with the authorized USACE Section 404 Permit. For Cofferdam - Type 1, it is anticipated the design will be based on the flow requirement as shown in the plans and per the General Conditions of the current Regional Permit Program.

The Contractor shall be responsible for diverting the water flow from the construction area using a method meeting the approval of the Engineer and in accordance with the authorized USACE Section 404 Permit and General Conditions of the current Regional Permit Program.

This project requires a USACE Section 404 Permit prior to the start of work. All conditions of the Section 404 Permit must be followed. As a condition of the Section 404 Permit, the Contractor will be required to submit an In-Stream/Wetland Work Plan to the Department for approval. The USACE defines and determines in-stream/wetland work within the WOUS.

Guidelines on acceptable In-Stream/Wetland work techniques can be found on the USACE website: <https://www.lrc.usace.army.mil/Missions/Regulatory/Regional-Permit-Program>

Method of Measurement. This work will be measured for payment in units of Each where Each is defined as a plan detailed stage of bridge, culvert or other construction for which a temporary in-stream cofferdam(s) is required. If staged construction is not detailed/specified on the plans, this work will be measured as a total of One Each.

Basis of Payment. This work will be paid for at the contract unit price per each for COFFERDAM (TYPE 1) (IN-STREAM/WETLAND WORK).

### **RAKING OF LONGITUDINAL PAVING JOINTS (WCDOT)**

When any mat of HMA material is being placed, a laborer shall be responsible for raking the longitudinal joint adjacent to a previously placed mat. The laborer shall be positioned such that the joint is raked before the first roller pass. The use of additional compaction efforts at the joint after placement will not be allowed as a substitute for raking the joint. The cost for this work shall be considered included in the unit cost of the HMA Surface Course pay item(s).

### **CONSTRUCTION LAYOUT (WCDOT)**

Effective: April 23, 2019

The Contractor shall furnish and place construction layout stakes for this project. The Department will provide adequate reference points to the centerline of survey and bench marks as shown in the plans and listed herein. Any additional control points set by the Department will be identified in the field to the Contractor and all field notes will be kept in the office of the Resident Engineer.

The Contractor shall provide field forces, equipment, and material to set all additional stakes for this project, which are needed to establish offset stakes, reference points, and any other horizontal or vertical controls, including supplementary bench marks, necessary to secure a correct layout of the work. Stakes for line and grade of pavement and / or curb, including pavement subgrade and pavement sub-base granular, shall be set at sufficient station intervals (not to exceed 50 ft (15 m)) to assure substantial conformance to plan line and grade.

The Contractor will not be required to set additional stakes to locate a utility line which is not included as a pay item in the contract nor to determine property lines between private properties.

The Contractor shall be responsible for having the finished work conform to the lines, grades, elevations, and dimensions called for in the plans. Any inspection or checking of the Contractor's layout by the Department Engineer and the acceptance of all or any part of it shall not relieve the Contractor of his/her responsibility to secure the proper dimensions, grades and elevations of the several parts of the work. The Contractor shall exercise care in the preservation of stakes and bench marks and shall have them reset when any are damaged, lost, displaced, removed, or otherwise obliterated.

At the preconstruction meeting, the Contractor shall notify the Engineer of any plans to use 2-D / 3-D machine grade control in any part of the construction process. If the Engineer finds the work performed by the Contractor, while using 2-D / 3-D machine grade control, does not meet the project requirements for line and grade, the Engineer may order the suspension of its use temporarily or permanently. Staking required for each individual construction element shall not be waived due to the Contractor's use of 2-D / 3-D machine grade control. The Department or its Design Consultants assume no responsibility for the Contractor's 2-D / 3-D models created from electronic digital plans transmitted to the Contractor. The Contractor shall provide a copy of the 2-D / 3-D model to the Engineer two weeks prior to the start of earth moving activities in the format of the Engineer's choice. GPS derived elevations shall not be used for concrete and asphalt pavements, sub-base stone, curb, and sewer grades. Quantities derived by the electronic digital models shall not be used for payment.

#### Responsibility of the Department.

- (a) The Department will locate and reference the centerline of all roads and streets, except interchange ramps. The centerline of private entrances and short street intersection returns may not be located or referenced by the Department. Locating and referencing the centerline of survey will consist of establishing and referencing the control points of the centerline of surveys such as PC's, PT's and as many POT's as are necessary to provide a line of sight.
- (b) Bench marks will be established along the project outside of construction lines not exceeding 1000 ft (300 m) intervals horizontally and 20 ft (6 m) vertically.
- (c) Stakes set for (a) and (b) above will be identified in the field to the Contractor.
- (d) The Department will make random checks of the Contractor's staking to determine if the work is in conformance with the plans. Where the Contractor's work will tie into work that

- is being or will be done by others, checks will be made to determine if the work is in conformance with the proposed overall grade and horizontal alignment.
- (e) The Department will set all stakes for utility adjustments and for building fences along the right-of-way line by parties other than the Contractor.
  - (f) The Department will make all measurements and take all cross sections from which the various pay items will be measured.
  - (g) Where the Contractor, in setting construction stakes, discovers discrepancies, the Department will check to determine their nature and make whatever revisions are necessary in the plans, including the recross sectioning of the area involved. Any additional restaking required by the Engineer will be the responsibility of the Contractor. The additional restaking done by the Contractor will be paid for according to Article 109.04 of the Standard Specifications.
  - (h) The Department will accept responsibility for the accuracy of the initial control points as provided herein.
  - (i) It is not the responsibility of the Department, except as provided herein, to check the correctness of the Contractor's stakes; any errors apparent will be immediately called to the Contractor's attention and s(he) shall make the necessary correction before the stakes are used for construction purposes.
  - (j) Where the plan quantities for excavation are to be used as the final pay quantities, the Department will make sufficient checks to determine if the work has been completed in conformance with the plan cross sections.

#### Responsibility of the Contractor.

- (a) The Contractor shall establish from the given survey points and bench marks all the control points necessary to construct the individual project elements. S(he) shall provide the Engineer adequate control in close proximity to each individual element to allow adequate checking of construction operations. This includes, but is not limited to, line and grade stakes, line and grade nails in form work, and/or filed or etched marks in substantially completed construction work. It is the Contractor's responsibility to tie in centerline control points in order to preserve them during construction operations.
- (b) At the completion of the grading operations, the Contractor shall set stakes at 100 ft (25 m) Station intervals along each profile grade line. These stakes will be used for final cross sectioning by the Department.
- (c) The Contractor shall locate the right-of-way points for the installation of right-of-way markers. The Contractor shall set all line stakes for the construction of fences by the Contractor.
- (d) All work shall be according to normally accepted self-checking surveying practices. Field notes shall be kept in standard survey field notebooks and those books shall become the property of the Department at the completion of the project. All notes shall be neat, orderly and in accepted form.
- (e) For highway structure staking, the Contractor shall use diligent care and appropriate accuracy. Points shall be positioned to allow reuse throughout the construction process.

Prior to the beginning of construction activities, all structure centerlines and pier lines are to be established by the Contractor and checked by the Engineer. The Contractor shall provide a detailed structure layout drawing showing span dimensions, staking lines and offset distances.

- (f) The Contractor shall assume risk when using any staking or layout established by the Resident Engineer or Inspectors except for the initial control points as shown on the alignment and ties sheet of the plans.
- (g) The Contractor shall establish and maintain at a minimum, 100' centerline stationing throughout the project site to the satisfaction of the Engineer beginning at the commencement of the work. This provision does not waive or override the staking / layout required for individual construction elements but can be used in conjunction with that staking.

Basis of Payment. This work will be paid for at the contract lump sum price for CONSTRUCTION LAYOUT.

### **TOPSOIL FURNISH AND PLACE 12"**

Description. This work shall consist of furnishing, transporting, preparing, and placing topsoil imported from offsite sources. The work shall be completed in accordance with Section 211 of the Standard Specifications except as specified herein, as shown on the plans, and as directed by the Engineer.

Materials. Topsoil shall be provided in accordance with Article 1081.05 of the Standard Specifications with the exception that the minimum organic content shall be 4 percent.

Import topsoil from offsite sources. Obtain topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 6 inches deep; do not obtain from bogs or marshes.

Construction. This work shall be performed in accordance with Articles 211.04 and 211.05 of the Standard Specifications except as modified herein.

Place topsoil and complete finish grading to meet grades as shown on the plans. For new planting bed areas, excavate to a depth of 12 inches and provide topsoil to meet the grades as indicated on the plans and details. Place topsoil to a depth of 12 inches as directed by the engineer. Amend topsoil in all planting bed areas with a 3 inch depth of Soil Conditioner to meet the requirements specified herein.

Method of Measurement. This work will be measured in square yards in all planting bed areas.

Basis of Payment. This item shall be paid for at the contract unit price per square yard for TOPSOIL FURNISH AND PLACE 12 INCH.

### **EXPLORATION TRENCH, 84" DEPTH**

Description: This work shall consist of the exploratory mechanical or hand digging at various locations as directed by the Engineer for the purpose of identifying the depths or locations of existing underground public or private utilities within the construction limits of the project. Areas shall be backfilled with excavated material in accordance with Section 213, Section 212 and



Article 202.03 of the Standard Specifications. Any damages to utilities that occur during exploration trenching shall be repaired or replaced at no cost to the contract.

Basis of Payment: All work will be paid for at the contract unit price per foot for EXPLORATION TRENCH, 84" DEPTH which price shall be full compensation for all equipment, labor and materials need to backfill the trench and the replacement of broken "underground utilities", regardless of the depth that the trench is excavated to. Contractor shall notify J.U.L.I.E. at least 48 hours before start of trenching operation.

### **MEDIAN SURFACE REMOVAL**

This work shall consist of removing and disposing the existing concrete median surface in accordance with the applicable portions of Section 440 of the Standard Specifications at the locations shown on the plans and as directed by the Engineer.

The Contractor shall machine-saw a perpendicular clean joint between the portion of the median to be removed and that which is to remain in place. If the Contractor removes or damages the existing median outside the limits designated for removal, he/she will be required to remove and replace that portion at his/her own expense to the satisfaction of the Engineer.

Basis of Payment. This work will be paid for at the contract unit price per square foot for MEDIAN SURFACE REMOVAL.

### **DUCTILE IRON WATER MAIN**

Description: This work shall consist of all labor, equipment and materials necessary to construct ductile iron water main pipe and fittings at locations shown on the plans.

#### Construction Requirements:

#### PART 1 - GENERAL

##### 1.01 SECTION INCLUDES

- A. This section includes requirements for ductile iron pressure pipe, fittings, specials and appurtenances.

##### 1.02 REFERENCES

- A. Applicable Standards:
  - 1. American Association of State Highway and Transportation Officials (AASHTO).
  - 2. American Water Works Association (AWWA):
    - a. C104 – Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water.
    - b. C110 – Ductile-Iron and Gray-Iron Fittings, 3 Inches Through 48 Inches for Water and Other Liquids.

- c. C111 – Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
  - d. C115 – Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges
  - e. C150 – Thickness Design of Ductile-Iron Pipe.
  - f. C151 – Ductile –Iron Pipe, Centrifugally Cast, for Water or Other Liquids.
  - g. C153 – Ductile-Iron Compact Fittings, 3 In. Through 24 In. and 54 In. Through 64 In. for Water Service.
- 3. American National Standards Institute (ANSI):
    - a. B16.1 – Cast-Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800.
    - b. B16.21 – Nonmetallic Flat Gaskets for Pipe Flanges.
  - 4. American Society for Testing and Materials (ASTM):
    - a. A307 – Carbon Steel Bolts and Studs, 60,000 psi Tensile.
  - 5. American Society of Testing and Materials (ASTM):
    - a. D4253 – Test Method for Maximum Index Density of Soils Using a Vibratory Table.
    - b. D4254 – Test Method for Minimum Index Density and Unit Weight of Soils and Calculation of Relative Density.
  - 6. Illinois Department of Transportation Standard Specifications for Road and Bridge Construction (Standard Specifications).
  - 7. Standard Specifications for Sewer and Water Main Construction in Illinois

### 1.03 PERFORMANCE REQUIREMENTS

- A. Qualified experience in ductile iron pipe and fittings installation, including experience in performing work with similar materials, conditions, size of pipe, special techniques, and complexity to that required by this specification.
- B. The Contractor must be able to demonstrate to the satisfaction of the Engineer that it and any of its subcontractors have the qualifications, experience, and, if applicable, licenses or permits to perform the work in accordance with the terms and conditions of this contract. The installer

shall submit evidence of such qualifications, licenses, or permits upon request by the Engineer.

- C. Before starting the work, the Contractor shall submit a written description of equipment and techniques proposed for use on this Contract, and the name of three similar projects successfully completed.

#### 1.04 SUBMITTALS

- A. Submit shop drawings for the following for acceptance prior to fabrication:

- 1. Pipe and joint details.
- 2. Special, fitting, retainer glands, and coupling details.
- 3. Laying and installation schedule.
- 4. Manufacturer's design calculations.
- 5. Epoxy coating systems.
- 6. Cement mortar lining.

- B. Certificates and Affidavits: Furnish the Following Prior to Shipment:

- 1. Affidavit of compliance with applicable standards.
- 2. Test certificates.

#### 1.05 QUALITY ASSURANCE

- A. The materials specified herein are intended to be standard types of ductile iron pipe and fittings for use in transporting water. All ductile iron pipe and fittings shall be furnished by reputable manufacturers with experience in manufacturing ductile iron pipe. The pipe and fittings shall be manufactured in accordance with industry standards and methods and shall comply in all respects of these specifications and with the latest edition of all referenced standards and specifications.

#### 1.06 DELIVERY, STORAGE AND HANDLING

- A. Ship only after required Submittals have been approved and submitted for distribution and completion and acceptance of factory tests. Do not start manufacture until shop drawings are approved by the Engineer.
- B. Handle in a manner to ensure installation in sound and undamaged condition.
  - 1. Do not drop or bump.
  - 2. Use slings, lifting lugs, hooks and other devices designed to protect pipe and joint elements.

- C. Ship, move and store with provisions to prevent movement or shock contact with adjacent units.
- D. Handle with equipment capable of work with adequate factor of safety against overturning or other unsafe procedures.

PART 2 PRODUCT

2.01 PIPE REQUIREMENTS

- A. Furnish pipe of materials, joint types and sizes as indicated or specified.
- B. Where pipeline is buried below grade with a minimum cover of three (3) feet, pipe shall be designed to withstand all stresses resulting from external loads and internal pressures listed in the following table plus applicable allowance for surge unless otherwise specified or indicated on the Drawings:

Location	Nominal Pipe Size	Design Cover Depth	Live Load	Design Pressure	Field Test Pressure
Buried, minimum	3' 6" thru 24"	(see drawings)	AASHTO HS-20*	350 psi	150 psi

\*External Loading Conditions: AASHTO HS-20. An HS-20 traffic load with 1.5 impact factor, AASHTO Standard Specifications for Highway Bridges, shall be met as applicable.

- 1. Pipe shall also be designed for full vacuum pressure.
- 2. Pipe system shall also be designed to allow for thermal contraction and expansion caused by a temperature differential of 60 degrees Fahrenheit.
  - a. Expansion joints and/or loops shall be provided as required.

2.02 DUCTILE IRON PIPE

- A. Acceptable Manufacturers:
  - 1. U.S. Pipe
  - 2. American
- B. Design and Manufacture of Pipe:
  - 1. Design conforming to ANSI A21.50.
  - 2. Manufacture conforming to ANSI A21.15 or ANSI A21.51.
  - 3. Minimum pressure rating of 350 psi.

4. Thickness class, unless otherwise indicated or specified:
  - a. Minimum Thickness Class 52.
  - b. Minimum thickness Class 53 for use with threaded flanges.
  - c. Minimum thickness Class 53 for use with flanged pipe.
  - d. Minimum thickness for use with grooved couplings conforming to AWWA C606.

C. Joints:

1. Push-On-Joints:
  - a. Provide push on joints for non-restrained sections of water main.
  - b. Joints shall be push-on compression gasket joints.
2. Restrained Joints
  - a. To prevent movement of water main under pressure, all fitting joints (bends, tees, reducers and plugs) shall be restrained with EBAA Iron MEGALUG series 1100 mechanical joint restraint for ductile iron pipe. All water main pipe within the distance specified in the THRUST RESTRAINT TABLE shown below shall also be restrained to the next pipe with MEGALUG 1700 Series restraining system, American Flex Ring restrained joint pipe, or U.S. Pipe TR Flex restrained joint pipe. Gasket restraints are NOT and acceptable alternative. Fittings shall also be restrained with concrete thrust blocks in accordance with the details. Restrained joints and thrust blocking shall not be paid for separately but shall be included in the unit price per foot for water main and unit price per each for fittings.

<b>THRUST RESTRAINT TABLE</b>			
TYPE	10"	12"	24"
Horizontal Bend, 11.25°	1.5	1.8	3.5
Horizontal Bend, 22.5°	3.1	3.7	7
Horizontal Bend, 45°	6.4	7.6	14.6
Horizontal Bend, 90°	15.6	18.4	35.2
Vertical Up Bend, 11.25°	1.5	1.8	3.5
Vertical Up Bend, 22.5°	3.1	3.7	7
Vertical Up Bend, 45°	6.4	7.6	14.6
Vertical Up Bend, 90°	15.6	18.4	35.2
Vertical Down Bend, 11.25°	3.5	4.2	8.2
Vertical Down Bend, 22.5°	7.1	8.4	16.5
Vertical Down Bend, 45°	14.8	17.6	34.4
Vertical Down Bend, 90°	35.7	42.4	82.9
Tee 24" Equal	-	-	34.7
Tee 24"R x 12"B	-	14.7	-

Dead End and Valves	17.8	21.2	41.5
NOTES: 1. Lengths in feet per DIPRA thrust restraint design (Soil = Clay 1, Lay Condition = 4, Pressure = 60 psi, SF = 1.5, polywrapped pipe). 2. Bend lengths required on both sides of fitting. 3. Tee lengths required on tee branch. 4. Reducer lengths required on larger pipe.			

D. Fittings:

1. Fittings shall conform to AWWA C110 (or C153) and shall have a pressure rating of not less than that specified for pipe.
2. Fittings shall be ductile iron.
3. All fittings for pipe shall be mechanical joint restrained with megalug or restrained push-on joints.
4. Include all specials, taps, plugs, flanges and wall fittings as required.
5. Provide openings for all valve, drain, sampling, sensing, testing and other connections with threaded bosses or flange outlets sized and located where indicated.

E. Lining:

1. All ductile iron pipe interior shall be cement-mortar lined in accordance with AWWA C104.
2. Pipe and fitting exterior shall have an exterior asphaltic coating approximately 1 mil thick per AWWA C151 for ductile iron pipe, AWWA C115 for flanged pipe and AWWA C110 and C153 for fittings.
3. Watermain exterior shall be coated with a non-conductive coating for a distance of 50' on either side of the buckeye oil pipeline crossing.

2.03 BEDDING, INITIAL BACKFILL, AND BACKFILL

- A. Backfill material shall be as shown on the Drawings.
- B. Obtain from the following:
  1. Trenches and other excavations included in this Project approved by the Engineer.
  2. Borrow from location offsite approved by the Engineer.
  3. As specified for pipe embedment.

4. Combination of above.
- C. Free from organic matter, refuse, ashes, cinders, frozen or other unsuitable material.
- D. Gravel, rock or shale particle size limited as follows:
  1. Not to exceed 2 inches in greatest dimension within 12 inches of pipe or conduit and upper 18 inches of trench.
  2. Gravel, rock or shale not allowed within 12 inches of buried cable.
  3. Maximum dimension one-half the depth of layer to be compacted in other areas.
- E. Contain sufficient fine materials to provide a dense mass free of voids and capable of satisfactory compaction.
- F. Have moisture content enabling satisfactory placement and compaction.
- G. Blended or otherwise processed to provide required gradation and moisture content.
- H. Aggregate for granular Trench Backfill shall consist of crushed limestone having either CA-7 gradation (as indicated on the Drawings) in accordance with Section 1004 of the Standard Specifications.

## 2.04 PIPE COUPLINGS

- A. Ductile Iron Pipe Sleeves:
  1. AWWA C110 mechanical joint ductile-iron solid or transition sleeve type.
  2. Pipe end space shall not exceed one-third of the sleeve laying length.
  3. Interior, exposed, exterior or buried service as indicated.
- B. Couplings:
  1. Center sleeve and compression gland-type end ring conforming to AWWA C219.
  2. Center sleeve shall be without pipe stop.
  3. Coupling for joining concrete or steel pipe shall be steel.
  4. Couplings for joining direct buried, exposed exterior, vault or pit installations shall be iron.

5. Fastener bolts shall be stainless steel for iron couplings and steel couplings. Bolts for direct buried coupling installations shall be stainless steel.
6. Center sleeve and end rings shall be:
  1. Ductile or malleable iron for iron couplings.
  2. Steel for steel couplings.
7. Anchor studs shall not be used where joint restraint is required. Furnish adapters with tie rod harness assemblies where indicated.

C. Anchored Couplings:

1. Finish where joint restraint required to offset internal pipeline forces.
2. Provide harnessed sleeve or split sleeve couplings and flanged coupling adapters with tie rod harnesses where indicated.
  - a. Harnesses shall consist of lugs or clamps welded or otherwise securely fastened to opposite joint elements with tie bolts between opposing lugs. "Dog ear" lugs shall be fabricated as indicated.
3. Provide expansion couplings with limit rods.
4. Provide couplings for grooved and shouldered type joints conforming to AWWA C606.
  - a. Furnish grooved ends on ductile-iron end pipe.
6. Ductile Iron Pipe retainer glands shall be provided for the service requirements as specified in the Contract Documents. Acceptable manufacturers include:
  - a. EBAA Iron Inc. (Megalug)
  - b. American Ductile Iron Pipe
  - b. U.S. Pipe

## 2.05 GASKETS AND BOLTING MATERIALS

- A. Provide all gaskets, bolts, lubricant and other accessories required to install pipe, fittings and specials complete and ready for service.
- B. Gaskets for flanged joints shall conform to ANSI B16.21, 1/8-inch thick full-face synthetic rubber or American Cast Iron Pipe Company Toruseal 1/8-inch thick full-face gasket or U.S. Pipe Company Flange-Type 1/8-



inch thick ring gasket. Provide full-face gaskets for all pump and equipment connections.

- C. Bolts for flanged joints shall conform to ASTM A307, Grade B. Nut and bolt heads shall be hexagonal.
- D. Gaskets and bolts for other than flanged joints shall be otherwise specified for pipe and pipe joints.

## 2.06 POLYETHYLENE FILM (WRAP)

- A. Polyethylene film (polywrap) shall be in tube form and have a minimum thickness of 8- mil and manufactured to meet the formulation, physical tests, thickness and dimensional requirements specified in ANSI/AWWA C105/A21.5-82.

## PART 3 EXECUTION

### 3.01 INSTALLATION – GENERAL

- A. Use equipment, methods and material ensuring installation to lines and grades indicated.
  - 1. Accomplish horizontal and vertical curve alignments with bends, bevels and joint deflections.
    - a. Limit joint deflection with ductile-iron pipe to conform to AWWA C600. Deflection may, with approval, exceed standard deflections by using machined bells.
  - 2. Obtain acceptance of method proposed for transfer of line and grade from control to the Work from the Engineer.
- B. All field joints shall be inspected prior to backfilling.
- C. Install pipe of size, materials, strengths class and joint type with embedment indicated for location shown on the Drawings.
- D. Clean interior of all pipe, fittings and joints prior to installation. Exclude entrance of foreign matter during installation and at discontinuance of installation.
  - 1. Close open ends of pipe with snug-fitting closures.
  - 2. Do not let water fill trench. Include provisions to prevent flotation should water control measures prove inadequate.
  - 3. Remove water, sand, mud and other undesirable materials from trench before removal of end cap.
- E. Brace or anchor as required to prevent displacement after establishing final position.

- F. Perform only when weather and trench conditions are suitable. Do not lay in water.
- G. Observe extra precaution when hazardous atmospheres might be encountered.

### 3.02 JOINTING

#### A. General Requirements:

1. Locate joint to provide for differential movement at changes in type of pipe embedment, impervious trench checks and structures.
  - a. Not more than 8-inches from structure wall, or
  - b. Supporting pipe from wall to first joint with concrete cradle structurally continuous with base slab or footing.
  - c. As indicated.
2. Perform conforming to manufacturer's recommendations.
3. Clean and lubricate all joint and gasket surfaces with lubricant recommended.
4. Use methods and equipment capable of fully seating or making up joint without damage.
5. Check joint opening and deflection for specification limits.

#### B. Special Provisions for Jointing Ductile-Iron Pipe:

1. Conform to AWWA C600
2. Visually examine while suspended and before lowering into trench.
  - a. Paint bell, spigot or other suspected portions with turpentine and dust with cement to check for cracks invisible to the eye.
  - b. Remove turpentine and cement by washing when test is satisfactorily completed.
3. Contractor shall take up slack in joints during pipe installation.

### 3.03 CUTTING

- A. Cut in neat manner without damage to pipe.
- B. Observe Specifications regarding joint locations.

- C. Cut ductile-iron pipe with carborundum saw or other acceptable method per manufacturer's instructions.
  - 1. Smooth cut by power grinding to remove burrs and sharp edges.
  - 2. Repair lining as required and approved by Engineer.

3.04 CLOSURE PIECES

- A. Connect two segments of pipeline or a pipeline segment and existing structure with short sections of pipe fabricated for the purpose.
- B. Observe specifications regarding location of joints, type of joints and pipe materials and strength classifications.
- C. May be accomplished with sleeve coupling:
  - 1. Of length such that gaskets are not less than 3-inches from pipe ends.

### 3.05 TEMPORARY PLUGS

- A. Furnish and install temporary plugs and restraining at each end of Work sections for removal when a connection is to be made.
- B. Plugs:
  - 1. Test plugs as manufactured by pipe supplier.
  - 2. Fabricated by Contractor of substantial construction.
  - 3. Watertight against required heads.
  - 4. Secured in place in a manner to facilitate removal when required to connect pipe.

### 3.06 CONNECTION TO EXISTING SYSTEM

- A. At locations where connections to existing water mains are to be installed, the Contractor shall locate the existing mains both vertically and horizontally and verify their exact size and material in advance of the time scheduled for making the connections.
- B. Prior to connecting to existing water mains, the Contractor shall have all personnel, materials and equipment ready to connect the fitting to the existing main, so as to keep the shutoff time to a minimum. As soon as possible after making the connections, the Contractor shall flush the connection so as to prevent contamination of the existing facilities. The Contractor shall take every precaution necessary to prevent dirt or debris from entering the main.
- C. Connections to the existing water system shall be completed in a neat and workmanlike manner. The Engineer shall be notified at least forty-eight (48) hours in advance of making any connections. No connections shall be made without approval of the Engineer. Under NO circumstances shall a non-disinfected main, which cannot be isolated, be connected to an existing disinfected main.
- D. The interior of all pipe and fittings (particularly couplings and sleeves) used in making connections shall be swabbed or sprayed with a 1% hypochlorite solution before they are installed. Existing mains opened during connections will be flushed as soon as the connection is completed and will be continued until discolored water is eliminated.
- E. Connections shall be sequenced as shown on the plan details and shall be coordinated with the Village of Tinley Park.

### 3.07 FIELD TESTING

- A. Acceptance Tests for Pressure Pipelines:
  - 1. Perform hydrostatic pressure and leakage tests.

- a. Conform to AWWA C600 and C605 procedures as modified herein.
- b. Perform after backfilling for buried water main.
2. Test separately in segments between sectionalizing valves, between a sectionalizing valve and a test plug, or between test plugs.
  - a. Select test segments such that adjustable seated valves are isolated for individual checking.
  - b. Contractor shall furnish and install test plugs.
    - (1) Including all anchors, braces and other devices to withstand hydrostatic pressure on plugs.
    - (2) Be responsible for any damage to public or private property caused by failure of plugs.
3. Limit fill rate of line to available venting capacity. Fill rate shall be regulated to limit velocity in lines when flowing full to not more than 1 fps. When disinfecting, limit velocity during filling to not more than 0.25 fps.
4. Conduct pressure testing at 150 psi for all ductile iron water pipe.
5. Pressure test shall be conducted for 2 hours, unless otherwise directed by the Engineer. During the hydrostatic test, the Contractor shall use a calibrated meter or other device to accurately measure the quantity of water necessary to maintain the test pressure on the gauge. The Village has the right to extend the duration of the test up to 6 hours.
6. Upon satisfactorily maintaining 150 psig the water main, fittings, joints and valves will be subjected to a leakage test. Mains shall be pressure tested at a maximum pressure of 150 psi for 2 hours and shall not exceed the allowable leakage as specified in AWWA C600. If the measured leakage exceeds that which is allowable, the Contractor shall remedy all leaks and the pressure and leakage tests will be repeated. The water main will not be accepted until the leakage is less than the allowable stated above.

### 3.08 CHLORINATION

- A. The newly installed water main system shall be tested by a Certified IEPA laboratory. Samples shall be collected by a representative with or hired by the contractor. The testing shall ensure the mains are not bacteriologically contaminated. Two (2) consecutive tests where samples are collected twenty-

four (24) hours apart shall pass the laboratory tests. The Village has the right to collect a sample as well and have it tested to ensure the samples submitted to the laboratory are from the same location. This testing procedure shall be paid for by the Contractor.

- B. All Contractors disinfecting water system components using gas chlorine shall abide with the following requirements:
- C. Procedure:
  - 1. Minimum of twenty-four (24) hour notice before chlorinating. Call 708-444-5500 to schedule chlorination.
  - 2. Only authorized Village employees shall operate water system valves and turn on/off sampling whips while samples are being collected.
- D. Equipment
  - 1. All chlorination and safety equipment must meet or exceed the standards and recommendations set by The Chlorine Institute, Inc.
- E. Requirement for Chlorinating Contractors.
  - 1. Chlorinator must be a licensed plumber or certified Illinois water operator with a minimum of five (5) years of experience and a minimum of five (5) years of experience working with chlorine disinfection of water supply systems.
  - 2. Chlorination contractor must be bonded and insured, and have proof of both on file with the Village.
  - 3. Chlorination contractor must have updated emergency phone numbers on file with the Village.
  - 4. Chlorination contractor must comply with State and Federal regulations regarding transportation and handling of chlorine cylinders.
    - a. Shipping and emergency papers for every job location.
    - b. Proof of Insurance for hauling and handling chlorine gas.
    - c. Commercial Driver's License with Hazmat endorsement and medical card.
    - d. Copy of Emergency Response Guidebook in vehicle.
    - e. Hazmat Certificate of Registration.
    - f. Hazardous material placards displayed on vehicle.
- F. Under no circumstances shall chlorine Contractors be allowed to apply heat to the chlorine cylinder (i.e. hot baths, propane torches, etc.). While the cylinder is being used it must be in a vertical position, as well as being affixed to a solid object.
- G. Prior to work, the Chlorinator must provide a detailed written chlorination and flushing plan to the Village for review and approval.
- H. At any time, the Village, or its authorized representative, may ask for proof of any or all of the above information. If you have any questions please feel free to contact the Village of Tinley Park Public Works Department.

### 3.09 POLYETHYLENE FILM (WRAP)

- A. Polyethylene film (wrap) shall be installed on all ductile iron pipe and fittings to prevent corrosion in accordance with AWWA C-105. It shall be installed so that no dirt or bedding material comes in contact with the pipe. All lumps of clay, mud, cinders, etc. on the pipe surface shall be removed before the pipe is covered with polyethylene.

- B. Piping in trenchless applications shall be double bagged. Installations of both layers shall be per DIPRA Installation Guide Alternative Method A for Wet Trench Conditions. Pipe shall be taped at 2-foot intervals to secure the polyethylene to the pipe. An allowable alternate to taping at 2-foot intervals is to spiral or “candy cane” wrap the tape to secure the polyethylene to the pipe.
- C. If the polyethylene is damaged, it must be repaired to the satisfaction of the Engineer before the trench is backfilled. Small holes or tears can be repaired with a piece of tape placed over the hole. Large holes shall be repaired by taping another piece of polyethylene over the hole.
- D. Overlaps at ends of the polyethylene tube (wrap) shall be sealed as thoroughly as possible with adhesive tape or plastic tie wraps.
- E. When lifting polywrapped pipe, use a fabric-type “sling” or padded cable to protect the polyethylene.

### 3.01 BACKFILL GENERAL

- A. All material and backfill operations shall be subjected to continuous QC inspection and testing by the Contractor. Frequency of QC density testing in accordance with ASTM D 2922 shall be at least every other lift of 1000 feet of the trench or of the day’s placement for each type of backfill material; whichever is smaller. Results of compaction tests shall be submitted in accordance with Q-100.
- B. Random QA acceptance testing shall be performed by the Engineer.
- C. All trenches and excavations shall be backfilled by the end of the day in which pipes have been installed, unless other protection of the pipe is directed. The backfill material shall be as specified herein. Backfill materials and compaction procedures are the responsibility of the Contractor. In all backfilling, any compressible or destructible rubbish and refuse shall be removed from the excavated space before backfilling is started, except that sheeting and bracing shall be left in place or removed as the work progresses as specified or directed.
- D. Trench excavated with sloped or benched wall shall be backfilled for the full width of the trench, as herein specified.
- E. All backfill materials shall be placed longitudinally along the trench. The backfill material shall be brought up evenly on each side of the pipe or duct.
- F. All backfilling operations shall be performed such that they do not damage the pipes or structures installed. Pipes or structures damaged as a result of backfilling operations shall be replaced by the Contractor at their expense and at no additional cost to the Contract.

### 3.02 AGGREGATE FOR TRENCH BACKFILL

- A. If any portion of the trench is within 2 feet of the proposed, future or existing pavement edge then placement and compaction of the aggregate trench backfill shall extend from the top of the bedding material until the top of subgrade is reached. If the trench is not within 2 feet of the proposed, future or existing pavement edge, then acceptable fill shall be placed and compacted from the top of the bedding material to top of subgrade.

All trench backfill shall be brought up evenly on each side of the pipe or structure up to the center of the water main.

### 3.03 MATERIAL PLACEMENT

- A. Unless indicated otherwise on the Drawings, aggregate material used as trench backfill to one foot over the top of the pipe shall be placed in uniform layers not greater than 6 inches in loose thickness and thoroughly compacted in place. Special care shall be taken to secure thorough compaction under the haunches and at the sides of the pipe. Each layer of aggregate backfill shall be thoroughly tamped and compacted in place with mechanical or vibratory methods, to the percent compaction of relative density as indicated on the Drawings. Compaction using flooding or water spraying techniques will not be allowed.
- B. Approved Backfill
1. Backfill excavations to elevations indicated, using suitable approved material from excavations and borrow areas:
    - a. Place backfill in maximum 6-inch loose lifts.
    - b. Place only on subgrades approved by the Engineer.
    - c. Do not place snow, ice or frozen earth in fill; do not place fill on a frozen surface.
  2. Obtain compaction by the controlled movement of compaction equipment approved by the Engineer during placing and grading of layers and to minimum density specified for indicated locations.
  3. Except as indicated or specified otherwise, compact cohesive soils to a minimum of 95% of maximum dry density within the moisture content range from 2% below optimum to 3% above optimum. Optimum moisture and maximum dry density shall be as determined by ASTM D698.
  4. Except as indicated or specified otherwise, compact cohesionless soils to not less than 90% relative density as determined by ASTM Method D4253 and D4254.



Method of Measurement: This work will be measured for payment in feet of DUCTILE IRON WATER MAIN, of the size specified, which will include:

- Excavation required for installation of piping, fittings, gaskets and appurtenances.
- Furnishing and installing piping, fittings, gaskets, polyethylene film, and appurtenances as specified and shown on the Drawings.
- Furnishing and utilizing trench box and sheeting/shoring for trenching and excavation support.
- Bedding and embedment as required for installation of piping, fittings, gaskets and appurtenances.
- Cleaning, flushing, hydrostatic testing, chlorination, dichlorination, laboratory testing and field pressure testing.
- Removal and off-site salvage of all excess ductile iron piping, valves, fittings and other appurtenances.
- All other work required to install and make all permanent and temporary connections to new and existing water main pipes.

Measurement for pipe through casings shall not be measured for payment under this pay item but shall be included in DUCTILE IRON WATER MAIN, MECHANICAL JOINT, 24" IN CASING.

Basis of Payment: This work will be paid for at the Contract unit price per foot for DUCTILE IRON WATER MAIN, of the size specified. The price shall be full compensation for furnishing all materials and for all labor, equipment, tools, incidentals and testing necessary to complete the item and make operational, including but not limited to furnishing all open cut pipe and fittings, polyethylene film, excavation, dewatering, shoring and bracing, bedding, pipe connections, non-granular backfill, cleaning, disinfection, and testing of pipe and materials, and surplus soil and material removal and disposal. Additional non-granular backfill material required to bring the excavated pits to existing grade is considered incidental to this pay item and will not be paid for separately. This work shall exclude water main installed through casing pipe which shall be included in DUCTILE IRON WATER MAIN, MECHANICAL JOINT, 24" IN CASING.

**BUTTERFLY VALVES 24"**

Description: This work shall consist of all labor, equipment and materials necessary to construct butterfly valves and accessories as shown on the plans or as directed by the Engineer.

Construction Requirements:

PART 1      GENERAL

1.01      SECTION INCLUDES

- A.      Furnish and install various types of valves and accessories identified in the Contract Documents, which include but are not limited to:
  - 1.      Butterfly Valves.
- B.      All valves and accessories installed under this section shall include an appropriate vault / manhole / valve box. Details of access manholes/vaults/valve boxes are shown on the Drawings. Manholes/vaults shall be in accordance with the special provision VALVE VAULTS, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSE LID.

## 1.02 REFERENCES

- A. Comply with the latest edition of the following:
1. ASTM A48 – Gray Iron Castings.
  2. ASTM A126 – Gray Iron Castings for Valves, Flanges.
  3. ASTM A276 – Stainless and Heat Resisting Steel Bars and Shapes.
  4. ASTM A436 – Austenitic Gray Iron Castings.
  5. ASTM A439 – Austenitic Ductile Iron Castings.
  6. ASTM A536 – Standard Specification for Ductile Iron Castings.
  7. ASTM A564 – Hot-Rolled and Cold-Finished Age-Hardening Stainless and Heat Resisting Steel Bars and Shapes.
  8. ASTM B584 – Copper Alloy Sand Castings for General Application.
  9. AWWA C110 – Ductile Iron and Gray Iron Fittings.
  10. AWWA C111 – Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings.
  11. AWWA C207 – Steel Pipe Flanges for Waterworks Service – Sizes 4 Inch Through 144 Inch (100 mm through 3600 mm)
  12. AWWA C504 – Rubber Seated Butterfly Valves
  13. AWWA C550 – Epoxy Coating.
  14. AWWA C600 – Installation of Ductile-Iron Water Mains and Their Appurtenances.
  15. AWWA C606 – Grooved and Shouldered Joints.
  16. Federal Specification FF-B-575C – Bolts; Hex and Square.
  17. Federal Specification FF-N-836E – Nut; Square, Hex, Cap.
  18. ANSI/NSF Standard 61.
  19. ANSI B16.1 – Cast-Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250, and 800.

## 1.03 SUBMITTALS

- A. Furnish certified copies of results of performance, leakage and hydrostatic tests in accordance with applicable AWWA standards, unless noted otherwise.
- B. Provide an affidavit stating that valves, valve operators for butterfly valves, rupture disk, and torque overload protectors comply with all applicable provisions of the Drawings and this Section.
- C. Provide catalog cuts or certified drawings of the valves, valve operators, rupture disk, and torque overload protectors to be furnished. The catalog cuts and/or drawings must provide all necessary information regarding dimensions and materials used.
- D. Include the following:
1. Catalog data or illustrations showing principal dimensions, parts, and materials.

2. Spare parts list referenced to illustration of parts.
3. Assembly, disassembly, repair and maintenance instructions.
4. Dimensions of the clearance required for butterfly valve discs.

E. All water main related submittals must be reviewed and approved by the Engineer prior to ordering materials.

#### 1.04 QUALITY ASSURANCE

A. Valves and accessory items that are delivered that do not meet the requirements of this Section and approved Compliance Submittals will be rejected and removed from the project site by the Contractor, and replaced with valves and accessory items that conform

to this Section, within the time period allowed by the Engineer. Valve and accessory items removal and replacement will be considered incidental to the installation of the valves and no additional payment will be allowed.

B. All pipe and valves, and accessory items appurtenances, including fittings, adapters, joint gaskets, nuts, and bolts, shall be rated to the pressure as specified or otherwise indicated on the Drawings.

### PART 2 PRODUCTS

#### 2.01 BUTTERFLY VALVES

A. Acceptable Manufacturers and Models:

1. Clow
2. Mueller

B. Butterfly valves, as specified here, must be designed, manufactured, tested, and inspected in accordance with the latest revision of AWWA C504, and with the requirements of this Section as listed hereafter:

1. Body Class:
  - a. Body Class shall be 250B for butterfly valves smaller than 72" installed as part of new or existing water main system.
2. Maximum Non-shock Shut-off Pressure:
  - a. 250 psi for valves installed on the new or existing water main, unless noted otherwise.
3. All valve components shall conform to Underwriters Laboratories classification in accordance with ANSI/NSF Standard 61.
4. Valve bodies shall be of ductile iron per ASTM A536 (65-45-12), cast iron per ASTM A126 Class B or C, or fabricated steel ASTM A516 Grade 70. Flange end valves shall be of the short body design with 250 lb. flanged ends faced and drilled per ANSI B16.1 standard for cast iron flanges.
5. Discs shall be offset to provide an uninterrupted 360 degree seating edge and shall be ductile iron per ASTM A536 (65-45-12). The disc seating edge shall be solid 316 stainless steel. The disc

shall be securely attached to the valve shaft using 17-4 PH stainless steel taper pins. Disc structures containing hollow cavities are not acceptable.

- a. Discs shall not be seated by means of epoxy injection.
6. Valve shafts shall be of ASTM A276, Type 304 stainless steel. Valve shaft seals shall be self-compensating V-type packing with a minimum of four sealing rings. One-piece molded shaft seals and o-ring shaft seals are not acceptable.
7. The seat shall be of Buna-N for water, or as required for other services, and shall be retained within a dovetail groove in the valve body and locked in place by an epoxy compound wedge. Compression between the seat and disc edge shall be adjustable from both the upstream and downstream side of the valve disc and the seat shall be field replaceable without disassembly of the disc and shaft. Seats with unidirectional adjustment, seats retained in the valve body by the use of fasteners and/or retaining rings, and seats retained on the valve disc are not acceptable.
8. Valve shaft bearings shall be PTFE lined with a non-metallic fiberglass composite backing and shall be permanently lubricated.
9. Unless otherwise specified, exterior and interior metallic surfaces of each valve shall be shop painted per the latest revision of AWWA C504 and C550.
10. Valves shall be furnished with 2-inch square operator nuts and shall open the valve counter-clockwise.
11. Each valve furnished must be subjected to the performance, leakage and hydrostatic tests described in Section 5 of AWWA C504.
12. A minimum of two (2) weeks prior to the test dates, the manufacturer must notify the Engineer in writing when the shop testing of the valve will occur. Failure to notify the Engineer may be grounds for rejection.
13. The manufacturer must submit to the Engineer records of all tests performed under Sections 2.3, 3.8.5, and 5.2 of AWWA C504.
14. The valves and valve operators must be rated for buried service.
15. Valve operators must conform to AWWA C504. Manual operators must be worm gear, self-locking type designed to hold the valve in any intermediate position without creeping or fluttering. Operators must be equipped with torque overload protection to prevent over travel of the disc in the open and closed position. Spur gear must be furnished with an operator to increase the number of turns and reduce operating torque. A separate limit stop device must also be installed in accordance with "Torque Overload Protection", described below. Operators

must provide position indication on the housing of the operator. All valves must turn clockwise to close. The valve and valve operator must be rated for bi-directional flow.

16. Corrosion resistant nameplates, as described in Section 6.1 of AWWA C504, must be permanently attached to both the valve and valve operator. There must be two (2) valve nameplates. One must be affixed to the valve body and the other must be affixed to the valve operator in a prominent location. In addition to the normal valve data, the plate must also include the number of turns required to operate the valve and the direction to open (clockwise to close). There must be one (1) operator nameplate affixed to the valve operator. The minimum number of turns to close the valve must be per manufacturer instruction in order to minimize water hammer.
17. The manufacturer must provide all nuts and bolts and all gaskets, required to make connections. Nuts and bolts shall be stainless steel.

C. Torque Overload Protection

1. The valves shall be furnished with torque overload protection. The device must be installed on top of the hub nut on butterfly valve operators and in conformance to the following requirements.
2. Purpose: The over torque protector must prevent butterfly valve and operator from damage due to excessive operating torque.
3. Operation: The device must transmit applied torque in either direction only up to a preset amount and automatically disengage if greater torque is applied. It must automatically reset if the applied torque is below the preset amount.
4. Description: The device must be of overall rugged and of durable construction suitable for long-term reliable operation and suitable for buried service.
5. The upper end must have an integral 2 inch square operating nut and the lower end must have a matching socket. The socket must have one (1) 2-inch square head set screw in each of two (2) adjacent faces.
6. The operating mechanism must employ spring-loaded tapered rollers engaged in matching tapered detents. A ball bearing type design will not be accepted.
7. The manufacturer's identification must be cast in 3/8-inch or larger letters on an upper surface.
8. Corrosion Protection and Lubrication: The entire housing must be coated inside and outside with two-part epoxy. The outside must have a topcoat of two-part polyurethane.
9. The operating mechanism must be permanently lubricated and sealed to withstand 50-feet of water head.
10. There must be no water-retaining external cavities.

11. Service Life: The device must have a minimum life of one-thousand (1000) trips from rated capacity.
  12. Trip Torque Set Point: The device must be factory set to trip at 200-foot-pounds of applied torque.
  13. Trip Torque Adjustment: Trip torque must be adjustable from 10% to 100% of rated capacity without disassembling the unit. The adjustment means must be sealed and concealed to prevent tampering.
- D. Vaults shall include two (2) one-inch (1") corps for sampling, one on each side of the valve.

### PART 3 EXECUTION

#### 3.01 FIELD TESTING

- A. All valves will be tested to confirm that they operate as specified under the pipeline test pressures.
- B. Field tests shall be witnessed by an Engineer's representative.

#### 3.02 SETTING OF VALVES

- A. Valves must be carefully installed in their proper positions, free from all distortion and strain, and must be packed and left in satisfactory operating condition. Operating nuts shall be set level and centered under the valve vault or valve box access lid.

Method Of Measurement: This work will be measured for payment per each for valve and accessories installation.

Basis of Payment: This work will be paid for at the Contract unit price per each for BUTTERFLY VALVES 24". The price shall be full compensation for furnishing all materials and for all labor, equipment, tools, incidentals and testing necessary to complete the item and make operational.

Work for installation of the valve vault shall be paid separately under the item VALVE VAULT, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID.

### **ADJUSTING WATER MAIN**

Description: This item shall include the adjustment of existing water mains to avoid proposed underground utilities called for in the contract plans and as encountered during construction. This work shall be completed in accordance with the Standard Specifications for Water and Sewer Construction in Illinois (Current Editions), plan details, and Section 561 of the Standard Specifications except as modified in accordance with water main material requirements outlined in these other special provisions. This work shall include coordination of a water main shut down with the Village of Tinley Park.

Method of Measurement: This work will be measured in units of foot in place and accepted.

Basis of Payment: This item shall be at the Contract unit price per foot for ADJUSTING WATER MAIN, of the diameter specified, the cost of which shall include all work and materials including excavation of existing water main, line stops as required, pipe removal and disposal, bedding

and haunching, restrained joint pipe installation, stainless steel hardware, testing and disinfecting, granular and non-granular trench backfill, and restoration if outside of the contract restoration limits shown on the plans.

### **FIRE HYDRANT AND VALVE (SPECIAL)**

Description: This work shall include the installation of new fire hydrants where indicated on the Plans or as directed by the Engineer. This work shall include installing the mainline tee for the hydrant connection, and installing the fire hydrant, valve, valve box, and leader pipe necessary to install the fire hydrant in a location shown on the plans or designated by the Engineer.

The Contractor will be required to assist the Village in "shutting down" the existing water main, if required, in order to perform the required work. It is the responsibility of the contractor to provide the Engineer with 48-hour notice prior to the start of any fire hydrant work. The Village's water main will be shut down for no more than four (4) hours.

Hydrants shall be East Jordan Iron Works Watermaster 5BR250. Hydrant system shall include a resilient seated gate valve and tested to 300 psi. Hydrants shall have a six (6") inch barrel along with two (2), two and one-half (2-1/2") inch hose connections and one, four and one-half (4-1/2") inch pumper nozzle. Hydrant shall connect to main with six (6") inch valve and include a valve box stabilizer. Hydrants shall be located a minimum of three (3') from the back of curb, two (2') from the edge of a bike path or sidewalk and five (5') from a driveway. Hydrant shall be constructed facing toward the curb over a washed gravel base of 3/4" stone and covered by a membrane. Hydrant shall have a six (6') foot bury and the center of the pumper nozzle a minimum of two (2') feet above finished grade. Hydrant shall have a breakaway flange and connections. Hydrant breakaway shall be six (6") inches above finished grade. Hydrants shall be painted yellow. Four (4) Meg a Lug restraints shall be provided at each joint from the mainline tee to the auxiliary valve and between the auxiliary valve and hydrant barrel. Any hydrant repairs or replacement require replacement of all the bonnet bolts and packing bolts. Replacement bolts shall be stainless steel. No water shall flow from a Village hydrant unless a Public Works or authorized Village representative is present. Maintenance is property owner's responsibility.

Method of Measurement: This work will be measured in units of each in place and accepted.

Basis of Payment: This item shall be at the Contract unit price per each for FIRE HYDRANT AND VALVE (SPECIAL).

### **FIRE HYDRANTS TO BE MOVED (SPECIAL)**

Description: This work shall be performed at the location indicated in the plans, and according to Article 564 of the Standard Specifications, except as modified in this Special Provision.

The sequence of construction for this work shall be as follows:

1. Close the existing hydrant valve.
2. Remove the existing hydrant, taking care not to damage existing flanged or mechanical joint.
3. Cap the existing hydrant valve with mechanical joint plug or cap.
4. Construct 24" x 6" pressure connection on existing water main for the moved hydrant location, including new hydrant valve and valve box.
5. Install 6" mechanical joint hydrant extension from valve to existing relocated hydrant location.

6. Relocate existing hydrant to new station and offset, including vertical adjustment to new flange elevation grade.
7. Backfill.

Valve, valve box, valve box stabilizer, joint restraint, hardware, stone backfill, and blocking shall comply with the special provision for FIRE HYDRANT AND VALVE (SPECIAL) and the Village of Tinley Park detail for Fire Hydrant Installation.

Tapping sleeve shall be heavy duty stainless steel per ASTM A240, type 304 with stainless steel hardware, SBR gaskets per ASTM D 2000 MAA 610, with a flanged outlet for a flanged gate valve connection, and a minimum sleeve width of 20.

Basis of Payment: The work shall be paid for at the contract unit price each for FIRE HYDRANTS TO BE MOVED (SPECIAL).

### **FIRE HYDRANTS TO BE ADJUSTED**

Description: This work shall consist of adjusting an existing fire hydrant, together with the auxiliary valve box, to the new elevation required by the proposed improvement, in accordance with Section 564 of the Standard Specifications, as directed by the Engineer, and as specified herein.

The hydrant shall be raised or lowered by providing a riser extension, replacing the riser, or adjusting the elevation of the lateral feed pipe between the auxiliary valve and the hydrant. The breakaway flange shall be set at least 2" and no more than 6" above finished grade.

All materials necessary to complete this work shall be in accordance with the requirements of the Village of Tinley Park.

Basis of Payment: This work shall be measured and paid for at the contract unit price each for FIRE HYDRANTS TO BE ADJUSTED including the work described above including the hydrant removal and re-installation and restraining devices.

### **FIRE HYDRANTS TO BE RELOCATED**

Description: This work shall be performed at the location indicated in the plans, and according to Article 564 of the Standard Specifications, except as modified in this Special Provision. All materials shall be domestically sourced.

Hydrants shall be installed no closer than three feet nor farther than 8 feet from the back of curb. No hydrant shall be installed within 48" of any obstruction nor shall any obstruction be placed within 48" of a hydrant. All materials used to offset the hydrant from the existing location shall be according the Special Provisions and shall be approved by the Owner and Engineer.

All valves smaller than 12" shall be modified wedge disc, epoxy coated, resilient seat type with non-rising stem and O-ring packing designed for 200 pound working pressure gate valves abiding to AWWA C509 (AWWA Standard for Resilient-Seated Gate Valves for Water Supply Service) and AWWA C550 (AWWA Standard for Protective Interior Coatings for Valves and Hydrants). All materials shall be domestically sourced.

Basis of Payment: The cost for each new valve shall not be paid for separately but shall be included in the unit price bid per EACH for FIRE HYDRANTS TO BE RELOCATED.



The cost for all pipe needed to offset the hydrant from the water main, all auxiliary valves, fittings, hardware and backfill material necessary to complete this work shall be considered included in the unit price bid per EACH for FIRE HYDRANTS TO BE RELOCATED.

#### **FIRE HYDRANTS TO BE REMOVED**

Description: This work shall consist of the removal of existing fire hydrants, including auxiliary valves, and plugging and blocking of abandoned water main as indicated on the plans or required by the Engineer. The existing fire hydrants are not to be removed until the new fire hydrants have been installed and satisfactorily tested. The fire hydrants to be removed shall become the property of the Village of Tinley Park and shall be delivered to the Public Works Facility. Existing or new fire hydrants that are not in use, shall be bagged.

Basis of Payment: This work will be paid for at the contract unit price each for FIRE HYDRANTS TO BE REMOVED.

#### **VALVE VAULTS TO BE ADJUSTED**

Description: This work shall be conducted in accordance with Section 602 of the Standard Specifications except that any work to be performed by the contractor involving the water supply system of the Village of Tinley Park shall be coordinated with the Village of Tinley Park Water Department.

Basis of Payment: This work shall be paid for at the contract unit price bid EACH for VALVE VAULTS TO BE ADJUSTED.

#### **PROPOSED MANHOLE/CATCH BASIN CONNECTION OVER EXISTING STORM SEWER**

Description: This work shall consist of installing a manhole/catch basin over an existing sewer as directed in Sections 502 and 550 of the Standard Specifications.

Construction: The Contractor shall carefully remove the existing storm sewer which falls within the structure. After the manhole/catch basin is installed, the manhole/catch basin shall be mortared with a non-shrink concrete grout.

Basis of Payment: The work shall be paid for at the contract unit price each for PROPOSED MANHOLE/CATCH BASIN CONNECTION OVER EXISTING STORM SEWER.

#### **CONNECTION TO EXISTING DRAINAGE STRUCTURE**

Description: This work shall consist of making a storm sewer connection to the existing drainage structure as directed in Sections 502 and 550 of the Standard Specifications.

Construction: The Contractor shall carefully core into the existing structure at the line and grades as shown on the Contract Drawings. After the storm sewer is installed, the structure shall be mortared with a non-shrink concrete grout.

Basis of Payment: The work shall be paid for at the contract unit price each for CONNECTION TO EXISTING DRAINAGE STRUCTURE.

#### **UNDERDRAIN CONNECTION TO STRUCTURE**

Description: This work shall consist of making a pipe underdrain connection to an existing

drainage structure or culvert as shown in the plans and in accordance with Section 601 of the Standard Specifications.

The Contractor shall carefully core a hole into the existing drainage structure or culvert the same size as the external diameter as the proposed pipe underdrain at the line and grade as shown in the plans. The protrusion of the proposed pipe underdrain into the drainage structure or culvert must not exceed one inch. After the pipe underdrain is installed, the drainage structure or culvert shall be mortared with a non-shrink concrete grout.

Method of Measurement: This work will be measured for payment in units of each in place.

Basis of Payment: This work will be paid for at the contract unit price per each for UNDERDRAIN CONNECTION TO STRUCTURE.

### **STORM SEWER WATER MAIN REQUIREMENT**

Description: This work shall consist of furnishing and installing water main quality pipe at the locations shown on the plans.

#### Materials:

- a) Ductile iron water main Class 52  
Joints for Ductile Iron pipe shall be:
  - 1. Mechanical Joints - AWWA C111 and C600
  - 2. Push-On-Joints - AWWA C111 and C600
  
- b) Polyvinyl Chloride (PVC) Class 12454B (PVC 1120) or Class 12454C (PVC 1220).  
Schedule 40 is required for 8" diameter and schedule 80 for larger sizes.

### **CONSTRUCTION REQUIREMENTS**

The storm sewer water main requirement shall be installed according to the applicable portions of Section 550 and 561 of the Standard Specifications and the Standard Specifications for Water and Sewer Main Construction. In case of conflict between the Standard Specifications, the Standard Specifications for Water and Sewer Main Construction in Illinois shall take precedence and shall govern.

No testing or disinfections of the newly laid storm sewer water main requirement will be required. A water-tight connection is required between the storm sewer water main and the storm sewer.

Method of Measurement: Storm sewer water main requirement of the various type, size, shape and diameters will be measured for payment in feet, measured in place.

Basis of Payment: This work will be paid for at the contract unit price per Foot for STORM SEWER WATER MAIN QUALITY PIPE , of the type, size, shape and diameter specified.

### **STORM SEWER, DUCTILE IRON, TYPE 2, 24"**

Description: This work shall consist of the construction of Type 2 ductile iron storm sewer at locations indicated on the plans.

Materials and Methods: The ductile iron pipe shall conform to ANSI Specifications A21.51 or AWWA C151, and be Class 52. All ductile iron fittings shall conform to the latest ANSI A21.10 and AWWA C110. The ductile iron pipe and fittings shall be cement lined in accordance with ANSI Specifications A21.4 and AWWA Specification C104. The pipe shall be provided with Rubber Gasket Joints that shall be in compliance with ANSI A21.11 and AWWA C111.

Method of Measurement: Measurement shall be made along the centerline of storm sewer installed.

Basis of Payment: The cost for furnishing all labor, materials and equipment necessary for excavation, disposal of spoils, construction of the new storm sewer, and backfilling will be paid for at the contract unit price per FOOT for STORM SEWER, DUCTILE IRON, TYPE 2, 24".

### **INTERIM TYPE 1 FRAME AND GRATE**

Description: This work shall consist of the construction of interim Type 1 Frame and Grate at locations indicated on the plans.

Methods: This work shall be performed in accordance with Section 602 of the Standard Specifications and the frame and grate shall be IDOT Standard TYPE 1. Interim grates shall be installed during construction of temporary pavement and removed during construction of proposed pavement.

Basis of Payment: This item shall be paid for at the contract unit price each as INTERIM TYPE 1 FRAME AND GRATE at the locations specified on the plans.

### **CORRUGATED STEEL ARCH LINER**

Description: This work, including installation of a Cured-in-Place Pipe (CIPP) liner and associated items as shown in the plans, shall be in accordance with applicable sections of Illinois DOT Standard Specifications.

The Contractor shall furnish all materials, equipment, labor, and other essentials necessary to accomplish this work and all other work described herein and as directed by the Engineer.

Materials: The Contractor shall provide liner materials that are deemed to be Commercially Proven and Acceptable. For a Product to be considered Commercially Proven and Acceptable, a minimum of five successful projects of a similar size and scope of work should have been performed in the U.S. and documented to the satisfaction of the Owner to assure commercial viability. Sewer rehabilitation products submitted for approval must provide third party test results supporting the structural performance (short-term and long-term) of the product and such data shall be satisfactory to the Engineer. No product will be approved without independent third-party testing verification.

The sewn Tube shall consist of one or more layers of absorbent non-woven felt fabric and meet the requirements of ASTM F1216, Section 5.1 or ASTM F1743, Section 5.2.1 or ASTM D 5813, Sections 5 and 6. The tube shall be constructed to withstand installation pressures, have sufficient strength to bridge missing pipe, and stretch to fit irregular pipe sections. The wet out Tube shall have a relatively uniform thickness that when compressed at installation pressures will equal or

exceed the calculated minimum design CIPP wall thickness. The Tube shall be manufactured to a size that when installed will tightly fit the internal circumference and length of the original pipe. Allowance should be made for circumferential stretching during installation. The outside layer of the Tube shall be coated with an impermeable, flexible membrane that will contain the resin and allow the resin impregnation (wet out) procedure to be monitored. The Tube shall contain no intermediate or encapsulated elastomeric layers. No material shall be included in the Tube that may cause delamination in the cured CIPP. No dry or unsaturated layers shall be evident. The wall color of the interior pipe surface of CIPP after installation shall be a relatively light reflective color so that a clear detailed examination with closed circuit television inspection equipment may be made. Seams in the Tube shall be stronger than the non-seamed felt material. The Tube shall be marked for distance at regular intervals along its entire length, not to exceed 5 ft. Such markings shall include the Manufacturers name or identifying symbol. The tubes must be manufactured in the USA.

The resin system shall be a corrosion resistant polyester or vinyl ester system including all required catalysts, initiators that when cured within the tube create a composite that satisfies the requirements of ASTM F1216, ASTM D5813 and ASTM F1743, the physical properties herein, and those which are to be utilized in the submitted and approved design of the CIPP for this project. The resin shall produce a CIPP that will comply with the structural and chemical resistance requirements of this specification.

The CIPP shall be designed as per ASTM F1216, Appendix X.1. The CIPP design shall assume no bonding to the original pipe wall.

The Contractor must have performed long-term testing for flexural creep of the CIPP pipe material installed by his Company. Such testing results are to be used to determine the long-term, time dependent flexural modulus to be utilized in the product design. This is a performance test of the materials (Tube and Resin) and general workmanship of the installation and curing as defined within the relevant ASTM standard. A percentage of the instantaneous flexural modulus value (as measured by ASTM D790 testing) will be used in design calculations for external buckling. The percentage, or the long-term creep retention value utilized, will be verified by this testing. Retention values exceeding 50% of the short-term test results shall not be applied unless substantiated by qualified third-party test data to the Owner's satisfaction. The materials utilized for the contracted project shall be of a quality equal to or better than the materials used in the long-term test with respect to the initial flexural modulus used in the CIPP design.

The Enhancement Factor 'K' to be used in 'Partially Deteriorated' Design conditions shall be assigned a value of 7.

The layers of the cured CIPP shall be uniformly bonded. It shall not be possible to separate any two layers with a probe or point of a knife blade so that the layers separate cleanly or the probe or knife blade moves freely between the layers. If the layers separate during field sample testing, new samples will be required to be obtained from the installed pipe. Any reoccurrence may cause rejection of the work.

The cured pipe material (CIPP) shall conform, at a minimum, to the structural properties, as listed below:

		Cured Polyester Composite	
Property	Test Method	min. per ASTM F1216	Enhanced Resin
Modulus of Elasticity	ASTM D790	250,000 psi	400,000 psi
Flexural Stress	ASTM D790	4,500 psi	4,500 psi

The required structural CIPP wall thickness shall be based as a minimum, on the physical properties listed in the table above or greater values if substantiated by independent lab testing and in accordance with the design equations in the Appendix X1. Design Considerations of ASTM F1216, and the following design parameters:

- Design Safety Factor (typically used value) = 2.0 Retention Factor
- for Long-Term Flexural Modulus to be used in Design = 50% - 75%  
*(As determined by long-term tests described earlier in this document and approved by the Owner)*
- Ovality\* (calculated from (X1.1 of ASTM F1216) = %
- Enhancement Factor, K = See section above
- Soil Depth (above crown of existing pipe) \* = ft
- Soil Modulus\*\* = psi
- Soil Density\*\* = pcf
- Live Load\*\* = H20 Highway
- Design Condition (partially or fully deteriorated) \*\*\* = \*\*\*

\* Denotes information, which can be provided here or in inspection videotapes or project construction plans. Multiple lines segments may require a table of values.

\*\* Denotes information required only for fully deteriorated design conditions.

\*\*\* Based on review of video logs, conditions of pipeline can be fully or partially deteriorated.

(See ASTM F1216 Appendix) The Owner will be sole judge as to pipe conditions and parameters utilized in design.

Any layers of the tube that are not saturated with resin prior to insertion into the existing pipe shall not be included in the structural CIPP wall thickness computation.

The CIPP shall meet the chemical resistance requirements of ASTM F1216, Appendix X2. CIPP samples for testing shall be of tube and resin system similar to that proposed for actual construction. It is required that CIPP samples with and without plastic coating meet these chemical-testing requirements.

When requested by the Owner, the Contractor shall submit test results from field installations of the same resin system and tube materials as proposed for the actual installation. These test results must verify that the CIPP installed satisfies the requirements listed within these specifications.

Overall, the hydraulic cross-section shall be maintained as large as possible.

Installation: The Contractor shall remove all internal debris out of the existing culvert that will interfere with the installation of CIPP and dispose the debris at a suitable off site location.

The Contractor shall provide for the flow of a two-year return period storm event discharge, the value of which will be provided by the Engineer, around the section or sections of pipe designated for repair. The pump(s) and bypass line(s) shall be of adequate capacity to accommodate the two-year storm return period event discharge and flows shall always be maintained during construction. The Contractor shall submit a plan for the approval of the Engineer for the culvert location showing the installation method and details of the maintenance of flow that meet all local, State, and Federal regulations and not cause any damages upstream or to any adjacent drainage watershed. This plan must be submitted at least two weeks prior to start of any culvert work.

Inspection of the existing culvert structure shall be performed by experienced personnel trained in locating breaks, obstacles and service connections using visual and close circuit television (CCTV) inspection techniques. The culvert interior shall be carefully inspected to determine the location of any conditions that may prevent proper installation of CIPP. These shall be noted and corrected. A videotape and suitable written log for each line section shall be produced for later reference by the Owner.

It shall be the responsibility of the Contractor to clear the existing culvert structure of obstructions such as solids and roots that will prevent the insertion of CIPP. All foreign materials shall be removed from the existing structure and disposed of legally off site. If pre-installation inspection reveals an obstruction such as a protruding service connection, dropped joint, or a collapse that will prevent the installation process, that was not evident on the pre-bid inspection and it cannot be removed by conventional sewer cleaning equipment, then the Contractor shall make a point repair excavation to uncover and remove or repair the obstruction. Such excavation shall be approved in writing by the Owner's representative prior to the commencement of the work and shall be paid per Article 109.04.

CIPP installation shall be in accordance with ASTM F1216, Section 7, or ASTM F1743, Section 6, with the following modifications:

- Resin Impregnation - The quantity of resin used for tube impregnation shall be sufficient to fill the the volume of air voids in the tube with additional allowances for polymerization shrinkage and the potential loss of resin during installation through cracks and irregularities in the original pipe wall, as applicable.
- Tube Insertion – The wet out tube shall be positioned in the pipeline using either inversion or a pull-in method as defined within relevant ASTM standards previously stipulated. If pulled into place, a power winch or its equivalent should be utilized and care should be exercised not to damage the tube as a result of pull-in friction. The tube should be pulled-in or inverted through an existing manhole or approved access point and fully extend to the next designated manhole or termination point.
- Temperature gauges shall be placed between the tube and the host pipe's invert position to monitor the temperatures during the cure cycle.
- Curing shall be accomplished by utilizing hot water under hydrostatic pressure or steam pressure in accordance with the manufacturer's recommended cure schedule. A cool-down process shall be conducted that complies with the resin manufacturer's specification.

All excavation and removal of vegetation required to install the liner and all backfilling and landscaping related to such excavation necessary to return the site to the original condition is included in this pay item. Any damage caused by the contractor to existing culvert shall be repaired or replaced by the contractor at no additional cost. Temporary bracing, diversion of water

from construction areas, maintenance of drainage flows and CCTV monitoring shall also be included in this pay item.

Upon acceptance of the installation work and testing, the Contractor shall restore the project area affected by the operations to a condition at least equal to that existing prior to the work.

Method of Measurement: This work will be measured for payment in unit of feet, at the locations specified on the plans or as directed by the Engineer.

Basis of payment: This work will be paid for at the contract unit price per foot for CORRUGATED STEEL ARCH LINER.

### **REMOVE CONCRETE END SECTION**

Description: This work shall consist of the removal and disposal of flared end sections at locations shown on the plans, in accordance with the applicable portions of Section 551 of the Standard Specification, and as directed by the Engineer.

Method of Measurement: Removal of existing concrete end sections will be measured for payment in units of each at the locations designated on the plans.

Basis of Payment: This work will be paid for at the contract unit price per each for REMOVE CONCRETE END SECTION.

### **TEMPORARY DRAINAGE CONNECTION**

Description: This work shall consist of installing and removing temporary storm sewer piping and structures to maintain existing drainage system functionality as shown in the plans and in accordance with Section 550 and 602 of the Standard Specifications.

Storm sewer and manholes used as drainage structures for proposed temporary connections and detour roads shall be furnished, installed, and removed as specified, except that the material for the storm sewer need not be new material.

Used pipe with a thickness greater than that required in table 550.03 may be used provided it meets with the approval of the engineer. The engineer will visually inspect the pipe for acceptance. Small dents or inadequate galvanizing on the pipe will not be cause for rejection.

After the temporary storm sewers and manholes have been removed it shall become the property of the contractor. Backfill of excavation is included in the cost of this item.

Basis of payment: This work will be paid for at the contract unit price per each TEMPORARY DRAINAGE CONNECTION.

### **INLET PROTECTION, SPECIAL**

Description: This work shall consist of protecting inlets in pervious areas as shown in Inlet Protection, Special, detail.

Method of Measurement: This work will be measured for payment in units of each.

Basis of Payment: This work shall be paid for at the contract unit price per each for INLET PROTECTION, SPECIAL.

### **FLOWABLE FILL**

Description: This work shall consist of furnishing and placing controlled low-strength material (CLSM) as backfill for proposed storm sewer trenches at the locations noted on the plans. This work shall be performed in accordance with Section 593 of the Standard Specifications and the material used shall be "Mix 2" as specified in Article 1019.05.

When backfilling proposed storm sewers, aggregate bedding shall be placed and compacted according to Article 550.07 prior to the placement of CLSM. The CLSM shall be distributed evenly in the trench above the aggregate bedding.

The computed volume of CLSM specified for backfilling storm sewers shall not exceed the volume calculated in accordance with Article 208.03(b).

Basis of Payment: This work will be paid for at the contract unit price per cubic yard for FLOWABLE FILL.

### **SANITARY MANHOLES TO BE ADJUSTED**

Description: This work shall consist of adjusting sanitary manholes by an elevation of 2 feet or less to final grade. Sanitary manholes to be adjusted shall be fitted with an external chimney seal by Cretex. Existing chimney seals may be adjusted and reused if considered suitable for reuse by the Engineer.

This work shall otherwise be performed in accordance with the applicable portions of Section 602 of the Standard Specifications.

Method of Measurement: This work will be measured per each for a manhole adjusted to proposed grade, complete and in place.

Basis of Payment: This work will be paid for at the contract unit price per each for SANITARY MANHOLES TO BE ADJUSTED.

### **SANITARY MANHOLES TO BE RECONSTRUCTED**

Description: This work shall be done in accordance with Section 602 of the Standard Specifications and shall consist of the reconstruction of sanitary manholes.

Materials: In addition to those materials required to bring the manhole to final grade, non-hardening butyl rubber mastic sealant; minimum thickness ¼-inch, shall be used between adjusting rings in place of mortar. In locations where existing external frame seals exist, it shall be removed and reinstalled. In locations where internal frame seals exist, it shall be removed and reinstalled. An internal and external frame seal shall be required at each location. The installation



of the internal and external frame seal will not be paid for separately and will be considered included in this pay item.

The Internal Frame seal shall consist of the following:

- A. Provide rubber gasket consisting of flexible synthetic rubber sleeve and stainless steel expansion bands.
  - 1. Sleeve material conforming to ASTM C923 with a hardness of 45 durometer, 3/16-inch minimum thickness, double pleated sleeve capable of vertical expansion of 2 inches when installed.
  - 2. Expansion bands to compress sleeve in place: 16 gauge minimum thickness, Type 304, ASTM A2740 stainless steel construction.
    - a. Minimum bank width: 1-3/4 inches.
    - b. All screw and bolt fasteners: Type 304, ASTM A276, stainless steel.
    - c. Rubber gasket capable of removal and adjustment in the field after initial installation without damage to the rubber sleeve, extensions, and bands.
- B. Provide accessories when required by each application.
  - 1. Tapered sleeve for sloped sealing surfaces.
  - 2. Wedge inserts of same construction as sleeve.
  - 3. Sleeve extension of synthetic rubber construction, height as necessary to seal manhole frame and all existing adjusting rings to the cone section/corbel.
- C. Compression band:
  - 1. Provide compression band to compress the sleeve against the manhole.
  - 2. Use 16 gauge stainless steel conforming to ASTM A240 Type 304 with no welded attachments and having a minimum width of 1-inch.
  - 3. Make a watertight seal having a minimum adjustment range of 2 diameter inches.
  - 4. Provide stainless steel screws, bolts, and nuts conforming to ASTM F593 and 594, Type 304.

The External Frame seal shall consist of the following:

- A. Provide frame seals consisting of a flexible external rubber sleeve and extension and stainless steel compression bands.
- B. Rubber sleeve and extension:
  - 1. Provide rubber sleeve and extension complying with ASTM C923.
  - 2. Comply with a minimum 1500 psi tensile strength, maximum 18 percent compression set and a hardness (durameter) of 48±5.
  - 3. Provide sleeve with a minimum thickness of 3/16-inch and unexpanded vertical heights of 6 or 9 inches.
- C. Provide extension having a minimum thickness of 3/16-inch.
- D. Compression band:
  - 1. Provide compression band to compress the sleeve against the manhole.
  - 2. Use 16 gauge stainless steel conforming to ASTM A240 Type 304 with no welded attachments and having a minimum width of 1-inch.
  - 3. Make a watertight seal having a minimum adjustment range of 2 diameter inches.
  - 4. Provide stainless steel screws, bolts, and nuts conforming to ASTM F593 and 594, Type 304.

Construction: Sanitary manhole reconstruction shall be in accordance with Section 602 of the Standard Specifications. Additionally, the following shall be constructed:

The Internal Frame Seal shall be installed as follows:

- A. Install internal rubber gasket in the manhole chimney.
  1. Provide watertight gasket to eliminate leakage between the frame and each adjusting ring down to and including cone section.
    - a. Install rubber gasket in accordance with manufacturer's recommendations.
    - b. Field verify for suitable dimensions and layout before installation.
    - c. Provide chimney seal extensions as required.

The External Frame Seal shall be installed as follows:

- A. Install external rubber gasket on the manhole frame and chimney.
  1. Provide watertight gasket to eliminate leakage between the frame and each adjusting ring down to and including cone section.
- B. Clean surface and prepare the lower 2 inches of the manhole frame and exterior of all adjusting rings and cone section/corbel surfaces.
  1. Realign frame on adjusting rings or corbel as required.
- C. Repair and apply mortar grout to the adjusting rings as required to provide a smooth, circular surface for the rubber gasket.
- D. Install rubber gasket in accordance with manufacturer's recommendations.
  1. Field verify for suitable dimensions and layout before installation.
  2. Utilize sealing caulk where required.

Basis of Payment. This work will be paid for at the contract unit price per each for SANITARY MANHOLES TO BE RECONSTRUCTED, which price shall include all of the above.

### **STAINING CONCRETE STRUCTURES**

Description This work shall consist of providing and applying a concrete stain to following surfaces:

1. Exterior surface of parapet on bridge and approach slabs
2. All faces of the decorative Columns

All work discussed herein shall be performed in coordination with the plans and Section 503 of the standard specifications for FORM LINER TEXTURED SURFACE.

General Requirements: At least three (3) different stain colors shall be used on cast stone concrete surfaces to accurately simulate the appearance of real stone, including the multiple colors, shades, flecking and veining that is apparent in real stone. It shall also demonstrate the colors that may be apparent from aging, such as staining from oxidation, rusting and/or organic staining from soil and/or vegetation.

Submittals. Color samples for stain color selection shall be submitted for approval by Engineer as coordinated with the Village of Tinley Park.

Materials: Deliver stain materials in original and sealed containers, clearly marked with the manufacturer's name, brand name, type of material, batch number, and date of manufacture. Store concrete stain materials in an area where temperatures will not be less than 50°F (10°C) or more than 100°F (38°C) and in accordance with OSHA and local Fire Code Requirements.

If the contractor elects to use form ties for concrete forming, only fiberglass form ties will be permitted. Use of the removable metallic form ties will not be allowed.

Qualifications of Contractor: The concrete stain applier shall have a minimum of five (5) years

demonstrated experience in applying stains to simulate rock. The contractor shall submit evidence of appropriate experience, job listings, and project photographs from previous work.

Samples: Contractor shall apply proposed concrete color staining to the form liner mockup. The purpose of the mockup is to select and verify the masonry pattern and different color concrete stains to be used for the form liner pattern.

1. Apply the concrete stain to one side of the mock-up wall located on the jobsite. Stain shall be of a type and color which will be used on actual parapet and columns. Application procedures and absorption rates shall be as hereinafter specified, unless otherwise recommended by the manufacturer in writing to achieve color uniformity.
  - a. Approval by the Engineer shall serve as a standard of comparison with respect to color and overall appearance.
  - b. General application to actual surfaces on any elements shall not proceed until jobsite mockup has been approved in writing by the Engineer.
2. After concrete work on mockup is completed and cured for a minimum of 28 days, and after surface is determined to be acceptable for coloring, apply color stain system to mockup.
3. After mockup coloring is determined to be acceptable by the Engineer, construction of project may proceed, using mockup as quality standard.

Concrete Stain: Special penetrating stain mix as provided by manufacturer, shall achieve color variations discussed herein and as required by the Engineer. Submit manufacturer's literature, certificates and color samples to the Engineer. The stain colors shall be selected by the Engineer from the stain manufacturer's standard colors after viewing the mock-ups.

Stain shall create a surface finish that is breathable (allowing water vapor transmission), and that resists deterioration from water, acid, alkali, fungi, sunlight or weathering. Stain mix shall be water borne, low V.O.C. material, less than 1.5 lb/gal, and shall meet requirements for weathering resistance of 2000 hours accelerated exposure.

Applying Color Stain: Color Stain Application shall only occur after surfaces are cleaned to ensure that surface is free of latency, dirt, dust, grease, efflorescence, paint or other foreign material, following manufacturer's instructions for surface preparation. DO NOT SANDBLAST SURFACE. Preferred method to remove latency is pressure washing with water, minimum 3000 psi (a rate of three to four gallons per minute), using fan nozzle perpendicular to and at one or two feet from surface. Completed surface shall be free of blemishes, discoloration, surface voids and unnatural form marks.

Surfaces to receive stain shall be structurally sound, clean, dry, fully cured, and free from dust, curing agents or form release agents, efflorescence, scale or other foreign materials. Methods and materials used for cleaning of substrate shall be as recommended by the manufacturer of the water-repellant stain. Concrete shall be at least 28 days old prior to concrete stain application. Curing agents must be removed a minimum of 14 days prior to coating to allow the concrete to dry out.

The stain shall be thoroughly mixed in accordance with the manufacturer's directions using an air-driven or other explosion-proof power mixer. Mix all containers thoroughly prior to application. Do not thin the material.

Materials shall be applied at the rate as recommended by the manufacturer. Absorption rates could be increased or decreased depending upon surface texture and porosity of the substrate to achieve even staining.

Temperature and relative humidity conditions during time of concrete stain application shall be per manufacturer's application instructions. Do not apply materials under rainy conditions or within three (3) days after surfaces become wet from rainfall or other moisture. Do not apply when weather is foggy or overcast. Take precaution to ensure that workmen and work areas are adequately protected from fire and health hazards resulting from handling, mixing and application of materials. Furnish all the necessary equipment to complete the work. Provide drop clothes and other forms of protection necessary to protect all adjoining work and surfaces to render them completely free of overspray and splash from the concrete stain work. Any surfaces, which have been damaged or splattered, shall be cleaned, restored or replaced to the satisfaction of the Engineer.

Avoid staining the "mortar joints" between the simulated stones by providing suitable protection over the joints during the staining process. Any "mortar joints" which have been stained, shall be cleaned or restored to the satisfaction of the Engineer.

Where exposed soil or pavement is adjacent which may spatter dirt or soil from rainfall, or where surface may be subject to over-spray from other processes, provide temporary cover of completed work.

Method of Measurement: This work shall be measured and paid for in place and the area computed in square feet of actual concrete surface area color stained as specified herein. Color staining form liner mockups will not be measured for payment but included in the square foot price for this item. Required adjustments or corrections needed to address mockup comments and the cost of staining additional mockups, if required, will not be paid for separately, but shall be included in the square foot price for this item.

Basis of Payment: Staining of the form lined surfaces will be paid for at the contract unit price per Square Foot for STAINING CONCRETE STRUCTURES.

### **PORTLAND CEMENT CONCRETE SIDEWALK 5 INCH**

Add the following to Article 424.08 of the Standard Specifications

Curb ramps within Cook County shall be constructed to a thickness of 8 in.

Add the following to Article 424.13 of the Standard Specifications

Additional thickness to meet requirements for 8 inch sidewalk at curb ramps and across driveways in Cook County shall be paid for at the contract unit price for PCC SIDEWALK 5 INCH

### **CONCRETE MEDIAN (SPECIAL)**

This work shall consist of constructing small or intermediate islands as shown in Standard 606301 for non-accessible islands and as shown on the plans for accessible islands. This work shall conform to the applicable portions of Sections 424 and 606 of the Standard Specifications.

Method of Measurement. Concrete Median (Special) will be measured in Square Foot from the edge-of-pavement to edge-of pavement.

Basis of Payment. This work will be paid for at the contract unit price per Square Foot for CONCRETE MEDIAN (SPECIAL), which shall include combination concrete curb and gutter of the type specified, aggregate fill, concrete median surface or solid concrete median, and sidewalk.

Detectible warnings will be paid for according to Section 424 of the Standard Specifications.

### **CONCRETE MEDIAN, TYPE SB (SPECIAL)**

This work shall consist of constructing concrete medians with various types of barrier curbs according to Section 606 of the Standard Specifications, Standard 606301, and as shown in the plans.

Method of Measurement. Per Article 606.14 of the Standard Specifications.

Basis of Payment. This work will be paid for at the contract unit price per Square Foot for CONCRETE MEDIAN, TYPE SB (SPECIAL).

### **HIGH-EARLY STRENGTH PORTLAND CEMENT CONCRETE**

The Contactor may use high-early strength PCC to minimize road and entrance closures during construction.

High-early strength concrete may be used on PCC base course, pavement, curb and gutter and medians. Any additional cost associated with the use of high-early strength PCC will not be paid for separately, but shall be included in the cost of the PCC appurtenance that it is used.

### **FENCE REMOVAL**

Description. This work shall consist of the complete removal and disposal of existing fence, regardless of type, as shown in the plans or as directed by the Engineer.

Construction Requirements. All associated hardware and appurtenances of the existing fence including but not limited to post, foundations, fittings, gates, and accessories shall be removed and disposed of by the Contractor. All post or foundation holes shall be backfilled and compacted to the satisfaction of the Engineer. Any part of the fence that is not called out to be removed and damaged by the Contractor's work shall be replaced to the satisfaction of the Engineer at the expense of the Contractor

The Contractor shall coordinate the timing of the temporary fence installation with the property owners prior to removal of existing fence. The fence shall be of a quality that can provide security for the homeowners children and pets. Fencing type and material shall be approved by the Engineer prior to removal of any fence. The furnishing, installing and removal of the temporary fence shall be included in the cost of FENCE REMOVAL.

Method of Measurement. Fence removal shall be measured for payment per foot and measured along the top of the fence from center to center of end posts, including length occupied by gates.

Basis of Payment. Removal of the existing fence will be paid for at the contract unit price per Foot for FENCE REMOVAL.

**CHAIN LINK FENCE, 6' (SPECIAL)**

Description. This work shall be in accordance with Section 664 of the Standard Specifications except as modified herein

Materials. Materials shall be in accordance with Article 664.02 of the Standard Specifications. The railing and posts shall be finished according to the details as described in the plans and as specified herein.

Following fabrication, clean and apply finish as follows:

Basis of Payment. This work will be paid for at the contract unit price per Foot for CHAIN LINK FENCE, 6' (SPECIAL).

**FENCE (SPECIAL)**

Description. This work shall consist of the removal of existing side yard fences as required to construct noise abatement wall. The fence shall then be re-installed and extended as required to the back of proposed noise abatement wall along 183<sup>rd</sup> Street.

Construction Requirements. All associated hardware and materials including but not limited to fence panels, posts, foundations, fittings and accessories shall be replaced per existing fence manufacturers recommendations and as approved by the Engineer.

Materials: All materials shall match the existing fence being extended.

Method of Measurement. Fence shall be measured for payment per foot and measured along the top of the fence from center to center of end posts.

Basis of Payment. Extension of the existing fence will be paid for at the contract unit price per Foot for FENCE (SPECIAL).

**VALVE VAULTS, TYPE A, 6' DIAMETER, TYPE 1 FRAME, CLOSED LID**

Description: This work shall consist of all labor, equipment and materials necessary to construct water main and sanitary sewer related access manholes, vaults and basins.

Construction Requirements:

PART 1      GENERAL

1.01      SECTION INCLUDES

- A.      Furnish and install water main related vaults, manholes and basins in accordance with the Drawings, various details provided, these specifications, at the specified locations and conforming to the lines, grades, and dimensions shown on the Drawings or required by the Engineer.

1.02      RELATED WORK

- A.      (Not Used)

- A. AASHTO – American Association of State Highway Transportation Officials
- B. ASTM – American Society for Testing and Materials
- C. AWWA C110 – Ductile Iron and Gray Iron Fittings
- D. IDOT Standard Specifications
- E. Standard Specifications for Sewer and Water Main in Illinois

1.04 PERFORMANCE REQUIREMENTS

- A. (Not Used)

1.05 SUBMITTALS

- A. Submit the following:
  - 1. Shop Drawings
  - 2. Samples and/or Product Data
    - a. Product Data
    - b. Samples
  - 3. Test Reports
    - a. Submit test reports necessary to show compliance with the Contract Documents.
  - 4. Manufacturer's Certification
    - a. Submit certification that products meet or exceed the specified requirements.

PART 2 PRODUCTS

2.01 CONCRETE

- A. Cast-in-place concrete and reinforced concrete used in these structures, connections of pipes with structures, and the support of structures or frames shall be as specified on the drawings and applicable details and shall conform to the requirements of Section 503 of the Standard Specifications.

2.02 BASES

- A. Bases shall be one-piece base sections consisting of integrally cast sections as shown on the Drawings. The Contractor shall be responsible for determining all invert angles.

2.03 RISERS

- A. Risers shall be as shown on the Drawings.
- B. Gaskets for seating pre-cast sections shall be preformed O-ring gasket conforming to ASTM C 443.

2.04 FRAMES AND COVERS

- A. All castings or structural steel units shall conform to the dimensions shown on the Drawings and shall be designed for an HS-20 loading. Frames shall be Heavy Duty – East Jordan Iron Works 1020A.
- B. Lids shall be Type A with closed pick holes.
- C. WATER and VILLAGE OF TINLEY PARK shall be cast on the lid.
- D. Frames shall be set on a mastic material to prevent inflow as well.

2.05 MANHOLE STEPS

- A. The steps or ladder bars shall be steel reinforced plastic or as indicated on the Drawings. The steps shall be the size, length, and shape indicated.

2.06 STRUCTURE BOOTS

- A. Resilient rubber connectors shall be embedded at pipe openings, complying with ASTM Standard C-923.

PART 3 EXECUTION

3.01 EXCAVATION

- A. The Contractor shall do all excavation of structures and structure footings to the lines and grades or elevations shown on the Drawings. The excavation shall be of sufficient size to permit the placing of the full width and length of the structure or structure footing shown on the Contract Drawings which shall be considered as approximate only; and the Engineer may order, in writing, changes in dimensions or elevations of footings necessary to secure a satisfactory foundation.
- B. Boulders, logs, or any other objectionable material encountered in excavation shall be removed. All rock or other hard foundation material shall be cleaned of all loose material and cut to a firm surface either level, stepped, or serrated, as directed by the Engineer. All seams or crevices shall be cleaned out and grouted. All loose and disintegrated rock and thin strata rock shall be removed. When concrete is to rest on a surface other than rock, special care shall be taken not to disturb the bottom of the excavation, and excavation to final grade shall not be made until just before the concrete bottom section is to be placed.



- C. The Contractor shall furnish and install all temporary earth retention systems necessary to implement and protect the excavation and the structure as required for safety or conformance to governing laws.
- D. Unless otherwise indicated, temporary earth retention systems involved in the construction of this item shall be removed by the Contractor after the completion of the structure. Removal shall be completed in a manner which will not disturb or mar finished structure.
- E. After each excavation is completed, the Contractor shall notify the Engineer to that effect; and concrete bottom section shall be placed after the Engineer has approved the depth, the excavation, and the character of the foundation material.

### 3.02 FOUNDATION PREPARATION

- A. Concrete bases shall be bedded in a layer of aggregate backfill meeting the gradation shown on the Drawings, not less than 12 inches in compacted thickness.
- L. Selected fill used for bedding beneath pre-cast bases shall be placed in uniform layers not greater than 3-inches in loose thickness and thoroughly compacted in place with suitable mechanical or pneumatic tools to not less than 95% of the maximum dry density within the moisture content range from 2% below optimum to 3% above optimum. Optimum moisture and maximum dry density shall be determined by ASTM D695.
- M. Contractor shall inspect the preparation of and test the compaction of all foundation subsoils and bedding prior to setting the structures.

### 3.03 CONCRETE STRUCTURES

- A. Concrete structures shall be built on prepared foundations, conforming to the dimensions and form indicated on the Drawings. The concrete shall conform to the requirements of the special provision for Cast-In-Place Concrete. Any reinforcement required shall be placed as indicated on the Contract Drawings and shall be approved by the Engineer before the concrete is poured. If reinforcement is not indicated on the Drawings, then minimum reinforcement shall be #4 bars at 12" on center each way.

### 3.04 PRECAST CONCRETE STRUCTURES

- A. Pre-cast concrete structures shall be installed on prepared slab foundations and shall conform to the dimensions and locations shown on the Drawings. The top of the upper pre-cast concrete member shall be suitably formed and dimensioned to receive the metal frame and cover or grate, or other cap, as required. Provisions shall be made for any connections for lateral pipe, including drops and taps that may be installed in the structure. The manhole

steps, which are embedded or built into the side walls, shall be aligned and placed at vertical intervals shown on the Drawings.

3.05 PIPE OPENINGS

- A. For concrete structures, rubber boots shall be placed around the pipes so as to form a tight, neat connection.

3.06 PLACEMENT AND TREATMENT OF CASTINGS, FRAMES AND FITTINGS

- A. All castings, frames, and fittings shall be placed in the positions indicated on the Drawings, or as directed by the Engineer, and shall set true to line and to correct elevation. If frames or fittings are to be set in concrete or cement mortar all anchors or bolts shall be in place and position before the concrete or mortar is placed. The unit shall not be disturbed until the mortar or concrete has set.
- B. When pre-cast grade rings are used to reset frames to a new elevation, no more than four rings may be used. Total adjustment shall not be more than 12-inches.
- C. When frames or fittings are to be placed upon previously constructed masonry, the bearing surface or masonry shall be brought true to line and grade and shall present an even bearing surface in order that the entire face or back of the unit will come in contact with the masonry. The unit shall be set in mortar beds and anchored to the masonry as indicated on the plans or as directed and approved by the Engineer. All units shall set firm and secure.

3.07 INSTALLATION OF STEPS

- A. When steps are required with pre-cast concrete structures, they shall be cast into the side of the structure at the time the sections are manufactured or set in place after the structure is erected by drilling holes in the concrete and cementing the steps in place.

3.08 BACKFILLING

- A. Backfill around structures shall generally comply with that required for water main and shall be considered included in the cost of the structure.
- B. Backfilling shall not be placed against any cast-in-place structure until permission is given by the Engineer. Such permission shall not be given until the concrete has been in place 7 days, or until test made by the laboratory under supervision of the Engineer has established that the concrete has attained sufficient strength to provide a factor of safety against damage or strain in withstanding any pressure created by the backfill or the methods used in placing it.

3.09 CLEAN-UP

- A. After backfilling is complete, the Contractor shall dispose of all surplus material, dirt, and rubbish from the site. Surplus material will be disposed of legally as directed by the Engineer. The Contractor shall restore all disturbed areas to their original condition.
- B. After all work is complete the Contractor shall remove all tools and equipment, leaving the entire site free, clear, and in good condition.

Method of Measurement: This work will be measured for payment per each for valve vault installation.

Basis of Payment: This work will shall be paid for at the contract unit price per each for VALVE VAULTS, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, including but not limited to excavation, dewatering, shoring and bracing, bedding, piping, pipe connections, vaults, supports, frames and covers, steps, granular and non-granular backfill, testing, and surplus soil and material removal and disposal.

The supply and installation of 24" Butterfly valves shall be paid for separately as BUTTERFLY VALVES, 24".

**CATCH BASIN, TYPE A, 5'-DIAMETER, WITH TYPE 22 FRAME AND GRATE (SPECIAL)**

Description. This work shall be performed in accordance with Section 602 of the Standard Specifications and the frame and grate shall be IDOT Standard Type 22.

Basis of Payment. This item shall be paid for at the contract unit price each as CATCH BASIN, TYPE A, 5'-DIAMETER, WITH TYPE 22 FRAME AND GRATE (SPECIAL).

**MANHOLES, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE**

Description. This work shall consist of installing a new 6' diameter manhole with the specified grate and/or frame and lid at locations as designated in the plans. The work shall be completed in accordance with the District 1 Standard "Manhole with Restrictor Plate", as shown in the plans and the applicable portions of Sections 602 and 604 of the Standard Specifications.

Measurement and Payment. The work shall be paid for at the contract unit price each for MANHOLES, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE

**MANHOLES, TYPE A, 7'-DIAMETER, WITH 2 TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE**

Description. This work shall consist of installing a new 7' diameter manhole with the specified grate and/or frame and lid at locations as designated in the plans. The work shall be completed in accordance with the District 1 Standard "Manhole with Restrictor Plate", as shown in the plans and the applicable portions of Sections 602 and 604 of the Standard Specifications.

Method of Measurement and Basis of Payment. The work shall be paid for at the contract unit price each for MANHOLES, TYPE A, 7'-DIAMETER, WITH 2 TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE

**MANHOLES, TYPE A, TYPE 11V FRAME AND GRATE**

Description. This work shall be in accordance with Section 602 of the Standard Specifications, with IDOT Standard Type 11V Frame and Grate.

General. This work shall consist of constructing a Type A manhole with a flat slab and Type 11V frame and grate. The materials shall be in accordance with Article 602.02 of the Standard Specifications. The work shall be performed according to Section 602 of the Standard Specifications, IDOT Standard Drawings 602401 Manhole Type A, 602416-03 Manhole Type A, 602701 Manhole Steps, and 604056 Frame and Grate Type 11V.

Method of Measurement and Basis of Payment. This work will be measured and paid for at the contract unit price each for MANHOLES, TYPE A, TYPE 11V FRAME AND GRATE of the diameter specified.

### **PLUG PIPE PENETRATION**

Description: This work shall consist of completely sealing the abandoned pipe opening in structures or pipes with Class SI Concrete and/or brick and mortar after the removal or abandonment of storm sewer inlets or outlets to the structure.

Construction Requirements: The contractor shall completely remove the existing pipe penetration to be removed, from an existing or proposed pipe or structure to remain as specified in the plans. Extra care shall be taken when removing the penetrating pipe as to minimize the damage to the wall of the existing pipe or structure to remain. All loose concrete around the pipe opening shall be removed. The proposed concrete plug shall be formed flush with and shaped to match the curvature of the inside face of the wall of the existing pipe or structure to remain. The thickness of the concrete plug shall be a minimum of 3" greater than the wall thickness of the existing pipe or structure to remain. On the outside face of the existing pipe or structure to remain, the plug shall extend a minimum of 4" beyond the edges of the wall opening.

The wall penetration shall be completely sealed to prevent groundwater seepage. The excavation shall be backfilled and compacted after the concrete plug has cured. The contractor shall always maintain flow in the existing pipe.

Materials: Class SI Concrete shall meet the requirements of Section 1020 of the Standard Specifications. Brick shall meet the requirements of Section 1041 of the Standard Specifications. Mortar shall be non-shrink hydraulic grout and shall meet the requirements of Section 1024 of the Standard Specifications.

Method of Measurement: This work will be measured for payment in units of each at the locations as designated on the plans.

Basis of Payment: The work shall be paid for at the contract unit price per each for PLUG PIPE PENETRATION, which price shall be full compensation for all labor, equipment, and materials necessary to complete the work.

### **PIPE DRAINS, 8" (SPECIAL)**

Description: This work shall be in general accordance with Section 601 of the Standard Specifications, the plan details, and the pipe drain manufacturer's requirements. This work shall consist of furnishing and installing PIPE DRAINS, 8" (SPECIAL) at the locations shown on the plans.

Materials: The proposed 8" pipe drains and all fittings necessary for the connections shall conform to the requirements for smooth walled PVC pipe in accordance with Article 1040.03 of the Standard Specifications. Connection of the pipes and fittings shall be with lubricants and adhesives in accordance with the manufacturer's specifications.

Trench and backfilling requirements shall be in accordance with Article 601.03 of the Standard Specifications.

Method of Measurement: Pipe drains will be measured for payment in place in feet. All required fittings will not be paid for separately but shall be included in the unit price per foot.

Basis of Payment: This work shall be paid for at the contract unit price per foot for PIPE DRAINS, 8" (SPECIAL), which price shall include all materials, labor and equipment required to install the pipe drains and all required fittings.

## **STABILIZED CONSTRUCTION ENTRANCE**

Description: This work shall consist of furnishing, installation, maintenance and removal of stabilized pad of aggregate underlain with filter fabric as shown on the plans or directed by the Engineer.

Materials: Materials shall conform to the following:

Aggregate size: IDOT Coarse Aggregate Graduation: CA-1 CA-2 CA-3, or CA-4.

Filter Fabric shall consist of synthetic polymers composed of at least 85 percent by weight polypropylene, polyesters, polyamides, polyethylene, polyolefins, or polyvinylidene chlorides. The geotextile shall be free of any chemical treatment or coating that significantly reduces its porosity. Fibers shall contain stabilizers and/or inhibitors to enhance resistance to ultraviolet lights.

Construction Requirements: The coarse aggregate shall be a thickness of 6 inches or more. The stone entrance should not be filled until the area has been inspected and approved by the Engineer.

The rock shall be dumped and spread into place in approximately horizontal layers not more than 3 feet in thickness. It shall be placed in a manner to produce a reasonable homogeneous stable fill that contains no segregated pockets, or larger or small fragments or large unfilled space caused by bridging of larger fragments. No compaction will be required beyond that resulting from the placing and spreading operations.

The minimum width and length shall be 14 and 70 feet, respectively.

All surface water flowing or diverted toward the construction entrance shall be piped across the entrance. Any pipe used for this will be considered incidental to the STABILIZED CONSTRUCTION ENTRANCE. The stabilized construction entrance will have positive drainage away from the roadway.

The entrance shall remain in place and be maintained until the disturbed area is stabilized. Any sediment spilled onto public rights-of-way must be removed immediately.

Basis of Payment: The work will be measured and paid for at the contract unit price per square yard for STABILIZED CONSTRUCTION ENTRANCE, which price shall be payment in full for all material, labor and any other items required to complete the work.

## WASHOUT BASIN

**Description:** This work consists of installation, maintenance and subsequent removal and disposal of a concrete washout basin and shall be done in accordance with Sections 280 of the Standard Specifications and as shown on the plans. The washout basin shall be removed after concrete items have been installed. A concrete washout basin shall be supplied as necessary to accommodate concrete delivery operations. No more than one (1) washout basin will be permitted without approval from the Engineer. The washout basin location(s) must be approved by the Engineer prior to installation.

**Method of Measurement:** This work will be measured for payment as a lump sum.

**Basis of Payment:** This work will be paid for at the contract lump sum price for WASHOUT BASIN.

## REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES

**Description.** This work shall consist of the removal and disposal of regulated substances according to Section 669 of the Standard Specifications as revised below.

**Contract Specific Sites.** The excavated soil and groundwater within the areas listed below shall be managed as either “uncontaminated soil”, hazardous waste, special waste or non-special waste. For stationing, the lateral distance is measured from centerline and the farthest distance is the offset distance or construction limit, whichever is less.

**Site 2737V2-1: Panduit Corporation Worldwide Headquarters, 18900 Panduit Drive, Tinley Park, Will County**

- STA 99+50 to STA 100+70 (CL 80<sup>th</sup> Avenue), 0 to 150 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameter: Manganese.

**Site 2737V2-2: Agricultural Land, 18600 block of South 80th Avenue, Unincorporated Frankfort Township, Will County**

- STA 102+40 to STA 103+55 (CL 80<sup>th</sup> Avenue), 0 to 120 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameter: Manganese.

**Site 2737V2-3: ROW, Intersection of I-80 and 80th Avenue, Tinley Park, Will County**

- STA 100+60 to STA 101+75 (CL 80th Avenue), 0 to 115 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.
- STA 100+60 to STA 101+75 (CL 80th Avenue), 0 to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.

**Site 2737V2-4: Bridge, 18700 block of South 80th Avenue, Tinley Park, Will County**

- STA 101+75 to STA 102+85 (CL 80th Avenue) 0 to 80 feet LT and 0 to 10 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.

### **Work Zones**

Three distinct OSHA HAZWOPER work zones (exclusion, decontamination, and support) shall apply to projects adjacent to or within sites with documented leaking underground storage tank (LUST) incidents, or sites under management in accordance with the requirements of the Site Remediation Program (SRP), Resource Conservation and Recovery Act (RCRA), or Comprehensive Environmental Response, Compensation and Liability Act (CERCLA), or as deemed necessary. For this project, the work zones apply for the following ISGS PESA Sites:

**None**

### **PLANTING WOODY PLANTS**

Description. This work shall consist of furnishing, transporting, and planting trees and shrubs in accordance with Section 253 of the Standard Specifications except as specified herein, as shown on the plans, and as directed by the Engineer. The work shall include all mulching, bracing, wrapping, watering, weeding, replacement of plants when required, including all materials, labor, and equipment required to complete this work.

Materials. Provide trees, shrubs, and accessories in accordance with Section 253 and Article 1081.01 of the Standard Specifications except as modified herein.

Provide quality, size, genus, species, and variety of trees and shrubs as shown on the plans in compliance with the "American Standard for Nursery Stock" latest edition.

All trees to be provided balled and burlapped. All shrubs to be provided either balled and burlapped or container grown.

Mulch shall be six-month old, well rotted, shredded, native hardwood bark mulch, not larger than 4 inches in length and ½ inches in width, free of wood chips and sawdust.

### Construction.

Planting Time. Woody plants shall be planted between August 15<sup>th</sup> and September 30<sup>th</sup> unless otherwise approved by the Engineer.

Add the following to Construction Requirements:

Delete the third sentence of Article 253.07 and substitute the following:

The Contractor shall be responsible for all plant layout. The layout must be performed by qualified personnel. The planting locations must be laid out as shown in the landscape plan. This will require the use of an engineer's scale to determine some dimensions. Tree locations within each planting area shall be marked with a different color stake/flag and labeled to denote the different tree species. Shrub beds limits must be painted. The Engineer will approve the layout prior to installation.

Delete the first paragraph of Article 253.15 Plant Care and substitute the following:

The Contractor is responsible for plant care until receipt of the "Final Acceptance of Landscape Work" memorandum from the Village. The Contractor shall properly care for all plants including weeding, watering, adjusting of braces, repair of water saucers, or other work which is necessary to maintain the health, vigor, and satisfactory appearance of the plantings. This may require pruning, cultivating, tightening and repairing supports, repair of wrapping, and furnishing and



applying sprays as necessary to keep the plants free of insects and disease. The Contractor shall provide plant care a minimum of every two weeks, or within 3 days following notification by the Engineer. All requirements for plant care shall be considered as included in the cost of the contract.

Delete the first paragraph of Article 253.15 Plant Care (a) and substitute the following:

During plant care watering shall be performed at least every two weeks beginning in May until receipt of the "Final Acceptance of Landscape Work" memorandum from the Bureau of Maintenance. The contractor shall apply a minimum of 35 gallons of water per tree, 25 gallons per large shrub, and 15 gallons per small shrub. The Engineer may direct the Contractor to adjust the watering rate and frequency depending upon weather conditions.

Basis of Payment. This item shall be paid for at the contract unit price per each for TREES and SHRUBS of the species, root type, and plant size specified.

### **PLANTING PERENNIAL PLANTS**

Description. This work shall consist of furnishing, transporting, and planting perennial plants in accordance with Section 254 of the Standard Specifications except as specified herein, as shown on the plans, and as directed by the Engineer. The work shall include preparing the planting area, planting, watering, weeding, replacement of plants when required, and maintaining perennial areas including all materials, labor, and equipment required to complete this work.

Materials. Provide perennial plants and accessories in accordance with Article 1081.02 of the Standard Specifications except as modified herein.

Provide container grown perennial plants for ornamental planting areas as indicated on the plans of the quality, size, genus, species, and variety as shown on the plans in compliance with the "American Standard for Nursery Stock" latest edition.

Construction. This work shall be performed in accordance with Section 254 of the Standard Specifications except as modified herein.

Planting Time. Perennial plants shall be planted between August 15<sup>th</sup> and September 30<sup>th</sup> unless otherwise approved by the Engineer.

Layout of Planting. The Contractor shall place the marking flags and outline each area for mass or solid planting. The Engineer will verify layout prior to planting.

Planting Procedures. Disposal of sod and debris (rock, stones, concrete, bottles, plastic bags, etc.) shall be removed from the perennial planting bed as specified in Article 202.03.

When planting perennials in bed areas shown on the plans or as directed by the Engineer, the following work shall be performed:

1. Topsoil shall be placed in all planting areas as specified.
2. Soil Conditioner shall be applied within the planting beds to a depth of 6-inch and then tilled into the soil to a depth of 6-inches to amend the existing topsoil.

Mulching. Within 24 hours, the entire perennial plant bed shall be mulched to a depth of with 2 inches (75 mm) of fine grade mulch. Mulch shall be six-month old, well rotted, shredded, native

hardwood bark mulch, not larger than 4 inches in length and ½ inches in width, free of wood chips and sawdust. A mulch sample shall be submitted to the Engineer for approval 72 hours prior to placing.

Period of Establishment. Period of Establishment for the various types of perennial plants shall be as follows.

Perennial plants must undergo a 30-day period of establishment. Additional watering shall be performed at least twice a week for four weeks following installation. Water shall be applied at the rate of 2 gallons per square foot. Should excess moisture prevail, the Engineer may delete any or all of the additional watering cycles. In severe weather, the Engineer may require additional watering.

A spray nozzle that does not damage small plants must be used when watering perennial plants. Water shall be applied at the base of the plant to keep as much water as possible off plant leaves. Watering of plants in beds shall be applied in such a manner that all plant holes are uniformly saturated without allowing water to flow beyond the periphery of the bed.

During the period of establishment, weeds and grass growth shall be removed from within the mulched perennial beds. This weeding shall be performed once a week during the 30 day period of establishment. The Contractor will not be relieved in any way from the responsibility for unsatisfactory plants due to the extent of weeding.

The weeding may be performed in any manner approved by the Engineer provided the weed and grass growth, including their roots and stems, are removed from the area specified. Mulch disturbed by the weeding operation shall be replaced to its original condition. All debris that results from this operation must be removed from the right-of-way and disposed of at the end of each day in accordance with Article 202.03.

At the end of the Period of Establishment, the Contractor will be permitted to replace any unacceptable plants and shall thoroughly weed all the beds.

Plant perennial plants equally spaced throughout ornamental planting areas as shown on the plans.

Method of Measurement. Per Article 254.09 of the Standard Specifications.

Basis of Payment. This work shall be paid for at the contract unit price per unit (one unit equals 100 plants) for PERENNIAL PLANTS, ORNAMENTAL TYPE, GALLON POT. Refer to material list on planting plans for individual perennial plant species.

### **SEEDING, CLASS 5 (MODIFIED)**

Description. This work shall consist of Seeding of Class 5 (Modified) in areas as shown in the plans or as directed by the Engineer.

All work, materials, and equipment shall conform to Sections 250 and 1081 of the Standard Specifications except as modified herein.

Materials. The Class 5 (Modified) seed mixture shall be supplied in labeled bags which the Resident Engineer will inspect prior to opening the bag. All native species will be local genotype and will be from a radius of 200 miles from the project area. The Class 5 (Modified) seed mix shall

be supplied with the appropriate inoculants. The seed shall be sown as soon as possible after inoculation. Seed that has been stored more than 30 days after inoculation shall be reinoculated before sowing. Fertilizer is not required.

Article 250.07 Seeding Mixtures – Delete sentence 4. Add the following to Table 1 – Seeding Mixtures:

CLASS – TYPE	SEEDS	LBS/ACRE
5 (Modified) Short Native Forb Mixture:		9.0
	Asclepias syriaca (Common Milkweed)	0.20
	Asclepias tuberosa (Butterfly Weed)	0.15
	Baptisia australis (False Indigo)	0.20
	Chamaecrista fasciculata (Partridge Pea)	1.00
	Coreopsis lanceolata (Lance-leaf Coreopsis)	0.50
	Dalea candida (White Prairie Clover)	0.80
	Dalea purpurea (Purple Prairie Clover)	1.00
	Echinacea purpurea (Purple Coneflower)	1.00
	Eryngium yuccifolium (Rattlesnake Master)	0.15
	Monarda fistulosa (Wild Bergamont)	0.20
	Penstemon digitalis (Foxglove Beard Tongue)	0.15
	Rudbeckia hirta (Black-Eyed Susan)	3.00
	Symphotrichum oolentangiense (Sky Blue Aster)	0.15
	Verbena stricta (Hoary Vervain)	0.50

Variation in the Class 3, 4, 5, or 6 seed quantities or varieties may be allowed in the event of a crop failure or other unforeseen conditions. Quantities of proposed substitutions shall be determined by seed count. The Contractor shall provide for the approval of the Engineer a written description of the proposed changes to the Class 3, 4, 5, or 6 Mixture(s), the reasons for the change, and the name of the seed suppliers who were contacted in an effort to obtain the specified species. Adjustments will be made at no cost to the contract. Approval of substitutes shall in no way waive any requirements of the contract.

Seeding Time: Seeding shall be completed between October 15 to March 15 but not when raining or when the ground is covered with snow, unless prior written approval is received from Engineer. No seed shall be sown when the ground is not in proper condition for seeding.

Seeding done outside of this time frame will not be measured for payment unless approved in writing by Engineer in advance.

The Contractor shall schedule work so that final grade is achieved during the specified seeding times. Any seeding installed on or after March 1 must be incorporated into the soil surface, but no deeper than ¼ inch, such as by rangeland type seed drill, harrow, hand rake, or other method approved by the Engineer.

Bagging, Transporting, and Storing Seed: Seed mixtures of the specified classes shall be thoroughly mixed, labeled and bagged by the supplier. Purity and germination tests no older than twelve months old must be submitted for all seed supplied to verify quantities of bulk seed required to achieve LB PLS specified.

Seed shall be thoroughly mixed, labeled and bagged by the supplier. Seed shall be bagged, transported, and stored in such a manner to protect it from damage and to maintain the viability of the seed. All seed mixtures shall be brought to the site in clearly labeled and unopened bags.

Seed shall be adequately protected from rain, temperature extremes, rodents, insects, and other such factors that could adversely affect seed viability during transport or while being stored prior to planting. Bags of seed that are leaking, wet, moldy, or otherwise damaged shall be rejected and promptly removed from the site of work. Prior to application, the Engineer must approve the seed mix in the bags on site.

Layout of Seeding: The Contractor shall be responsible for filed verifying the acreage of the area(s) to be seeded. The amount of seed ordered shall match the area(s) to be seeded during the pending planting season. A minimum of 30 days shall be allowed for seed acquisition, testing, and inspection.

The Contractor shall demarcate all areas to be seeded and estimate quantities of each area to determine the quantity of seed necessary to achieve the specified seed rate per acre. The Contractor shall delineate the perimeter of the seedbed with wooden lathe. The wooden lathe shall remain in place. The contractor shall provide a minimum of seven calendar day notice to the Engineer to allow for review and approval of seeding layout.

Inspection: The Engineer must witness the delivery of seed with original labels attached in the field. A bag ticket must be affixed to each bag of seed upon delivery and shall not be removed until the Engineer has reviewed and accepted each bag of seed. The label shall bear the dealer's guarantee of mixture and year grown, purity and germination, and date of test.

Seed Bed Preparation: All area(s) to be seeded must be properly prepared prior to planting seed.

Bare earth seeding refers to sowing seed upon soils with no existing vegetative cover. In areas with existing vegetation, the vegetation shall be eradicated as specified or as directed by the Engineer. Seed bed preparation shall not be started until all requirements of Section 212 have been completed. The area to be seeded shall be worked to a minimum depth of 3 in. (75 mm) with a disk, tiller, box rake, or other equipment approved by the Engineer. In areas with heavy soils, tilling or power raking will be required to achieve the proper depth. All soil clods shall be reduced to a size not larger than ½ in. (13 mm) in the largest dimension to create a friable, pulverized topsoil surface suitable for seeding. Dragging the soil surface with the blade of a loader or dozer will not be an acceptable method of seed bed preparation. The prepared surface shall

be relatively free of weeds, stones, roots, sticks, debris, rills, gullies, crusting, caking, and compaction. No seed shall be sown until the seed bed has been approved by the Engineer.

Seeding Methods: No seed shall be sown when wind gusts exceed 25 miles per hour or when the ground is not in a proper condition for seeding, nor shall any seed be sown until the purity test has been completed for the seeds to be used, and said tests show that the seed meets the noxious weed seed requirements. All equipment shall be approved by the Engineer prior to being used. Prior to starting work, seeders shall be calibrated and adjusted to sow seeds at the required seeding rate. Equipment shall be operated in a manner to ensure complete coverage of the entire area to be seeded. The Engineer shall be notified 48 hours prior to beginning the seeding operations so that the Engineer may determine by trial runs that a calibration of the seeder will provide uniform distribution at the specified rate per acre.

All legumes (Canada Milk Vetch, White Prairie Clover, Purple Prairie Clover, White Wild Indigo, and Illinois Bundleflower) shall be inoculated with the proper rhizobial bacteria in the amounts and manner recommended by the seed supplier before sowing or being mixed with other seeds for sowing. The inoculant shall be furnished by the Contractor and shall be approved by the Engineer.

Seeding Classes 3, 4, 5, and 6 shall be sown with a broadcast seeder or a rangeland type seed drill.

Hand broadcasting and other methods of sowing seed will be allowed in special circumstances as approved by the Engineer. Special circumstances include but are not necessarily limited to steep slopes (over 1:3 (V:H)), inaccessible areas, wet areas, or other unique situations where the use of the specified equipment is not possible.

Method of Measurement: SEEDING, CLASS 5 (MODIFIED) will be measured for payment in acres of surface area of seeding for the seed mix type specified.

Basis of Payment: SEEDING, CLASS 5 (MODIFIED) shall be paid at the Contract unit price per acre. Payment shall be in full for seed, planting, and furnishing all labor to complete the work as set forth above.

### **SEEDING, CLASS 5A (MODIFIED)**

Description. This work shall consist of Seeding of Class 5A (Modified) in areas as shown in the plans or as directed by the Engineer.

All work, materials, and equipment shall conform to Sections 250 and 1081 of the Standard Specifications except as modified herein.

Materials. The Class 5A (Modified) seed mixture shall be supplied in labeled bags which the Resident Engineer will inspect prior to opening the bag. All native species will be local genotype and will be from a radius of 200 miles from the project area. The Class 5A (Modified) seed mix shall be supplied with the appropriate inoculants. The seed shall be sown as soon as possible after inoculation. Seed that has been stored more than 30 days after inoculation shall be reinoculated before sowing. Fertilizer is not required.

Article 250.07 Seeding Mixtures – Delete sentence 4. Add the following to Table 1 – Seeding Mixtures:

<u>CLASS – TYPE</u>	<u>SEEDS</u>	<u>LBS/ACRE</u>
5A (Modified) Tall Native Forb Mixture:		8.5
	Agastache scrophulariaefolia (Purple Giant Hyssop)	0.30
	Asclepias incarnata (Marsh Milkweed)	0.20
	Asclepias syriaca (Common Milkweed)	0.20
	Baptisia australis (False Indigo)	0.30
	Coreopsis tripteris (Tall Coreopsis)	0.15
	Echinacea pallida (Pale Purple Coneflower)	0.35
	Echinacea purpurea (Purple Coneflower)	0.75
	Eryngium yuccifolium (Rattlesnake Master)	0.35
	Eutrochium purpureum (Purple Joe Pye Weed)	0.15
	Helianthus helianthoides (False Sunflower)	0.50
	Liatris pycnostachya (Prairie Blazing Star)	0.25
	Monarda fistulosa (Wild Bergamot)	0.30
	Oenothera biennis (Common Evening Primrose)	0.40
	Parthenium integrifolium (Wild Quinine)	0.25
	Penstemon digitalis (Smooth Penstemon)	0.45
	Ratibida pinnata (Gray-headed Coneflower)	0.55
	Rudbeckia lacinata (Wild Golden Glow)	0.40
	Rudbeckia subtomentosa (Sweet Black-eyed Susan)	0.70
	Rudbeckia triloba (Brown Eyed Susan)	0.35
	Silphium laciniatum (Compass Plant)	0.20
	Silphium perfoliatum (Cup Plant)	0.25
	Symphotrichum laeve (Smooth Blue Aster)	0.20
	Symphotrichum novae-angliae (New England Aster)	0.15
	Verbena hastata (Blue Vervain)	0.50

Vernonia fasciculata  
(Ironweed)

0.30

Variation in the Class 3, 4, 5, or 6 seed quantities or varieties may be allowed in the event of a crop failure or other unforeseen conditions. Quantities of proposed substitutions shall be determined by seed count. The Contractor shall provide for the approval of the Engineer a written description of the proposed changes to the Class 3, 4, 5, or 6 Mixture(s), the reasons for the change, and the name of the seed suppliers who were contacted in an effort to obtain the specified species. Adjustments will be made at no cost to the contract. Approval of substitutes shall in no way waive any requirements of the contract.

Seeding Time: Seeding shall be completed between October 15 to May 15 but not when raining or when the ground is covered with snow, unless prior written approval is received from Engineer. No seed shall be sown when the ground is not in proper condition for seeding. Seeding done outside of this time frame will not be measured for payment unless approved in writing by Engineer in advance.

The Contractor shall schedule work so that final grade is achieved during the specified seeding times. Any seeding installed on or after March 1 must be incorporated into the soil surface, but no deeper than ¼ inch, such as by rangeland type seed drill, harrow, hand rake, or other method approved by the Engineer.

Bagging, Transporting, and Storing Seed: Seed mixtures of the specified classes shall be thoroughly mixed, labeled and bagged by the supplier. Purity and germination tests no older than twelve months old must be submitted for all seed supplied to verify quantities of bulk seed required to achieve LB PLS specified. Seed shall be thoroughly mixed, labeled and bagged by the supplier. Seed shall be bagged, transported, and stored in such a manner to protect it from damage and to maintain the viability of the seed. All seed mixtures shall be brought to the site in clearly labeled and unopened bags.

Seed shall be adequately protected from rain, temperature extremes, rodents, insects, and other such factors that could adversely affect seed viability during transport or while being stored prior to planting. Bags of seed that are leaking, wet, moldy, or otherwise damaged shall be rejected and promptly removed from the site of work. Prior to application, the Engineer must approve the seed mix in the bags on site.

Layout of Seeding: The Contractor shall be responsible for filed verifying the acreage of the area(s) to be seeded. The amount of seed ordered shall match the area(s) to be seeded during the pending planting season. A minimum of 30 days shall be allowed for seed acquisition, testing, and inspection.

The Contractor shall demarcate all areas to be seeded and estimate quantities of each area to determine the quantity of seed necessary to achieve the specified seed rate per acre. The Contractor shall delineate the perimeter of the seedbed with wooden lathe. The wooden lathe shall remain in place. The contractor shall provide a minimum of seven calendar days notice to the Engineer to allow for review and approval of seeding layout.

Inspection: The Engineer must witness the delivery of seed with original labels attached in the field. A bag ticket must be affixed to each bag of seed upon delivery, and shall not be removed until the Engineer has reviewed and accepted each bag of seed. The label shall bear the dealer's guarantee of mixture and year grown, purity and germination, and date of test.

Seed Bed Preparation: All area(s) to be seeded must be properly prepared prior to planting seed.

Bare earth seeding refers to sowing seed upon soils with no existing vegetative cover. In areas with existing vegetation, the vegetation shall be eradicated as specified or as directed by the Engineer. Seed bed preparation shall not be started until all requirements of Section 212 have been completed. The area to be seeded shall be worked to a minimum depth of 3 in. (75 mm) with a disk, tiller, box rake, or other equipment approved by the Engineer. In areas with heavy soils, tilling or power raking will be required to achieve the proper depth. All soil clods shall be reduced to a size not larger than ½ in. (13 mm) in the largest dimension to create a friable, pulverized topsoil surface suitable for seeding. Dragging the soil surface with the blade of a loader or dozer will not be an acceptable method of seed bed preparation. The prepared surface shall be relatively free of weeds, stones, roots, sticks, debris, rills, gullies, crusting, caking, and compaction. No seed shall be sown until the seed bed has been approved by the Engineer.

Seeding Methods: No seed shall be sown when wind gusts exceed 25 miles per hour or when the ground is not in a proper condition for seeding, nor shall any seed be sown until the purity test has been completed for the seeds to be used, and said tests show that the seed meets the noxious weed seed requirements. All equipment shall be approved by the Engineer prior to being used. Prior to starting work, seeders shall be calibrated and adjusted to sow seeds at the required seeding rate. Equipment shall be operated in a manner to ensure complete coverage of the entire area to be seeded. The Engineer shall be notified 48 hours prior to beginning the seeding operations so that the Engineer may determine by trial runs that a calibration of the seeder will provide uniform distribution at the specified rate per acre.

All legumes (Canada Milk Vetch, White Prairie Clover, Purple Prairie Clover, White Wild Indigo, and Illinois Bundleflower) shall be inoculated with the proper rhizobial bacteria in the amounts and manner recommended by the seed supplier before sowing or being mixed with other seeds for sowing. The inoculant shall be furnished by the Contractor and shall be approved by the Engineer.

Seeding Classes 3, 4, 5, and 6 shall be sown with a broadcast seeder or a rangeland type seed drill.

Hand broadcasting and other methods of sowing seed will be allowed in special circumstances as approved by the Engineer. Special circumstances include but are not necessarily limited to steep slopes (over 1:3 (V:H), inaccessible areas, wet areas, or other unique situations where the use of the specified equipment is not possible.

Method of Measurement: SEEDING, CLASS 5A (MODIFIED) will be measured for payment in acres of surface area of seeding for the seed mix type specified.

Basis of Payment: SEEDING, CLASS 5A (MODIFIED) shall be paid at the Contract unit price per acre. Payment shall be in full for seed, planting, and furnishing all labor to complete the work as set forth above.



**SEEDING, CLASS 5B (MODIFIED)**

Description. This work shall consist of Seeding of Class 5B (Modified) in areas as shown in the plans or a directed by the Engineer.

All work, materials, and equipment shall conform to Sections 250 and 1081 of the Standard Specifications except as modified herein.

Materials. The Class 5B (Modified) seed mixture shall be supplied in labeled bags which the Resident Engineer will inspect prior to opening the bag. All native species will be local genotype and will be from a radius of 200 miles from the project area. The Class 5B (Modified) seed mix shall be supplied with the appropriate inoculants. The seed shall be sown as soon as possible after inoculation. Seed that has been stored more than 30 days after inoculation shall be reinoculated before sowing. Fertilizer is not required.

Article 250.07 Seeding Mixtures – Delete sentence 4. Add the following to Table 1 – Seeding Mixtures:

<u>CLASS – TYPE</u>	<u>SEEDS</u>	<u>LBS/ACRE</u>
5B (Modified) Wetland Native Forb Mixture:		3.50
	Asclepias incarnata (Marsh Milkweed)	0.25
	Eutrochium maculatum (Spotted Joe Pye Weed)	0.20
	Eutrochium perfoliatum (Boneset)	0.10
	Helenium autumnale (Sneezeweed)	0.30
	Iris virginica shrevei (Blue Flag Iris)	0.30
	Liatris spicata (Marsh Blazing Star)	0.25
	Lobelia cardinalis (Cardinal Flower)	0.10
	Lobelia siphilitica (Great Blue Lobelia)	0.15
	Mimulus ringens (Monkey Flower)	0.20
	Physostegia virginiana (Obedient Plant)	0.25
	Symphotrichum novae-angliae (New England Aster)	0.15
	Verbena hastata (Blue Vervain)	0.45
	Vernonia fasciculata (Ironweed)	0.35
	Zizia aurea (Golden Alexander)	0.40

Variation in the Class 3, 4, 5, or 6 seed quantities or varieties may be allowed in the event of a crop failure or other unforeseen conditions. Quantities of proposed substitutions shall be

determined by seed count. The Contractor shall provide for the approval of the Engineer a written description of the proposed changes to the Class 3, 4, 5, or 6 Mixture(s), the reasons for the change, and the name of the seed suppliers who were contacted in an effort to obtain the specified species. Adjustments will be made at no cost to the contract. Approval of substitutes shall in no way waive any requirements of the contract.

Seeding Time: Seeding shall be completed between October 15 to May 15 but not when raining or when the ground is covered with snow, unless prior written approval is received from Engineer. No seed shall be sown when the ground is not in proper condition for seeding. Seeding done outside of this time frame will not be measured for payment unless approved in writing by Engineer in advance.

The Contractor shall schedule work so that final grade is achieved during the specified seeding times. Any seeding installed on or after March 1 must be incorporated into the soil surface, but no deeper than ¼ inch, such as by rangeland type seed drill, harrow, hand rake, or other method approved by the Engineer.

Bagging, Transporting, and Storing Seed: Seed mixtures of the specified classes shall be thoroughly mixed, labeled and bagged by the supplier. Purity and germination tests no older than twelve months old must be submitted for all seed supplied to verify quantities of bulk seed required to achieve LB PLS specified.

Seed shall be thoroughly mixed, labeled and bagged by the supplier. Seed shall be bagged, transported, and stored in such a manner to protect it from damage and to maintain the viability of the seed. All seed mixtures shall be brought to the site in clearly labeled and unopened bags.

Seed shall be adequately protected from rain, temperature extremes, rodents, insects, and other such factors that could adversely affect seed viability during transport or while being stored prior to planting. Bags of seed that are leaking, wet, moldy, or otherwise damaged shall be rejected and promptly removed from the site of work. Prior to application, the Engineer must approve the seed mix in the bags on site.

Layout of Seeding: The Contractor shall be responsible for filed verifying the acreage of the area(s) to be seeded. The amount of seed ordered shall match the area(s) to be seeded during the pending planting season. A minimum of 30 days shall be allowed for seed acquisition, testing, and inspection.

The Contractor shall demarcate all areas to be seeded and estimate quantities of each area to determine the quantity of seed necessary to achieve the specified seed rate per acre. The Contractor shall delineate the perimeter of the seedbed with wooden lathe. The wooden lathe shall remain in place. The contractor shall provide a minimum of seven calendar days notice to the Engineer to allow for review and approval of seeding layout.

Inspection: The Engineer must witness the delivery of seed with original labels attached in the field. A bag ticket must be affixed to each bag of seed upon delivery and shall not be removed until the Engineer has reviewed and accepted each bag of seed. The label shall bear the dealer's guarantee of mixture and year grown, purity and germination, and date of test.

Seed Bed Preparation: All area(s) to be seeded must be properly prepared prior to planting seed.

Bare earth seeding refers to sowing seed upon soils with no existing vegetative cover. In areas with existing vegetation, the vegetation shall be eradicated as specified or as directed by the Engineer. Seed bed preparation shall not be started until all requirements of Section 212 have

been completed. The area to be seeded shall be worked to a minimum depth of 3 in. (75 mm) with a disk, tiller, box rake, or other equipment approved by the Engineer. In areas with heavy soils, tilling or power raking will be required to achieve the proper depth. All soil clods shall be reduced to a size not larger than ½ in. (13 mm) in the largest dimension to create a friable, pulverized topsoil surface suitable for seeding. Dragging the soil surface with the blade of a loader or dozer will not be an acceptable method of seed bed preparation. The prepared surface shall be relatively free of weeds, stones, roots, sticks, debris, rills, gullies, crusting, caking, and compaction. No seed shall be sown until the seed bed has been approved by the Engineer.

Seeding Methods: No seed shall be sown when wind gusts exceed 25 miles per hour or when the ground is not in a proper condition for seeding, nor shall any seed be sown until the purity test has been completed for the seeds to be used, and said tests show that the seed meets the noxious weed seed requirements. All equipment shall be approved by the Engineer prior to being used. Prior to starting work, seeders shall be calibrated and adjusted to sow seeds at the required seeding rate. Equipment shall be operated in a manner to ensure complete coverage of the entire area to be seeded. The Engineer shall be notified 48 hours prior to beginning the seeding operations so that the Engineer may determine by trial runs that a calibration of the seeder will provide uniform distribution at the specified rate per acre.

All legumes (Canada Milk Vetch, White Prairie Clover, Purple Prairie Clover, White Wild Indigo, and Illinois Bundleflower) shall be inoculated with the proper rhizobial bacteria in the amounts and manner recommended by the seed supplier before sowing or being mixed with other seeds for sowing. The inoculant shall be furnished by the Contractor and shall be approved by the Engineer.

Seeding Classes 3, 4, 5, and 6 shall be sown with a broadcast seeder or a rangeland type seed drill.

Hand broadcasting and other methods of sowing seed will be allowed in special circumstances as approved by the Engineer. Special circumstances include but are not necessarily limited to steep slopes (over 1:3 (V:H), inaccessible areas, wet areas, or other unique situations where the use of the specified equipment is not possible.

Method of Measurement: SEEDING, CLASS 5B (MODIFIED) will be measured for payment in acres of surface area of seeding for the seed mix type specified.

Basis of Payment: SEEDING, CLASS 5B (MODIFIED) shall be paid at the Contract unit price per acre. Payment shall be in full for seed, planting, and furnishing all labor to complete the work as set forth above.

## **SOIL CONDITIONER**

Description. This work shall consist of preparation of the planting areas to receive soil amendments, including placement and incorporation of an approved soil conditioner into the landscape planting beds.

Materials. The soil conditioner shall consist of ground southern yellow pine bark, composted rice hulls, organic compost, approved nutrient additives and supplements. The Contractor shall submit a 5 pound bag sample to the Engineer for approval prior to the delivery and installation of this material.

Construction. The soil conditioner installation shall only begin after all removals, including vegetation removals, are completed. Clean planting areas of all trash and debris before placement of the approved soil conditioner.

Remove and legally dispose of all removals and debris offsite in accordance with Article 202.03. In existing planting areas, remove existing vegetation and prepare soil surface by gently loosening the top 6 inches of the existing topsoil.

Apply a 3 inch deep layer of soil conditioner within the planting areas. The Engineer will verify that the proper soil conditioner depth has been applied. After verification of proper depth, the Contractor shall completely incorporate the soil conditioner into the loosened Topsoil, Furnish and Place, Special by tilling.

Rake smooth and finish grade all planted areas. This work shall be considered included in the cost of SOIL CONDITIONER. Grading shall be to a tolerance of +/- 0.10 foot of the design grades. Any grade disturbed by any other operations shall be restored to the finish grade and raked smooth at no additional cost.

All debris litter, tire tracks, and unintended materials shall be removed, swept, or washed off of all landscape, adjacent walls and surfaces, curbs, gutters, and pavement on a daily basis, to the approval and directive of the engineer.

Method of Measurement. This work will be measured in place in square yards.

Basis of Payment. This item shall be paid for at the contract unit price per square yard for SOIL CONDITIONER 3”.

### **SUPPLEMENTAL WATERING**

Description. This work will include watering turf, trees, shrubs, and perennial plants at the rates specified and as directed by the Engineer.

Watering will only begin after the successful completion of all period of establishment requirements and will continue through the construction year growing season as directed by the Engineer.

Watering must be completed in a timely manner. When the Engineer directs the Contractor to do supplemental watering, the Contractor must begin the watering operation within 24 hours of notice. A minimum of 10 units of water per day must be applied until the work is complete. Damage to plant material that is a result of the Contractor’s failure to water in a timely way must be repaired or replaced at the Contractor’s expense.

Materials. The Contractor shall notify the Engineer of the source of water used and provide written certification that the water does not contain chemicals harmful to plant growth.

Construction. The normal rates of application for watering are as follows. The Engineer will adjust these rates as needed depending upon weather conditions.

Perennial Plants:	2 gallons per square foot
Trees:	35 gallons per tree
Shrubs:	25 gallons per large shrub 15 gallons per small shrub
Sod:	3 gallons per square yard

A spray nozzle that does not damage small plants must be used when watering perennial plants or turf. Water shall be applied at the base of the plant to keep as much water as possible off plant leaves. An open hose may be used to water trees, shrubs, and vines if mulch and soil are not displaced by watering. Water shall trickle slowly into soil and completely soak the root zone. The Contractor must supply metering equipment as needed to assure the specified application rate of water.

Method of Measurement. Supplemental watering will be measure in units of 1,000 gallons of water applied as directed.

Basis of Payment. This work will be paid for at the Contract Unit Price per unit of SUPPLEMENTAL WATERING, measured as specified.

### **STEEL RAILING, SPECIAL**

Description: This work shall consist of fabricating, furnishing, transporting, painting, and installing steel bridge fence railing (special) and parapet railing (special) as specified herein, as shown on the plans, and as directed by the Engineer. All work shall be performed in accordance with applicable articles of Section 509 of the Standard Specifications. Work shall include preparation of shop drawings, fabrication, placement, all anchoring hardware, mortar, caulk, painting and cleanup necessary for construction of the railings.

Prior to fabrication, prepare and submit shop drawings for all railings based on field measurements for approval according to Section 509.04 of the Standard Specifications. Fabrication, inspection, and erection of steel railings shall be according to Section 505 of the Standard Specifications.

Materials. Materials shall be in accordance with Article 509.02 of the Standard Specifications. The railing and posts shall be finished according to the details as described in the plans and as specified herein.

Following fabrication, clean and apply finish as follows:

Construction. Set railings accurately in location, alignment, and elevation as shown on the plans. Set posts plumb within a tolerance of 1/16 inch in 3 feet. Align rails so parallel with bridge parapet wall. Pickets to align with posts and be plumb within a tolerance of 1/16 in 3 feet.

Method of Measurement: This work shall be measured for payment in feet of such rail in place. The length measured will be the overall length along the top longitudinal railing member through all posts and gaps.

Basis of Payment. This work shall be paid for at the contract unit price per foot for STEEL RAILING, SPECIAL.

### **ARCHITECTURAL FORM LINER**

Description. This work shall consist of designing, developing, furnishing and installing form liners and forming concrete using high-strength urethane form liners to achieve the concrete treatments as shown in the drawings and specifications. This item also consists of providing and applying a concrete stain to the surface to achieve the desired aesthetically enhanced appearance. Form lined surfaces shall include the "80<sup>th</sup> Avenue" Sign Panel, The "TP" Logo Sign Panel, and the

“Tinley Park” Sign Panel, as shown on details in the plans. All work shall be performed in accordance with applicable portions of Section 503 of the Standard Specifications and as specified herein.

The Sign Panels shall consist of a smooth texture with recessed letters to a maximum 1” depth, dimensions, fonts, and colors as detailed in the plans.

The CIP shall not contain patched or unpatched tie holes. The concrete pours shall be coordinated to prevent visible differences between individual pours or batches.

Submit shop drawings of the form liner. Shop drawing submittals shall include individual form liner pattern descriptions, dimensions, and sequencing of form liner sections. Include details showing all that apply: typical cross sections, joints, corners, step footings, stone relief, stone size, pitch/working line, mortar joint and bed depths, joint locations, edge treatments, and any other special conditions.

Materials. Form liners shall be of high quality and capable of withstanding anticipated concrete pour pressures without causing leakage or causing physical defects. Form liners shall attach easily to pour-in-place forms and be removable without causing concrete surface damage or weakness in the substrate. Liners used for the specified texture pattern shall be made from high-strength elastomeric urethane material which shall not compress more than 0.02 feet when poured at a rate of 10 vertical feet per hour. Form release agents shall be non-staining, non-residual, non-reactive and shall not contribute to the degradation of the form liner material. Forms for smooth faced surfaces shall be plastic coated or metal to provide a smooth surface free of any impression or pattern.

If the Contractor elects to use form ties for concrete forming, only fiberglass form ties will be permitted. Use of removable metallic form ties will not be allowed.

Deliver materials in original and sealed containers, clearly marked with the manufacturer’s name, brand name, type of material, batch number, and date of manufacture.

Store concrete stain materials in an area where temperatures will not be less than 50°F (10°C) or more than 100°F (38°C) and in accordance with OSHA and local Fire Code Requirements.

Special penetrating stain mix as provided by the manufacturer shall be applied to achieve the desired aesthetically enhanced appearance, as required by the Engineer. The Contractor shall submit the manufacturer’s literature, certificates and color samples to the Engineer. The stain color for the sign panel lettering shall be black.

Stain shall create a surface finish that is breathable (allowing water vapor transmission), and that resists deterioration from water, acid, alkali, fungi, sunlight or weathering. Stain mix shall be a water borne, low V.O.C. material, less than 1.5 lbs./gal, and shall meet requirements for weathering resistance of 2000 hours accelerated exposure.

Construction. Form liners shall be installed in accordance with the manufacturers’ recommendations to achieve the highest quality concrete appearance possible. Form liners shall withstand concrete placement pressures without leakage causing physical or visual defects. A form release agent shall be applied to all surfaces of the liner which will come in contact with concrete as per the manufacturer’s recommendations. After each use, liners shall be cleaned and made free of build-up prior to the next placement, and visually inspected for blemishes or tears.

The liner shall be securely attached to the forms according to the manufacturer's recommendations. Liners shall be attached to each other with flush seams and seams filled as necessary to eliminate visible evidence of seams in cast concrete. Liner butt joints shall be blended into the pattern so as to create no visible vertical or horizontal seams or conspicuous form butt joint marks. Finished textures shall be continuous without visual disruption and properly aligned over adjacent and multiple liner panels. Continuous or single liner panels shall be used where liner joints may interrupt the intended pattern.

Concrete pours shall be continuous between construction or expansion joints. Cold joints shall not occur within continuous form liner pattern fields. Wall ties shall be coordinated with the liner and form to achieve the least visible result. Liners shall be stripped between 12 and 24 hours as recommended by the manufacturer. Curing methods shall be compatible with the desired aesthetic result. Use of curing compounds will not be allowed. Concrete slump requirements shall meet the form liner manufacturers' recommendations for optimizing the concrete finish, as well as the IDOT's material specifications and special provisions.

With the use of standard Portland cement concrete mixtures, the Contractor shall employ proper consolidation methods to ensure the highest quality finish. Internal vibration shall be achieved with a vibrator of appropriate size, the highest frequency and low to moderate amplitude. Internal vibrator operation shall be at appropriate intervals and depths and withdrawn slowly enough to assure a minimal amount of surface air voids and the best possible finish without causing segregation. External form vibrators may be required to assure the proper results. Any use of external form vibrators must be approved by the form liner manufacturer and the Engineer. The use of internal or external vibratory action shall not be allowed with the use of self-consolidating concrete mixtures. It is the intention of this specification that no rubbing of flat areas or other repairs shall be required after form removal. The finished exposed formed concrete surfaces shall be free of visible vertical seams, horizontal seams, and butt joint marks. Grinding and chipping of finished formed surfaces shall be avoided.

Clean surface prior to application of stain materials to assure that surface is free of latency, dirt, dust, grease, efflorescence, paint, or other foreign material, following manufacturer's instructions for surface preparation. Do not sandblast. Preferred method to remove latency is pressure washing with water, minimum 3000 psi (a rate of three to four gallons per minute), using fan nozzle perpendicular to and at a distance of one or two feet from surface. Completed surface shall be free of blemishes, discoloration, surface voids and unnatural form marks.

Surfaces to receive stain shall be structurally sound, clean, dry, fully cured, and free from dust, curing agents or form release agents, efflorescence, scale, or other foreign materials. Methods and materials used for cleaning of substrate shall be as recommended by the manufacturer of the water-repellent stain. Concrete shall be at least 30 days old prior to concrete stain application. Curing agents must be removed a minimum of 14 days prior to coating to allow the concrete to dry out.

The stain shall be thoroughly mixed in accordance with the manufacturer's directions using an air-driven or other explosion-proof power mixer. Mix all containers thoroughly prior to application. Do not thin the material.

Materials shall be applied at the rate as recommended by the manufacturer. Absorption rates could be increased or decreased depending upon surface texture and porosity of the substrate so as to achieve even staining.

Temperature and relative humidity conditions during time of concrete stain application shall be per manufacturer's application instructions. Do not apply materials under rainy conditions or within three (3) days after surfaces become wet from rainfall or other moisture. Do not apply when weather is foggy or overcast. Take precaution to ensure that workmen and work areas are adequately protected from fire and health hazards resulting from handling, mixing and application of materials. Furnish all the necessary equipment to complete the work. Provide drop cloths and other forms of protection necessary to protect all adjoining work and surfaces to render them completely free of overspray and splash from the concrete stain work. Any surfaces, which have been damaged or splattered, shall be cleaned, restored, or replaced to the satisfaction of the Engineer.

Method of Measurement. This work shall be measured and paid for in place and the area computed in square yard of projected concrete surface area formed with bevels and concrete form liners and colored as specified herein. The pay area for ARCHITECTURAL FORM LINER shall be the projected area from outside edge to outside edge of the bevels, including the recessed letters, measured in square feet. The cost of the typical reveals, including concrete stain, shall be included in this pay item but shall not be measured separately for payment.

Basis of Payment. The form lined surfaces for the Street Name Sign Panel will be paid for at the contract unit price per square yard for ARCHITECTURAL FORM LINER.

### **STAMPED ASPHALT CROSSWALK**

Description. Decorative impressed asphalt shall consist of a durable impressed aggregate reinforced preformed thermoplastic pavement marking system (herein "System") that provides a textured and durable topical treatment to the surface of the asphalt pavement at crosswalks as shown on the plans. All System materials shall be produced under a quality system as specified in this section. All raw materials shall be carefully graded for consistency and quality to obtain the highest standards. The System shall be installed to the existing substrate.

Conduct a pre-installation conference at the project site. Conference shall consist of Engineer, Landscape Architect, Certified Applicator and manufacturer's representative.

Submit product data for each product type including pattern and colors from manufacturers standard products. The Accredited Installer shall gain confirmation of correct stamping pattern(s) and colors from the Engineer prior to starting the Work.

Only accredited decorative impressed asphalt system installers authorized by the manufacturers of the decorative impressed asphalt product may perform this work. The Accredited Installer shall provide written proof of their accreditation. The Accredited Installer shall supply three references of work of a similar nature within the State of Illinois.

Construction of mock-up shall be a minimum of a 6'x6' section for each color and stamp pattern specified.

The System manufacturer must be ISO9001:2015 certified for design, development and manufacturing of preformed thermoplastic and provide proof of current certification.

Proceed with impressed pavement only when air temperature is at least 45 deg F and rising. Proceed only if no precipitation is expected. Ensure there is no moisture in the substrate prior to application. Ground should not have any frost or moisture present. High winds could also affect the installation of the impressed material.



## Materials.

Decorative Impressed Asphalt Material. Preformed Thermoplastic Material: Must be composed of an ester modified rosin impervious to degradation by motor fuels, lubricants, etc. in conjunction with aggregates, pigments, binders, and anti-skid/anti-slip elements. Pigments and anti-skid/anti-slip elements must be uniformly distributed throughout the material. The material conforms to AASHTO designation M249, with the exception of the relevant differences due to the material being supplied in a preformed state, being non-reflective, and potentially being of a color different from white or yellow.

The System shall utilize a resilient, aggregate reinforced preformed thermoplastic product which contains a minimum of thirty percent (30%) intermixed anti-skid/anti-slip elements and where the top surface contains anti-skid/anti-slip elements. These anti-skid/anti-slip elements must have a minimum hardness of 6 (Mohs scale).

The System must be resistant to the detrimental effects of motor fuels, antifreeze, lubricants, hydraulic fluids, etc.

### Pigments.

White: The material shall be manufactured with sufficient titanium dioxide pigment to meet FHWA Docket No. FHWA-99-6190 Table 5 and Table 6 as revised and corrected.

Other Colors: The pigment system must not contain heavy metals nor any carcinogen, as defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant Federal Regulations.

Skid Resistance: The surface of the material shall contain factory applied anti-skid/anti-slip elements with a minimum hardness of 6 (Mohs scale). Upon application the material shall provide a minimum skid resistance value of 60 BPN when tested according to ASTM E 303.

Slip Resistance: The surface of the material shall contain factory applied anti-skid/anti-slip elements with a minimum hardness of 6 (Mohs scale). Upon application the material shall provide a minimum static friction of coefficient of 0.6 when tested according to ASTM C 1028 (wet and dry), and a minimum static coefficient of friction of 0.6 when tested according to ASTM D 2047.

Thickness: The material must be supplied at a minimum thickness of 150 mil (3.8mm).

Environmental Resistance: The material must be resistant to deterioration due to exposure to sunlight, water, salt or adverse weather conditions and impervious to oil and gasoline.

Decorative Impressed Asphalt Material Stamping Grid. A wire rope grid is required in the execution of the System. The grid is used for impressing the defined patterns once the preformed thermoplastic has been applied. The wire rope diameter for the impressing template used for the specified pattern is 3/8 in. (9.5mm). The stamping grids are distributed by the System manufacturer.

Heating Equipment. System-specific reciprocating infrared heating equipment is designed specifically to elevate the temperature of the preformed thermoplastic material and asphalt pavement without adversely affecting it. The primary heating unit must employ a bank of propane-fired infrared heaters, mounted on a track device that allows the heater bank to reciprocate back and forth over a designated area, thereby allowing the operator to monitor the temperature of the preformed thermoplastic at all times during the pavement heating process. A smaller, mobile infrared heater is designed specifically to heat areas such as borders and narrow areas that are

inaccessible to the primary heaters. This secondary heater also allows the operator to monitor the temperature of the preformed thermoplastic at all times during the heating process.

**Materials Sealer.** A two-part epoxy sealer specified and distributed by the System manufacturer must be applied to the substrate prior to material application to ensure proper adhesion, and to provide reinforcement for larger areas of material.

**Materials Aggregate.** Supplemental anti-skid/anti-slip elements to be applied to the surface of the molten preformed thermoplastic as needed, if the factory applied anti-skid/anti-slip elements embed too deeply into the surface of the molten preformed thermoplastic material during the heating process. (Embedded aggregate is exposed upon wear for extended skid resistance.) The aggregate is distributed by the System manufacturer.

Pattern: Diagonal Herringbone with Soldier Course

Color: Brick Red

Contractor shall verify all colors and patterns with Engineer prior to placement.

Construction. Verify that pavement is dry and in suitable condition to begin the impressing process according to manufacturer's written instructions. Proceed with asphalt impressing only after unsatisfactory conditions have been corrected. Verify that utilities, traffic loop detectors, and other items requiring a cut and installation beneath the asphalt surface have been completed and that asphalt surface has been repaired flush with adjacent asphalt prior to beginning installation of impressed asphalt.

**Impressing Asphalt.** Impress asphalt according to manufacturer's written instructions, using manufacturer's recommended equipment. Decorative impressed asphalt shall be installed over new pavement. The pavement must be firm, stable and in excellent condition; it must be free from defects such as cracks, settlement, visible seams, ruts, bird baths and spalling. Cracking, settlement and other deficiencies of the substrate will likely reflect through the decorative preformed thermoplastic. Good and proper construction procedures for the installation of the substrate must be followed in order to mitigate cracking of decorative preformed thermoplastic.

**Surface Preparation.** The pavement surface shall be dry and clean: free of all dirt, debris, salts, concrete admixtures and any chemical residues. Bituminous residue must be removed from new asphalt pavement surface prior to installation of decorative impressed asphalt. Removal of contaminants may be done by brooming, compressed air, pressure washing (moisture must be removed and the surface dry as noted above) or, if necessary, light-grit blasting. Wire brush may be used to remove loose or powdery materials.

**Installation of Decorative Impressed Asphalt.** Decorative impressed asphalt System is to be installed only by an Accredited Installer. The System must be able to be applied to asphalt surfaces without pre-heating the application surface to a specific temperature. The System is applied to asphalt pavement primarily using reciprocating infrared heating equipment. An approved hand-held propane heat torch distributed by the System manufacturer shall be used to heat isolated areas of the preformed thermoplastic. A specialized sealer dispensing gun, handheld finishing tool, aggregate and vibratory plate compactors are used as part of the installation process. The aggregate reinforced preformed thermoplastic is typically supplied in panels measuring 2 ft. x 2 ft. [ $\pm\frac{1}{8}$  in.]

The material must be able to be applied at ambient and road temperatures with a minimum temperature of 45°F (7°C) and rising.

A two-part epoxy sealer specified by the manufacturer must be applied to the substrate prior to preformed thermoplastic application. Immediately following sealer application, the panels of aggregate reinforced preformed thermoplastic are positioned properly on the asphalt substrate with the aggregate side facing up. The preformed thermoplastic is then heated to the required melting temperature. Additional aggregate may be applied to the preformed thermoplastic surface as needed following the melting process.

As the material cools to 160 degrees Fahrenheit, it is impressed with a stamping grid made from 3/8 in. (9.5 mm) flexible wire rope in the required design using a vibratory plate compactor.

The preformed thermoplastic material is then allowed to cool thoroughly before being opened to vehicle or pedestrian traffic. (Consult the manufacturer's published application procedures for complete information.) The timing of opening traffic will be subject to exterior temperature conditions. More time may be required in hot weather. The Accredited Installer can advise when the work is ready for traffic.

Method of Measurement. The work will be measured in square yard, measured and accepted in place. No deduction will be made for the area(s) occupied by manholes, inlets, drainage structures, bollards or by any public utility appurtenances within the area.

Basis of Payment. This work will be paid for at the contract unit price per square yard for STAMPED ASPHALT CROSSWALK.

### **STAMPED COLORED PORTLAND CEMENT CONCRETE**

Description. This work shall consist of providing integrally colored and stamped concrete paving crosswalks. All work shall be done in accordance with Sections 420 of the IDOT Standard Specifications and per the details shown on the plans, and as directed by the Engineer.

The concrete use shall determine the class of the concrete in accordance with Section 1020 of the Standard Specifications, with the exception that the minimum cement factor shall be 6.05 cwt. The coarse aggregate to be used shall contain no more than two percent by weight (mass) of deleterious materials. Deleterious materials shall include substances whose disintegration is accompanied by an increase in volume which may cause spalling of the concrete.

This item will include the subbase aggregate and any excavation that is required for the installation of the new crosswalks according to the details on the plans.

The contractor shall submit product data and color samples for review and approval prior to installation.

Installer must be trained or approved by the manufacturer of the decorative concrete systems and must have a minimum of two years' experience with projects of similar scope and quantity.

The contractor shall provide an on-site mock-up, minimum size of 4 feet by 4 feet by full thickness. Demonstrate range of finishes and workmanship, including curing procedures. Approved field samples set quality standards for comparison with remaining work. Approved field samples may become part of the completed work if approved by the Engineer.

Deliver materials in original packaging with labels intact. Store in clean, dry and protected location according to manufacturer's requirements.

Materials.

Integral Concrete Colorant: ASTM C 979, factory-measured powdered mix in self-dissolving packaging, consisting of non-fading finely-ground synthetic mineral-oxide coloring pigments and water reducing wetting agent.

Color to be Brick Red as selected from manufacturers standard color options. Final color selections to be approved by the Engineer.

Clear Liquid Release Agent: Clear liquid bond breaker used with stamping mats, texturing skins or texture rollers prior to imprinting concrete.

Stamp Mats: Semi-rigid polyurethane mats with projected texture and ridged underside capable of imprinting texture and joint patterns to plastic concrete. Pattern to be herringbone brick with soldier course as shown on the plans and details. Final pattern selections to be approved by the Engineer.

Accessory Stamp Tools: Aluminum detailing tools capable of imprinting joints and dressing stamped joints of plastic concrete.

Concrete Admixtures: Comply with requirements of the Standard Specifications. Do not use calcium chloride or admixtures containing calcium chloride.

Curing and Sealing Materials: Clear, Solvent-Borne, Membrane-Forming Curing and Sealing Compound: ASTM C 309, non-yellowing, VOC-compliant, high-gloss, clear liquid.

Flatten Paste: Manufacturer's standard product designed to reduce sealer gloss finish to matte finish.

Slip-Resistive Additive: Finely graded aggregate or polymer additive designed to add to sealer for slip-resistant surface.

Construction.

Stamping: Stamp concrete surfaces according to manufacturer's instructions.

Mat Stamping: While concrete is plastic, accurately align stamp mats in sequence and uniformly press into concrete to produce imprint pattern, texture, and depth of imprint, according to manufacturer's instructions. Remove stamps from concrete immediately. Stamp edges and surfaces unable to be imprinted with stamp mat with flexible stamping mats. Remove unembedded pigmented powder release agent after interval recommended by manufacturer and according to manufacturer's instructions. Pressure wash surfaces according to manufacturer's instructions without damaging decorative concrete.

Joints: Provide sawcut control joints approximately 10 feet on center and expansion joints approximately 40 feet on center. Continue stamp pattern through joints required for construction staging. Review joint placement with Engineer to minimize impact to stamp pattern for approval prior to placement.

Curing and Sealing: Protect decorative concrete pavement from prematurely drying and excessive cold or hot temperatures. Cure decorative concrete pavement according to manufacturer's instructions.

Curing and Sealing Compound: Apply uniformly in continuous operation by sprayer or short nap roller according to manufacturer's instructions. After initial application is dry and tack free, apply a second coat.

Do not over apply or apply in a single heavy coat. Thoroughly mix flatten paste in curing and sealing compound according to manufacturer's instructions. Stir occasionally to maintain uniform distribution of paste. Thoroughly mix slip-resistant additive in sealer according to manufacturer's instructions. Stir occasionally to maintain uniform distribution of additive. Verify adequacy of slip resistance before opening up surfaces to traffic. Do not cover concrete with plastic sheeting.

Repairs and Protection: Repair damaged decorative concrete pavement if required according to manufacturer's instructions. Clean spillage and soiling from adjacent construction according to manufacturer's instructions. Protect decorative cement concrete pavement from damage or deterioration until date of Final Acceptance.

Method of Measurement. The work will be measured in square feet for the installed area accepted in place. No deduction will be made for the area(s) occupied by manholes, inlets, drainage structures, or by any public utility appurtenances within the area.

Basis of Payment. This work will be paid for at the contract unit price per square foot for STAMPED COLORED PORTLAND CEMENT CONCRETE.

### **MAST ARM SIGN PANELS**

Effective: May 22, 2002

Revised: July 1, 2015

720.01TS

Add the following to Article 720.02 of the Standard Specifications:

Sign stiffening channel systems shall be aluminum and meet the requirements of ASTM 6261-T5. Sign mounting banding, buckles and buckle straps shall be manufactured from AISI 201 stainless steel.

### **TRAFFIC SIGNAL GENERAL REQUIREMENTS (D1 LR)**

Effective: April 1, 2016

Revised: July 20, 2016

LR800.01TS

These Traffic Signal Special Provisions and the "District One Standard Traffic Signal Design Details" supplement the requirements of the State of Illinois "Standard Specifications for Road and Bridge Construction." The intent of these Special Provisions is to prescribe the materials and construction methods commonly used for traffic signal installations.

- All material furnished shall be new unless otherwise noted herein.
- Traffic signal construction and maintenance work shall be performed by personnel holding current IMSA Traffic Signal Technician Level II certification. A copy of the certification shall be immediately available upon request of the Engineer.
- The work to be done under this contract consists of furnishing, installing and maintaining all traffic signal work and items as specified in the Plans and as specified herein in a manner acceptable and approved by the Engineer.

Definitions of Terms.

Add the following to Section 101 of the Standard Specifications:

101.56 Vendor. Company that sells a particular type of product directly to the contractor or the Equipment Supplier.

101.57 Equipment supplier. Company that supplies, represents and provides technical support for IDOT District One approved traffic signal controllers and other related equipment. The Equipment Supplier shall be located within IDOT District One and shall:

- Be full service with on-site facilities to assemble, test and trouble-shoot traffic signal controllers and cabinet assemblies.
- Maintain an inventory of IDOT District One approved controllers and cabinets.
- Be staffed with permanent sales and technical personnel able to provide traffic signal controller and cabinet expertise and support.
- Technical staff shall hold current IMSA Traffic Signal Technician Level III certification and shall attend traffic signal turn-ons and inspections with a minimum 14 calendar day notice.

Submittals.

Revise Article 801.05 of the Standard Specifications to read:

All material approval requests shall be submitted to the Resident Engineer, who will then forward the submittal on to the IDOT Local Agency Area Engineer and the Local Agency. Electronic material submittals shall follow the District's Traffic Operations Construction Submittals guidelines. General requirements include:

1. All material approval requests shall be made prior to or no later than one week after the date of the preconstruction meeting. A list of major traffic signal items can be found in Article 801.05. Material or equipment which is similar or identical shall be the product of the same manufacturer, unless necessary for system continuity. Traffic signal materials and equipment shall bear the U.L. label whenever such labeling is available.
2. Product data and shop drawings shall be assembled by pay item. Only the top sheet of each pay item submittal will be stamped by the Department with the review status, except shop drawings for mast arm pole assemblies and the like will be stamped with the review status on each sheet.
3. Original manufacturer published product data and shop drawing sheets with legible dimensions and details shall be submitted for review.
4. When hard copy submittals are requested by the Bureau of Local Roads and Streets, the number of requested sets of the manufacturer's descriptive literatures and technical data for the traffic signal materials shall be submitted.
5. For hard copy or electronic submittals, the descriptive literature and technical data shall be adequate for determining whether the materials meet the requirements of the plans and specifications. If the literature contains more than one item, the Contractor shall indicate which item or items will be furnished.
6. When hard copy submittals are necessary for structural elements, four complete copies of the shop drawings for the mast arm assemblies and poles, and the combination mast arm assemblies and poles showing, in detail, the fabrication thereof and the certified mill analyses of the materials used in the fabrication, anchor rods, and reinforcing materials shall be submitted.

7. Partial or incomplete submittals will be returned without review.
8. Certain non-standard mast arm poles and special structural elements will require additional review from IDOT's Central Office. Examples include ornamental/decorative, non-standard length mast arm pole assemblies and monotube structures. The Contractor shall account for the additional review time in his schedule.
9. The contract number, the name of the lead local agency (as indicated on the cover sheet of the plans), section number, project location/limits and corresponding pay code number must be on each sheet of correspondence, catalog cuts and mast arm poles and assemblies drawings.
10. Where certifications and/or warranties are specified, the information submitted for approval shall include certifications and warranties. Certifications involving inspections, and/or tests of material shall be complete with all test data, dates, and times.
11. After the Engineer reviews the submittals for conformance with the design concept of the project, the Engineer will stamp the drawings indicating their status as 'Approved', 'Approved-As-Noted', 'Disapproved', or 'Information Only'. Since the Engineer's review is for conformance with the design concept only, it is the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, layout drawings, or other documents by the Department's approval thereof. The Contractor must still be in full compliance with contract and specification requirements.
12. The Contractor shall secure approved materials in a timely manner to assure construction schedules are not delayed.
13. All submitted items reviewed and marked 'APPROVED AS NOTED' or 'DISAPPROVED' are to be resubmitted in their entirety, unless otherwise indicated within the submittal comments or transmittal accompanying the documents, with a disposition of previous comments to verify contract compliance at no additional cost to the contract.
14. Exceptions to and deviations from the requirements of the Contract Documents will not be allowed. It is the Contractor's responsibility to note any deviations from Contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the Contract Documents. No exceptions, deviations or substitutions will be permitted without the approval of the Engineer.
15. The Contractor shall not order major equipment such as mast arm assemblies prior to Engineer approval of the Contractor marked proposed traffic signal equipment locations to assure proper placement of contract required traffic signal displays, push buttons and other facilities. Field adjustments may require changes in proposed mast arm length and other coordination.

Marking Proposed Locations.

Revise "Marking Proposed Locations for Highway Lighting System" of Article 801.09 to read "Marking Proposed Locations for Highway Lighting System and Traffic Signals."

Add the following to Article 801.09 of the Standard Specifications:

It shall be the contractor's responsibility to verify all dimensions and conditions existing in the field prior to ordering materials and beginning construction. This shall include locating the mast arm foundations and verifying the mast arms lengths.

Inspection of Electrical Systems.

Add the following to Article 801.10 of the Standard Specifications:

- (c) All cabinets including temporary traffic signal cabinets shall be assembled by an approved equipment supplier in District One. The Department reserves the right to request any controller and cabinet to be tested at the equipment supplier's facility prior to field installation, at no extra cost to this contract.

Maintenance and Responsibility.

Revise Article 801.11 of the Standard Specifications to read:

- a. Existing traffic signal installations and/or any electrical facilities at all or various locations may be altered or reconstructed totally or partially as part of the work on this Contract. The Contractor is hereby advised that all traffic control equipment, presently installed at these locations, may be the property of the State of Illinois, Department of Transportation, Division of Highways, County, Private Developer, Municipality or Transit Agency in which they are located. Once the Contractor has begun any work on any portion of the project, all traffic signals within the limits of this contract or those which have the item "Maintenance of Existing Traffic Signal Installation," "Temporary Traffic Signal Installation(s)" and/or "Maintenance of Existing Flashing Beacon Installation," shall become the full responsibility of the Contractor. The Contractor shall supply the Resident Engineer, IDOT Local Agency Area Engineer, Local Agency, the Owner of the traffic signal, and/or their Electrical Maintenance Contractor with two 24-hour emergency contact names and telephone numbers.
- b. Automatic Traffic Enforcement equipment such as red lighting running and railroad crossing camera systems are owned and operated by others and the Contractor shall not be responsible for maintaining this equipment.
- c. Regional transit, County and other agencies may also have equipment connected to existing traffic signal or peripheral equipment such as PTZ cameras, switches, transit signal priority (TSP and BRT) servers and other devices that shall be included with traffic signal maintenance at no additional cost to the contract.
- d. When the project has a pay item for "Maintenance of Existing Traffic Signal Installation," "Temporary Traffic Signal Installation(s)" and/or "Maintenance of Existing Flashing Beacon Installation," the Contractor must notify the Resident Engineer, the Local Agency, the Owner of the traffic signal, and/or their Electrical Maintenance Contractor of their intent to begin any physical construction work on the Contract or any portion thereof. This notification must be made a minimum of seven (7) working days prior to the start of construction to allow sufficient time for inspection of the existing traffic signal installation(s) and transfer of maintenance to the Contractor. The Department will attempt to fulfill the Contractor's inspection date request(s); however workload and other conditions may prevent the Department from accommodating specific dates or times. The Contractor shall not be entitled to any other compensation if the requested inspection date(s) cannot be scheduled by the Department. If work is started prior to an inspection, maintenance of the traffic signal installation(s) will be transferred to the Contractor without an inspection. The Contractor will become responsible for repairing or replacing all equipment that is not operating properly or is damaged at no cost to the owner of the traffic signal. Final repairs or replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection otherwise the traffic signal installation will not be accepted.



- e. The Contractor is advised that the existing and/or temporary traffic signal installation must remain in operation during all construction stages, except for the most essential down time. Any shutdown of the traffic signal installation, which exceeds fifteen (15) minutes, must have prior approval of the Engineer. Approval to shut down the traffic signal installation will only be granted during the period extending from 10:00 a.m. to 3:00 p.m. on weekdays. Shutdowns shall not be allowed during inclement weather or holiday periods.
- f. The Contractor shall be fully responsible for the safe and efficient operation of the traffic signals and other equipment noted herein. Any inquiry, complaint or request by the Department, the Local Agency, the Owner of the traffic signal, and/or their Electrical Maintenance Contractor, or the public, shall be investigated and repairs begun within one hour. Failure to provide this service will result in liquidated damages of \$1000 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor within one month after the incident will result in additional liquidated damages of \$1000 per month per occurrence. Unpaid bills will be deducted from the cost of the Contract. The Department, the Local Agency, the Owner of the traffic signal, and/or their Electrical Maintenance Contractor may inspect any signaling device under their jurisdiction at any time without notification.
- g. Any proposed activity in the vicinity of a highway-rail grade crossing must adhere to the guidelines set forth in the current edition of the Manual on Uniform Traffic Control Devices (MUTCD) regarding work in temporary traffic control zones in the vicinity of highway-rail grade crossings which states that lane restrictions, flagging, or other operations shall not create conditions where vehicles can be queued across the railroad tracks. If the queuing of vehicles across the tracks cannot be avoided, a uniformed law enforcement officer or flagger shall be provided at the crossing to prevent vehicles from stopping on the tracks, even if automatic warning devices are in place.
- h. The Contractor shall be responsible to clear snow, ice, dirt, debris or other condition that obstructs visibility of any traffic signal display or access to traffic signal equipment.
- i. The Contractor shall maintain the traffic signal in normal operation during short or long term loss of utility or battery back-up power at critical locations designated by the Engineer. Critical locations may include traffic signals interconnected to railroad warning devices, expressway ramps, intersection with an SRA route, critical corridors or other locations identified by the Engineer. Temporary power to the traffic signal must meet applicable NEC and OSHA guidelines and may include portable generators and/or replacement batteries. Temporary power to critical locations shall not be for separately but shall be included in the contract.

Damage to Traffic Signal System.

Add the following to Article 801.12(b) of the Standard Specifications to read:

Any traffic signal control equipment damaged or not operating properly from any cause shall be replaced with new equipment meeting current District One traffic signal specifications and/or

applicable Local Agency traffic signal specifications and provided by the Contractor at no additional cost to the Contract and/or owner of the traffic signal system, all as approved by the Engineer. Final replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection otherwise the traffic signal installation will not be accepted. Cable splices are only allowed at the bases of post and mast arms.

Temporary replacement of damaged or knockdown of a mast arm pole assembly shall require construction of a full or partial span wire signal installation or other method approved by the Engineer to assure signal heads are located overhead and over traveled pavement. Temporary replacement of mast arm mount signals with post mount signals will not be permitted.

Automatic Traffic Enforcement equipment, such as Red Light Enforcement cameras, detectors, and peripheral equipment, damaged or not operating properly from any cause, shall be the responsibility of the municipality or the Automatic Traffic Enforcement company per Permit agreement.

Traffic Signal Inspection (TURN-ON).

Revise Article 801.15(b) of the Standard Specifications to read:

It is the intent to have all electric work completed and equipment field tested by the Equipment Supplier prior to the Department's "turn-on" field inspection. If in the event the Engineer determines work is not complete and the inspection will require more than two (2) hours to complete, the inspection shall be canceled and the Contractor will be required to reschedule at another date. The maintenance of the traffic signals will not be accepted until all punch list work is corrected and re-inspected.

When the road is open to traffic, except as otherwise provided in Section 850 of the Standard Specifications, the Contractor may request a turn-on and inspection of the completed traffic signal installation at each separate location. This request must be made to the Bureau of Local Roads and Streets at (847) 705-4487 a minimum of seven (7) working days prior to the time of the requested inspection. The Department will attempt to fulfill the Contractor's turn-on and inspection date request(s); however workload and other conditions may prevent the Department from accommodating specific dates or times. The Contractor shall not be entitled to any other compensation if the requested turn-on and inspection date(s) cannot be scheduled by the Department. The Department will not grant a field inspection until written or electronic notification is provided from the Contractor that the equipment has been field tested and the intersection is operating according to Contract requirements. The Contractor must invite local fire department personnel to the turn-on when Emergency Vehicle Preemption (EVP) is included in the project. When the contract includes the item RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM, OPTIMIZE TRAFFIC SIGNAL SYSTEM, or TEMPORARY TRAFFIC SIGNAL TIMINGS, the Contractor must notify the SCAT Consultant of the turn-on/detour implementation schedule, as well as stage changes and phase changes during construction.

The Contractor must have all traffic signal work completed and the electrical service installation connected by the utility company prior to requesting an inspection and turn-on of the traffic signal installation. The Contractor shall be responsible to provide a police officer to assist with traffic control at the time of testing.

The Contractor shall provide a representative from the control equipment vendor's office who is knowledgeable of the cabinet design and controller functions to attend the traffic signal inspection for both permanent and temporary traffic signal turn-ons.

Upon demonstration that the signals are operating and all work is completed in accordance with the Contract and to the satisfaction of the Engineer, the Engineer will then allow the signals to be placed in continuous operation. The Agency that is responsible for the maintenance of each traffic signal installation will assume the maintenance upon successful completion of this inspection.

The District requires the following Final Project Documentation from the Contractor at traffic signal turn-ons in electronic format in addition to hard copies where noted. A CD/DVD shall be submitted with separate folders corresponding to each numbered title below. The CD/DVD shall be labelled with date, project location, company and contract or permit number. Record Drawings, Inventory and Material Approvals shall be submitted prior to traffic signal turn-on for review by the Department as described here-in.

Final Project Documentation:

1. Record Drawings. Signal plans of record with field revisions marked in red ink. One hard copy set of 11"x17" record drawings shall also be provided.
2. Inventory. Inventory of new and existing traffic signal equipment including cabinet types and devices within cabinets in an Excel spread sheet format. One hard copy shall also be provided.
3. Pictures. Digital pictures of a minimum 12M pixels of each intersection approach showing all traffic signal displays and equipment. Pictures shall include controller cabinet equipment in enough detail to clearly identify manufacture and model of major equipment.
4. Field Testing. Written notification from the Contractor and the equipment vendor of satisfactory field testing with corresponding material performance measurements, such as for detector loops and fiber optic systems (see Article 801.13). One hard copy of all contract required performance measurement testing shall also be provided.
5. Materials Approval. The material approval letter. A hard copy shall also be provided.
6. Manuals. Operation and service manuals of the signal controller and associated control equipment. One hard copy shall also be provided.
7. Cabinet Wiring Diagram and Cable Logs. Five (5) hard copies 11" x 17" of the cabinet wiring diagrams shall be provided along with electronic pdf and dgn files of the cabinet wiring diagram. Five hard copies of the cable logs and electronic excel files shall be provided with cable #, number of conductors and spares, connected device/signal head and intersection location.
8. Controller Programming Settings. The traffic signal controller's timings; backup timings; coordination splits, offsets, and cycles; TBC Time of Day, Week and Year Programs; Traffic Responsive Program, Detector Phase Assignment, Type and Detector Switching; and any other functions programmable from the keyboard. The controller manufacturer shall also supply a printed form, not to exceed 11" x 17" for recording that data noted above. The form shall include a location, date, manufacturer's name, controller model and software version. The form shall be approved by the Engineer and a minimum of three (3) copies must be furnished at each turn-on. The manufacturer must provide all programming information used within the controller at the time of turn-on.
9. Warrantees and Guarantees. All manufacturer and contractor warrantees and guarantees required by Article 801.14.
10. GPS coordinate of traffic signal equipment as describe in the Record Drawings section herein.

Acceptance of the traffic signal equipment by the Department shall be based upon inspection results at the traffic signal “turn on”, completeness of the required documentation and successful operation during a minimum 72 hour “burn-in” period following activation of the traffic signal. If approved, traffic signal acceptance shall be verbal at the “turn on” inspection followed by written correspondence from the Engineer. The Contractor shall be responsible for all traffic signal equipment and associated maintenance thereof until Departmental acceptance is granted.

All equipment and/or parts to keep the traffic signal installation operating shall be furnished by the Contractor. No spare traffic signal equipment is available from the Department.

All punch list work shall be completed within two (2) weeks after the final inspection. The Contractor shall notify the Electrical Maintenance Contractor to inspect all punch list work. Failure to meet these time constraints shall result in liquidated damage charges of \$500 per month per incident.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and signal equipment are paid, and no additional compensation will be allowed. Materials and signal equipment not complying with the above requirements shall be subject to removal and disposal at the Contractor's expense.

#### Record Drawings.

The requirements listed for Electrical Installation shall apply for Traffic Signal Installations in Article 801.16. Revise the 2<sup>nd</sup> paragraph of Article 801.16 of the Standard Specifications to read:

“When the work is complete, and seven days before the request for a final inspection, the reduced-size set of contract drawings, stamped “RECORD DRAWINGS”, shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor’s supervising Engineer or electrician. The record drawings shall be submitted in PDF format on CDROM as well as hardcopy for review and approval. If the contract consists of multiple intersections, each intersection shall be saved as an individual PDF file with TS# and location name in its file name.

In addition to the record drawings, copies of the final catalog cuts which have been Approved or Approved as Noted shall be submitted in PDF format along with the record drawings. The PDF files shall clearly indicate the pay item either by filename or PDF Table of Contents referencing the respective pay item number for multi-item PDF files. Specific part or model numbers of items which have been selected shall be clearly visible.”

As part of the record drawings, the Contractor shall inventory all traffic signal equipment, new or existing, on the project and record information in an Excel spreadsheet. The inventory shall include equipment type, model numbers, software manufacturer and version and quantities.

Add the following to Article 801.16 of the Standard Specifications:

“In addition to the specified record drawings, the Contractor shall record GPS coordinates of the following traffic signal components being installed, modified or being affected in other ways by this contract:

- All Mast Arm Poles and Posts
- Traffic Signal Wood Poles

- Rail Road Bungalow
- UPS
- Handholes
- Conduit roadway crossings
- Controller Cabinets
- Communication Cabinets
- Electric Service Disconnect locations
- CCTV Camera installations
- Fiber Optic Splice Locations
- Conduit Crossings

Datum to be used shall be North American 1983.

Data shall be provided electronically and in print form. The electronic format shall be compatible with MS Excel. Latitude and Longitude shall be in decimal degrees with a minimum of 6 decimal places. Each coordinate shall have the following information:

- File shall be named: TSXXX-YY-MM-DD (i.e. TS22157\_15-01-01)
- Each intersection shall have its own file
- Row 1 should have the location name (i.e. IL 31 @ Klausen)
- Row 2 is blank
- Row 3 is the headers for the columns
- Row 4 starts the data
- Column A (Date) – should be in the following format: MM/DD/YYYY
- Column B (Item) – as shown in the table below
- Column C (Description) – as shown in the table below
- Column D and E (GPS Data) – should be in decimal form, per the IDOT special provisions

Examples:

Date	Item	Description	Latitude	Longitude
01/01/2015	MP (Mast Arm Pole)	NEQ, NB, Dual, Combination Pole	41.580493	-87.793378
01/01/2015	HH (Handhole)	Heavy Duty, Fiber, Intersection, Double	41.558532	-87.792571
01/01/2015	ES (Electrical Service)	Ground mount, Pole mount	41.765532	-87.543571
01/01/2015	CC (Controller Cabinet)		41.602248	-87.794053
01/01/2015	RSC (Rigid Steel Crossing)	IL 31 east side crossing south leg to center HH at Klausen	41.611111	-87.790222
01/01/2015	PTZ (PTZ)	NEQ extension pole	41.593434	-87.769876
01/01/2015	POST (Post)		41.651848	-87.762053
01/01/2015	MCC (Master Controller Cabinet)		41.584593	-87.793378
01/01/2015	COMC (Communication Cabinet)		41.584600	-87.793432
01/01/2015	BBS (Battery Backup System)		41.558532	-87.792571
01/01/2015	CNCR (Conduit Crossing)	4-inch IL 31 n/o of Klausen	41.588888	-87.794440

Prior to the collection of data, the contractor shall provide a sample data collection of at least six data points of known locations to be reviewed and verified by the Engineer to be accurate within 1 foot. Upon verification, data collection can begin. Data collection can be made as construction progresses, or can be collected after all items are installed. If the data is unacceptable the contractor shall make corrections to the data collection equipment and or process and submit the data for review and approval as specified.

Accuracy. Data collected is to be mapping grade. A handheld mapping grade GPS device shall be used for the data collection. The receiver shall support differential correction and data shall have a minimum 1 foot accuracy after post processing.

GPS receivers integrated into cellular communication devices, recreational and automotive GPS devices are not acceptable.

The GPS shall be the product of an established major GPS manufacturer having been in the business for a minimum of 6 years.”

Delete the last sentence of the 3<sup>rd</sup> paragraph of Article 801.16.

Locating Underground Facilities.

Revise Section 803 to the Standard Specifications to read:

IDOT traffic signal facilities are not part of any of the one-call locating service such as J.U.L.I.E or Digger. If this Contract requires the services of an Electrical Contractor, the Contractor shall be responsible at his/her own expense for locating existing IDOT electrical facilities prior to performing any work. If this Contract does not require the services of an Electrical Contractor, the Contractor may request one free locate for existing IDOT electrical facilities from the District One Electrical Maintenance Contractor prior to the start of any work. Additional requests may be at the expense of the Contractor. For non-IDOT signals, the Contractor shall coordinate with the

agency owning the traffic signals for locating the existing electrical facilities. The location of underground traffic facilities does not relieve the Contractor of their responsibility to repair any facilities damaged during construction at their expense.

The exact location of all utilities shall be field verified by the Contractor before the installation of any components of the traffic signal system. For locations of utilities, locally owned equipment, and leased enforcement camera system facilities, the local Counties or Municipalities may need to be contacted: in the City of Chicago contact Digger at (312) 744-7000 and for all other locations contact J.U.L.I.E. at 1-800-892-0123 or 811.

#### Restoration of Work Area.

Add the following article to Section 801 of the Standard Specifications:

801.17 Restoration of work area. Restoration of the traffic signal work area shall be included in the related pay items such as foundation, conduit, handhole, underground raceways, etc. All roadway surfaces such as shoulders, medians, sidewalks, pavement, etc. shall be replaced in kind. All damage to mowed lawns shall be replaced with an approved sod, and all damage to unmowed fields shall be seeded. All brick pavers disturbed in the work area shall be restored to their original configuration as directed by the Engineer. All damaged brick pavers shall be replaced with a comparable material approved by the Engineer. Restoration of the work area shall be included in the contract without any extra compensation allowed to the Contractor.

#### Bagging Signal Heads.

Light tan colored traffic and pedestrian signal reusable covers shall be used to cover dark/un-energized signal sections and visors. Covers shall be made of outdoor fabric with urethane coating for repelling water, have elastic fully sewn around the cover ends for a tight fit over the visor, and have a minimum of two straps with buckles to secure the cover to the backplate. A center mesh strip allows viewing without removal for signal status testing purposes. Covers shall include a message indicating the signal is not in service.

### **SERVICE INSTALLATION (TRAFFIC SIGNALS)**

Effective: May 22, 2002

Revised: June 15, 2016

805.01TS

Revise Section 805 of the Standard Specifications to read:

#### Description.

This work shall consist of all materials and labor required to install, modify, or extend the electric service installation. All installations shall meet the requirements of the "District One Standard Traffic Signal Design Details".

#### General.

The electric service installation shall be the electric service disconnecting means and it shall be identified as suitable for use as service equipment.

The electric utility contact information is noted on the plans and represents the current information at the time of contract preparation. The Contractor must request in writing for service and/or service modification within 10 days of contract award and must follow-up with the electric utility to assure all necessary documents and payment are received by the utility. The Contractor shall

forward copies of all correspondence between the contractor and utility company to the Engineer and Area Traffic Signal Maintenance and Operations Engineer. The service agreement and sketch shall be submitted for signature to the IDOT's Traffic Operations Programs Engineer.

Materials.

- a. General. The completed control panel shall be constructed in accordance with UL Std. 508A, Industrial Control Panel, and carry the UL label. Wire terminations shall be UL listed.
- b. Enclosures.
  1. Pole Mounted Cabinet. The cabinet shall be UL 50, NEMA Type 4X, unfinished single door design, fabricated from minimum 0.080-inch (2.03 mm) thick Type 5052 H-32 aluminum. Seams shall be continuous welded and ground smooth. Stainless steel screws and clamps shall secure the cover and assure a watertight seal. The cover shall be removable by pulling the continuous stainless steel hinge pin. The cabinet shall have an oil-resistant gasket and a lock kit shall be provided with an internal O-ring in the locking mechanism assuring a watertight and dust-tight seal. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 14-inches (350 mm) high, 9-inches (225 mm) wide and 8-inches (200 mm) in depth is required. The cabinet shall be channel mounted to a wooden utility pole using assemblies recommended by the vendor.
  2. Ground Mounted Cabinet. The cabinet shall be UL 50, NEMA Type 3R unfinished single door design with back panel. The cabinet shall be fabricated from Type 5052 H-32 aluminum with the frame and door 0.125-inch (3.175 mm) thick, the top 0.250-inch (6.350 mm) thick and the bottom 0.500-inch (12.70 mm) thick. Seams shall be continuous welded and ground smooth. The door and door opening shall be double flanged. The door shall be approximately 80% of the front surface, with a full length tamperproof stainless steel .075-inch (1.91 mm) thick hinge bolted to the cabinet with stainless steel carriage bolts and nylocks nuts. The locking mechanism shall be slam-latch type with a keyhole cover. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 40-inches (1000 mm) high, 16-inches (400 mm) wide and 15-inches (375 mm) in depth is required. The cabinet shall be mounted upon a square Type A concrete foundation as indicated on the plans. The foundation is paid for separately.
  3. All enclosures shall include a green external power indicator LED light with circuitry as shown in the Electrical Service-Panel Diagram detail sheet. For pole mounted service enclosures, the power indicator light shall be mounted as shown in the detail. For ground mounted enclosures, the power indicator light shall be mounted on the side of the enclosure most visible from the major roadway.
- c. Electric Utility Meter Housing and Riser. The electric meter housing and meter socket shall be supplied and installed by the contractor. The contractor is to coordinate the work to be performed and the materials required with the utility company to make the final connection at the power source. Electric utility required risers, weather/service head and any other materials necessary for connection shall also be included in the



pay item. Materials shall be in accordance with the electric utility's requirements. For ground-mounted service, the electric utility meter housing shall be mounted to the enclosure. The meter shall be supplied by the utility company. Metered service shall not be used unless specified in the plans.

- d. Surge Protector. Overvoltage protection, with LED indicator, shall be provided for the 120 volt load circuit by the means MOV and thermal fusing technology. The response time shall be <5n seconds and operate within a range of -40C to +85C. The surge protector shall be UL 1449 Listed.
- e. Circuit Breakers. Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles. 120 volt circuit breakers shall have an interrupting rating of not less than 65,000 rms symmetrical amperes. Unless otherwise indicated, the main disconnect circuit breaker for the traffic signal controller shall be rated 60 amperes, 120 V and the auxiliary circuit breakers shall be rated 10 amperes, 120 V.
- f. Fuses, Fuseholders and Power Indicating Light. Fuses shall be small-dimensional cylindrical fuses of the dual element time-delay type. The fuses shall be rated for 600 V AC and shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated voltage. The power indicating light shall be LED type with a green colored lens and shall be energized when electric utility power is present.
- g. Ground and Neutral Bus Bars. A single copper ground and neutral bus bar, mounted on the equipment panel shall be provided. Ground and neutral conductors shall be separated on the bus bar. Compression lugs, plus 2 spare lugs, shall be sized to accommodate the cables with the heads of the connector screws painted green for ground connections and white for neutral connections.
- h. Utility Services Connection. The Contractor shall notify the Utility Company marketing representative a minimum of 30 working days prior to the anticipated date of hook-up. This 30 day advance notification will begin only after the Utility Company marketing representative has received service charge payments from the Contractor. Prior to contacting the Utility Company marketing representative for service connection, the service installation controller cabinet and cable must be installed for inspection by the Utility Company.
- i. Ground Rod. Ground rods shall be copper-clad steel, a minimum of 10 feet (3.0m) in length, and 3/4 inch (20mm) in diameter. Ground rod resistance measurements to ground shall be 25 ohms or less. If necessary additional rods shall be installed to meet resistance requirements at no additional cost to the contract.

#### Installation.

- a. General. The Contractor shall confirm the orientation of the traffic service installation and its door side with the engineer, prior to installation. All conduit entrances into the service installation shall be sealed with a pliable waterproof material.
- b. Pole Mounted. Brackets designed for pole mounting shall be used. All mounting hardware shall be stainless steel. Mounting height shall be as noted on the plans or as directed by the Engineer.

- c. Ground Mounted. The service installation shall be mounted plumb and level on the foundation and fastened to the anchor bolts with hot-dipped galvanized or stainless steel nuts and washers. The space between the bottom of the enclosure and the top of the foundation shall be caulked at the base with silicone.

Basis of Payment.

The service installation shall be paid for at the contract unit price each for SERVICE INSTALLATION of the type specified which shall be payment in full for furnishing and installing the service installation complete. The CONCRETE FOUNDATION, TYPE A, which includes the ground rod, shall be paid for separately. SERVICE INSTALLATION, POLE MOUNTED shall include the 3/4 inch (20mm) grounding conduit, ground rod, and pole mount assembly. Any charges by the utility companies shall be approved by the engineer and paid for as an addition to the contract according to Article 109.05 of the Standard Specifications.

**GROUNDING OF TRAFFIC SIGNAL SYSTEMS**

Effective: May 22, 2002

Revised: July 1, 2015

806.01TS

Revise Section 806 of the Standard Specifications to read:

General.

All traffic signal systems, equipment and appurtenances shall be properly grounded in strict conformance with the NEC. This work shall be in accordance with IDOT's District One Traffic Signal Design Details.

The grounding electrode system shall include a ground rod installed with each traffic signal controller concrete foundation and all mast arm and post concrete foundations. An additional ground rod will be required at locations where measured resistance exceeds 25 ohms. Ground rods are included in the applicable concrete foundation or service installation pay item and will not be paid for separately.

Testing shall be according to Article 801.13 (a) (4) and (5).

- (a) The grounded conductor (neutral conductor) shall be white color coded. This conductor shall be bonded to the equipment grounding conductor only at the Electric Service Installation. All power cables shall include one neutral conductor of the same size.
- (b) The equipment grounding conductor shall be green color coded. The following is in addition to Article 801.04 of the Standard Specifications.
  1. Equipment grounding conductors shall be bonded to the grounded conductor (neutral conductor) only at the Electric Service Installation. The equipment grounding conductor is paid for separately and shall be continuous. The Earth shall not be used as the equipment grounding conductor.
  2. Equipment grounding conductors shall be bonded, using a UL Listed grounding connector, to all traffic signal mast arm poles, traffic signal posts, pedestrian posts, pull boxes, handhole frames and covers, conduits, and other metallic enclosures throughout the traffic signal wiring system, except where noted herein. Bonding shall be made with a splice and pigtail connection, using a sized compression type copper sleeve, sealant tape, and heat-

shrinkable cap. A UL listed electrical joint compound shall be applied to all conductors' terminations, connector threads and contact points. Conduit grounding bushings shall be installed at all conduit terminations including spare or empty conduits.

3. All metallic and non-metallic raceways shall have a continuous equipment grounding conductor, except raceways containing only detector loop lead-in circuits, circuits under 50 volts and/or fiber optic cable will not be required to include an equipment grounding conductor.
  4. Individual conductor splices in handholes shall be soldered and sealed with heat shrink. When necessary to maintain effective equipment grounding, a full cable heat shrink shall be provided over individual conductor heat shrinks.
- (c) The grounding electrode conductor shall be similar to the equipment grounding conductor in color coding (green) and size. The grounding electrode conductor is used to connect the ground rod to the equipment grounding conductor and is bonded to ground rods via exothermic welding, UL listed pressure connectors, and UL listed clamps.

### **COILABLE NON-METALLIC CONDUIT**

Effective: May 22, 2002

Revised: July 1, 2015

810.01TS

#### Description.

This work shall consist of furnishing and installing empty coilable non-metallic conduit (CNC).

#### General.

The CNC installation shall be in accordance with Sections 810 and 811 of the Standard Specifications except for the following:

Add the following to Article 810.03 of the Standard Specifications:

CNC meeting the requirements of NEC Article 353 shall be used for detector loop raceways to the handholes.

Add the following to Article 811.03 of the Standard Specifications:

On temporary traffic signal installations with detector loops, CNC meeting the requirements of NEC Article 353 shall be used for detector loop raceways from the saw-cut to 10 feet (3m) up the wood pole, unless otherwise shown on the plans

#### Basis of Payment.

All installations of CNC for loop detection shall be included in the contract and not paid for separately.

## **UNDERGROUND RACEWAYS**

Effective: May 22, 2002

Revised: July 1, 2015

810.02TS

Revise Article 810.04 of the Standard Specifications to read:

“Installation. All underground conduits shall have a minimum depth of 30-inches (700 mm) below the finished grade.”

Add the following to Article 810.04 of the Standard Specifications:

“All metal conduit installed underground shall be Rigid Steel Conduit unless otherwise indicated on the plans.”

Add the following to Article 810.04 of the Standard Specifications:

“All raceways which extend outside of a structure or duct bank but are not terminated in a cabinet, junction box, pull box, handhole, post, pole, or pedestal shall extend a minimum of 300 mm (12”) or the length shown on the plans beyond the structure or duct bank. The end of this extension shall be capped and sealed with a cap designed for the conduit to be capped.

The ends of rigid metal conduit to be capped shall be threaded, the threads protected with full galvanizing, and capped with a threaded galvanized steel cap.

The ends of rigid nonmetallic conduit and coilable nonmetallic conduit shall be capped with a rigid PVC cap of not less than 3 mm (0.125”) thick. The cap shall be sealed to the conduit using a room-temperature-vulcanizing (RTV) sealant compatible with the material of both the cap and the conduit. A washer or similar metal ring shall be glued to the inside center of the cap with epoxy, and the pull cord shall be tied to this ring.”

## **ROD AND CLEAN EXISTING CONDUIT**

Effective: January 1, 2015

Revised: July 1, 2015

810.03TS

### Description.

This work shall consist of inserting a duct rod or electrical fish rod or tape of sufficient length and rigidity into an electrical conduit opening in one electrical handhole, and pushing the said rod through the conduit to emerge at the next or subsequent handhole in the conduit system at the location(s) shown on the plans. The duct rod may be inserted and removed by any standard construction method which causes no damage to the conduit. The size of the conduit may vary, but there shall be no differentiation in cost for the size of the conduit.

The conduit which is to be rodded and cleaned may exist with various amounts of standing water in the handholes to drain the conduit and to afford compatible working conditions for the installation of the duct rods and/or cables. Pumping of handholes shall be included with the work of rodding and cleaning of the conduit.

Any handhole which, in the opinion of the Engineer contains excessive debris, dirt or other materials to the extent that conduit rodding and cleaning is not feasible, shall be cleaned at the Engineer's order and payment approval as a separate pay item.

Prior to removal of the duct rod, a duct cleaning attachment such as a properly sized wire brush or cleaning mandrel shall be attached to the duct rod, which by removal of the duct rod shall be pulled through the conduit to remove sand, grit, or other light obstructions from the duct to provide a clean, clear passage for the installation of cable. Whenever the installation of cables is not performed as an adjunct to or immediately following the cleaning of the duct, a light weight pulling line such as a 1/8" polyethylene line or conduit measuring tape shall be placed and shall remain in the conduit to facilitate future work. When great difficulty of either inserting the duct rod or removal of the cleaning mandrel is encountered, the duct may require further cleaning by use of a compressed air gun, or a low pressure water hose. In the case of a broken conduit, the conduit must be excavated and repaired. The existence and location of breaks in the conduit may be determined by rodding, but the excavation and repair work required will be paid for separately.

This work shall be measured per lineal foot for each conduit cleaned. Measurements shall be made from point to point horizontally. No vertical rises shall count in the measurement.

#### Basis of Payment.

This work shall be paid for at the contract unit price per lineal foot for ROD AND CLEAN EXISTING CONDUIT for the installation of new electric cables in existing conduits. Such price shall include the furnishing of all necessary tools, equipment, and materials required to prepare a conduit for the installation of cable.

## **HANDHOLES**

#### Description.

Add the following to Section 814 of the Standard Specifications:

All conduits shall enter the handhole at a depth of 30 inches (762 mm) except for the conduits for detector loops when the handhole is less than 5 feet (1.52 m) from the detector loop. All conduit ends should be sealed with a waterproof sealant to prevent the entrance of contaminants into the handhole.

Steel cable hooks shall be coated with hot-dipped galvanization in accordance with AASHTO Specification M111. Hooks shall be a minimum of 1/2 inch (13 mm) diameter with two 90 degree bends and extend into the handhole at least 6 inches (152 mm). Hooks shall be placed a minimum of 12 inches (305 mm) below the lid or lower if additional space is required.

Precast round handholes shall not be used unless called out on the plans.

The cover of the handhole frame shall be labeled "Traffic Signals" with legible raised letters.

Revise the third paragraph of Article 814.03 of the Standard Specifications to read:

"Handholes shall be constructed as shown on the plans and shall be cast-in-place, or precast concrete units. Heavy duty handholes shall be either cast-in-place or precast concrete units."

Add the following to Article 814.03 of the Standard Specifications:

“(c) Precast Concrete. Precast concrete handholes shall be fabricated according to Article 1042.17. Where a handhole is contiguous to a sidewalk, preformed joint filler of 1/2 inch (13 mm) thickness shall be placed between the handhole and the sidewalk.”

#### Cast-In-Place Handholes.

All cast-in-place handholes shall be concrete, with inside dimensions of 21-1/2 inches (546 mm) minimum. Frames and lid openings shall match this dimension.

For grounding purposes the handhole frame shall have provisions for a 7/16 inch (11 mm) diameter stainless steel bolt cast into the frame. The covers shall have a stainless steel threaded stint extended from the eye hook assembly for the purpose of attaching the grounding conductor to the handhole cover.

The minimum wall thickness for heavy duty hand holes shall be 12 inches (305mm).

#### Precast Round Handholes.

All precast handholes shall be concrete, with inside dimensions of 30 inches (762mm) diameter. Frames and covers shall have a minimum opening of 26 inches (660mm) and no larger than the inside diameter of the handhole.

For grounding purposes the handhole frame shall have provisions for a 7/16 inch (11 mm) diameter stainless steel bolt cast into the frame. For the purpose of attaching the grounding conductor to the handhole cover, the covers shall either have a 7/16 inch (11 mm) diameter stainless steel bolt cast into the cover or a stainless steel threaded stint extended from an eye hook assembly. A hole may be drilled for the bolt if one cannot be cast into the frame or cover. The head of the bolt shall be flush or lower than the top surface of the cover.

The minimum wall thickness for precast heavy duty hand holes shall be 6 inches (152 mm).

Precast round handholes shall be only produced by an approved precast vendor.

#### Materials.

Add the following to Section 1042 of the Standard Specifications:

“1042.17 Precast Concrete Handholes. Precast concrete handholes shall be according to Articles 1042.03(a)(c)(d)(e).”

#### **FIBER OPTIC TRACER CABLE**

Effective: May 22, 2002

Revised: July 1, 2015

817.02TS

The cable shall meet the requirements of Section 817 of the Standard Specifications, except for the following:

Add the following to Article 817.03 of the Standard Specifications:

In order to trace the fiber optic cable after installation, the tracer cable shall be installed in the same conduit as the fiber optic cable in locations shown on the plans. The tracer cable shall be continuous, extended into the controller cabinet and terminated on a barrier type terminal strip

mounted on the side wall of the controller cabinet. The barrier type terminal strip and tracer cable shall be clearly marked and identified. All tracer cable splices shall be kept to a minimum and shall incorporate maximum lengths of cable supplied by the manufacturer. The tracer cable will be allowed to be spliced at handholes only. The tracer cable splice shall use a Western Union Splice soldered with resin core flux and shall be soldered using a soldering iron. Blow torches or other devices which oxidize copper cable shall not be allowed for soldering operations. All exposed surfaces of the solder shall be smooth. The splice shall be covered with a black shrink tube meeting UL 224 guidelines, Type V and rated 600V, minimum length 4 inches (100 mm) and with a minimum 1 inch (25 mm) coverage over the XLP insulation, underwater grade.

Add the following to Article 817.05 of the Standard Specifications:

Basis of Payment.

The tracer cable shall be paid for separately as ELECTRIC CABLE IN CONDUIT, TRACER, NO. 14 1C per foot (meter), which price shall include all associated labor and material for installation.

**TRAFFIC SIGNAL PAINTING**

Effective: May 22, 2002

Revised: July 1, 2015

851.01TS

Description.

This work shall include surface preparation, powder coated finish application and packaging of new galvanized steel traffic signal mast arm poles and posts assemblies. All work associated with applying the painted finish shall be performed at the vendor's facility for the pole assembly or post or at a painting facility approved by the Engineer. Traffic signal mast arm shrouds and post bases shall also be painted the same color as the pole assemblies and posts.

Surface Preparation.

All weld flux and other contaminates shall be mechanically removed. The traffic mast arms and post assemblies shall be degreased, cleaned, and air dried to assure all moisture is removed.

Painted Finish.

All galvanized exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a dry film thickness of 2.0 mils. Prior to application, the surface shall be mechanically etched by brush blasting (Ref. SSPC-SP7) and the zinc coated substrate preheated to 450 °F for a minimum one (1) hour. The coating shall be electrostatically applied and cured by elevating the zinc-coated substrate temperature to a minimum of 400 °F.

The finish paint color shall be one of the vendor's standard colors and shall be as selected by the local agency responsible for paint costs. The Contractor shall confirm, in writing, the color selection with the local responsible agency and provide a copy of the approval to the Engineer and a copy of the approval shall be included in the material catalog submittal.

Painting of traffic signal heads, pedestrian signal heads and controller cabinets is not included in this pay item.

Any damage to the finish after leaving the vendor's facility shall be repaired to the satisfaction of the Engineer using a method recommended by the vendor and approved by the Engineer. If while at the vendor's facility the finish is damaged, the finish shall be re-applied at no cost to the contract.

Warranty.

The Contractor shall furnish in writing to the Engineer, the paint vendor's standard warranty and certification that the paint system has been properly applied.

Packaging.

Prior to shipping, the poles and posts shall be wrapped in ultraviolet-inhibiting plastic foam or rubberized foam.

Basis of Payment.

This work shall be paid for at the contract unit price each for PAINT NEW MAST ARM AND POLE, UNDER 40 FEET (12.19 METER), PAINT NEW MAST ARM AND POLE, 40 FEET (12.19 METER) AND OVER, PAINT NEW COMBINATION MAST ARM AND POLE, UNDER 40 FEET (12.19 METER), PAINT NEW COMBINATION MAST ARM AND POLE, 40 FEET (12.19 METER) AND OVER, or PAINT NEW TRAFFIC SIGNAL POST of the length specified, which shall be payment in full for painting and packaging the traffic signal mast arm poles and posts described above including all shrouds, bases and appurtenances.

**FULL-ACTUATED CONTROLLER AND CABINET**

Effective: January 1, 2002  
Revised: November 1, 2020  
857.02TS

Description.

This work shall consist of furnishing and installing a traffic actuated solid state digital controller in the controller cabinet of the type specified, meeting the requirements of Section 857 of the Standard Specifications, as modified herein, including malfunction management unit, load switches and flasher relays, with all necessary connections for proper operation.

If the intersection is part of an existing system and/or when specified in the plans, this work shall consist of furnishing and installing a(n) "Econolite" brand traffic actuated solid state controller.

Materials.

Add the following to Article 857.02 of the Standard Specifications:

For installation as a stand-alone traffic signal, connected to a closed loop system or integrated into an advance traffic management system (ATMS), controllers shall be Econolite Cobalt (Graphics Edition) or Eagle/Siemens M60 unless specified otherwise on the plans or elsewhere on these specifications. Only controllers supplied by one of the District One approved closed loop equipment suppliers will be allowed. Unless specified otherwise on the plans or these specifications, the controller shall be of the most recent model and software version supplied by the equipment supplier at the time of the traffic signal TURN-ON. A removable controller data key shall also be provided. Individual load switches shall be provided for each vehicle, pedestrian, and right turn over lap phase. The controller shall prevent phases from being skipped during program changes and after all preemption events and shall inhibit simultaneous display of circular yellow and yellow arrow indications.

For integration into an ATMS such as Centrac, Tactics, or TransSuite, the controller shall have the latest version of NTCIP software installed. For operation prior to integration into an ATMS, the controller shall maintain existing close loop management communications.



Add the following to Article 1074.03 of the Standard Specifications:

- (a) (6) Cabinets shall be designed for NEMA TS2 Type 1 operation. All cabinets shall be pre-wired for a minimum of eight (8) phases of vehicular, four (4) phases of pedestrian and four (4) phases of overlap operation.
- (b) (1) Revise "conflict monitor" to read "Malfunction Management Unit"
- (b) (5) Cabinets – Provide 1/8" (3.2 mm) thick unpainted aluminum alloy 5052-H32. The surface shall be smooth, free of marks and scratches. All external hardware shall be stainless steel.
- (b) (6) Controller Harness – Provide a TS2 Type 2 "A" wired harness in addition to the TS2 Type 1 harness.
- (b) (7) Surge Protection – Shall be a 120VAC Single phase Modular filter Plug-in type, supplied from an approved vendor.
- (b) (8) BIU – shall be secured by mechanical means.
- (b) (9) Transfer Relays – Solid state or mechanical flash relays are acceptable.
- (b) (10) Switch Guards – All switches shall be guarded.
- (b) (11) Heating – One (1) 200 watt, thermostatically-controlled, electric heater.
- (b) (12) Lighting – One (1) LED Panel shall be placed inside the cabinet top panel and one (1) LED Panel shall be placed on each side of the pull-out drawer/shelf assembly located beneath the controller support shelf. The LED Panels shall be controlled by a door switch. The LED Panels shall be provided from an approved vendor.
- (b) (13) The cabinet shall be equipped with a pull-out drawer/shelf assembly. A 1 ½ inch (38mm) deep drawer shall be provided in the cabinet, mounted directly beneath the controller support shelf. The drawer shall have a hinged top cover and shall be capable of accommodating one (1) complete set of cabinet prints and manuals. This drawer shall support 50 lbs. (23 kg) in weight when fully extended. The drawer shall open and close smoothly. Drawer dimensions shall make maximum use of available depth offered by the controller shelf and be a minimum of 18 inches (610mm) wide.
- (b) (14) Plan & Wiring Diagrams – 12" x 15" (305mm x 406mm) moisture sealed container attached to door.
- (b) (15) Detector Racks – Fully wired and labeled for four (4) channels of emergency vehicle pre-emption and sixteen channels (16) of vehicular operation.
- (b) (16) Field Wiring Labels – All field wiring shall be labeled.
- (b) (17) Field Wiring Termination – Approved channel lugs required.
- (b) (18) Power Panel – Provide a nonconductive shield.
- (b) (19) Circuit Breaker – The circuit breaker shall be sized for the proposed load but shall not be rated less than 30 amps.
- (b) (20) Police Door – Provide wiring and termination for plug in manual phase advance switch.

Basis of Payment.

This work will be paid for at the contract unit price each for FULL-ACTUATED CONTROLLER AND TYPE IV CABINET; FULL-ACTUATED CONTROLLER AND TYPE V CABINET; FULL-ACTUATED CONTROLLER AND TYPE SUPER P CABINET; FULL-ACTUATED CONTROLLER AND TYPE SUPER R CABINET; FULL-ACTUATED CONTROLLER AND TYPE IV CABINET, SPECIAL; FULL-ACTUATED CONTROLLER AND TYPE V CABINET, SPECIAL; FULL-ACTUATED CONTROLLER AND TYPE SUPER P CABINET (SPECIAL); FULL-ACTUATED CONTROLLER AND TYPE SUPER R CABINET (SPECIAL).

**UNINTERRUPTABLE POWER SUPPLY, SPECIAL**

Effective: January 1, 2013

Revised: May 19, 2016

862.01TS

This work shall be in accordance with section 862 of the Standard Specification except as modified herein

Add the following to Article 862.01 of the Standard Specifications:

The UPS shall have the power capacity to provide normal operation of a signalized intersection that utilizes all LED type signal head optics, for a minimum of 6 (six) hours.

Add the following to Article 862.02 of the Standard Specifications:

Materials shall be according to Article 1074.04 as modified in UNINTERRUPTABLE POWER SUPPLY, SPECIAL.

Add the following to Article 862.03 of the Standard Specifications:

The UPS shall additionally include, but not be limited to, a battery cabinet, where applicable. For Super-P (Type IV) and Super-R (Type V) cabinets, the battery cabinet is integrated to the traffic signal cabinet, and shall be included in the cost for the traffic signal cabinet of the size and type indicated on the plans.

The UPS shall provide reliable emergency power to the traffic signals in the event of a power failure or interruption.

Revise Article 862.04 of the Standard Specifications to read:

Installation.

When a UPS is installed at an existing traffic signal cabinet, the UPS cabinet shall partially rest on the lip of the existing controller cabinet foundation and be secured to the existing controller cabinet by means of at least four (4) stainless steel bolts. The UPS cabinet shall be completely enclosed with the bottom and back constructed of the same material as the cabinet.

When a UPS is installed at a new signal cabinet and foundation, it shall be mounted as shown on the plans.

At locations where UPS is installed and an Emergency Vehicle Priority System is in use, any existing incandescent confirmation beacons shall be replaced with LED lamps in accordance with the District One Emergency Vehicle Priority System specification at no additional cost to the contract. A concrete apron shall be provided and be in accordance with Articles 424 and 202 of the Standard Specifications. The concrete apron shall also, follow the District 1 Standard Traffic Signal Design Detail, Type D for Ground Mounted Controller Cabinet and UPS Battery Cabinet.

This item shall include any required modifications to an existing traffic signal controller as a result of the addition of the UPS including the addition of alarms.

Materials.

Revise Article 1074.04(a)(1) of the Standard Specifications to read:

The UPS shall be line interactive or double conversion and provide voltage regulation and power conditioning when utilizing utility power. The UPS shall be sized appropriately for the intersection(s) normal traffic signal operating load. The UPS must be able to maintain the intersection's normal operating load plus 20 percent (20%) of the intersection's normal operating load. When installed at a railroad-interconnected intersection the UPS must maintain the railroad pre-emption load, plus 20 percent (20%) of the railroad preemption-operating load. The total connected traffic signal load shall not exceed the published ratings for the UPS.

The UPS shall provide a minimum of 6 (six) hours of normal operation run-time for signalized intersections with LED type signal head optics at 77 °F (25 °C) (minimum 1000 W active output capacity, with 86 percent minimum inverter efficiency).

Revise the first paragraph of Article 1074.04(a)(3) of the Standard Specifications to read:

The UPS shall have a minimum of four (4) sets of normally open (NO) and normally closed (NC) single-pole double-throw (SPDT) relay contact closures, available on a panel mounted terminal block or locking circular connectors, rated at a minimum 120 V/1 A, and labeled so as to identify each contact according to the plans.

Revise Article 1074.04(a)(10) of the Standard Specifications to read:

The UPS shall be compatible with the District's approved traffic controller assemblies utilizing NEMA TS 1 or NEMA TS 2 controllers and cabinet components for full time operation.

Revise Article 1074.04(a)(17) of the Standard Specifications to read:

When the intersection is in battery backup mode, the UPS shall bypass all internal cabinet lights, ventilation fans, cabinet heaters, service receptacles, luminaires, any lighted street name signs, any automated enforcement equipment and any other devices directed by the Engineer.

Revise Article 1074.04(b)(2)b of the Standard Specifications to read:

Batteries, inverter/charger and power transfer relay shall be housed in a separate NEMA Type 3R cabinet. The cabinet shall be Aluminum alloy, 5052-H32, 0.125-inch thick and have a natural mill finish.

Revise Article 1074.04(b)(2)c of the Standard Specifications to read:

No more than three batteries shall be mounted on individual shelves for a cabinet housing six batteries and no more than four batteries per shelf for a cabinet housing eight batteries.

Revise Article 1074.04(b)(2)e of the Standard Specifications to read:

The battery cabinet housing shall have the following nominal outside dimensions: a width of 25 in. (785 mm), a depth of 16 in. (440 mm), and a height of 41 to 48 in. (1.1 to 1.3 m). Clearance between shelves shall be a minimum of 10 in. (250 mm).

End of paragraph 1074.04(b)(2)e

The door shall be equipped with a two position doorstop, one a 90° and one at 120°.

Revise Article 1074.04(b)(2)g of the Standard Specifications to read:

The door shall open to the entire cabinet, have a neoprene gasket, an Aluminum continuous piano hinge with stainless steel pin, and a three point locking system. The cabinet shall be provided with a main door lock which shall operate with a traffic industry conventional No. 2 key. Provisions for padlocking the door shall be provided.

Add the following to Article 1074.04(b)(2) of the Standard Specifications:

j. The battery cabinet shall have provisions for an external generator connection.

Add the following to Article 1074.04(c) of the Standard Specifications:

- (8) The UPS shall include a tip or kill switch installed in the battery cabinet, which shall completely disconnect power from the UPS when the switch is manually activated.
- (9) The UPS shall include standard RS-232 and internal Ethernet interface.
- (10) The UPS shall incorporate a flanged electric generator inlet for charging the batteries and operating the UPS. The generator connector shall be male type, twist-lock, rated as 15A, 125VAC with a NEMA L5-15P configuration and weatherproof lift cover plate. Access to the generator inlet shall be from a secured weatherproof lift cover plate or behind a locked battery cabinet police panel.
- (11) The bypass switch shall include an internal power transfer relay that allows removal of the battery back-up unit, while the traffic signal is connected to utility power, without impacting normal traffic signal operation.

Revise Article 1074.04(d)(3) of the Standard Specifications to read:

All batteries supplied in the UPS shall be either gel cell or AGM type, deep cycle, completely sealed, prismatic lead calcium based, silver alloy, valve regulated lead acid (VRLA) requiring no maintenance. All batteries in a UPS installation shall be the same type; mixing of gel cell and AGM types within a UPS installation is not permitted.

Revise Article 1074.04(d)(4) of the Standard Specifications to read:

Batteries shall be certified by the manufacturer to operate over a temperature range of -13 to 160 °F (-25 to + 71 °C) for gel cell batteries and -40 to 140 °F (-40 to + 60 °C) for AGM type batteries.

Add the following to Article 1074.04(d) of the Standard Specifications:

- (9) The UPS shall consist of an even number of batteries that are capable of maintaining normal operation of the signalized intersection for a minimum of 6 (six) hours. Calculations shall be provided showing the number of batteries of the type supplied that are needed to satisfy this requirement. A minimum of four batteries shall be provided.
- (10) Battery Heater mats shall be provided, when gel cell type batteries are supplied.

Add the following to the Article 1074.04 of the Standard Specifications:

(e) Warranty. The warranty for an uninterruptable power supply (UPS) and batteries (full replacement) shall cover a minimum of 5 years from date the equipment is placed in operation.

(f) Installation. Bypass switch shall completely disconnect the traffic signal cabinet from the utility provider.

(g) The UPS shall be set-up to run the traffic signal continuously, without going to a red flashing condition, when switched to battery power unless otherwise directed by the Engineer. The Contractor shall confirm set-up with the Engineer. The continuous operation mode when switched to battery may require modification to unit connections and these modifications are included in the unit price for this item.

Revise Article 862.05 of the Standard Specifications to read:

Basis of Payment.

This work will be paid for at the contract unit price per each for UNINTERRUPTABLE POWER SUPPLY, SPECIAL or UNINTERRUPTABLE POWER SUPPLY AND CABINET, SPECIAL. Replacement of Emergency Vehicle Priority System confirmation beacons and any required modifications to the traffic signal controller shall be included in the cost of the UNINTERRUPTABLE POWER SUPPLY, SPECIAL or UNINTERRUPTABLE POWER SUPPLY AND CABINET, SPECIAL item. The concrete apron and earth excavation required shall be included in the cost of the UNINTERRUPTABLE POWER SUPPLY AND CABINET, SPECIAL item.

**FIBER OPTIC CABLE**

Effective: May 22, 2002

Revised: July 1, 2015

871.01TS

Add the following to Article 871.01 of the Standard Specifications:

The Fiber Optic cable shall be installed in conduit or as specified on the plans.

Add the following to Article 871.02 of the Standard Specifications:

The control cabinet distribution enclosure shall be 24 Port Fiber Wall Enclosure, unless otherwise indicated on plans. The fiber optic cable shall provide twelve fibers per tube for the amount of fibers called for in the Fiber Optic Cable pay item in the Contract. Fiber Optic cable may be gel filled or have an approved water blocking tape.

Add the following to Article 871.04 of the Standard Specifications:

A minimum of six multimode fibers from each cable shall be terminated with approved mechanical connectors at the distribution enclosure. Fibers not being used shall be labeled "spare." Fibers not attached to the distribution enclosure shall be capped. A minimum of 13.0 feet (4m) of extra cable length shall be provided for controller cabinets. The controller cabinet extra cable length shall be stored as directed by the Engineer.

Add the following to Article 871.06 of the Standard Specifications:

The distribution enclosure and all connectors will be included in the cost of the fiber optic cable.

Testing shall be in accordance with Article 801.13(d). Electronic files of OTDR signature traces shall be provided in the Final project documentation with certification from the Contractor that attenuation of each fiber does not exceed 3.5 dB/km nominal at 850nm for multimode fiber and 0.4 bd/km nominal at 1300nm for single mode fiber.

### **ELECTRIC CABLE**

Effective: May 22, 2002

Revised: July 1, 2015

873.01TS

Delete "or stranded, and No. 12 or" from the last sentence of Article 1076.04 (a) of the Standard Specifications.

Add the following to the Article 1076.04(d) of the Standard Specifications:

Service cable may be single or multiple conductor cable.

### **EMERGENCY VEHICLE PRIORITY SYSTEM LINE SENSOR CABLE, NO. 20 3/C**

Effective: January 1, 2013

Revised: July 1, 2015

873.03TS

This work shall consist of furnishing and installing lead-in cable for light detectors installed at existing and/or proposed traffic signal installations as part of an emergency vehicle priority system. The work includes installation of the lead-in cables in existing and/or new conduit. The electric cable shall be shielded and have (3) stranded conductors, colored blue, orange, and yellow with a stranded tinned copper drain wire. The cable shall meet the requirements of the vendor of the Emergency Vehicle Priority System Equipment.

#### Basis of Payment.

This work will be paid for at the contract unit price per foot for EMERGENCY VEHICLE PRIORITY SYSTEM LINE SENSOR CABLE, NO. 20 3/C, which price shall be payment in full for furnishing, installing and making all electrical connections necessary for proper operations.

### **TRAFFIC SIGNAL POST**

Effective: May 22, 2002

Revised: July 14, 2021

875.01TS

Revise Article 1077.01 (c) of the Standard Specifications to read:

- (c) Anchor Rods. The anchor rods shall be a minimum of 5/8 in. in diameter and 16 in. long and shall be according to Article 1006.09. The anchor rods shall be threaded approximately 6 in. at one end and have a bend at the other end. The first 12 in. at the threaded end shall be galvanized. One each galvanized nut and trapezoidal washer shall be furnished with each anchor rod. The washer shall be properly sized to fully engage and sit flush on all sides of the slot of the base plate.

Revise the first sentence of Article 1077.01 (d) of the Standard Specifications to read:

All posts shall be steel and bases shall be cast iron. All posts and bases shall be hot dipped galvanized according to AASHTO M 111. If the Department approves painting, powder coating by the manufacturer will be required over the galvanization in accordance with 851.01TS TRAFFIC SIGNAL PAINTING Special Provisions.

**MAST ARM ASSEMBLY AND POLE**

Effective: May 22, 2002  
Revised: July 01, 2015  
877.01TS

Revise the second sentence of Article 1077.03 (a)(3) of the Standard Specifications to read:

Traffic signal mast arms shall be one piece construction, unless otherwise approved by the Engineer.

Add the following to Article 1077.03 (a)(3) of the Standard Specifications:

If the Department approves painting, powder coating by the manufacturer will be required over the galvanization in accordance with 851.01TS TRAFFIC SIGNAL PAINTING Special Provisions.

**VIBRATION DAMPENERS FOR STEEL MAST ARM ASSEMBLY AND POLES**

Description: This work shall be conducted in accordance with Section 1077 of the Standard Specifications, and the District 1 Special Provision for “Mast Arm Assembly and Pole” included herein, except that all Steel Combination Mast Arm Assembly and Poles at the intersection of 191st Street and 80th Avenue shall include a factory installed vibration dampener.

Basis of Payment: This work shall be paid be included in the contract unit price bid for the STEEL COMBINATION MAST ARM ASSEMBLY AND POLE 46 FT. and the STEEL COMBINATION MAST ARM ASSEMBLY AND POLE 56 FT. pay items at the intersection of 191st Street and 80th Avenue.

## **CONCRETE FOUNDATIONS**

Effective: May 22, 2002

Revised: November 01, 2018

878.01TS

Add the following to Article 878.03 of the Standard Specifications:

All anchor bolts shall be according to Article 1006.09, with all anchor bolts hot dipped galvanized a minimum of 12 in. at the threaded end.

No foundation is to be poured until the Resident Engineer gives his/her approval as to the depth of the foundation.

Add the following to the first paragraph of Article 878.05 of the Standard Specifications:

The concrete apron in front of the cabinet and UPS shall be included in this pay item.

## **LIGHT EMITTING DIODE (LED) SIGNAL HEAD AND OPTICALLY PROGRAMMED LED SIGNAL HEAD**

Effective: May 22, 2002

Revised: July 1, 2015

880.01TS

### Materials.

Add the following to Section 1078 of the Standard Specifications:

1. LED modules proposed for use and not previously approved by IDOT District One will require independent testing for compliance to current VTCSH-ITE standards for the product and be Intertek ETL Verified. This would include modules from new vendors and new models from IDOT District One approved vendors.
2. The proposed independent testing facility shall be approved by IDOT District One. Independent testing must include a minimum of two (2) randomly selected modules of each type of module (i.e. ball, arrow, pedestrian, etc.) used in the District and include as a minimum Luminous Intensity and Chromaticity tests. However, complete module performance verification testing may be required by the Engineer to assure the accuracy of the vendor's published data and previous test results. An IDOT representative will select sample modules from the local warehouse and mark the modules for testing. Independent test results shall meet current ITE standards and vendor's published data. Any module failures shall require retesting of the module type. All costs associated with the selection of sample modules, testing, reporting, and retesting, if applicable, shall be the responsibility of the LED module vendor and not be a cost to this contract.
3. All signal heads shall provide 12" (300 mm) displays with glossy yellow or black polycarbonate housings. All head housings shall be the same color (yellow or black) at the intersection. For new signalized intersections and existing signalized intersections where all signals heads are being replaced, the proposed head housings shall be black. Where only selected heads are being replaced, the proposed head housing color (yellow or black) shall match existing head housings. Connecting hardware and mounting brackets shall be polycarbonate (black). A corrosion resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints, and shall be visible to the inspector at the



signal turn-on. Post top mounting collars are required on all posts, and shall be constructed of the same material as the brackets.

4. The LED signal modules shall be replaced or repaired if an LED signal module fails to function as intended due to workmanship or material defects within the first 7 years from the date of traffic signal TURN-ON. LED signal modules which exhibit luminous intensities less than the minimum values specified in Table 1 of the ITE Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Circular Signal Supplement (June 27, 2005) [VTSCH], or applicable successor ITE specifications, or show signs of entrance of moisture or contaminants within the first 7 years of the date of traffic signal TURN-ON shall be replaced or repaired. The vendor's written warranty for the LED signal modules shall be dated, signed by a vendor's representative and included in the product submittal to the State.

(a) Physical and Mechanical Requirements

1. Modules can be manufactured under this specification for the following faces:
  - a. 12 inch (300 mm) circular, multi-section
  - b. 12 inch (300 mm) arrow, multi-section
2. The maximum weight of a module shall be 4 lbs. (1.8 kg).
3. Each module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.), and shall be weather proof after installation and connection.
5. The lens of the module shall be tinted with a wavelength-matched color to reduce sun phantom effect and enhance on/off contrast. The tinting shall be uniform across the lens face. Polymeric lens shall provide a surface coating or chemical surface treatment applied to provide abrasion resistance. The lens of the module shall be integral to the unit, convex with a smooth outer surface and made of plastic. The lens shall have a textured surface to reduce glare.
6. The use of tinting or other materials to enhance ON/OFF contrasts shall not affect chromaticity and shall be uniform across the face of the lens.
7. Each module shall have a symbol of the type of module (i.e. circle, arrow, etc.) in the color of the module. The symbol shall be 1 inch (25.4 mm) in diameter. Additionally, the color shall be written out in 1/2 inch (12.7mm) letters next to the symbol.

(b) Photometric Requirements

4. The LEDs utilized in the modules shall be AlInGaP technology for red and InGaN for green and amber indications, and shall be the ultra bright type rated for 100,000 hours of continuous operation from -40 °C to +74 °C.

(c) Electrical

1. Maximum power consumption for LED modules is per Table 2.

2. Operating voltage of the modules shall be 120 VAC. All parameters shall be measured at this voltage.
3. The modules shall be operationally compatible with currently used controller assemblies (solid state load switches, flashers, and conflict monitors).
4. When a current of 20 mA AC (or less) is applied to the unit, the voltage read across the two leads shall be 15 VAC or less.
5. The LED modules shall provide constant light output under power. Modules with dimming capabilities shall have the option disabled or set on a non-dimming operation.
6. LED arrows shall be wired such that a catastrophic loss or the failure of one or more LED will not result in the loss of the entire module.

(d) Retrofit Traffic Signal Module

1. The following specification requirements apply to the Retrofit module only. All general specifications apply unless specifically superseded in this section.
2. Retrofit modules can be manufactured under this specification for the following faces:
  - a. 12 inch (300 mm) circular, multi-section
  - b. 12 inch (300 mm) arrow, multi-section
3. Each Retrofit module shall be designed to be installed in the doorframe of a standard traffic signal housing. The Retrofit module shall be sealed in the doorframe with a one-piece EPDM (ethylene propylene rubber) gasket.
4. The maximum weight of a Retrofit module shall be 4 lbs. (1.8 kg).
5. Each Retrofit module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.), and shall be weather proof after installation and connection.
6. Electrical conductors for modules, including Retrofit modules, shall be 39.4 inches (1m) in length, with quick disconnect terminals attached.
7. The lens of the Retrofit module shall be integral to the unit, shall be convex with a smooth outer surface and made of plastic or of glass.

(e) The following specification requirements apply to the 12 inch (300 mm) arrow module only. All general specifications apply unless specifically superseded in this section.

1. The arrow module shall meet specifications stated in Section 9.01 of the Equipment and Material Standards of the Institute of Transportation Engineers (November 1998) [ITE Standards], Chapter 2 (Vehicle Traffic Control Signal Heads) or applicable successor ITE specifications for arrow indications.
2. The LEDs arrow indication shall be a solid display with a minimum of three (3) outlining rows of LEDs and at least one (1) fill row of LEDs.

(f) The following specification requirement applies to the 12 inch (300 mm) programmed visibility (PV) module only. All general specifications apply unless specifically superseded in this section.

1. The LED module shall be a module designed and constructed to be installed in a programmed visibility (PV) signal housing without modification to the housing.

Basis of Payment.

Add the following to the first paragraph of Article 880.04 of the Standard Specifications:

The price shall include furnishing the equipment described above, all mounting hardware and installing them in satisfactory operating condition.

Revise the second paragraph of Article 880.04 of the Standard Specifications to read:

If the work consists of retrofitting an existing polycarbonate traffic signal head with light emitting diodes (LEDs), it will be paid for as a SIGNAL HEAD, LED, RETROFIT, of the type specified, and of the particular kind of material, when specified. Price shall be payment in full for removal of the existing module, furnishing the equipment described above including LED modules, all mounting hardware, and installing them in satisfactory operating condition. The type specified will indicate the number of signal faces, the number of signal sections in each signal face and the method of mounting.

**LIGHT EMITTING DIODE (LED) PEDESTRIAN SIGNAL HEAD**

Effective: May 22, 2002

Revised: July 1, 2015

881.01TS

Add the following to the third paragraph of Article 881.03 of the Standard Specifications:

No mixing of different types of pedestrian traffic signals or displays will be permitted.

Add the following to Article 881.03 of the Standard Specifications:

(a) Pedestrian Countdown Signal Heads.

- (1) Pedestrian Countdown Signal Heads shall not be installed at signalized intersections where traffic signals and railroad warning devices are interconnected.
- (2) Pedestrian Countdown Signal Heads shall be 16 inch (406mm) x 18 inch (457mm), for single units with glossy yellow or black polycarbonate housings. All pedestrian head housings shall be the same color (yellow or black) at the intersection. For new signalized intersections and existing signalized intersections where all pedestrian heads are being replaced, the proposed head housings shall be black. Where only selected heads are being replaced, the proposed head housing color (yellow or black) shall match existing head housings. Connecting hardware and mounting brackets shall be polycarbonate (black). A corrosion resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints, and shall be visible to the inspector at the signal turn-on.
- (3) Each pedestrian signal LED module shall be fully MUTCD compliant and shall consist of double overlay message combining full LED symbols of an Upraised Hand and a Walking

Person. "Egg Crate" type sun shields are not permitted. Numerals shall measure 9 inches (229mm) in height and easily identified from a distance of 120 feet (36.6m).

Materials.

Add the following to Article 1078.02 of the Standard Specifications:

General.

1. The module shall operate in one mode: Clearance Cycle Countdown Mode Only. The countdown module shall display actual controller programmed clearance cycle and shall start counting when the flashing clearance signal turns on and shall countdown to "0" and turn off when the steady Upraised Hand (symbolizing Don't Walk) signal turns on. Module shall not have user accessible switches or controls for modification of cycle.
2. At power on, the module shall enter a single automatic learning cycle. During the automatic learning cycle, the countdown display shall remain dark.
3. The module shall re-program itself if it detects any increase or decrease of Pedestrian Timing. The counting unit will go blank once a change is detected and then take one complete pedestrian cycle (with no counter during this cycle) to adjust its buffer timer.
4. If the controller preempts during the Walking Person (symbolizing Walk), the countdown will follow the controller's directions and will adjust from Walking Person to flashing Upraised Hand. It will start to count down during the flashing Upraised Hand.
5. If the controller preempts during the flashing Upraised Hand, the countdown will continue to count down without interruption.
6. The next cycle, following the preemption event, shall use the correct, initially programmed values.
7. If the controller output displays Upraised Hand steady condition and the unit has not arrived to zero or if both the Upraised Hand and Walking Person are dark for some reason, the unit suspends any timing and the digits will go dark.
8. The digits will go dark for one pedestrian cycle after loss of power of more than 1.5 seconds.
9. The countdown numerals shall be two (2) "7 segment" digits forming the time display utilizing two rows of LEDs.
10. The LED module shall meet the requirements of the Institute of Transportation Engineers (ITE) LED purchase specification, "Pedestrian Traffic Control Signal Indications - Part 2: LED Pedestrian Traffic Signal Modules," or applicable successor ITE specifications, except as modified herein.
11. The LED modules shall provide constant light output under power. Modules with dimming capabilities shall have the option disabled or set on a non-dimming operation.
12. In the event of a power outage, light output from the LED modules shall cease instantaneously.

13. The LEDs utilized in the modules shall be AllnGaP technology for Portland Orange (Countdown Numerals and Upraised Hand) and GaN technology for Lunar White (Walking Person) indications.

14. The individual LEDs shall be wired such that a catastrophic loss or the failure of one or more LED will not result in the loss of the entire module.

Basis of Payment.

Add the following to the first paragraph of Article 881.04 of the Standard Specifications:

The price shall include furnishing the equipment described above, all mounting hardware and installing them in satisfactory operating condition.

Add the following to Article 881.04 of the Standard Specifications:

If the work consists of retrofitting an existing polycarbonate pedestrian signal head and pedestrian countdown signal head with light emitting diodes (LEDs), it will be paid for as a PEDESTRIAN SIGNAL HEAD, LED, RETROFIT, of the type specified, and of the particular kind of material, when specified. Price shall be payment in full for furnishing the equipment described above including LED modules, all mounting hardware, and installing them in satisfactory operating condition.

## **DETECTOR LOOP**

Effective: May 22, 2002

Revised: July 1, 2018

886.01TS

### Procedure.

A minimum of seven (7) working days prior to the Contractor cutting loops, the Contractor shall mark the proposed loop locations and contact the Area Traffic Signal Maintenance and Operations Engineer (847) 705-4424 to inspect and approve the layout. When preformed detector loops are installed, the Contractor shall have them inspected and approved prior to the pouring of the Portland cement concrete surface, using the same notification process as above.

### Installation.

Revise Article 886.04 of the Standard Specifications to read:

Loop detectors shall be installed according to the requirements of the "District One Standard Traffic Signal Design Details." Saw-cuts (homeruns on preformed detector loops) from the loop to the edge of pavement shall be made perpendicular to the edge of pavement when possible in order to minimize the length of the saw-cut (homerun on preformed detector loops) unless directed otherwise by the Engineer or as shown on the plan.

The detector loop cable insulation shall be labeled with the cable specifications.

Each loop detector lead-in wire shall be labeled in the handhole using a water proof tag, from an approved vendor, secured to each wire with nylon ties.

Resistance to ground shall be a minimum of 100 mega-ohms under any conditions of weather or moisture. Inductance shall be more than 50 and less than 700 microhenries. Quality readings shall be more than 5.

- (a) Type I. All loops installed in new asphalt pavement shall be installed in the binder course and not in the surface course. The edge of pavement, curb and handhole shall be cut with a 1/4 inch (6.3 mm) deep x 4 inches (100 mm) saw cut to mark location of each loop cable.
- (b) Loop sealant shall be two-component thixotropic chemically cured polyurethane from an approved vendor. The sealant shall be installed 1/8 inch (3 mm) below the pavement surface. If installed above the surface the excess shall be removed immediately.
- (c) Preformed. This work shall consist of furnishing and installing a rubberized or cross linked polyethylene heat resistant preformed traffic signal loop in accordance with the Standard Specifications, except for the following:
  - (d) Preformed detector loops shall be installed in the sub-base under the Portland cement concrete pavement. Loop lead-ins shall be extended to a temporary protective enclosure near the proposed handhole location. The protective enclosure shall provide sufficient protection from other construction activities and may be buried for additional protection.
  - (e) Handholes shall be placed next to the shoulder or back of curb when preformed detector loops enter the handhole. CNC, included in this pay item, shall be used to protect the preformed lead-ins from back of curb to the handhole.
  - (f) Preformed detector loops shall be factory assembled with ends capped and sealed against moisture and other contaminants. The loop configurations and homerun lengths shall be

assembled for the specific application. The loop and homerun shall be constructed using 5/8 inch (16 mm) outside diameter (minimum), 3/8 inch (9.5 mm) inside diameter (minimum) Class A oil resistant synthetic cord reinforced hydraulic hose with 250 psi (1,720 kPa) internal pressure rating or a similarly sized XLPE cable jacket. Hose for the loop and homerun assembly shall be one continuous piece. No joints or splices shall be allowed in the hose except where necessary to connect homeruns to the loops. This will provide maximum wire protection and loop system strength. Hose tee connections shall be heavy duty high temperature synthetic rubber. The tee shall be of proper size to attach directly to the hose, minimizing glue joints. The tee shall have the same flexible properties as the hose to insure that the whole assembly can conform to pavement movement and shifting without cracking or breaking. For XLPE jacketed preformed loops, all splice connections shall be soldered, sealed, and tested before being sealed in a high impact glass impregnated plastic splice enclosure. The wire used shall be #16 THWN stranded copper. The number of turns in the loop shall be application specific. Homerun wire pairs shall be twisted a minimum of eight turns per foot. No wire splices will be allowed in the preformed loop assembly. The loop and homeruns shall be filled and sealed with a flexible sealant to insure complete moisture blockage and further protect the wire. The preformed loops shall be constructed to allow a minimum of 6.5 feet of extra cable in the handhole.

Method of Measurement.

Add the following to Article 886.05 of the Standard Specifications:

Preformed detector loops will be measured along the detector loop embedded in the pavement, rather than the actual length of the wire. Detector loop measurements shall include the saw cut and the length of the detector loop wire to the edge of pavement. The detector loop wire, including all necessary connections for proper operations, from the edge of pavement to the handhole, shall be included in the price of the detector loop. CNC, trench and backfill, and drilling of pavement or handholes shall be included in detector loop quantities.

Basis of Payment.

This work shall be paid for at the contract unit price per foot (meter) for DETECTOR LOOP, TYPE I or PREFORMED DETECTOR LOOP as specified in the plans, which price shall be payment in full for furnishing and installing the detector loop and all related connections for proper operation.

**EMERGENCY VEHICLE PRIORITY SYSTEM**

Effective: May 22, 2002

Revised: July 1, 2015

887.01TS

Revise Section 887 of the Standard Specifications to read:

It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle pre-emption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the Agency.

All new installations shall be equipped with Confirmation Beacons as shown on the "District One Standard Traffic Signal Design Details." The Confirmation Beacon shall consist of a 6 watt Par 38 LED flood lamp with a 30 degree light spread, or a 7 watt Par 30 LED flood lamp with a 15 degree or greater spread, maximum 7 watt energy consumption at 120V, and a 2,000 hour warranty for each direction of pre-emption. The lamp shall have an adjustable mount with a

weatherproof enclosure for cable splicing. All hardware shall be cast aluminum or stainless steel. Holes drilled into signal poles, mast arms, or posts shall require rubber grommets. In order to maintain uniformity between communities, the confirmation beacons shall indicate when the control equipment receives the pre-emption signal. The pre-emption movement shall be signaled by a flashing indication at the rate specified by Section 4L.01 of the "Manual on Uniform Traffic Control Devices," and other applicable sections of future editions. The stopped pre-empted movements shall be signaled by a continuous indication.

All light operated systems shall include security and transit preemption software and operate at a uniform rate of 14.035 Hz  $\pm$ 0.002, or as otherwise required by the Engineer, and provide compatible operation with other light systems currently being operated in the District.

This item shall include any required modifications to an existing traffic signal controller as a result of the addition of the EMERGENCY VEHICLE PRIORITY SYSTEM.

Basis of Payment.

The work shall be paid for at the contract unit price each for furnishing and installing LIGHT DETECTOR and LIGHT DETECTOR AMPLIFIER. Furnishing and installing the confirmation beacon shall be included in the cost of the Light Detector. Any required modifications to the traffic signal controller shall be included in the cost of the LIGHT DETECTOR AMPLIFIER. The preemption detector amplifier shall be paid for on a basis of (1) one each per intersection controller and shall provide operation for all movements required in the pre-emption phase sequence.

**RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, DETECTOR UNIT**

Effective: January 1, 2002

Revised: July 1, 2015

887.02TS

This item shall consist of relocating the existing emergency vehicle priority system, detector unit (single channel or dual channel) from its existing location to a new traffic signal post or mast arm assembly and pole, and connecting it to an emergency vehicle priority system, phasing unit. If the existing Emergency Vehicle Priority System, Detector Unit Assembly includes a Confirmation Beacon, the Confirmation Beacon shall also be relocated and connected to the Emergency Vehicle Priority System, Detector Unit and shall be included at no cost in this item.

The emergency vehicle system is not to be inoperative for more than 8 hours and the Contractor must notify the Municipality or Fire Protection District 72 hours prior to the disconnection of the equipment.

Basis of Payment.

This item will be paid for at the contract unit price each for RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, DETECTOR UNIT.



### **RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, PHASING UNIT**

Effective: January 1, 2002

Revised: July 1, 2015

887.03TS

This item shall consist of relocating the existing emergency vehicle priority system phasing unit from an existing traffic signal controller cabinet to a new traffic signal controller cabinet, as indicated in the plans or as directed by the Engineer.

The work shall include disconnecting the emergency vehicle priority system phasing unit(s) and reconnecting it into the new traffic signal controller cabinet.

The emergency vehicle system is not to be inoperative for more than 8 hours and the Contractor must notify the Municipality or Fire Protection District 72 hours prior to the disconnection of the equipment. The Contractor must demonstrate to the satisfaction of the Engineer that the emergency vehicle system operates properly.

#### Basis of Payment.

This item will be paid for on a basis of one (1) each per intersection for RELOCATE EXISTING EMERGENCY VEHICLE PRIORITY SYSTEM, PHASING UNIT.

### **PEDESTRIAN PUSH-BUTTON**

Effective: May 22, 2002

Revised: July 1, 2015

888.01TS

#### Description.

Revise Article 888.01 of the Standard Specifications to read:

This work shall consist of furnishing and installing a latching (single call) or non-latching (dual call) pedestrian push-button and a regulatory pedestrian instruction sign according to MUTCD, sign series R10-3e 9" x 15" sign with arrow(s) for a count-down pedestrian signal. The pedestrian station sign size without count-down pedestrian signals shall accommodate a MUTCD sign series R10-3b or R10-3d 9" x 12" sign with arrow(s).

#### Installation.

Add the following to Article 888.03 of the Standard Specifications:

A mounting bracket and/or extension shall be used to assure proper orientation when two pedestrian push buttons are required for one post. The price of the bracket and/or extension shall be included in the cost of the pedestrian push button. The contractor is not allowed to install a push-button assembly with the sign below the push-button in order to meet mounting requirements.

#### Materials.

Revise Article 1074.02(a) of the Standard Specifications to read:

The pedestrian push-button housing shall be constructed of aluminum alloy according to ASTM B 308 6061-T6 and powder coated yellow, unless otherwise noted on the plans. The housing shall be furnished with suitable mounting hardware.

Revise Article 1074.02(e) of the Standard Specifications to read:

Stations shall be designed to be mounted to a post, mast arm pole or wood pole. The station shall be aluminum and shall accept a 3 inch (75mm) round push-button assembly and a regulatory pedestrian instruction sign according to MUTCD, sign series R10-3e 9" x 15" sign with arrow(s) for a count-down pedestrian signal. The pedestrian station size without count-down pedestrian signals shall accommodate a MUTCD sign series R10-3b or R10-3d 9" x 12" sign with arrow(s).

Add the following to Article 1074.02 of the Standard Specifications:

- (f) Location. Pedestrian push-buttons and stations shall be mounted to a post, mast arm pole or wood pole as shown on the plans and shall be fully ADA accessible from a paved or concrete surface. See the District's Detail sheets for orientation and mounting details.

Basis of Payment.

Revise Article 888.04 of the Standard Specifications to read:

This work will be paid for at the contract unit price per each for PEDESTRIAN PUSH-BUTTON or PEDESTRIAN PUSH-BUTTON, NON-LATCHING.

**TEMPORARY TRAFFIC SIGNAL INSTALLATION**

Effective: May 22, 2002

Revised: January 1, 2017

890.01TS

Revise Section 890 of the Standard Specifications to read:

Description.

This work shall consist of furnishing, installing, maintaining, and removing a temporary traffic signal installation as shown on the plans, including but not limited to temporary signal heads, emergency vehicle priority systems, interconnect, vehicle detectors, uninterruptable power supply, and signing. Temporary traffic signal controllers and cabinets interconnected to railroad traffic control devices shall be new. When temporary traffic signals will be operating within a county or local agency Traffic Management System, the equipment must be NTCIP compliant and compatible with the current operating requirements of the Traffic Management System.

General.

Only an approved controller equipment supplier will be allowed to assemble temporary traffic signal and railroad traffic signal cabinet. Traffic signal inspection and TURN-ON shall be according to 800.01TS TRAFFIC SIGNAL GENERAL REQUIREMENTS special provision.

Construction Requirements.

(a) Controllers.

1. Only controllers supplied by one of the District approved closed loop equipment supplier will be approved for use at temporary signal locations. All controllers used for temporary traffic signals shall be fully actuated NEMA microprocessor based with RS232 data entry ports compatible with existing monitoring software approved by IDOT District 1, installed in NEMA TS2 cabinets with 8 phase back panels, capable of supplying 255 seconds of cycle length and individual phase length settings up to 99 seconds. On projects with one lane open and two way traffic flow, such as bridge deck repairs, the temporary signal controller shall be capable

of providing an adjustable all red clearance setting of up to 30 seconds in length. All controllers used for temporary traffic signals shall meet or exceed the requirements of Section 857 of the Standard Specifications with regards to internal time base coordination and preemption. All railroad interconnected temporary controllers and cabinets shall be new and shall satisfy the requirements of Article 857.02 of the Standard Specifications and as modified herein.

2. Only control equipment, including controller cabinet and peripheral equipment, supplied by one of the District approved closed loop equipment suppliers will be approved for use at temporary traffic signal locations. All control equipment for the temporary traffic signal(s) shall be furnished by the Contractor unless otherwise stated in the plans. On projects with multiple temporary traffic signal installations, all controllers shall be the same manufacturer brand and model number with the latest version software installed at the time of the signal TURN-ON.
- (b) Cabinets. All temporary traffic signal cabinets shall have a closed bottom made of aluminum alloy. The bottom shall be sealed along the entire perimeter of the cabinet base to ensure a water, dust and insect-proof seal. The bottom shall provide a minimum of two (2) 4 inch (100 mm) diameter holes to run the electric cables through. The 4 inch (100 mm) diameter holes shall have a bushing installed to protect the electric cables and shall be sealed after the electric cables are installed.
- (c) Grounding. Grounding shall be provided for the temporary traffic signal cabinet meeting or exceeding the applicable portions of the National Electrical Code, Section 806 of the Standard Specifications and shall meet the requirements of the 806.01TS GROUNDING OF TRAFFIC SIGNAL SYSTEMS special provision.
- (d) Traffic Signal Heads. All traffic signal sections shall be 12 inches (300 mm). Pedestrian signal sections shall be 16 inch (406mm) x 18 inch (457mm). Traffic signal sections shall be LED with expandable view, unless otherwise approved by the Engineer. Pedestrian signal heads shall be Light Emitting Diode (LED) Pedestrian Countdown Signal Heads except when a temporary traffic signal is installed at an intersection interconnected with a railroad grade crossing. When a temporary traffic signal is installed at an intersection interconnected with a railroad grade crossing, Light Emitting Diode (LED) Pedestrian Signal Heads shall be furnished. The temporary traffic signal heads shall be placed as indicated on the temporary traffic signal plan or as directed by the Engineer. If no traffic staging is in place or will not be staged on the day of the turn on, the temporary traffic signal shall have the signal head displays, signal head placements and controller phasing match the existing traffic signal or shall be as directed by the engineer. The Contractor shall furnish enough extra cable length to relocate heads to any position on the span wire or at locations illustrated on the plans for construction staging. The temporary traffic signal shall remain in operation during all signal head relocations. Each temporary traffic signal head shall have its own cable from the controller cabinet to the signal head.
- (e) Interconnect.
1. Temporary traffic signal interconnect shall be provided using fiber optic cable or wireless interconnect technology as specified in the plans. The Contractor may request, in writing, to substitute the fiber optic temporary interconnect indicated in the contract documents with a wireless interconnect. The Contractor must provide assurances that the radio device will operate properly at all times and during all

construction staging. If approved for use by the Engineer, the Contractor shall submit marked-up traffic signal plans indicating locations of radios and antennas and installation details. If wireless interconnect is used, and in the opinion of the engineer, it is not viable, or if it fails during testing or operations, the Contractor shall be responsible for installing all necessary poles, fiber optic cable, and other infrastructure for providing temporary fiber optic interconnect at no cost to the contract.

2. The existing system interconnect and phone lines are to be maintained as part of the Temporary Traffic Signal Installation specified for on the plan. The interconnect, including any required fiber splices and terminations, shall be installed into the temporary controller cabinet as per the notes or details on the plans. All labor and equipment required to install and maintain the existing interconnect as part of the Temporary Traffic Signal Installation shall be included in the cost of TEMPORARY TRAFFIC SIGNAL INSTALLATION. When shown in the plans, temporary traffic signal interconnect equipment shall be furnished and installed. The temporary traffic signal interconnect shall maintain interconnect communications throughout the entire signal system for the duration of the project. Any temporary signal within an existing closed loop traffic signal system shall be interconnected to that system using similar brand control equipment at no additional cost to the contract.
3. Temporary wireless interconnect. The radio interconnect system shall be compatible with Eagle or Econolite controller closed loop systems. This work shall include all temporary wireless interconnect components, at the adjacent existing traffic signal(s) to provide a completely operational closed loop system. This work shall include all materials, labor and testing to provide the completely operational closed loop system as shown on the plans. The radio interconnect system shall include the following components:
  - a. Rack or Shelf Mounted RS-232 Frequency Hopping Spread Spectrum (FHSS) Radio
  - b. Software for Radio Configuration (Configure Frequency and Hopping Patterns)
  - c. Antennas (Omni Directional or Yagi Directional)
  - d. Antenna Cables, LMR400, Low Loss. Max. 100-ft from controller cabinet to antenna
  - e. Brackets, Mounting Hardware, and Accessories Required for Installation
  - f. RS232 Data Cable for Connection from the radio to the local or master controller
  - g. All other components required for a fully functional radio interconnect system

All controller cabinet modifications and other modifications to existing equipment that are required for the installation of the radio interconnect system components shall be included in the cost of TEMPORARY TRAFFIC SIGNAL INSTALLATION.

The radio interconnect system may operate at 900Mhz (902-928) or 2.4 Ghz depending on the results of a site survey. The telemetry shall have an acceptable rate of transmission errors, time outs, etc. comparable to that of a hardware system.

The proposed or existing master controller and telemetry module shall be configured for use with the radio interconnect at a minimum rate of 9600 baud.

The radio interconnect system shall include all other components required for a complete and fully functional telemetry system and shall be installed in accordance to the vendors recommendations.

- (f) Emergency Vehicle Pre-Emption. All emergency vehicle preemption equipment (light detectors, light detector amplifiers, confirmation beacons, etc.) as shown on the temporary traffic signal plans shall be provided by the Contractor. It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle preemption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the Agency. All light operated systems shall operate at a uniform rate of 14.035 hz  $\pm$ 0.002, or as otherwise required by the Engineer, and provide compatible operation with other light systems currently being operated in the District. All labor and material required to install and maintain the Emergency Vehicle Preemption installation shall be included in the item Temporary Traffic Signal Installation.
- (g) Vehicle Detection. All temporary traffic signal installations shall have vehicular detection installed at all approaches of the intersection and as directed by the Engineer. Pedestrian push buttons shall be provided for all pedestrian signal heads/phases as directed by the Engineer. Microwave vehicle sensors or video vehicle detection system shall be approved by IDOT prior to Contractor furnishing and installing. The Contractor shall install, wire, and adjust the alignment of the microwave vehicle sensor or video vehicle detection system in accordance to the manufacturer's recommendations and requirements. The Contractor shall be responsible for adjusting the alignment of the microwave vehicle sensor or video vehicle detection system for all construction staging changes and for maintaining proper alignment throughout the project. An equipment supplier shall be present and assist the contractor in setting up and maintaining the microwave vehicle sensor or video vehicle detection system. An in-cabinet video monitor shall be provided with all video vehicle detection systems and shall be included in the item Temporary Traffic Signal Installation.
- (h) Uninterruptable Power Supply. All temporary traffic signal installations shall have Uninterruptable Power Supply (UPS). The UPS cabinet shall be mounted to the temporary traffic signal cabinet and shall be according to the applicable portions of Section 862 of the Standard Specifications and as modified in 862.01TS UNINTERRUPTABLE POWER SUPPLY, SPECIAL Special Provision.
- (i) Signs. All existing street name and intersection regulatory signs shall be removed from existing poles and relocated to the temporary signal span wire. If new mast arm assembly and pole(s) and posts are specified for the permanent signals, the signs shall be relocated to the new equipment at no extra cost. Any intersection regulatory signs that are required for the temporary traffic signal shall be provided as shown on the plans or as directed by the Engineer. Relocation, removing, bagging and installing the regulatory signs for the various construction stages shall be provided as shown on the plans or as directed by the Engineer. If Illuminated Street Name Signs exist they

shall be taken down and stored by the contractor and reflecting street name signs shall be installed on the temporary traffic signal installation.

- (j) Energy Charges. The electrical utility energy charges for the operation of the temporary traffic signal installation shall be paid for by others if the installation replaces an existing signal. Otherwise charges shall be paid for under 109.05 of the Standard Specifications.
- (k) Maintenance. Maintenance shall meet the requirements of the Standard Specifications and 850.01TS MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION Special Provisions. Maintenance of temporary signals and of the existing signals shall be included in the cost of the TEMPORARY TRAFFIC SIGNAL INSTALLATION pay item. When temporary traffic signals are to be installed at locations where existing signals are presently operating, the Contractor shall be fully responsible for the maintenance of the existing signal installation as soon as he begins any physical work on the Contract or any portion thereof. In addition, a minimum of seven (7) days prior to assuming maintenance of the existing traffic signal installation(s) under this Contract, the Contractor shall request that the Resident Engineer contact the Bureau of Traffic Operations (847) 705-4424 for an inspection of the installation(s).
- (l) Temporary Traffic Signals for Bridge Projects. Temporary Traffic Signals for bridge projects shall follow the State Standards, Standard Specifications, Special Provisions and any plans for Bridge Temporary Traffic Signals included in the plans. The installation shall meet the Standard Specifications and all other requirements in this TEMPORARY TRAFFIC SIGNAL INSTALLATION specification. In addition all electric cable shall be aurally suspended, at a minimum height of 18 feet (5.5m) on temporary wood poles (Class 5 or better) of 45 feet (13.7 m) minimum height. The signal heads shall be span wire mounted or bracket mounted to the wood pole or as directed by the Engineer. The Controller cabinet shall be mounted to the wood pole as shown in the plans, or as directed by the Engineer. Microwave vehicle sensors or video vehicle detection system may be used in place of detector loops as approved by the Engineer.
- (m) Temporary Portable Traffic Signal for Bridge Projects.
  - 1. The controller and cabinet shall be NEMA type designed for NEMA TS2 Type 1 operation. Controller and LED signal displays shall meet the applicable Standard Specifications and all other requirements in this TEMPORARY TRAFFIC SIGNAL INSTALLATION special provision.
  - 2. Work shall be according to Article 701.18(b) of the Standard Specifications except as noted herein.
  - 3. General.
    - a. The temporary portable bridge traffic signals shall be trailer-mounted units. The trailer-mounted units shall be set up securely and level. Each unit shall be self-contained and consist of two signal heads. The left signal head shall be mounted on a mast arm capable of extending over the travel lane. Each unit shall contain a solar cell system to facilitate battery charging. There shall be a minimum of 12 days backup reserve battery supply and the units shall be capable of operating with a 120 V power supply from a generator or electrical service.

- b. All signal heads located over the travel lane shall be mounted at a minimum height of 17 feet (5m) from the bottom of the signal back plate to the top of the road surface. All far right signal heads located outside the travel lane shall be mounted at a minimum height of 8 feet (2.5m) from the bottom of the signal back plate to the top of the adjacent travel lane surface.
- c. The long all red intervals for the traffic signal controller shall be adjustable up to 250 seconds in one-second increments.
- d. As an alternative to detector loops, temporary portable bridge traffic signals may be equipped with microwave sensors or other approved methods of vehicle detection and traffic actuation.
- e. All portable traffic signal units shall be interconnected using hardwire communication cable. Radio communication equipment may be used only with the approval of the Engineer. If radio communication is used, a site analysis shall be completed to ensure that there is no interference present that would affect the traffic signal operation. The radio equipment shall meet all applicable FCC requirements.
- f. The temporary portable bridge traffic signal system shall meet the physical display and operational requirements of conventional traffic signals as specified in Part IV and other applicable portions of the currently adopted version of the Manual on Uniform Traffic Control Devices (MUTCD) and the Illinois MUTCD. The signal system shall be designed to continuously operate over an ambient temperature range between -30 °F (-34 °C) and 120 °F (48 °C). When not being utilized to inform and direct traffic, portable signals shall be treated as non-operating equipment according to Article 701.11.

Basis of Payment.

This work shall be paid for at the contract unit price each for TEMPORARY TRAFFIC SIGNAL INSTALLATION, TEMPORARY BRIDGE TRAFFIC SIGNAL INSTALLATION, or TEMPORARY PORTABLE BRIDGE TRAFFIC SIGNAL INSTALLATION, the price of which shall include all costs for the modifications required for traffic staging, changes in signal phasing as required in the Contract plans, microwave vehicle sensors, video vehicle detection system, any maintenance or adjustment to the microwave vehicle sensors/video vehicle detection system, the temporary wireless interconnect system, temporary fiber optic interconnect system, all material required, the installation and complete removal of the temporary traffic signal, and any changes required by the Engineer. Each intersection will be paid for separately.

## **TEMPORARY TRAFFIC SIGNAL TIMING**

Effective: May 22, 2002

Revised: July 1, 2015

890.02TS

### Description.

This work shall consist of developing and maintaining appropriate traffic signal timings for the specified intersection for the duration of the temporary signalized condition, as well as impact to existing traffic signal timings caused by detours or other temporary conditions.

All timings and adjustments necessary for this work shall be performed by an approved Consultant who has previous experience in optimizing Closed Loop Traffic signal Systems for District One of the Illinois Department of Transportation. The Contractor shall contact the Traffic Signal Engineer at (847) 705-4424 for a listing of approved Consultants.

The following tasks are associated with TEMPORARY TRAFFIC SIGNAL TIMING.

- (a) Consultant shall attend temporary traffic signal inspection (turn-on) and/or detour meeting and conduct on-site implementation of the traffic signal timings.
- (b) Consultant shall be responsible for making fine-tuning adjustments to the timings in the field to alleviate observed adverse operating conditions and to enhance operations.
- (c) Consultant shall provide monthly observation of traffic signal operations in the field.
- (d) Consultant shall provide on-site consultation and adjust timings as necessary for construction stage changes, temporary traffic signal phase changes, and any other conditions affecting timing and phasing, including lane closures, detours, and other construction activities.
- (e) Consultant shall make timing adjustments and prepare comment responses as directed by the Area Traffic Signal Operations Engineer.
- (f) Return original timing plan once construction is complete.

### Basis of Payment.

The work shall be paid for at the contract unit price each for TEMPORARY TRAFFIC SIGNAL TIMING, which price shall be payment in full for performing all work described herein per intersection. When the temporary traffic signal installation is turned on and/or detour implemented, 50 percent of the bid price will be paid. The remaining 50 percent of the bid price will be paid following the removal of the temporary traffic signal installation and/or detour.



## **LED INTERNALLY ILLUMINATED STREET NAME SIGN**

Effective: May 22, 2002

Revised: July 1, 2021

891.02TS

### Description.

This work shall consist of furnishing and installing a LED internally illuminated street name sign.

### Materials.

The illuminated street name sign shall be as follows.

#### (a) Description.

The LEDs shall be white in color. The LED internally illuminated street name sign shall display the designated street name clearly and legibly in the daylight hours without being energized and at night when energized. White translucent Type ZZ reflective sheeting sign faces with the street name applied in transparent green shall be installed on the street sign acrylic panels which shall be affixed to the interior of the sign enclosure. Sheeting material shall be of one continuous piece. Paneling shall not be allowed. Hinged door(s) shall be provided for easy access to perform general cleaning and maintenance operations. Illumination shall occur with LED Light Engine as specified.

#### (b) Environmental Requirements.

The LED lamp shall be rated for use in the ambient operating temperature range of -40 to +50°C (-40 to +122°F) for storage in the ambient temperature range of -40 to +75°C (-40 to +167°F).

#### (c) General Construction.

1. The LED components, power supply, and wiring harness shall be arranged as to allow for maintenance, up to and including the replacement of all three components. The LED Light Engine shall be mounted in the top and/or bottom of the sign housing and no components of the light source shall sit between the sign faces.
2. The assembly and manufacturing processes of the LED Light Engine shall be designed to ensure that all LED and electronic components are adequately supported to withstand mechanical shocks and vibrations in compliance with the specifications of the ANSI C136.31-2001 standards.

#### (d) Mechanical Construction.

1. The sign shall be constructed using a weatherproof, aluminum housing consisting of an extruded aluminum with the maximum sign dimensions of 30" in height, 96" in length, 10.75" in depth (including the drip edge) and shall not weight more than 110 pounds. All housing corners are continuous TIG (Tungsten Inert Gas) welded to provide a weatherproof seal.
2. The sign doors shall be continuous TIG welded along the two corners with the other two screwed together to make one side of the door removable for installation of the sign face. The door is fastened to the housing on the bottom by a full length stainless steel hinge. The sign shall also be fabricated in a way to ensure that no components fall out while a technician is opening or working inside the sign enclosure. The door shall be held secure onto a 1" wide by 5/32" thick neoprene gasket by an appropriate number of quarter-turn fasteners to form a watertight seal between the door and the housing.

3. The sign face shall be constructed of .125" white translucent polycarbonate or acrylic. Sign legend shall be according to D1 Mast Arm Mounted Street Name Sign detail and MUTCD. The sign face legend background shall consist of translucent Type ZZ white reflective sheeting and transparent green film applied to the front of the sign face. The legend shall be framed by a white border. A logo symbol and/or name of the community may be included with approval of the Engineer.
4. All fasteners and hardware shall be corrosion resistant stainless steel. No special tools shall be required for routine maintenance.
5. All wiring shall be secured by insulated wire compression nuts or barrier type terminal blocks.
6. A wire entrance junction box shall be supplied with the sign assembly. The box may be supplied mounted to the exterior or interior of the sign and shall provide a weather tight seal.
7. A photoelectric switch shall be mounted inside control cabinet to control lighting functions for day and night display. Each sign shall be individually fused.
8. Brackets and Mounting: LED internally illuminated street name signs will be factory drilled to accommodate mast arm two-point support assembly mounting brackets unless indicated otherwise in the plans. A 72" stainless steel safety cable shall be included and installed with each mounting bracket.

(e) Electrical.

1. Photocell shall be rated 105-305V, turn on at 1.5 fcs. with a 3-5 second delay. A manufacturer's warranty of six (6) years shall be provided. Power consumption shall be no greater than 1 watt at 120V.
2. The LED Light Engine shall operate from a 60 +/- 3 cycle AC line power over a voltage range of 80 to 135 Vac rms. Fluctuations in line voltage over the range of 80 to 135 Vac shall not affect luminous intensity by more than +/- 10%.
3. Total harmonic distortion induced into the AC power line by the LED Light Engine, operated at a nominal operating voltage and at a temperature of +25°C (+77°F), shall not exceed 20%.
4. The LED Light Engine shall be cycled ON and OFF with a photocell as shown on the detail sheet and shall not exceed 120 Watts. The signs shall be installed such that they are not energized when traffic signals are powered by an alternate energy source such as a generator or uninterruptable power supply (UPS).

(f) Photometric Requirements.

1. The entire surface of the sign panel shall be evenly illuminated. The average maintained luminous intensity measured across the letters, operating under the conditions defined in Environmental Requirements and Wattage Sections shall be of a minimum value of 100 cd/m<sup>2</sup>.
2. The manufacturer shall make available independent laboratory test results to verify compliance to Voltage Range and Luminous Intensity Distribution Sections.

3. LED shall have a color temperature of 5200k nominal, CRI of 80 with a life expectancy of 75,000 hrs.

(g) Quality Assurance.

The LED Light Engine shall be manufactured in accordance with a vendor quality assurance (QA) program. The production QA shall include statistically controlled routine tests to ensure minimum performance levels of the LED Light Engine build to meet this specification. QA process and test result documentations shall be kept on file for a minimum period of seven (7) years. The LED Light Engine that does not satisfy the production QA testing performance requirements shall not be labeled, advertised, or sold as conforming to these specifications. Each LED Light Engine shall be identified by a manufacturer's serial number for warranty purposes. LED Light Engines shall be replaced or repaired if they fail to function as intended due to workmanship or material defects within the first sixty (60) months from the date of acceptance. LED Light Engines that exhibit luminous intensities less than the minimum value specified in Photometric Section within the first thirty-six (36) months from the date of acceptance shall be replaced or repaired.

Installation.

The sign shall be located on a steel traffic signal mast arm no further than 8-feet from the center of the pole to the center of the sign at a height of between 16 to 18-feet above traveled pavement. Mounting hardware shall be from an approved vendor, utilizing stainless steel components.

Basis of Payment.

This work will be paid for at the contract unit price each for LED INTERNALLY ILLUMINATED STREET NAME SIGN, of the length as specified in the contract plans which shall be payment in full for furnishing and installing the LED internally illuminated street name sign, complete with circuitry and mounting hardware including photo cell, circuit breaker, fusing, relay, connections and cabling as shown on the plans for proper operation and installation.

The Illuminated street name sign cable will be paid for at the contract unit price per foot for ELECTRIC CABLE IN CONDUIT, STREET NAME SIGN, NO. 14 3C, TYPE SOOW, which price shall be payment in full for furnishing, installing and making all electrical connections necessary for proper operations.

**REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT**

Effective: May 22, 2002

Revised: July 1, 2015

895.02TS

Add the following to Article 895.05 of the Standard Specifications:

The traffic signal equipment which is to be removed and is to become the property of the Contractor shall be disposed of outside the right-of-way at the Contractor's expense.

All equipment to be returned to the State shall be delivered by the Contractor to the State's Traffic Signal Maintenance Contractor's main facility. The Contractor shall contact the State's Electrical Maintenance Contractor to schedule an appointment to deliver the equipment. No equipment will be accepted without a prior appointment. All equipment shall be delivered within 30 days of removing it from the traffic signal installation. The Contractor shall provide one hard copy and one electronic file of a list of equipment that is to remain the property of the State, including model and serial numbers, where applicable. The Contractor shall also provide a copy of the Contract plan

or special provision showing the quantities and type of equipment. Controllers and peripheral equipment from the same location shall be boxed together (equipment from different locations may not be mixed) and all boxes and controller cabinets shall be clearly marked or labeled with the location from which they were removed. If equipment is not returned according to these requirements, it will be rejected by the State's Electrical Maintenance Contractor. The Contractor shall be responsible for the condition of the traffic signal equipment from the time Contractor takes maintenance of the signal installation until the acceptance of a receipt drawn by the State's Electrical Maintenance Contractor indicating the items have been returned in good condition.

The Contractor shall safely store and arrange for pick up or delivery of all equipment to be returned to agencies other than the State. The Contractor shall package the equipment and provide all necessary documentation as stated above.

Traffic signal equipment which is lost or not returned to the Department for any reason shall be replaced with new equipment meeting the requirements of these Specifications at no cost to the contract.

## **GENERAL ELECTRICAL REQUIREMENTS**

Effective: June 1, 2021

This special provision replaces Articles 801.01 – 801.07, 801.09 – 801-16 of the Standard Specifications.

**Definition.** Codes, standards, and industry specifications cited for electrical work shall be by definition the latest adopted version thereof, unless indicated otherwise.

Materials by definition shall include electrical equipment, fittings, devices, motors, appliances, fixtures, apparatus, all hardware and appurtenances, and the like, used as part of, or in connection with, electrical installation.

**Standards of Installation.** Materials shall be installed according to the manufacturer's recommendations, the NEC, OSHA, the NESC, and AASHTO's Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals.

All like materials shall be from the same manufacturer. Listed and labeled materials shall be used whenever possible. The listing shall be according to UL or an approved equivalent.

**Safety and Protection.** Safety and protection requirements shall be as follows.

**Safety.** Electrical systems shall not be left in an exposed or otherwise hazardous condition. All electrical boxes, cabinets, pole handholes, etc. which contain wiring, either energized or non-energized, shall be closed or shall have covers in place and be locked when possible, during nonworking hours.

**Protection.** Electrical raceway or duct openings shall be capped or otherwise sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

**Equipment Grounding Conductor.** All electrical systems, materials, and appurtenances shall be grounded. Good ground continuity throughout the electrical system shall be assured, even though every detail of the requirements is not specified or shown. Electrical circuits shall have a continuous insulated equipment grounding conductor. When metallic conduit is used, it shall be

bonded to the equipment grounding conductor, but shall not be used as the equipment grounding conductor.

Detector loop lead-in circuits, circuits under 50 volts, and runs of fiber optic cable will not require an equipment grounding conductor.

Where connections are made to painted surfaces, the paint shall be scraped to fully expose metal at the connection point. After the connection is completed, the paint system shall be repaired to the satisfaction of the Engineer.

Bonding of all boxes and other metallic enclosures throughout the wiring system to the equipment grounding conductor shall be made using a splice and pigtail connection. Mechanical connectors shall have a serrated washer at the contact surface.

All connections to structural steel or fencing shall be made with exothermic welds. Care shall be taken not to weaken load carrying members. Where connections are made to epoxy coated reinforcing steel, the epoxy coating shall be sufficiently removed to facilitate a mechanical connection. The epoxy coating shall be repaired to the satisfaction of the Engineer. Where connections are made to insulated conductors, the connection shall be wrapped with at least four layers of electrical tape extended 6 in. (150 mm) onto the conductor insulation.

**Submittals.** At the preconstruction meeting, the Contractor shall submit a written listing of manufacturers for all major electrical and mechanical items. The list of manufacturers shall be binding, except by written request from the Contractor and approval by the Engineer. The request shall include acceptable reasons and documentation for the change.

Within 30 calendar days after contract execution, the Contractor shall submit, for approval, through the Traffic Operations Construction Submittals Application (TOCS) system the manufacturer's product data (for standard products and components) and detailed shop drawings (for fabricated items). Submittals for the materials for each individual pay item shall be complete in every respect. Submittals which include multiple pay items shall have all submittal material for each item or group of items covered by a particular specification, grouped together and the applicable pay item identified. Various submittals shall, when taken together, form a complete coordinated package. A partial submittal will be returned without review unless prior written permission is obtained from the Engineer.

Each PDF document must be a vector format PDF from the originating supplier or program and not scanned images.

The submittal must clearly identify the specific model number or catalog number of the item being proposed.

For further information and requirements regarding the TOCS system, the Contractor should reference the *TOCS Contractors User Guide*.

The submittal shall be properly identified by route, section, county, and contract number.

The Contractor shall have reviewed the submittal material and affixed his/her stamp of approval, with date and signature, for each individual item.

Illegible print, incompleteness, inaccuracy, or lack of coordination will be grounds for rejection.

**Items from multiple disciplines shall not be combined on a single submittal and transmittal. Items for lighting, signals, surveillance and CCTV must be in separate submittals since they may be reviewed by various personnel in various locations.**

The Department may provide a list of pay items broken out by discipline upon request for a particular contract.

The Engineer will review the submittals for conformance with the design concept of the project according to Article 105.04 and the following. The Engineer will stamp the drawings indicating their status as "Approved", "Approved as Noted", "Disapproved", or "Information Only". Since the Engineer's review is for conformance with the design concept only, it shall be the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, or layout drawings by the Engineer's approval thereof. The Contractor shall still be in full compliance with contract and specification requirements.

All submitted items reviewed and marked "Disapproved" or "Approved as Noted" shall be resubmitted by the Contractor in their entirety, unless otherwise indicated within the submittal comments.

Work shall not begin until the Engineer has approved the submittal. Material installed prior to approval by the Engineer, will be subject to removal and replacement at no additional cost to the Department.

**Certifications.** When certifications are specified and are available prior to material manufacture, the certification shall be included in the submittal information. When specified and only available after manufacture, the submittal shall include a statement of intent to furnish certification. All certificates shall be complete with all appropriate test dates and data.

**Authorized Project Delay.** See Article 801.08

#### **Maintenance transfer and Preconstruction Inspection:**

General. Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance transfer and preconstruction inspection shall be made no less than fourteen (14) calendar days prior to the desired inspection date. The maintenance transfer and preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 1 foot (304.8

mm) to either side. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. Note that the contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the contractor's expense. No locates will be made after maintenance is transferred, unless it is at the contractor's expense.

Condition of Existing Systems. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition.”

#### **Maintenance and Responsibility During Construction.**

Lighting Operation and Maintenance Responsibility. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance of the existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein. Maintenance of lighting systems is specified elsewhere and will be paid for separately

The proposed lighting system must be operational prior to opening the roadway to traffic unless temporary lighting exists which is designed and installed to properly illuminate the roadway.

Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance.

**Damage to Electrical Systems.** Should damage occur to any existing electrical systems through the Contractor's operations, the Engineer will designate the repairs as emergency or non-emergency in nature.

Emergency repairs shall be made by the Contractor, or as determined by the Engineer, the Department, or its agent. Non-emergency repairs shall be performed by the Contractor within six working days following discovery or notification. All repairs shall be performed in an expeditious

manner to assure all electrical systems are operational as soon as possible. The repairs shall be performed at no additional cost to the Department.

Lighting. An outage will be considered an emergency when three or more lights on a circuit or three successive lights are not operational. Knocked down materials, which result in a danger to the motoring public, will be considered an emergency repair.

Temporary aerial multi-conductor cable, with grounded messenger cable, will be permitted if it does not interfere with traffic or other operations, and if the Engineer determines it does not require unacceptable modification to existing installations.

**Marking Proposed Locations for Highway Lighting System.** The Contractor shall mark or stake the proposed locations of all poles, cabinets, junction boxes, pull boxes, handholes, cable routes, pavement crossings, and other items pertinent to the work. A proposed location inspection by the Engineer shall be requested prior to any excavation, construction, or installation work after all proposed installation locations are marked. Any work installed without location approval is subject to corrective action at no additional cost to the Department.

**Inspection of electrical work.** Inspection of electrical work shall be according to Article 105.12 and the following.

Before any splice, tap, or electrical connection is covered in handholes, junction boxes, light poles, or other enclosures, the Contractor shall notify and make available such wiring for the Engineer's inspection.

**Testing.** Before final inspection, the electrical work shall be tested. Tests may be made progressively as parts of the work are completed or may be made when the work is complete. Tests shall be made in the presence of the Engineer. Items which fail to test satisfactorily shall be repaired or replaced. Tests shall include checks of control operation, system voltages, cable insulation, and ground resistance and continuity.

The forms for recording test readings will be available from the Engineer in electronic format. The Contractor shall provide the Engineer with a written report of all test data including the following:

- Voltage Tests
- Amperage Tests
- Insulation Resistance Tests
- Continuity tests
- Detector Loop Tests

Lighting systems. The following tests shall be made.

- (1) Voltage Measurements. Voltages in the cabinet from phase to phase and phase to neutral, at no load and at full load, shall be measured and recorded. Voltage readings at the last termination of each circuit shall be measured and recorded.
- (2) Insulation Resistance. Insulation resistance to ground of each circuit at the cabinet shall be measured and recorded with all loads disconnected. Prior to performance of the insulation resistance test, the Contractor shall remove all fuses within all light pole bases on a circuit to segregate the luminaire loads.



On tests of new cable runs, the readings shall exceed 50 megohms for phase and neutral conductors with a connected load over 20A and shall exceed 100 megohms for conductors with a connected load of 20A or less.

On tests of cable runs which include cables which were existing in service prior to this contract, the resistance readings shall be the same or better than the readings recorded at the maintenance transfer at the beginning of the contract. Measurements shall be taken with a megohm meter approved by the Engineer.

- (3) Loads. The current of each circuit, phase main, and neutral shall be measured and recorded. The Engineer may direct reasonable circuit rearrangement. The current readings shall be within ten percent of the connected load based on material ratings.
- (4) Ground Continuity. Resistance of the system ground as taken from the farthest extension of each circuit run from the controller (i.e. check of equipment ground continuity for each circuit) shall be measured and recorded. Readings shall not exceed 2.0 ohms, regardless of the length of the circuit.
- (5) Resistance of Grounding Electrodes. Resistance to ground of all grounding electrodes shall be measured and recorded. Measurements shall be made with a ground tester during dry soil conditions as approved by the Engineer. Resistance to ground shall not exceed 10 ohms.

ITS. The following test shall be made in addition to the lighting system test above.

Detector Loops. Before and after permanently securing the loop in the pavement, the resistance, inductance, resistance to ground, and quality factor for each loop and lead-in circuit shall be tested. The loop and lead-in circuit shall have an inductance between 20 and 2500 microhenries. The resistance to ground shall be a minimum of 50 megohms under any conditions of weather or moisture. The quality factor (Q) shall be 5 or greater.

Fiber Optic Systems. Fiber optic testing shall be performed as required in the fiber optic cable special provision and the fiber optic splice special provision.

All test results shall be furnished to the Engineer seven working days before the date the inspection is scheduled.

**Contract Guarantee.** The Contractor shall provide a written guarantee for all electrical work provided under the contract for a period of six months after the date of acceptance with the following warranties and guarantees.

- (a) The manufacturer's standard written warranty for each piece of electrical material or apparatus furnished under the contract. The warranty for light emitting diode (LED) modules, including the maintained minimum luminance, shall cover a minimum of 120 months from the date of delivery.
- (b) The Contractor's written guarantee that, for a period of six months after the date of final acceptance of the work, all necessary repairs to or replacement of said warranted material or apparatus for reasons not proven to have been caused by negligence on the part of the user or acts of a third party shall be made by the Contractor at no additional cost to the Department.

- (c) The Contractor's written guarantee for satisfactory operation of all electrical systems furnished and constructed under the contract for a period of six months after final acceptance of the work.

The warranty for an uninterruptable power supply (UPS) shall cover a minimum of two years from date the equipment is placed in operation; however, the batteries of the UPS shall be warranted for full replacement for a minimum of five years.

**Record Drawings.** Alterations and additions to the electrical installation made during the execution of the work shall be made on the PDF copy of the as-Let documents using a PDF editor. Hand drawn notations or markups and scanned plans are not acceptable. These drawings shall be updated daily and shall be available for inspection by the Engineer during the work. The record drawings shall include the following:

- Cover Sheet
- The Electrical Maintenance Contract Management System (EMCMS) location designation, i.e. "L" number
- Summary of Quantities, electrical items only
- Legends, Schedules, and Notes
- Plan Sheets
- Pertinent Details
- Single Line Diagrams
- Other useful information useful to locate and maintain the systems.

Any modifications to the details shall be indicated. Final quantities used shall be indicated on the Summary of Quantities. Foundation depths used shall also be listed.

As part of the record drawings, the Contractor shall inventory all materials, new or existing, on the project and record information on inventory sheets provided by the Engineer.

The inventory shall include:

- Location of Equipment, including rack, chassis, slot as applicable.
- Designation of Equipment
- Equipment manufacturer
- Equipment model number
- Equipment Version Number
- Equipment Configuration
  - Addressing, IP or other
  - Settings, hardware or programmed
- Equipment Serial Number

The following electronic inventory forms are available from the Engineer:

- Lighting Controller Inventory
- Lighting Inventory
- Light Tower Inspection Checklist
- ITS Location Inventory

The information shall be entered in the forms; handwritten entries will not be acceptable; except for signatures. Electronic file shall also be included in the documentation.

When the work is complete, and seven days before the request for a final inspection, the set of contract drawings, stamped "**RECORD DRAWINGS**", shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor's supervising Engineer or Electrician. . The record drawings shall be submitted in PDF format through TOCS, on CD-ROM as well as hardcopy's for review and approval.

In addition to the record drawings, PDF copies of the final catalog cuts which have been Approved and Approved as Noted with applicable follow-up shall be submitted along with the record drawings. The PDF files shall clearly indicate either by filename or PDF table of contents the respective pay item number. Specific part or model numbers of items which have been selected shall be clearly visible. Hard copies of the catalog are not required with this submittal.

The Contractor shall provide three sets of electronically produced drawings in a moisture proof pouch to be kept on the inside door of the controller cabinet or other location approved by the Engineer. These drawings shall show the final as-built circuit orientation(s) of the project in the form of a single line diagram with all luminaires numbered and clearly identified for each circuit.

Final documentation shall be submitted as a complete submittal package, i.e. record drawings, test results, inventory, etc. shall be submitted at the same time. Partial piecemeal submittals will be rejected without review.

A total of three hardcopies and two CD-ROMs of the final documentation shall be submitted. The identical material shall also be submitted through the TOCS system utilizing the following final documentation pay item numbers:

<b>Pay Code</b>	<b>Description</b>	<b>Discipline</b>
FDLRD000	Record Drawings - Lighting	Lighting
FDSRD000	Record Drawings - Surveillance	Surveillance
FDTRD000	Record Drawings - Traffic Signal	Traffic Signal
FDIRD000	Record Drawings - ITS	ITS
FDLCC000	Catalog Cuts - Lighting	Lighting
FDSCC000	Catalog Cuts – Surveillance	Surveillance
FDTCC000	Catalog Cuts – Traffic Signal	Traffic Signal
FDICC000	Catalog Cuts - ITS	ITS
FDLWL000	Warranty - Lighting	Lighting
FDSWL000	Warranty - Surveillance	Surveillance
FDTWL000	Warranty - Traffic Signal	Traffic Signal
FDIWL000	Warranty - ITS	ITS
FDLTR000	Test Results - Lighting	Lighting
FDSTR000	Test Results - Surveillance	Surveillance
FDTTR000	Test Results - Traffic Signal	Traffic Signal
FDITR000	Test Results - ITS	ITS
FDLINV00	Inventory - Lighting	Lighting
FDSINV00	Inventory - Surveillance	Surveillance

FDTINV00	Inventory - Traffic Signal	Traffic Signal
FDIINV00	Inventory - ITS	ITS
FDLGPS00	GPS - Lighting	Lighting
FDSGPS00	GPS - Surveillance	Surveillance
FDTGPS00	GPS - Traffic Signal	Traffic Signal
FDIGPS00	GPS - ITS	ITS

Record Drawings shall include Marked up plans, controller info, Service Info, Equipment Settings, Manuals, Wiring Diagrams for each discipline.

Test results shall be all electrical test results, fiber optic OTDR, and Fiber Optic power meter as applicable for each discipline.

GPS Documentation. In addition to the specified record drawings, the Contactor shall record GPS coordinates of the following electrical components being installed, modified or being affected in other ways by this contract:

- All light poles and light towers.
- Handholes and vaults.
- Junction Boxes
- Conduit roadway crossings.
- Controllers.
- Control Buildings.
- Structures with electrical connections, i.e. DMS, lighted signs.
- Electric Service locations.
- CCTV Camera installations.
- Roadway Surveillance installations.
- Fiber Optic Splice Locations.
- Fiber Optic Cables. Coordinates shall be recorded along each fiber optic cable route every 200 feet.
- All fiber optic slack locations shall be identified with quantity of slack cable included. When sequential cable markings are available, those markings shall be documented as cable marking into enclosure and marking out of enclosure.

Datum to be used shall be North American 1983.

Data shall be provided electronically. The electronic format shall be compatible with MS Excel. Latitude and Longitude shall be in decimal degrees with a minimum of 6 decimal places. Each coordinate shall have the following information:

1. District
2. Description of item
3. Designation
4. Use
5. Approximate station
6. Contract Number
7. Date
8. Owner

- 9. Latitude
- 10. Longitude
- 11. Comments

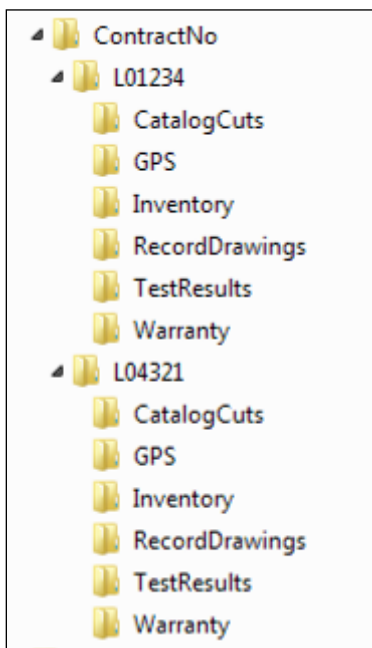
A spreadsheet template will be available from the Engineer for use by the Contractor.

Accuracy. Data collected is to be mapping grade. A handheld mapping grade GPS device shall be used for the data collection. The receiver shall support differential correction and data shall have minimum 5 meter accuracy after post processing.

GPS receivers integrated into cellular communication devices, recreational and automotive GPS devices are not acceptable.

The GPS shall be the product of an established major GPS manufacturer having been in the business for a minimum of 6 years.”

The documents on the CD shall be organized by the Electrical Maintenance Contract Management System (EMCMS) location designation. If multiple EMCMS locations are within the contract, separate folders shall be utilized for each location as follows:



Extraneous information not pertaining to the specific EMCMS location shall not be included in that particular folder and sub-folder.

The inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.

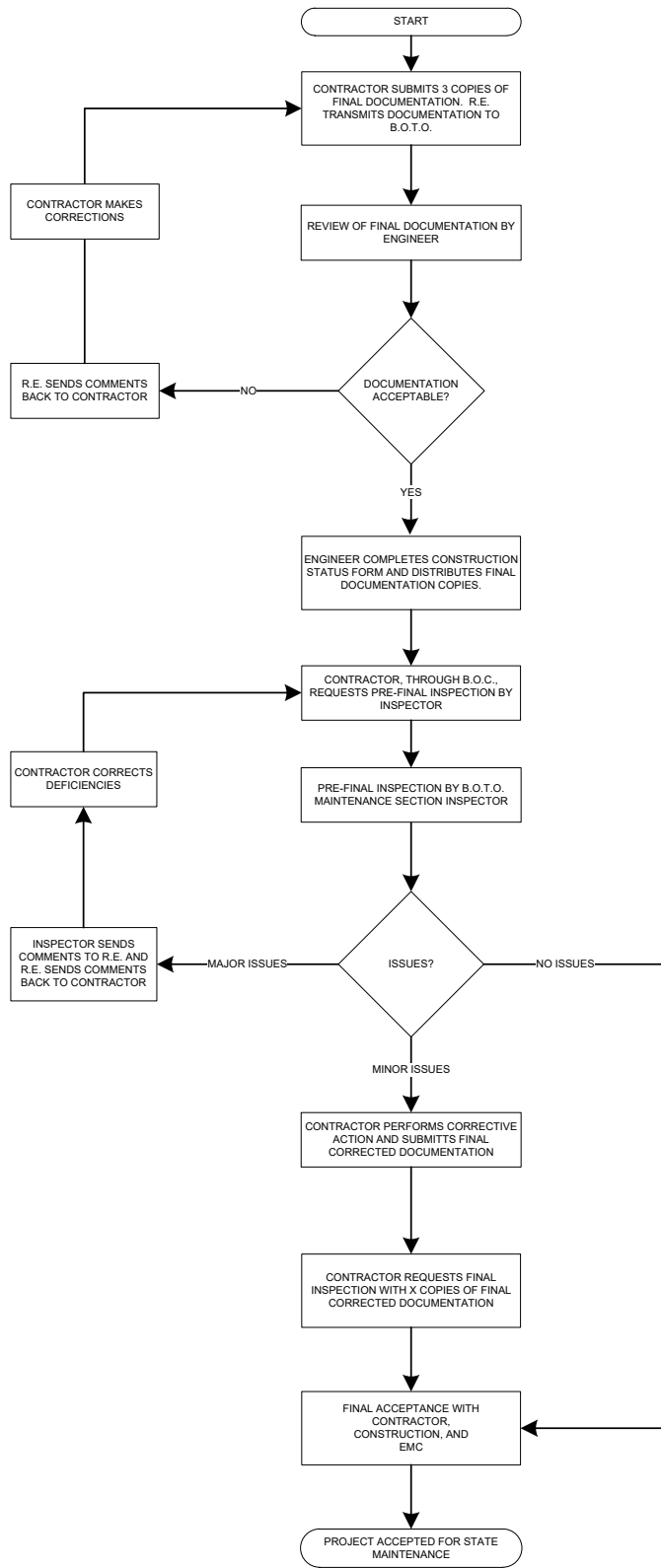
The Final Acceptance Documentation Checklist shall be completed and is contained elsewhere herein.

All CD's shall be labeled as illustrated in the CD Label Template contained herein.

**Acceptance.** Acceptance of electrical work will be given at the time when the Department assumes the responsibility to protect and maintain the work according to Article 107.30 or at the time of final inspection.

When the electrical work is complete, tested, and fully operational, the Contractor shall schedule an inspection for acceptance with the Engineer no less than seven working days prior to the desired inspection date. The Contractor shall furnish the necessary labor and equipment to make the inspection.

A written record of the test readings taken by the Contractor according to Article 801.13 shall be furnished to the Engineer seven working days before the date the inspection is scheduled. Inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.



**Final Acceptance Documentation Checklist**

LOCATION	
Route	Common Name
Limits	Section
Contract #	County
Controller Designation(s)	EMC Database Location Number(s)

ITEM	Contractor (Verify)	Resident Engineer (Verify)
<b>Record Drawings</b> -Three hardcopies (11" x 17") -Scanned to two CD-ROMs	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
<b>Field Inspection Tests</b> -Voltage -Amperage -Cable Insulation Resistance -Continuity -Controller Ground Rod Resistance (Three Hardcopies & scanned to two CD's)	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
<b>GPS Coordinates</b> -Excel file (Check Special Provisions, Excel file scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Job Warranty Letter</b> (Three Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Catalog Cut Submittals</b> -Approved & Approved as Noted (Scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Lighting Inventory Form</b> (Three Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Lighting Controller Inventory Form</b> (Three Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Light Tower Inspection Form</b> (If applicable, Three Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>

Three Hardcopies & scanned to two CD's shall be submitted for all items above. The CD ROM shall be labeled as shown in the example contained herein.

**General Notes:**

Record Drawings – The record drawings should contain contract cover sheet, summary of quantities showing all lighting pay item sheets, proposed lighting plans and lighting detail sheets.



Submit hardcopies shall be 11" x 17" size. Temporary lighting plans and removal lighting plans should not be part of the set.

Field Inspection Tests – Testing should be done for proposed cables. Testing shall be per standard specifications. Forms shall be neatly filled out.

GPS Coordinates – Check special provisions "General Electrical Requirements". Submit electronic "EXCEL" file.

Job Warranty Letter – See standard specifications.

Cutsheet Submittal – See special provisions "General Electrical Requirements". Scan Approved and Approved as Noted cutsheets.

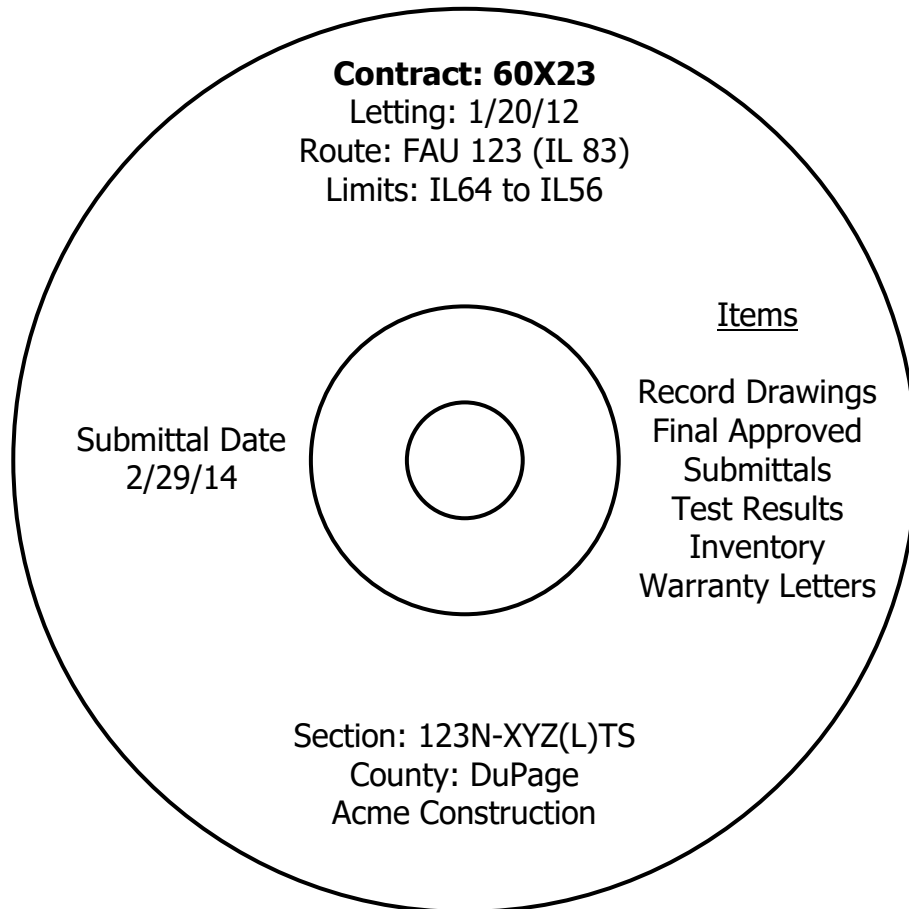
Lighting Inventory Form – Inventory form should include only proposed light poles, proposed light towers, proposed combination (traffic/light pole) lighting and proposed underpass luminaires.

Lighting Controller Inventory Form – Form should be filled out for only proposed lighting controllers.

Light Tower Safety Inspection Form – Form should be filled out for each proposed light tower.

CD LABEL FORMAT TEMPLATE.

**Label must be printed; hand written labels are unacceptable and will be rejected.**



## **ELECTRIC SERVICE INSTALLATION (TINLEY PARK)**

Effective: January 1, 2012

**Description.** This item shall consist of all material and labor required to extend, connect or modify the electric services, as indicated or specified, which is over and above the work performed by the utility. Unless otherwise indicated, the cost for the utility work, if any, will be reimbursed to the Contractor separately under ELECTRIC UTILITY SERVICE CONNECTION. This item may apply to the work at more than one service location and each will be paid separately.

**Materials.** Materials shall be in accordance with the Standard Specifications.

### **CONSTRUCTION REQUIREMENTS**

**General.** The Contractor shall ascertain the work being provided by the electric utility and shall provide all additional material and work not included by other contract pay items required to complete the electric service work in complete compliance with the requirements of the utility.

No additional compensation will be allowed for work required for the electric service, even though not explicitly shown on the Drawings or specified herein

**Method Of Measurement.** Electric Service Installation shall be counted, each.

**Basis Of Payment.** This work will be paid for at the contract unit price each for **ELECTRIC SERVICE INSTALLATION** which shall be payment in full for the work specified herein.

## **ELECTRIC UTILITY SERVICE CONNECTION (COMED) (TINLEY PARK)**

Effective: January 1, 2012

**Description.** This item shall consist of payment for work performed by ComEd in providing or modifying electric service as indicated. THIS MAY INVOLVE WORK AT MORE THAN ONE ELECTRIC SERVICE. For summary of the Electrical Service Drop Locations see the schedule contained elsewhere herein.

### **CONSTRUCTION REQUIREMENTS**

**General.** It shall be the Contractor's responsibility to contact ComEd. The Contractor shall coordinate his work fully with the ComEd both as to the work required and the timing of the installation. No additional compensation will be granted under this or any other item for extra work caused by failure to meet this requirement. **Please contact ComEd, New Business Center Call Center, at 866 NEW ELECTRIC (1-866-639-3532) to begin the service connection process. The Call Center Representatives will create a work order for the service connection. The representative will ask the requestor for information specific to the request. The representative will assign the request based upon the location of project.**

The Contractor should make particular note of the need for the earliest attention to arrangements with ComEd for service. In the event of delay by ComEd, no extension of time will be considered

applicable for the delay unless the Contractor can produce written evidence of a request for electric service within 30 days of execution.

**Method Of Payment.** The Contractor will be reimbursed to the exact amount of money as billed by ComEd for its services. Work provided by the Contractor for electric service will be paid separately as described under ELECTRIC SERVICE INSTALLATION. No extra compensation shall be paid to the Contractor for any incidental materials and labor required to fulfill the requirements as shown on the plans and specified herein.

For bidding purposes, this item shall be estimated as \$15,000.

**Basis Of Payment.** This work will be paid for at the contract lump sum price for **ELECTRIC UTILITY SERVICE CONNECTION** which shall be reimbursement in full for electric utility service charges.

### **EXPOSED RACEWAYS (IDOT & TINLEY PARK)**

Effective: January 1, 2012

Revise the first paragraph of Article 811.03(a) of the Standard Specifications to read:

“General. Rigid metal conduit installation shall be according to Article 810.05(a). Conduits terminating in junction and pull boxes shall be terminated with insulated and gasketed watertight threaded NEMA 4X conduit hubs. The hubs shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C. When PVC coated conduit is utilized, the aforementioned hubs shall also be PVC coated.”

Add the following to Article 811.03(b) of the Standard Specifications:

“Where PVC coated conduit is utilized, all conduit fittings, couplings and clamps shall be PVC coated. All other mounting hardware and appurtenances shall be stainless steel.”

“The personnel installing the PVC coated conduit must be trained and certified by the PVC coated conduit Manufacturer or Manufacturer’s representative to install PVC coated conduit. Documentation demonstrating this requirement must be submitted for review and approval.”

Add the following to Article 1088.01(a) of the Standard Specifications:

All iron and steel products, which are to be incorporated into the work, including conduit and all conduit fittings, shall be domestically manufactured or produced and fabricated as specified in Article 106.”

Revise Article 1088.01(a)(3) of the Standard Specifications to read:

- a. PVC Coated Steel Conduit. The PVC coated rigid metal conduit shall be UL Listed (UL 6). The PVC coating must have been investigated by UL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations shall be UL Listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating shall be UL listed.
- b. The PVC coating shall have the following characteristics:

Hardness:	85+ Shore A Durometer
Dielectric Strength:	400V/mil @ 60 Hz
Aging:	1,000 Hours Atlas Weatherometer
Temperature	The PVC compound shall conform at 0° F. to Federal Specifications PL-406b, Method 2051, Amendment 1 of 25 September 1952 (ASTM D 746)
Elongation:	200%

- c. The exterior and interior galvanized conduit surface shall be chemically treated to enhance PVC coating adhesion and shall also be coated with a primer before the PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating.
- d. The nominal thickness of the PVC coating shall be 1 mm (40 mils). The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above -1°C (30°F).
- e. An interior urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. The interior coating shall be applied in a manner so there are no runs, drips, or pinholes at any point. The coating shall not peel, flake, or chip off after a cut is made in the conduit or a scratch is made in the coating.
- f. Conduit bodies shall have a tongue-in-groove gasket for maximum sealing capability. The design shall incorporate a positive placement feature to assure proper installation. Certified test results confirming seal performance at 15 psig (positive) and 25 in. of mercury (vacuum) for 72 hours shall be submitted for review when requested by the Engineer.
- g. The PVC conduit shall pass the following tests:

Exterior PVC Bond test RN1:

Two parallel cuts 13 mm (1/2 inch) apart and 40 mm (1 1/2 inches) in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 13 mm (1/2 inch) to free the coating from the metal.

Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than cause any additional PVC coating to separate from the substrate.

Boil Test:

Acceptable conduit coating bonds (exterior and interior) shall be confirmed if there is no disbondment after a minimum average of 200 hours in boiling water or exposure to steam vapor at one atmosphere. Certified test results from a national recognized independent testing laboratory shall be submitted for review and approval. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D870, a 6" length of conduit test specimen shall be placed in boiling water. The specimen shall be periodically removed, cooled to ambient temperature and immediately tested according to the bond test (RN1). When the PVC coating separates from the substrate, the boil time to failure in hours shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, a 6" conduit test specimen shall be cut in half longitudinally and placed in boiling water or directly above boiling water with the urethane surface facing down. The specimen shall be periodically removed, cooled to ambient temperature and tested in accordance with the Standard Method of Adhesion by Tape Test (ASTM D3359). When the coating disbonds, the time to failure in hours shall be recorded.

Heat/Humidity Test:

Acceptable conduit coating bonds shall be confirmed by a minimum average of 30 days in the Heat and Humidity Test. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D1151, D1735, D2247 and D4585, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. The specimens shall be periodically removed and a bond test (RN1) performed. When the PVC coating separates from the substrate, the exposure time to failure in days shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. When the coating disbonds, the time to failure in hours shall be recorded.

Add the following to Article 1088.01(a)(4) of the Standard Specifications:

“All liquid tight flexible metal conduit fittings shall have an insulated throat to prevent abrasion of the conductors and shall have a captive sealing O-ring gasket. The fittings shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C.”

Revise the second paragraph of Article 811.04 of the Standard Specifications to read:

“Expansion fittings and LFNC will not be measured for payment.”

Revise Article 811.05 of the Standard Specifications to read:

“**811.05 Basis of Payment.** This work will be paid for at the contract unit price per meter (foot) for **CONDUIT ATTACHED TO STRUCTURE**, of the diameter specified, **RIGID GALVANIZED STEEL** or **CONDUIT ATTACHED TO STRUCTURE**, of the diameter specified, **RIGID GALVANIZED STEEL, PVC COATED.**”

## **FIBER OPTIC CABLE, SINGLE MODE**

Effective: March 15, 2013

**Description.** The Contractor shall furnish and install loose-tube, single-mode, fiber optic cable of the number of fibers specified as shown in the plans and as directed by the Engineer.

Other ancillary components, required to complete the fiber optic cable plant, including but not limited to, moisture and water sealants, cable caps, fan-out kits, etc., shall be included in the cost of fiber optic cable and will not be paid for separately.

**Materials** The single-mode, fiber optic cable shall incorporate a loose, buffer-tube design. The cable shall be an accepted product of the United States Department of Agriculture Rural Utilities Service (RUS) 7 CFR 1755.900 and meet the requirements of ANSI/ICEA Standard for Fiber Optic Outside Plant Communications Cable, ANSI/ICEA S-87-640-1999 for a single sheathed, non-armored cable, and shall be new, unused and of current design and manufacture.

### **Fibers.**

The cables shall use dispersion unshifted fibers. The optical and physical characteristics of the un-cabled fibers shall include:

The single-mode fiber shall meet EIA/TIA-492CAAA, "Detail Specification for Class IVa Dispersion-Unshifted Single-Mode Optical Fibers," and ITU recommendation G.652.D, "Characteristics of a single-mode optical fiber cable."

<b>Physical Construction</b>			
<b>Requirement</b>		<b>Units</b>	<b>Value</b>
Cladding Diameter		( $\mu\text{m}$ )	125.0 $\pm$ 0.7
Core-to-Cladding Concentricity		( $\mu\text{m}$ )	$\leq$ 0.5
Cladding Non-Circularity			$\leq$ 0.7 %
Mode Field Diameter	1310 nm	( $\mu\text{m}$ )	9.2 $\pm$ 0.4
	1550 nm		10.4 $\pm$ 0.5
Coating Diameter		( $\mu\text{m}$ )	245 $\pm$ 5
Colored Fiber Nominal Diameter		( $\mu\text{m}$ )	253 - 259
Fiber Curl radius of curvature		(m)	> 4.0 m

<b>Optical Characteristics</b>			
<b>Requirement</b>		<b>Units</b>	<b>Value</b>
Cabled Fiber Attenuation	1310 nm	(dB/km)	$\leq$ 0.4
	1550 nm		$\leq$ 0.3
Point discontinuity	1310 nm	(dB)	$\leq$ 0.1
	1550 nm		$\leq$ 0.1
Macrobend Attenuation	Turns	Mandrel OD	
	1	32 $\pm$ 2 mm	< 0.05 at 1550 nm
	100	50 $\pm$ 2 mm	< 0.05 at 1310 nm
	100	50 $\pm$ 2 mm	< 0.10 at 1550 nm
	100	60 $\pm$ 2 mm	< 0.05 at 1550 nm
	100	60 $\pm$ 2 mm	< 0.05 at 1625 nm
Cable Cutoff Wavelength ( $\lambda_{\text{cutoff}}$ )		(nm)	< 1260
Zero Dispersion Wavelength ( $\lambda_0$ )		(nm)	1302 $\leq$ $\lambda_0$ $\leq$ 1322
Zero Dispersion Slope ( $S_0$ )		(ps/(nm <sup>2</sup> •km))	$\leq$ 0.089
Total Dispersion	1550 nm	(ps/(nm•km))	$\leq$ 3.5
	1285-1330 nm		$\leq$ 17.5
	1625 nm		$\leq$ 21.5
Cabled Polarization Mode Dispersion		(ps/km <sup>2</sup> )	$\leq$ 0.2
IEEE 802.3 GbE - 1300 nm Laser Distance		(m)	up to 5000
Water Peak Attenuation: 1383 $\pm$ 3 nm		(dB/km)	$\leq$ 0.4

**Cable Construction.**

The number of fibers in each cable shall be as specified on the plans.

Optical fibers shall be placed inside a loose buffer tube. The nominal outer diameter of the buffer tube shall be 3.0 mm. Each buffer tube shall contain up to 12 fibers. The fibers shall not adhere to the inside of the buffer tube.

Each fiber shall be distinguishable by means of color coding in accordance with TIA/EIA-598-B, "Optical Fiber Cable Color Coding." The fibers shall be colored with ultraviolet (UV) curable inks.

Buffer tubes containing fibers shall be color coded with distinct and recognizable colors in accordance with TIA/EIA-598-B, "Optical Fiber Cable Color Coding." Buffer tube colored stripes shall be inlaid in the tube by means of co-extrusion when required. The nominal stripe width shall be 1 mm.

For cables containing more than 12 buffer tubes, standard colors are used for tubes 1 through 12 and stripes are used to denote tubes 13 through 24. The color sequence applies to tubes



containing fibers only, and shall begin with the first tube. If fillers are required, they shall be placed in the inner layer of the cable. The tube color sequence shall start from the inside layer and progress outward.

In buffer tubes containing multiple fibers, the colors shall be stable across the specified storage and operating temperature range and shall not be subject to fading or smearing onto each other. Colors shall not cause fibers to stick together.

The buffer tubes shall be resistant to external forces and shall meet the buffer tube cold bend and shrinkback requirements of 7 CFR 1755.900.

Fillers may be included in the cable core to lend symmetry to the cable cross-section where needed. Fillers shall be placed so that they do not interrupt the consecutive positioning of the buffer tubes. In dual layer cables, any fillers shall be placed in the inner layer. Fillers shall be nominally 2.5 mm or 3.0 mm in outer diameter.

The central member shall consist of a dielectric, glass reinforced plastic (GRP) rod (optional steel central member). The purpose of the central member is to provide tensile strength and prevent buckling. The central member shall be overcoated with a thermoplastic when required to achieve dimensional sizing to accommodate buffer tubes/fillers.

Each buffer tube shall contain a water-swellaable yarn for water-blocking protection. The water-swellaable yarn shall be non-nutritive to fungus, electrically non-conductive, and homogeneous. It shall also be free from dirt or foreign matter. This yarn will preclude the need for other water-blocking material; the buffer-tube shall be gel-free. The optical fibers shall not require cleaning before placement into a splice tray or fan-out kit.

Buffer tubes shall be stranded around the dielectric central member using the reverse oscillation, or "S-Z", stranding process.

Water swellaable yarn(s) shall be applied longitudinally along the central member during stranding.

Two polyester yarn binders shall be applied contrahelically with sufficient tension to secure each buffer tube layer to the dielectric central member without crushing the buffer tubes. The binders shall be non-hygroscopic, non-wicking, and dielectric with low shrinkage.

For single layer cables, a water swellaable tape shall be applied longitudinally around the outside of the stranded tubes/fillers. The water swellaable tape shall be non-nutritive to fungus, electrically non-conductive, and homogenous. It shall also be free from dirt and foreign matter.

For dual layer cables, a second (outer) layer of buffer tubes shall be stranded over the original core to form a two layer core. A water swellaable tape shall be applied longitudinally over both the inner and outer layer. The water swellaable tape shall be non-nutritive to fungus, electrically non-conductive, and homogenous. It shall also be free from dirt and foreign matter.

The cables shall contain one ripcord under the sheath for easy sheath removal.

Tensile strength shall be provided by the central member, and additional dielectric yarns as required.

The dielectric yarns shall be helically stranded evenly around the cable core.

The cables shall be sheathed with medium density polyethylene (MDPE). The minimum nominal jacket thickness shall be 1.4 mm. Jacketing material shall be applied directly over the tensile strength members (as required) and water swellable tape. The polyethylene shall contain carbon black to provide ultraviolet light protection and shall not promote the growth of fungus.

The MDPE jacket material shall be as defined by ASTM D1248, Type II, Class C, Category 4 and Grades J4, E7 and E8.

The jacket or sheath shall be free of holes, splits, and blisters.

The cable jacket shall contain no metal elements and shall be of a consistent thickness.

Cable jackets shall be marked with the manufacturer's name, month and year of manufacture, sequential meter or foot markings, a telecommunication handset symbol as required by Section 350G of the National Electrical Safety Code (NESC), fiber count, and fiber type. The actual length of the cable shall be within -0/+1% of the length markings. The print color shall be white, with the exception that cable jackets containing one or more co-extruded white stripes, which shall be printed in light blue. The height of the marking shall be approximately 2.5 mm.

The maximum pulling tension shall be 2700 N (608 lbf) during installation (short term) and 890 N (200 lbf) long term installed.

The shipping, storage, and operating temperature range of the cable shall be -40°C to +70°C. The installation temperature range of the cable shall be -30°C to +70°C.

### **General Cable Performance Specifications**

The fiber optic cable manufacturer shall provide documentation and certify that the fiber optic cable complies with the following EIA-455-~~xxx~~ Fiber Optic Test Procedures (FOTP):

When tested in accordance with FOTP-3, "*Procedure to Measure Temperature Cycling Effects on Optical Fibers, Optical Cable, and Other Passive Fiber Optic Components*," the change in attenuation at extreme operational temperatures (-40°C and +70°C) shall not exceed 0.15 dB/km at 1550 nm for single-mode fiber and 0.3 dB/km at 1300 nm for multimode fiber.

When tested in accordance with FOTP-82, "*Fluid Penetration Test for Fluid-Blocked Fiber Optic Cable*," a one meter length of unaged cable shall withstand a one meter static head or equivalent continuous pressure of water for one hour without leakage through the open cable end.

When tested in accordance with FOTP-81, "*Compound Flow (Drip) Test for Filled Fiber Optic Cable*," the cable shall exhibit no flow (drip or leak) of filling and/or flooding material at 70°C.

When tested in accordance with FOTP-41, "*Compressive Loading Resistance of Fiber Optic Cables*," the cable shall withstand a minimum compressive load of 220 N/cm (125 lbf/in) applied uniformly over the length of the sample. The 220 N/cm (125 lbf/in) load shall be applied at a rate of 2.5 mm (0.1 in) per minute. The load shall be maintained for a period of 1 minute. The load shall then be decreased to 110 N/cm (63 lbf/in). Alternatively, it is acceptable to remove the 220 N/cm (125 lbf/in) load entirely and apply the 110 N/cm (63 lbf/in) load within five minutes at a rate of 2.5 mm (0.1 in) per minute. The 110 N/cm

(63 lbf/in) load shall be maintained for a period of 10 minutes. Attenuation measurements shall be performed before release of the 110 N/cm (63 lbf/in) load. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fibers and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-104, "*Fiber Optic Cable Cyclic Flexing Test*," the cable shall withstand 25 mechanical flexing cycles around a sheave diameter not greater than 20 times the cable diameter. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-25, "*Repeated Impact Testing of Fiber Optic Cables and Cable Assemblies*," except that the number of cycles shall be two at three locations along a one meter cable length and the impact energy shall be at least 4.4 Nm (in accordance with ICEA S-87-640)", the change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-33, "*Fiber Optic Cable Tensile Loading and Bending Test*," using a maximum mandrel and sheave diameter of 560 mm, the cable shall withstand a rated tensile load of 2670N (601 lbf) and residual load of 30% of the rated installation load. The axial fiber strain shall be  $\leq 60\%$  of the fiber proof level after completion of 60 minute conditioning and while the cable is under the rated installation load. The axial fiber strain shall be  $\leq 20\%$  of the fiber proof level after completion of 10 minute conditioning and while the cable is under the residual load. The change in attenuation at residual load and after load removal shall not exceed 0.15 dB at 1550 nm for single mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-85, "*Fiber Optic Cable Twist Test*," a length of cable no greater than 2 meters shall withstand 10 cycles of mechanical twisting. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-37, "*Low or High Temperature Bend Test for Fiber Optic Cable*," the cable shall withstand four full turns around a mandrel of  $\leq 20$  times the cable diameter after conditioning for four hours at test temperatures of  $-30^{\circ}\text{C}$  and  $+60^{\circ}\text{C}$ . Neither the inner or outer surfaces of the jacket shall exhibit visible cracks, splits, tears, or other openings. The change in attenuation shall not exceed 0.30 dB at 1550 nm for single mode fiber and 0.50 dB at 1300 nm for multimode fiber.

### **Quality Assurance Provision**

All cabled optical fibers > 1000 meters in length shall be 100% attenuation tested. The attenuation of each fiber shall be provided with each cable reel. The cable manufacturer shall be TL 9000 registered.

### **Packaging**

Top and bottom ends of the cable shall be available for testing. Both ends of the cable shall be sealed to prevent the ingress of moisture. Each reel shall have a weather resistant reel tag attached identifying the reel and cable. The reel tag shall include the following information:

- Cable Number
- Gross Weight
- Shipped Cable Length in Meters
- Job Order Number
- Product Number
- Customer Order Number
- Date Cable was Tested
- Manufacturer Order Number
- Cable Length Markings
  - a: Top (inside end of cable)
  - b: Bottom (outside end of cable)

The reel (one flange) marking shall include:

- Manufacturer
- Country of origin
- An arrow indicating proper direction of roll when handling
- Fork lift-handling illustration
- Handling Warnings.

Each cable shall be accompanied by a cable data sheet. The cable data sheet shall include the following information:

- Manufacturer Cable Number
- Manufacturer Product Number
- Manufacturer Factory Order Number
- Customer Name
- Customer Cable Number
- Customer Purchase Order Number
- Mark for Information
- Ordered Length
- Maximum Billable Length
- Actual Shipped Length
- Measured Attenuation of Each Fiber

The cable shall be capable of withstanding a minimum-bending radius of 20 times its outer diameter during installation and 10 times its outer diameter during operation without changing the characteristics of the optical fibers.

The cable shall meet all of specified requirements under the following conditions:

- Shipping/storage temperature: -58° F to +158° F (-50° C to +70° C)
- Installation temperature: -22° F to +158° F (-30° C to +70° C)
- Operating temperature: -40° F to +158° F (-40° C to +70° C)
- Relative humidity from 0% to 95%, non-condensing

### **Optical Patch Cords and Pigtails.**

The optical patch cords and pigtails shall comply with the following:

- The optical patch cords shall consist of a section of single fiber, jacketed cable equipped with optical connectors at both ends.
- The factory installed connector furnished as part of the optical patch cords and pigtails shall meet or exceed the requirements for approved connectors specified herein.
- The fiber portion of each patch cord and pigtail shall be a single, jacketed fiber with optical properties identical to the optical cable furnished under this contract.
- The twelve fiber single-mode fiber optic cable shall be installed as a pigtail with factory installed ST compatible connectors.
- The patch cords shall comply with Telcordia GR-326-CORE

### **Connectors.**

The optical connectors shall comply with the following:

- All connectors shall be factory installed ST compatible connectors. Field installed connectors shall not be allowed.
- Maximum attenuation 0.4dB, typical 0.2dB.
- No more than 0.2dB increase in attenuation after 1000 insertions.
- Attenuation of all connectors will be checked and recorded at the time of installation with an insertion test minimum 5 times checked with an OTDR.
- All fibers shall be connectorized at each end.
- All fibers shall terminate at a fiber patch panel
- Unused fibers will be protected with a plastic cap to eliminate dust and moisture.
- Termination shall be facilitated by splicing factory OEM pigtails on the end of the bare fiber utilizing the fusion splicing method. Pigtails shall be one meter in length.

## **CONSTRUCTION REQUIREMENTS**

## **Experience Requirements.**

Personnel involved in the installation, splicing and testing of the fiber optic cables shall meet the following requirements:

- A minimum of three (3) years experience in the installation of fiber optic cables, including fusion splicing, terminating and testing single mode fibers.
- Install two systems where fiber optic cables are outdoors in conduit and where the systems have been in continuous satisfactory operation for at least two years. The Contractor shall submit as proof, photographs or other supporting documents, and the names, addresses and telephone numbers of the operating personnel who can be contacted regarding the installed fiber optic systems.
- One fiber optic cable system (which may be one of the two in the preceding paragraph), which the Contractor can arrange for demonstration to the Department representatives and the Engineer.

Installers shall be familiar with the cable manufacturer's recommended procedures for installing the cable. This shall include knowledge of splicing procedures for the fusion splicer being used on this project and knowledge of all hardware such as breakout (furcation) kits and splice closures. The Contractor shall submit documented procedures to the Engineer for approval and to be used by Construction inspectors.

Personnel involved in testing shall have been trained by the manufacturer of the fiber optic cable test equipment to be used, in fiber optic cable testing procedures. Proof of this training shall be submitted to the Engineer for approval. In addition, the Contractor shall submit documentation of the testing procedures and a copy of the test equipment operation manual for approval by the Engineer.

### **Installation in Raceways.**

Prior to installation, the Contractor shall provide a cable-pulling plan. The plan shall include the following information:

- Identify where each cable will enter the underground system and the direction each pull.
- Identify locations where the cable is pulled out of a handhole, coiled in a figure eight, and pulled back into the hand hole.
- The plan shall address the physical protection of the cable during installation and during periods of downtime.
- Identify the location of slack storage locations
- Identify the locations of splices.
- Identify distances between fiber access points and crossings.

The cable-pulling plan shall be provided to the Engineer for approval a minimum of 15 working days prior to the start of installation. The Engineer's approval shall be for the operation on the freeway and does not include an endorsement of the proposed procedures. The Contractor is responsible for the technical adequacy of the proposed procedures.

During cable pulling operations, the Contractor shall ensure that the minimum bending of the cable is maintained during the unreeling and pulling operations. Unless specified otherwise by the fiber optic cable manufacturer, the outside bend radius of the cable during installation shall be no less than 20 times the outside diameter of the fiber optic cable. Entry guide chutes shall be used to guide the cable into the handhole conduit ports. Lubricating compound shall be used to minimize friction. Corner rollers (wheels), if used, shall not have radii less than the minimum installation-bending radius of the cable. A series array of smaller wheels can be used for accomplishing the bend if the cable manufacturers specifically approve the array.

If figure-eight techniques are used during cable installation, the cable shall be handled manually and stored on the ground. The cable shall be placed on tarps to prevent damage from gravel, rocks, or other abrasive surfaces. Tarps should also be used in muddy conditions to keep the cable clean. Enough area to accommodate the cable length to be stored and sufficient personnel to maintain the required minimum-bending diameter as well as avoid kinking or otherwise damaging the cable shall be provided. If the cable has been figure-eighted in preparation for a forward feed, the figure-eight must be flipped over to access the outside cable end. Provide sufficient personnel to avoid kinking the cable as the figure-eight is flipped over. When removing the cable from the figure-eight, use care to avoid kinking the cable and violating the minimum-bending diameter.

Power assisted or figure-eight eliminator equipment, which is used to eliminate manual figure-eight procedures, shall not be used unless specifically allowed by the cable manufacturer in writing.

The pulling tension shall be continuously measured and shall not be allowed to exceed the maximum tension specified by the manufacturer of the cable. A dynamometer or in-line tensiometer shall be used to monitor tension in the pull-line near the winch. This device must be visible to the winch operator or used to control the winch. The pulling system shall have an audible alarm that sounds whenever a pre-selected tension level is reached. Tension levels shall be recorded continuously and shall be given to the engineer as well as included in the record drawing package.

The use of a breakaway link (swivel) may be used to ensure that the maximum tension of the cable is not exceeded. Breakaway links react to tension at the pulling eye and shall not be used in lieu of tension measuring devices. All pulling equipment and hardware which will contact the cable during installation must maintain the cable's minimum bend radius. Equipment including sheaves, capstans, bending shoes, and quadrant blocks shall be designed for use with fiber optic cable.

The cable shall be pulled into the conduit as a single component, absorbing the pulling force in all tension elements. The central strength member and Aramid yarn shall be attached directly to the pulling eye during cable pulling. "Basket grip" type attachments, which only attach to the cable's outer jacket, shall not be permitted. A breakaway swivel, rated at 95% of the cable manufacturer's approved maximum tensile loading, shall be used on all pulls. When simultaneously pulling fiber optic cable with other cables, separate grooved rollers shall be used for each cable.

To minimize the exposure of the backbone cable and to facilitate the longer lengths of fiber optic cable, the Contractor shall use a "blown cable" (pneumatically assisted) technique to place the fiber optic cable. A Compressed air cooler shall be used when ambient air temperatures reaches 90°F or more.

Where cable is to be pulled through existing conduit which contains existing cables, optical or other, the existing cables shall be removed and reinstalled with the fiber optic cable as indicated on the plans. The removal of the cable(s) shall be paid for separately. Reinstallation of the existing cables, if indicated on the plans, along with the fiber optic cable shall be included in this item for payment.

### **Tracer Wire**

A tracer wire shall be installed with all fiber optic cable runs. One tracer wire shall be installed along with the fiber optic cable in each raceway. If a raceway has more than one fiber optic cable, only one tracer wire per raceway is required. If there are parallel raceways, a tracer wire is required in each raceway that contains a fiber optic cable. Tracer wire shall be installed in raceway segments which are metallic to provide a continuous tracer wire system.

The tracer wire shall be a direct burial rated, number 12 AWG (minimum) solid (.0808" diameter), steel core soft drawn high strength tracer wire. The wire shall have a minimum 380 pound average tensile break strength. The wire shall have a 30 mil high density yellow polyethylene (HDPE) jacket complying with ASTM-D-1248, and a 30 volt rating.

Connection devices used shall be as approved by the tracer wire manufacturer, except wire nuts of any type are not acceptable and shall not be used.

The cost of the tracer wire shall be included in the cost of the fiber optic cable and not paid for separately.

### **Aerial Fiber Optic Cable**

Aerial fiber optic cable assemblies shall be of a self-supporting figure-8 design. The fiber optic cable shall be as described herein and shall be waterblocked utilizing water-swallowable materials. The cable assembly shall be designed and manufactured to facilitate midspan access.

The submittal information must include a copy of the standard installation instructions for the proposed cable. Installed cable sag shall not exceed 1% of the span distance. The submittal information must also include catalog cuts for all hardware to be utilized in the installation.

### **Construction Documentation Requirements**

#### Installation Practices for Outdoor Fiber Optic Cable Systems

The Contractor shall examine the proposed cable plant design. At least one month prior to starting installation of the fiber optic cable plant, the Contractor shall prepare and submit to the Engineer for review and approval, ten (10) copies of the Contractor's "Installation Practices for Outdoor Fiber Optic Cable Systems" manual. This manual shall address the Contractor's proposed practices covering all aspects of the fiber optic cable plant. This submittal shall include all proposed procedures, list of installation equipment, and splicing and test equipment. Test and quality control procedures shall be detailed as well as procedures for corrective action.

## **Operation and Maintenance Documentation**

After the fiber optic cable plant has been installed, ten (10) complete sets of Operation and Maintenance Documentation shall be provided. The documentation shall, as a minimum, include the following:

- Complete and accurate as-built diagrams showing the entire fiber optic cable plant including locations of all splices.
- Final copies of all approved test procedures
- Complete performance data of the cable plant showing the losses at each splice location and each terminal connector.
- Complete parts list including names of vendors.

### **Testing Requirements**

The Contractor shall submit detailed test procedures for approval by the Engineer. All fibers (terminated and un-terminated) shall be tested bi-directionally at both 1310 nm and 1550 nm with both an Optical Time Domain Reflectometer (OTDR) and a power meter with an optical source. For testing, intermediate breakout fibers may be concatenated and tested end-to-end. Any discrepancies between the measured results and these specifications will be resolved to the satisfaction of the Engineer.

Fibers which are not to be terminated shall be tested with a temporary fusion spliced pigtail fiber. **Mechanical splice or bare fiber adapters are not acceptable.**



The Contractor shall provide the date, time and location of any tests required by this specification to the Engineer at least 5 working (7 calendar) days before performing the test. Included with the notification shall be a record drawing of the installed fiber optic cable system. The drawings shall indicate actual installed routing of the cable, the locations of splices, and locations of cable slack with slack quantities identified.

Upon completion of the cable installation, splicing, and termination, the Contractor shall test all fibers for continuity, events above 0.1 dB, and total attenuation of the cable. The test procedure shall be as follows:

A Certified Technician utilizing an Optical Time Domain Reflectometer (OTDR) and Optical Source/Power Meter shall conduct the installation test. The test equipment used shall have been calibrated within the last two years. Documentation shall be provided. The Technician is directed to conduct the test using the standard operating procedures defined by the manufacturer of the test equipment. All fibers installed shall be tested in both directions.

A fiber ring or fiber box shall be used to connect the OTDR to the fiber optic cable under test at both the launch and receive ends. The tests shall be conducted at 1310 and 1550 nm for all fibers.

All testing shall be witnessed by the IDOT Engineer and a copy of the test results (CD ROM or USB Drive) shall be submitted on the same day of the test. Hardcopies shall be submitted as described herein with copies on CD ROM.

At the completion of the test, the Contractor shall provide copies of the documentation of the test results to the Project Engineer. The test documentation shall be submitted as two bound copies and three CD ROM copies, and shall include the following:

#### Cable & Fiber Identification:

- Cable ID
- Cable Location - beginning and end point
- Fiber ID, including tube and fiber color
- Wavelength
- Pulse width (OTDR)
- Refractory index (OTDR)
- Operator Name
- Date & Time
- Setup Parameters
- Range (OTDR)
- Scale (OTDR)
- Setup Option chosen to pass OTDR "dead zone"

#### Test Results shall include:

- OTDR Test results
- Total Fiber Trace
- Splice Loss/Gain
- Events > 0.10 dB
- Measured Length (Cable Marking)
- Total Length (OTDR)
- Optical Source/Power Meter Total Attenuation (dB/km)

Sample Power Meter Tabulation:

Power Meter Measurements (dB)									
Location		Fiber No.	Cable Length (km)	A to B		B to A		Bidirectional Average	
A	B			1310 nm	1550 nm	1310 nm	1550 nm	1310 nm	1550 nm
		1							
		2							
Maximum Loss									
Minimum Loss									

The OTDR test results file format must be Bellcore/Telcordia compliant according to GR-196-CORE Issue 2, OTDR Data Standard, GR 196, Revision 1.0, GR 196, Revision 1.1, GR 196, Revision 2.0 (SR-4731) in a “.SOR” file format. A copy of the test equipment manufacturer’s software to read the test files, OTDR and power, shall be provided to the Department. These results shall also be provided in tabular form, see sample below:

Sample OTDR Summary					
Cable Designation:	<i>TCF-IK-03</i>	OTDR Location:	<i>Pump Sta. 67</i>	Date:	<i>1/1/00</i>
Fiber Number	Event Type	Event Location	Event Loss (dB)		
			1310 nm	1550 nm	
<i>1</i>	<i>Splice</i>	<i>23500 Ft.</i>	<i>.082</i>	<i>.078</i>	
<i>1</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.075</i>	<i>.063</i>	
<i>2</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.091</i>	<i>.082</i>	
<i>3</i>	<i>Splice</i>	<i>26000 Ft.</i>	<i>.072</i>	<i>.061</i>	
<i>3</i>	<i>Bend</i>	<i>27000 Ft.</i>	<i>.010</i>	<i>.009</i>	

The following shall be the criteria for the acceptance of the cable:

The test results shall show that the dB/km loss does not exceed +3% of the factory test or 1% of the cable's published production loss. However, no event shall exceed 0.10 dB. If any event is detected above 0.10 dB, the Contractor shall replace or repair the fiber including that event point.

The total loss of the cable (dB), less events, shall not exceed the manufacturer's production specifications as follows: 0.5 dB/km at both 1310 and 1550 nm.

If the total loss exceeds these specifications, the Contractor shall replace or repair the cable run at the no additional cost to the state, both labor and materials. Elevated attenuation due to exceeding the pulling tension, or any other installation operation, during installation shall require the replacement of the cable run at no additional cost to the State, including labor and materials.

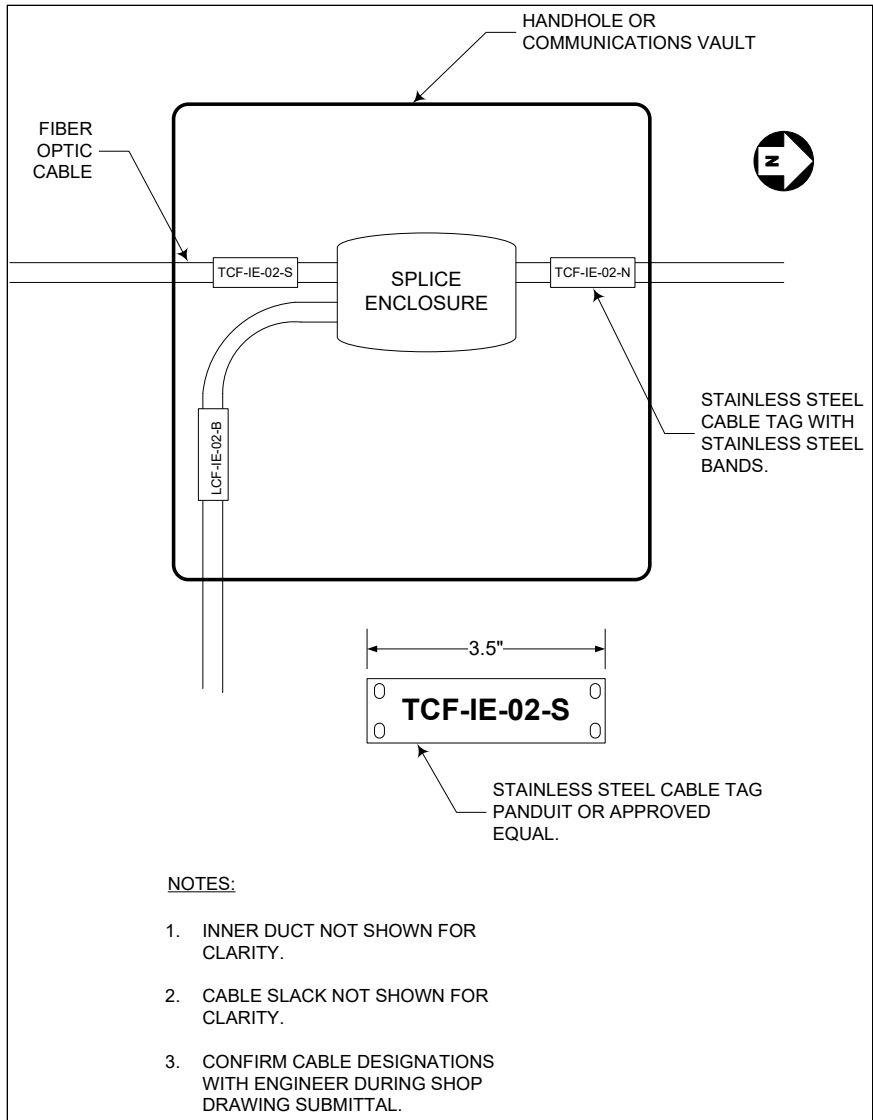
**Splicing Requirements**

Splices shall be made at locations shown on the Plans. Any other splices shall be permitted only with the approval of the Engineer. Splices will be paid for separately. All splice locations must be identified in the Record Drawings. **Cable runs which dead-end at a handhole, communications vault, interconnect cabinet, or any other type of enclosure, shall be dead ended in a splice enclosure.**

**Slack Storage of Fiber Optic Cables.**

Included as a part of this item, slack fiber shall be supplied as necessary to allow splicing the fiber optic cables in a controlled environment, such as a splicing van or tent. After splicing has been completed, the slack fiber shall be stored underground in handholes or in the raised base adapters of ground mounted cabinets in accordance with the fiber optic cable manufacturer's guidelines. Fiber optic cable slack shall be 100 feet for each cable at each splice location, above or below ground. Fiber optic cable slack shall be 50 feet for each cable at access points, above or below ground, where splicing is not involved. If the innerduct is cut, the ends of the innerduct should extend beyond the first vertical rack so they can be secured at that point. This slack shall be measured for payment.

Fiber optic cable shall be tagged inside handholes with yellow tape containing the text: "CAUTION - FIBER OPTIC CABLE." In addition, permanent tags, as approved by the engineer, shall be attached to all cable in a hand hole or other break-out environment. These tags shall be stainless steel, nominally 0.75" by 1.72", and permanently embossed. These tags shall be attached with stainless steel straps, and shall identify the cable number, the number of fibers, and the specific fiber count. See figure below:



Label the destination of each trunk cable onto the cable in each handhole, vault or cable termination panel.

**Method of Measurement** Fiber optic cable will be measured for payment in feet in place installed and tested. Fiber optic cable will be measured horizontally and vertically between the changes in direction, including slack cable. The entire lengths of cables installed in buildings will be measured for payment

**Basis of Payment** This work will be paid for at the contract unit price per foot for **FIBER OPTIC CABLE** of the type, size, and number of fibers specified. Payment shall not be made until the cable is installed, spliced and tested in compliance with these special provisions.

**FIBER OPTIC CABLE INNERDUCT**

Effective: October 1, 2014

1. Description.

This item shall consist of furnishing, installing, splicing, connecting and demonstrating continuity of fiber optic cable innerduct of sizes specified herein and as shown on the contract drawings. The innerduct shall be High Density Polyethylene.

3. Materials.

3.1 General:

The duct shall be a spiral ribbed plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The ribbed duct shall have internally designed longitudinal ribs for reduced pulling frictions and increased lubrication effectiveness

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 3035. The innerduct material shall be composed of high density polyethylene meeting the requirements of PE334470E/C as defined in ASTM D3350.

Submittal information shall demonstrate compliance with the details of these requirements.

3.2 Dimensions:

Duct dimensions shall conform to the standards listed in ASTM D3035, SDR-11. Submittal information shall demonstrate compliance with these requirements.

Nominal Size (Diameter)	Inside Diameter (minimum)	Outside Diameter (Average)	Wall Thickness (Min.)	Bend Radius (minimum)	Pull Strength	Weight Average (lbs/100ft.)
1"	1.030"	1.315"	0.120"	14"	500	19
1.25"	1.313"	1.660"	0.151"	17"	750	31
1.5"	1.506"	1.900"	0.173"	19"	1000	40
2"	1.885"	2.375"	0.216"	24"	1600	60

3.3 Marking:

As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 10 feet with the material designation (HDPE for high density polyethylene), nominal size of the duct, and the name and/or trademark of the manufacturer.

3.4 Color:

Innerduct shall be colored as follows or as directed by the Engineer.

<b>Usage Designation</b>	<b>Color</b>
Fiber Optic Trunk Cable (Ducts containing cables of 96 fibers)	Orange
Fiber Optic Distribution Cable (Ducts containing cables of 12, 6 or 4 fibers and 96 fiber ducts designated as distribution fibers)	Blue

**4. Installation.**

4.1 Pulling Tension.

Pulling tension of the duct shall be monitored throughout the pull and pulling tension shall not exceed those listed in the table or the specific manufacturer maximum pulling tensions as indicated in the catalog cut submittals. Failure to monitor the pulling tension will result in non-payment of that particular duct span and the span may be reinstalled with new duct at no additional cost to the State. Lubricants used shall be compatible with the duct.

4.2 Junction boxes.

Where duct passes through junction and/or pull boxes, the duct shall remain continuous unless a break is specifically indicated in the plans or as directed by the Engineer.

4.3 Handholes and Communications Vaults.

Where duct passes through handholes or vaults, the duct shall be looped uncut within the handhole unless otherwise indicated on the Plans or directed by the Engineer.

Bends.

Minimum bending radius shall be in accordance with the above table or the manufacturer's recommended radius, whichever is larger. Bends shall be made so that the duct will not be damaged and the internal diameter of the duct will not be effectively reduced. The degrees of bend in one duct run shall not exceed 360° between termination points.

4.4 In Trench

Where duct is installed in trench, it shall be placed in the bottom of the trench after all loose stones have been removed and all protruding stones have been removed or covered with backfill material as directed by the Engineer.

Where duct is shown to be installed in trench, it shall be installed at a depth not less than 30 inches unless otherwise indicated or specifically directed by the Engineer.

The inner duct may be plowed into place. Unless otherwise indicated or specifically approved by the Engineer, plowing of inner duct shall lay the duct in place and shall not pull the duct through the length of the cut behind a bullet-nose mandrel or similar apparatus. In all cases, plowing operations shall be non-injurious to the duct.

#### 4.5 In Raceway

Where duct is installed in raceways, lubricating compounds shall be used where necessary to assure smooth installation.

#### 4.6 Encased in Concrete

Concrete shall be class SI complying with Section 720 of the Standard Specifications.

Steel Reinforcement Bars. Steel reinforcement bars shall comply with Section 706.10 of the Standard Specifications.

Underground concrete-encased conduit shall be supported on interlocking plastic spacers specifically designed for the purpose spaced along the length of the run as recommended by the manufacturer. Spacing between raceways within a common duct bank shall be not less than 2 inches. The interlocking spacers shall be used at a minimum interval of 8 ft.

Concrete cover overall shall not be less than 3 inches all around the encased run. Space below the conduit, and concrete fill shall be assured. Care shall be exercised during concrete placement to assure that there are no voids, so that spacers are undisturbed, and so that conduit joints stay secure and unbroken. Concrete shall be deflected during placement to minimize the possible damage to or movement of the conduits.

Conduit encased in concrete shall have steel reinforcing where installed below roadway or other paved vehicle areas (including shoulder) and the reinforcement shall extend not less than 5 feet additional from the edge of pavement unless otherwise indicated. Steel reinforcement shall not be less than No. 4 bars at corners and otherwise spaced on 12-inch centers, tied with No. 4 bars on 12-inch centers.

The Engineer shall examine all conduit joints for compliance with section 5 of this specification before concrete is poured.

#### 4.7 Embedded

Conduit embedded in structure shall be supported on interlocking plastic spacers specifically designed for the purpose spaced along the length of the run as recommended by the manufacturer. Spacing between raceways within a common structure shall be not less than 2 inches. The interlocking spacers shall be used at a minimum interval of 8 ft.

Concrete cover overall shall not be less than 3 inches all around the embedded run. Space below the conduit, and concrete fill shall be assured. Care shall be exercised during concrete placement to assure that there are no voids, so that spacers are undisturbed, and so that conduit joints stay secure and unbroken. Concrete shall be deflected during placement to minimize the possible damage to or movement of the conduits.

The Engineer shall examine all conduit joints for compliance with section 5 of this specification before concrete is poured.

5. Joints

- 5.1 All HDPE duct to HDPE duct joints shall be made with an approved duct fusion splicing device.
- 5.2 HDPE coilable non-metallic conduit to non-HDPE coilable non-metallic conduit joints shall be either made with an approved mechanical connector or with a chemical compound. Both methods must be specifically designed for joining HDPE coilable non-metallic conduit. Minimum pullout force for the chemical compound shall be as listed in the following table.

Nominal Size		Pullout Force	
mm	in	N	Lbs
31.75	1.25	2400	540
38.1	1.50	2535	570
50.8	2.0	3335	750
63.5	2.5	4445	1,000
76.2	3.0	6225	1,400
101.6	4.0	8890	2,000

7. Measurement.

The duct shall be measured for payment in linear feet in place as described herein. Measurements shall be made in straight lines between horizontal changes in direction between the centers of the terminating points (poles, cabinets, junction boxes). Vertical measurement of the duct shall be as follows:

For runs terminating at junction boxes and/or control cabinets, the vertical measurement shall be taken from the bottom of the trench, or horizontal raceway, to a point 18-inches beyond the center of the junction box or control cabinet.

For runs terminating at poles, the vertical measure shall be taken from the bottom of the trench, or horizontal raceway, to a point 18-inch beyond the center of the light pole handhole regardless of light pole mounting method

Innerduct installed in excess of the limits describes herein shall not be paid for.

8. Basis of Payment.

This item will be paid for at the contract unit price per foot installed for **INNERDUCT**, of the size of duct as indicated, which shall be payment in full for all material and work as specified herein.



## **FIBER OPTIC SPLICE**

Effective: June 1, 2014

Description. The Contractor will splice optical fibers from different cable sheaths and protect them with a splice closure at the locations shown on the Plans. Fiber splicing consists of in-line fusion splices for all fibers described in the cable plan at the particular location.

Two splices are identified. A mainline splice includes all fibers in the cable sheath. In a lateral splice, the buffer tubes in the mainline cable are dressed out and those fibers identified on the plans are accessed in and spliced to lateral cables.

### Materials.

Splice Closures. Splice Closures shall be designed for use under the most severe conditions such as moisture, vibration, impact, cable stress and flex temperature extremes as demonstrated by successfully passing the factory test procedures and minimum specifications listed below:

Physical Requirements. The closures shall provide ingress for up to four cables in a butt configuration. The closure shall prevent the intrusion of water without the use of encapsulates.

The closure shall be capable of accommodating splice organizer trays that accept mechanical, or fusion splices. The splice closure shall have provisions for storing fiber splices in an orderly manner, mountings for splice organizer assemblies, and space for excess or un-spliced fiber. Splice organizers shall be re-enterable. The splice case shall be UL rated.

Closure re-entry and subsequent reassembly shall not require specialized tools or equipment. Further, these operations shall not require the use of additional parts.

The splice closure shall have provisions for controlling the bend radius of individual fibers to a minimum of 38 mm (1.5 in.).

### Factory Testing.

Compression Test. The closure shall not deform more than 10% in its largest cross-sectional dimension when subjected to a uniformly distributed load of 1335 N at temperatures of -18 and 38 degrees Celsius (0 and 100 degrees Fahrenheit). The test shall be performed after stabilizing at the required temperature for a minimum of two hours. It shall consist of placing an assembled closure between two flat parallel surfaces, with the longest closure dimension parallel to the surfaces. The weight shall be placed on the upper surface for a minimum of 15 minutes. The measurement shall then be taken with weight in place.

Impact Test. The assembled closure shall be capable of withstanding an impact of 28 N-M at temperatures of -18 and 38 degrees Celsius (0 and 100 degrees Fahrenheit). The test shall be performed after stabilizing the closure at the required temperature for a minimum of 2 hours. The test fixture shall consist of 9 kg (20 lb) cylindrical steel impacting head with a 50 mm (2 in.) spherical radius at the point where it contacts the closure. It shall be dropped from a height of 305 mm (12 in.). The closure shall not exhibit any cracks or fractures to the housing that would preclude it from passing the water immersion test. There shall be no permanent deformation to the original diameter or characteristic vertical dimension by more than 5%.

Cable Gripping and Sealing Testing. The cable gripping and sealing hardware shall not cause an increase in fiber attenuation in excess of 0.05 dB/fiber @ 1550 nm when attached to the cables and the closure assembly. The test shall consist of measurements from six fibers, one from each buffer tube or channel, or randomly selected in the case of a single fiber bundle. The measurements shall be taken from the test fibers before and after assembly to determine the effects of the cable gripping and sealing hardware on the optical transmission of the fibers.

Vibration Test. The splice organizers shall securely hold the fiber splices and store the excess fiber. The fiber splice organizers and splice retaining hardware shall be tested per EIA Standard FOTP-II, Test Condition 1. The individual fibers shall not show an increase in attenuation in excess of 0.1 dB/fiber.

Water Immersion Test. The closure shall be capable of preventing a 3 m (10 ft) water head from intruding into the splice compartment for a period of 7 days. Testing of the splice closure is to be accomplished by the placing of the closure into a pressure vessel and filling the vessel with tap water to cover the closure. Apply continuous pressure to the vessel to maintain a hydrostatic head equivalent 3 m (10 ft) on the closure and cable. This process shall be continued for 30 days. Remove the closure and open to check for the presence of water. Any intrusion of water in the compartment containing the splices constitutes a failure.

Certification. It is the responsibility of the Contractor to insure that either the manufacturer, or an independent testing laboratory has performed all of the above tests, and the appropriate documentation has been submitted to the Department. Manufacturer certification is required for the model(s) of closure supplied. It is not necessary to subject each supplied closure to the actual tests described herein.

## **CONSTRUCTION REQUIREMENTS**

The closure shall be installed according to the manufacturer's recommended guidelines. For mainline splices, the cables shall be fusion spliced. 45 days prior to start of the fiber optic cabling installation, the Contractor shall submit the proposed locations of the mainline splice points for review by the Department.

The Contractor shall prepare the cables and fibers in accordance with the closure and cable manufacturers' installation practices. A copy of these practices shall be provided to the Engineer 21 days prior to splicing operations.

Using a fusion splicer, the Contractor shall optimize the alignment of the fibers and fuse them together. The Contractor shall recoat the fused fibers and install mechanical protection over them.

Upon completing all splicing operations for a cable span, the Contractor shall measure the mean bi-directional loss at each splice using an Optical Time Domain Reflectometer. This loss shall not exceed 0.1 dB.

The Contractor shall measure the end-to-end attenuation of each fiber, from connector to connector, using an optical power meter and source. This loss shall be measured at from both directions and shall not exceed 0.5 dB per installed kilometer of single mode cable. Measurements shall be made at both 1300 and 1550 nm for single mode cable. For multimode cable, power meter measurements shall be made at 850 and 1300 nm. The end-to-end

attenuation shall not exceed 3.8 dB/installed kilometers at 850nm or 1.8 dB per installed kilometer at 1300nm for multimode fibers.

As directed by the Engineer, the Contractor at no additional cost to the Department shall replace any cable splice not satisfying the required objectives.

The Contractor shall secure the Splice Closure to the side of the splice facility using cable support brackets. All cables shall be properly dressed and secured to rails or racks within the manhole. No cables or enclosures will be permitted to lie on the floor of the splice facility. Cables that are spliced inside a building will be secured to the equipment racks or walls as appropriate and indicated on the Plans.

Method of Measurement. Fiber optic splice of the type specified will be measured as each, completely installed and tested with all necessary splices completed within the enclosure, and the enclosure secured to the wall of the splice facility.

Basis of Payment. This item shall be paid at the contract unit price each for **FIBER OPTIC SPLICE, LATERAL** or **FIBER OPTIC SPLICE, MAINLINE** of the type specified, which shall be payment in full for the work, complete, as specified herein.

**JUNCTION BOX EMBEDDED IN STRUCTURE (IDOT)**

Effective: January 1, 2012

Description. This work shall consist of furnishing and installing an embedded Composite Concrete Junction Box in concrete.

Materials. The box and cover shall be constructed of a polymer concrete and reinforced with a heavy-weave fiberglass cloth. The material shall have the following properties:

<b>Mechanical Property</b>	<b>Value</b>	<b>Physical Property</b>	<b>Value</b>
Compressive strength	9,000 – 15,000 psi	Density	85-150 lbs/ft <sup>2</sup>
flexural strength	3,000 – 6,000 psi	Barcol Hardness	45
Impact Energy	30 – 72 ft.-lbs	Water Absorption	Less Than 1%
tensile strength	800 – 1,100 psi		

The resulting enclosure shall have a Tier 8 Load Rating in accordance with ANSI/SCTE 77 2002. The material shall have light gray color to match the surrounding concrete. The cover shall be made of the same material. The junction box and cover shall be arranged to fit flush with the structure surface. The cover shall be gasketed and attached with a minimum of four stainless steel hex-head bolts factory coated with anti-seize compound. The enclosure shall be UL Listed.

Installation. The embedded junction box shall be set flush with the adjoining surface and shall be properly supported during concrete placement. Concrete cover shall not be less than 3 in. (75 mm) all around the embedded junction box. The junction box shall not be installed in areas where vehicular traffic may drive over the junction box.

Field cut conduit openings shall be uniform and smooth. All burrs and rough edges shall be filed smooth to the satisfaction of the Engineer prior to the installation of conduit(s) into the junction box. Field cut conduit openings shall be fitted with the appropriate conduit fittings and accessories. Conduit fittings and accessories shall be provided according to Article 1088.01 and as shown on the plans.

Conduit openings may be factory cut and pre-assembled with conduit fittings. Conduit fittings and accessories shall be manufactured from polyvinyl chloride complying with ASTM D 1784 and shall comply with all the applicable requirements of NEMA Publication No. TC2, U.L. Standard 651 for EPC-40-PVC and NEC Article 347.

Slight deviations to a larger size than the specified sizes may be allowed to conform to a standard manufacturer's production size with the approval of the Engineer.

Basis of Payment. This work will be paid for at the contract unit price each for **JUNCTION BOX, EMBEDDED IN STRUCTURE**, of the type and size when specified. The Contractor may, with the approval of the Engineer, use box sizes larger than indicated, at no additional cost to the Department.

### **MAINTENANCE OF LIGHTING SYSTEMS (IDOT & TINLEY PARK)**

Replace Article 801.11 and 801.12 of the Standard Specifications with the following:

Effective the date the Contractor's activities (electrical or otherwise) at the job site begin, the Contractor shall be responsible for the proper operation and maintenance of all existing and proposed lighting systems which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. During the maintenance preconstruction inspection, the party responsible for existing maintenance shall perform testing of the existing system in accordance with Article 801.13a. The Contractor shall request a date for the preconstruction inspection no less than fourteen (14) days prior to the desired date of the inspection.

The Engineer will document all test results and note deficiencies. All substandard equipment will be repaired or replaced by the existing maintenance contractor, or the Engineer can direct the Contractor to make the necessary repairs under Section 109.04.

Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the electrical equipment and systems to be maintained. Contract documents shall indicate the circuit limits.

### **Maintenance of Existing Lighting Systems**

**Existing lighting systems.** Existing lighting systems shall be defined as any lighting system or part of a lighting system in service at the time of contract Letting. The contract drawings indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

### **Extent of Maintenance.**

**Partial Maintenance.** Unless otherwise indicated, if the number of circuits affected by the contract is equal to or less than 40% of the total number of circuits in a given controller and the controller is not part of the contract work, the Contractor needs only to maintain the affected circuits within the project limits. The project limits are defined as those limits indicated in the contract plans. Equipment outside of the project limits, on the affected circuits shall be maintained and paid for under Article 109.04. The affected circuits shall be isolated by means of in-line waterproof fuse holders as specified elsewhere and as approved by the Engineer. The unaffected circuits and the controller will remain under the maintenance of the State.

**Full Maintenance.** If the number of circuits affected by the contract is greater than 40% of the total number of circuits in a given controller, or if the controller is modified in any way under the contract work, the Contractor shall maintain the entire controller and all associated circuits within the project limits. Equipment outside of the project limits shall be maintained and paid for under Article 109.04.

If the existing equipment is damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

### **Maintenance of Proposed Lighting Systems**

**Proposed Lighting Systems.** Proposed lighting systems shall be defined as any lighting system or part of a lighting system, temporary or permanent, which is to be constructed under this contract regardless of the project limits indicated in the plans.

The Contractor shall be fully responsible for maintenance of all items installed under this contract. Maintenance shall include, but not be limited to, any equipment failures or malfunctions as well as equipment damage either by the motoring public, Contractor operations, vandalism, or other means. The potential cost of replacing or repairing any malfunctioning, damaged, or vandalized equipment shall be included in the bid price of this item and will not be paid for separately.

### **Lighting System Maintenance Operations**

**IDOT Maintained Equipment:** The Contractor's responsibility shall include all applicable responsibilities of the Electrical Maintenance Contract, State of Illinois, Department of Transportation, Division of Highways, District One. These responsibilities shall include the maintenance of lighting units (including sign lighting), cable runs and lighting controls. In the case of a pole knockdown or sign light damage, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service. The equipment shall then be re-set by the contractor within the time limits specified herein.

**Tinley Park Maintained Equipment:** The Contractor's responsibility shall include all applicable responsibilities of the Village's electrical maintenance staff. These responsibilities shall include the maintenance of lighting units, cable runs and lighting controls. In the case of a pole knockdown or sign light damage, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service. The equipment shall then be re-set by the contractor within the time limits specified herein.

If the existing equipment is damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Responsibilities shall also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Engineer and with deficiencies corrected within 24 hours of the patrol. Patrol reports shall be presented on standard forms as designated by the Engineer. Uncorrected deficiencies may be designated by the Engineer as necessitating emergency repairs as described elsewhere herein.

The following chart lists the maximum response, service restoration, and permanent repair time the Contractor will be allowed to perform corrective action on specific lighting system equipment.

INCIDENT OR PROBLEM	SERVICE RESPONSE TIME	SERVICE RESTORATION TIME	PERMANENT REPAIR TIME
Control cabinet out	1 hour	4 hours	7 Calendar days
Hanging mast arm	1 hour to clear	na	7 Calendar days
Radio problem	1 hour	4 hours	7 Calendar days
Motorist caused damage or leaning light pole 10 degrees or more	1 hour to clear	4 hours	7 Calendar days
Circuit out – Needs to reset breaker	1 hour	4 hours	na
Circuit out – Cable trouble	1 hour	24 hours	21 Calendar days
Outage of 3 or more successive lights	1 hour	4 hours	na
Outage of 75% of lights on one tower	1 hour	4 hours	na
Outage of light nearest RR crossing approach, Islands and gores	1 hour	4 hours	na
Outage (single or multiple) found on night outage survey or reported to EMC	na	na	7 Calendar days
Navigation light outage	na	na	24 hours

- **Service Response Time** -- amount of time from the initial notification to the Contractor until a patrolman physically arrives at the location.

- **Service Restoration Time** – amount of time from the initial notification to the Contractor until the time the system is fully operational again (In cases of motorist caused damage the undamaged portions of the system are operational.)
- **Permanent Repair Time** – amount of time from initial notification to the Contractor until the time permanent repairs are made if the Contractor was required to make temporary repairs to meet the service restoration requirement.

Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor for IDOT maintained equipment. The Village also reserves the right to assign any work not completed within this timeframe to their electrical maintenance staff. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor or Village within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from any monies owed to the Contractor. Repeated failures and/or a gross failure of maintenance shall result in the State's Electrical Maintenance Contractor of Village's maintenance staff being directed to correct all deficiencies and the resulting costs deducted from any monies owed the contractor.

Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

### **Operation of Lighting**

The lighting shall be operational every night, dusk to dawn. Duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously. Lighting systems shall not be kept in operation during long daytime periods.

### **Method of Measurement**

The contractor shall demonstrate to the satisfaction of the Engineer that the lighting system is fully operational prior to submitting a pay request. Failure to do so will be grounds for denying the pay request. Months in which the lighting systems are not maintained and not operational will not be paid. Payment shall not be made retroactively for months in which lighting systems were not operational.

**Basis of Payment.** Maintenance of lighting systems shall be paid for at the contract unit price per calendar month for **MAINTENANCE OF LIGHTING SYSTEM.**

## **UNDERPASS LUMINAIRE, LED**

Effective: July 1, 2021

### Description.

This work shall consist of furnishing and installing an underpass LED luminaire as shown on the plans, as specified herein.

### General.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

### Submittal Requirements.

The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:



- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F (25 °C).
- b. LM-79 report with National Voluntary Laboratory Accreditation Program (NVLAP) current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F (25 °C).
- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

#### Manufacturer Experience.

The luminaire shall be designed to be incorporated into a lighting system with an expected 20-year lifetime. The luminaire manufacturer shall have a minimum of 33 years' experience manufacturing HID roadway luminaires and shall have a minimum of seven (7) years' experience

manufacturing LED roadway luminaires. The manufacturer shall have a minimum of 25,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

### Housing.

Material. The luminaire shall be a single device not requiring on-site assembly for installation. The power supply for the luminaire shall be integral to the unit. The housing shall be either stainless-steel or cast aluminum.

#### Aluminum Housing.

The housing shall be extruded or cast aluminum; or a combination of both and shall have a copper content of less than 1.0%.

The housing shall be painted grey or silver unless specified otherwise. A epoxy base coat shall applied to the aluminum after the aluminum is properly treated with a conversion coating. The finish coat shall be polyester powder coat with a minimum thickness of 2.0 mil.

The luminaire surfaces exposed to the environment shall exceed a rating of six, according to ASTM D1654, after 1000 hours of ASTM B117 testing. The coating shall exhibit no greater than 30% reduction of gloss, according to ASTM D523, after 500 hours of ASTM G154 Cycle 6 QUV® accelerated weathering testing.

#### Stainless-Steel Housing.

The housing shall be constructed from 16-gauge minimum, 304 stainless steel.

The stainless-steel housing does not need to be painted. The manufacturer may paint the luminaire at no additional cost.

The luminaire shall be optically sealed, mechanically strong and easy to maintain. The luminaire shall be designed for wall mounting to a pier or abutment. It shall be provided with a suitable mounting bracket which allows for +90° adjustment from horizontal in 5° increments.

The luminaire shall be gasketed and sealed and shall be UL listed for wet locations. The luminaire optical assembly shall have a minimum IEC ingress penetration rating of IP66. When furnished with a lens and frame, the lens shall be made of crystal clear, impact and heat resistant flat glass. The lens and frame shall be securely attached to the main housing and be readily removable for servicing the LED optical assembly.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The total weight including accessories, shall not exceed 75 lbs.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual

component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

**Labels.** An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. Types 1, 2, 3, 4, or 5).

**Hardware.** All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

**Wiring.** Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

The power connection to the luminaire shall be via liquid tight metallic conduit or an armored flexible cable assembly. The power connection, including any external shielding, must be secured to the luminaire and connected source. The location of the opening shall be coordinated with the installation to minimize the length of flexible conduit required. The length of the cable or flexible conduit shall not exceed six (6) feet.

#### Mounting Brackets.

The brackets shall be properly sized to accommodate the weight of the luminaire with calculations or other suitable reference documentation submitted to support the material choice. The brackets shall be constructed of 304 stainless steel

The mounting brackets shall be fully coordinated with the luminaire mounting method indicated in plans.

#### Driver.

The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at

an ambient temperature exposure of 77 °F (25 °C) to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F (40 °C) or less.

The driver shall have an input voltage range of 120 to 277 volts ( $\pm 10\%$ ) or 347 to 480 volts ( $\pm 10\%$ ) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

#### LED Optical Assembly

The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

#### Photometric Performance.

Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) National Voluntary Laboratory Accreditation Program (NVLAP) for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above-mentioned tests.

The luminaire shall have a BUG rating of Back Light B3 or less, Up Light rating of U0, and a Glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m<sup>2</sup>). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

The luminaire may have an initial lumen value lower than the specified lumen range in the performance tables provided that the resulting calculations demonstrate that the performance requirements are being met.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 3**  
**ROADWAY UNDERPASS LIGHTING**  
**3 LANE – EASTBOUND I-80**

<b>Given Conditions</b>			
<b>ROADWAY DATA</b>	Pavement Width	36	(ft)
	Number of Lanes	3	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
<b>MOUNTING DATA</b>	Mounting Height	Wall mounted:	16 (ft)
		Suspended ceiling mount:	17 (ft)
	Tilt	10	(degrees)
	Orientation	Perpendicular to roadway	
	Set-Back from Edge of Pavement	Left: 12 (ft)	Right: 12 (ft)
<b>LUMINAIRE DATA</b>	Lumens	6,300 – 9,449	
	Total Light Loss Factor	0.65	
<b>LAYOUT DATA</b>	Spacing	35	(ft)
	Configuration	Opposite	
	Luminaire Overhang over EOP	Left: -12 (ft)	Right: -12 (ft)

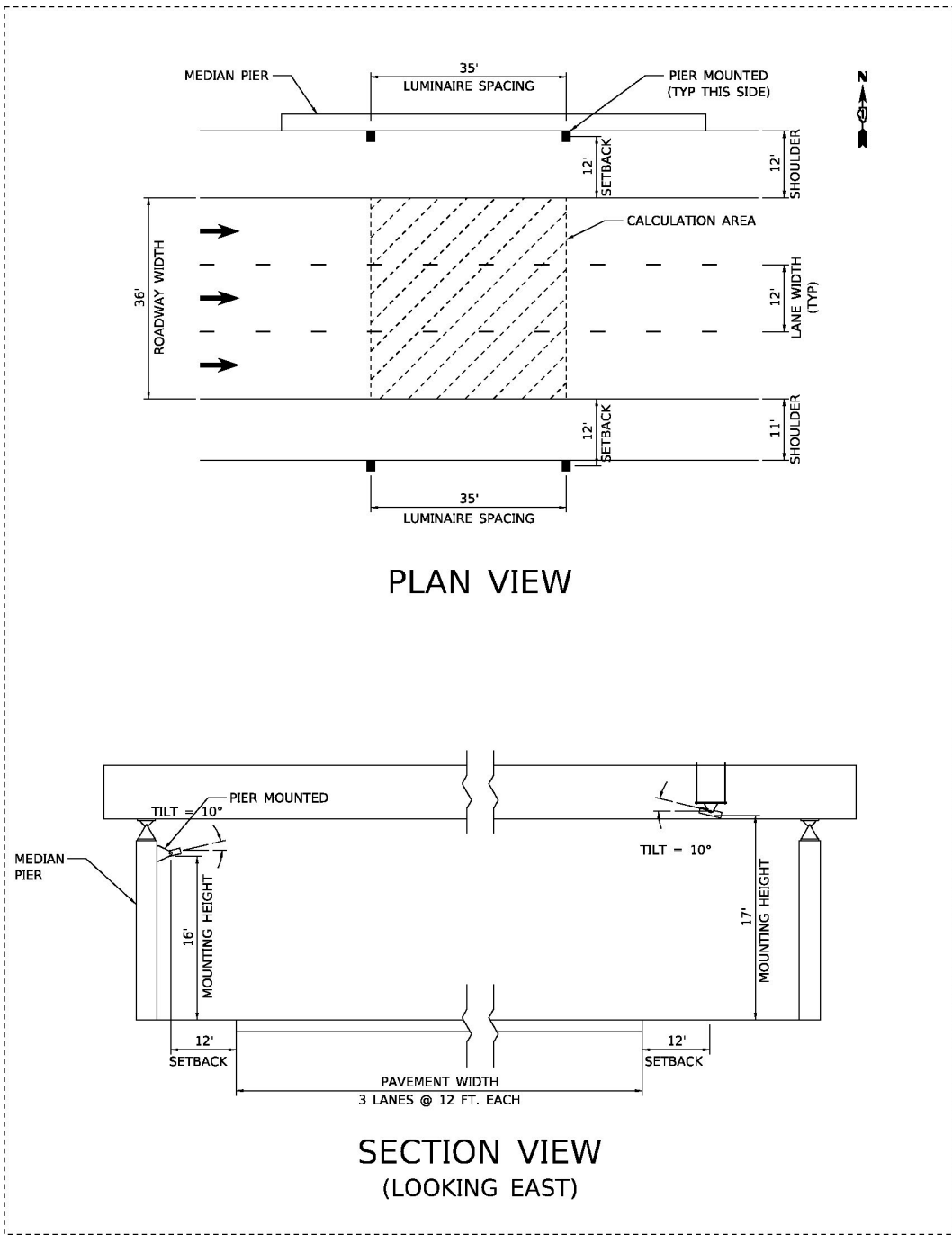
**NOTE:** Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

<b>PERFORMANCE REQUIREMENTS</b>			
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**NOTE:** These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

<b>ROADWAY</b>	Average Luminance, $L_{AVE}$	1.6	Cd/m <sup>2</sup> (Max)
		1.2	Cd/m <sup>2</sup> (Min)
<b>LUMINANCE</b>	Uniformity Ratio, $L_{AVE}/L_{MIN}$	3:1	(Max)
	Uniformity Ratio, $L_{MAX}/L_{MIN}$	5:1	(Max)
	Veiling Luminance Ratio, $L_V/L_{AVE}$	0.30:1	(Max)

**ROADWAY UNDERPASS LIGHTING  
 3-LANE – EASTBOUND I-80**



**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 3  
 ROADWAY UNDERPASS LIGHTING  
 3 LANE – WESTBOUND I-80**

<b>Given Conditions</b>			
<b>ROADWAY DATA</b>	Pavement Width	42	(ft)
	Number of Lanes	3	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
<b>MOUNTING DATA</b>	Mounting Height	Wall mounted:	16 (ft)
		Suspended ceiling mount:	17 (ft)
	Tilt	10	(degrees)
	Orientation	Perpendicular to roadway	
	Set-Back from Edge of Pavement	Left: 12	(ft)
		Right: 6	(ft)
<b>LUMINAIRE DATA</b>	Lumens	6,300 – 9,449	
	Total Light Loss Factor	0.65	
<b>LAYOUT DATA</b>	Spacing	35	(ft)
	Configuration	Opposite	
	Luminaire Overhang over EOP	Left: -12	(ft)
		Right: -6	(ft)

**NOTE:** Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

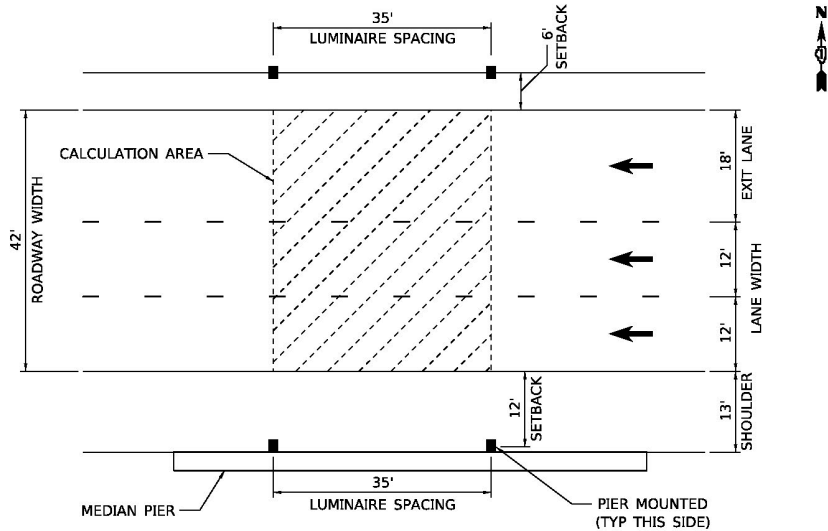
<b>PERFORMANCE REQUIREMENTS</b>			
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**NOTE:** These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

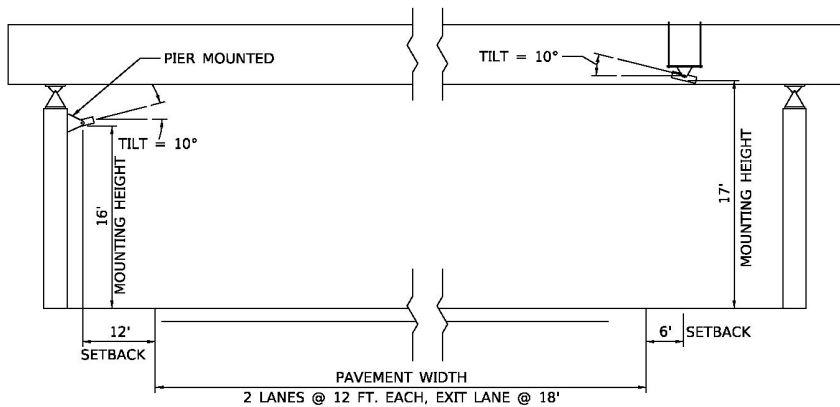
<b>ROADWAY</b>	Average Luminance, $L_{AVE}$	1.6	Cd/m <sup>2</sup> (Max)
		1.2	Cd/m <sup>2</sup> (Min)
<b>LUMINANCE</b>	Uniformity Ratio, $L_{AVE}/L_{MIN}$	3:1	(Max)
	Uniformity Ratio, $L_{MAX}/L_{MIN}$	5:1	(Max)
	Veiling Luminance Ratio, $L_V/L_{AVE}$	0.30:1	(Max)



**ROADWAY UNDERPASS LIGHTING  
 3-LANE – WESTBOUND I-80**



**PLAN VIEW**



**SECTION VIEW  
 (LOOKING WEST)**

Independent Testing

When a contract has 30 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

<b>Contract Quantity</b>	<b>Luminaires to be Tested</b>
1-49	0 (unless otherwise noted)
50-100	2
101-150	3
151-200	4
201-250	5
251-300	6
301-350	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the District Headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative selection process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a National Voluntary Laboratory Accreditation Program (NVLAP) accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing.

**All tests shall be conducted at the luminaire system operating voltage of 240 volts unless specified differently in the contract plans.**

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (House and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

Two copies of the summary report and the test results including IES photometric files (including CDROM) shall be certified by the test laboratory and shall be sent by certified mail directly to the Engineer.

To: District Engineer  
Attn: Bureau Chief of Traffic Operations  
Illinois Department of transportation  
201 West center Ct.  
Schaumburg, IL 60196

The package shall state "luminaire test reports" and the contract number clearly.

A copy of this material shall be sent to the Contractor and the Resident Engineer at the same time.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

#### Installation.

Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Underpass luminaires shall be either attached to structures (such as piers, etc.) or suspended from structures (such as bridge decks) as indicated or implied by the configuration on the Plans. Mounting, including all hardware and appurtenant items, shall be included as part of this item. Luminaires shall be configured with the luminaire tilt as identified in the submitted documents.

Unless otherwise indicated, suspended underpass luminaires shall be installed one-inch above the lowest underpass beam and shall be mounted using vibration dampening assemblies. All mounting hardware shall be corrosion resistant and shall be stainless steel unless otherwise indicated.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Luminaire wiring shall be provided with the luminaire. The wiring shall run from the junction box to the luminaire.

Luminaire wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Luminaire wire shall be insulated with cross-linked polyethylene (XLP) insulation. The wire shall include a phase, neutral, and green ground wire. Wires shall be trained within any raceways so as to avoid abrasion or damage to the insulation.

Included with the luminaire wiring shall be fusing located in the handhole or primary junction box. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

#### Warranty.

The entire luminaire and all of its component parts shall be covered by a 10-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10 percent of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

**The warranty period shall begin on the date of luminaire delivery.** The Contractor shall verify that the Resident Engineer has noted the delivery date in the daily diary. Copy of the shipment and delivery documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

#### Method of Measurement.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

<b>Designation Type</b>	<b>Minimum Initial Luminous Flux</b>
A	2,200
B	3,150
C	4,400
D	6,300
E	9,450
F	12,500
G	15,500
H	25,200
I	47,250

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment.

This work will be paid for at the contract unit price per each for **LUMINAIRE, LED, UNDERPASS**, of the mount type and output designation specified.

**UNIT DUCT**

Effective: January 1, 2012

Revise the first paragraph of Article 810.04 to read:

“The unit duct shall be installed at a minimum depth of 30-inches (760 mm) unless otherwise directed by the Engineer.”

Revise Article 1088.01(c) to read:

“(c) Coilable Nonmetallic Conduit.

General:

The duct shall be a plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The duct shall be a plastic duct which is intended for underground use and can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance.

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 2447, for schedule 40. The duct shall be composed of black high density polyethylene meeting the requirements of ASTM D 3350, Class C, Grade P33. The wall thickness shall be in accordance with Table 2 for ASTM D 2447.

The duct shall be UL Listed per 651-B for continuous length HDPE coiled conduit. The duct shall also comply with NEC Article 354.100 and 354.120.

Submittal information shall demonstrate compliance with the details of these requirements.

Dimensions:

Duct dimensions shall conform to the standards listed in ASTM D2447. Submittal information shall demonstrate compliance with these requirements.

Nominal Size		Nominal I.D.		Nominal O.D.		Minimum Wall	
mm	in	mm	in	mm	in	mm	in
31.75	1.25	35.05	1.380	42.16	1.660	3.556 +0.51	0.140 +0.020
38.1	1.50	40.89	1.610	48.26	1.900	3.683 +0.51	0.145 +0.020

Nominal Size		Pulled Tensile	
mm	in	N	lbs
31.75	1.25	3322	747
38.1	1.50	3972	893

Marking:

As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 3.05 meters (10 feet) with the material designation (HDPE for high density polyethylene), nominal size of the duct and the name and/or trademark of the manufacturer.

Performance Tests:

Polyethylene Duct testing procedures and test results shall meet the requirements of UL 651. Certified copies of the test report shall be submitted to the Engineer prior to the installation of the duct. Duct crush test results shall meet or exceed the following requirements:

Duct Diameter		Min. force required to deform sample 50%	
mm	in	N	lbs
35	1.25	4937	1110
41	1.5	4559	1025

**WIRE AND CABLE**

Effective: January 1, 2012

Add the following to the first paragraph of Article 1066.02(a):

“The cable shall be rated at a minimum of 90°C dry and 75°C wet and shall be suitable for installation in wet and dry locations, and shall be resistant to oils and chemicals.”

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Aerial Electric Cable Properties

Phase Conductor		Messenger wire			
Size AWG	Stranding	Average Insulation Thickness		Minimum Size AWG	Stranding
		mm	mils		
6	7	1.1	(45)	6	6/1
4	7	1.1	(45)	4	6/1
2	7	1.1	(45)	2	6/1
1/0	19	1.5	(60)	1/0	6/1
2/0	19	1.5	(60)	2/0	6/1
3/0	19	1.5	(60)	3/0	6/1
4/0	19	1.5	(60)	4/0	6/1

Add the following to Article 1066.03(b) of the Standard Specifications:

“Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE.”

Revise Article 1066.04 to read:

“Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is “Palomino”. The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474.”

Revise the second paragraph of Article 1066.05 to read:

“The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing.”

## **TRAFFIC SURVEILLANCE – GENERAL**

TSC T400#02

Effective: June 1, 1994                      Revised: July 21, 2011

1.0 The following supplements applicable sections of Section 800 of the Standard Specifications for Road and Bridge Construction.

The intent of this Special Provision is to prescribe the materials and construction methods commonly used in traffic surveillance installations. All material furnished shall be new. The locations and the details of all installations shall be as indicated on the Plans or as directed by the Engineer.

When the road is open to traffic, except as otherwise provided, the Contractor may request a turn on and inspection of all complete traffic surveillance installations system. This request must be made to the Engineer a minimum of seven (7) working days prior to the time of the requested inspection. Upon demonstration that all surveillance is operational and all work is completed in accordance with the contract and to the satisfaction of the Bureau of Traffic Operations Electrical Engineer, The Bureau of Traffic Operations Electrical Engineer will then allow all of the surveillance to be placed in continuous operation. The Agency that is responsible for the maintenance of the traffic surveillance installations will assume the maintenance upon successful completion of this inspection.

Projects which call for the storage and re-use of existing traffic surveillance equipment shall have a 30 day test period prior to project acceptance.

### 1.1 DEFINITION OF TERMS

Whenever in these Special Provisions the following terms are used, the intent and meaning shall be interpreted as follows:

Induction Loop - A continuous non-spliced wire, three turns, permanently placed and sealed in sawcuts in the roadway and adjacent area, used in conjunction with an induction loop detector sensor unit.

State Highway Communications Center - The main communication control facility of the Illinois Department of Transportation with present offices at 201 W. Center Court, Schaumburg, Illinois 60196-1096.

### 1.2 PROSECUTION OF SURVEILLANCE WORK

The work shall be as indicated on the Plans and as required by the Specifications. Unless otherwise indicated, the Contractor shall furnish and install all required materials and equipment, including all associated appurtenances, to produce a complete and operational installation. The appurtenances shall be as indicated, and the costs shall be included in the unit prices bid for the pay items of this contract. The work shall be done in a workmanlike manner.

### 1.3 CONNECTIONS TO EXISTING INSTALLATIONS

Where new work connects to existing installations, the Contractor shall do all necessary cutting, fitting and foundation drilling to the existing installation and shall remove all existing work, as required, to make satisfactory connections, with the work to be performed under these Provisions, so as to leave the entire work in a finished and workmanlike manner, as



approved by the Bureau of Traffic Operations Electrical Engineer. No raceways shall be allowed to enter cabinet through the sides or back walls.

Some contracted work which does not call for a complete rebuilding of a surveillance location but the replacement of detector loops and lead-in cable only in conjunction with work such as pavement overlay, cut and grind, curb and gutter replacement and other similar type work where existing appurtenances have been in place for several years. This at times has created pre-existing conditions (such as blocked/broken lead-in conduits, buried handholes) which the contractor may have to repair/replace to make the location fully functioning. The Contractor will be compensated for such work utilizing contract items after a complete inspection by the Bureau of Traffic Operations Electrical Engineer, Resident Engineer and Electrical Maintenance Contractor's Rep. with a full review on a case by case basis. Upon completing such work the Contractor shall notify the R.E. to contact the Bureau of Traffic Operations Electrical Engineer for checks and test to insure the location is on-line and working correctly.

The Contractor shall furnish all labor and material to the furtherance of this end, whether or not distinctly shown on the plans, in any of the "Standard Specifications" or in the Special Provisions.

Note that the Contractor shall be entitled to only one request for location marking of existing systems by the Electrical Maintenance Contractor and that multiple requests may only be honored at the Contractor's expense.

#### 1.4 STANDARD GUARANTEE

Manufacturers' warranties or guarantees on all electrical and mechanical equipment consistent with those provided as customary trade practice shall be obtained and transferred to the State.

#### 1.5 IN-SERVICE WARRANTIES OR GUARANTEES

The Contractor shall provide warranties or guarantees that will provide for satisfactory in-service operation of the mechanical and electrical equipment and related components. These warranties or guarantees shall cover a period of two (2) years following project acceptance. The cost of these warranties and guarantees shall be considered incidental to the Contract.

#### 1.6 EQUIPMENT DOCUMENTS

The Contractor shall furnish five (5) diagrams of the internal and external connection of the equipment in each Bureau of Traffic Operations Electrical cabinet. Contractor shall also furnish the Operating and maintenance instructions for all equipment supplied. One copy of the wiring diagrams for each cabinet shall be retained in each field cabinet. A wiring diagram shall be contained in a plastic pouch that shall be permanently mounted to the door of each cabinet. Contractor shall permanently mark the cabinet for each termination and each terminal connection as to loop, tone, closure, phone, and lane function of each termination in the cabinet and provide a completed cable log and location as-built diagram at each location.

#### 1.7 TERMINAL BLOCKS

Terminal blocks provided in field cabinets shall be the heavy duty barrier type. The terminal block shall be a minimum of 2 inches (50.8 mm) wide and 1-3/16 inch (30.16 mm) deep.

Center to center of the terminal screws or studs shall be a minimum of 21/32 inch (16.67 mm) with barriers in between. Terminal blocks shall be rated at 45 amps 600 volts breakdown RMS line to line 11,000 V. and breakdown RMS line to ground 13,800 V. A marking strip shall be provided with each terminal block.

#### 1.8 EXISTING EQUIPMENT

All existing equipment, replaced by new equipment shall remain the property of the State and shall be delivered to the Electrical Maintenance Contractor. The cost of removing and delivering the replaced equipment shall be paid for under separate pay item for Cabinet Housing Equipment - Removal.

#### 1.9 TELECOMMUNICATION CABLE

When installing the telecommunication cable, the Contractor shall extend his installation and connections of the cable to the next adjacent Surveillance installations or junction box, beyond the limits of his contract section. He shall be responsible for insuring that the cable is continuous and connected from one contract section to the other.

The Contractor shall comply with the agreement between the State of Illinois and IBT/Ameritech as to connections, locations, and terminations of the phone lines (Telephone Company, Engineering, General Service Engineering Division, Outside Plant Engineering Notes 14-36A., March 1971, Administrative Aids and Procedures).

#### 1.10 EXISTING SURVEILLANCE EQUIPMENT AND APPURTENANCES

Before starting work, the Contractor, in the presence of the Resident Engineer, Bureau of Traffic Operations Electrical Engineer and the State Electrical Maintenance Contractor's rep., shall inspect the existing equipment to be delivered or maintained by the Contractor and shall take an inventory of all defective, broken, and/or missing parts. Those parts found broken, defective, and/or missing shall be repaired or replaced by the State Electrical Maintenance contractor and shall be recorded as such. The Contractor shall be required to maintain all tone transmitters, tone receivers, tone power supplies, tone mounting frames, harnesses, controller and wiring. The Contractor shall be required to maintain all metering and surveillance cabinets, foundation, concrete handhole, vehicle detection equipment, all interconnecting cables and all Surveillance appurtenances including signal heads. Contractor shall number each cabinet as indicated on the plans, with reflective decals as those used on lighting pole standard.

Should damage occur to any surveillance items during the Contractor's contract period, the Contractor shall repair or replace all damaged equipment at his own expense. The Bureau of Traffic Operations Electrical Engineer shall determine what equipment shall be reusable and what shall be replaced. Replaced equipment shall be of equal or better quality and type.

The Contractor, prior to the commencement of his work, shall notify the Bureau of Traffic Operations Electrical Engineer for a pre-construction inspection. If construction begins prior to this meeting, the Contractor assumes maintenance responsibilities of the locations within his contract limits and shall make any repairs or replace any damaged equipment pre-existing or damaged as a result of his own negligence at his own expense. This also relieves the Electrical Maintenance Contractor of providing one free locate of the surveillance installations within the contract limits.

#### 1.11 AS-BUILT PLANS

Upon completion of the work, the Contractor shall furnish one (1) copy of "as-built" drawings on CD compatible with Micro Station V8-2004 Edition software at the Bureau of Traffic Operations Electrical Design Section and four (4) full size sets of "as-built" plans to the Resident Engineer. The plans shall include definite locations and length of all cables, duct, conduit pushes, induction loop, lead-in, foundations, handhole and P-duct. The cost of the "as-built" plans shall be incidental to the contract. The Engineer will not authorize final inspection of any installations until the said plans are in his possession.

#### 1.12 PROTECTION OF THE WORK

Electrical work, equipment and appurtenances shall be protected from damage during construction until final acceptance. Electrical raceway or duct openings, shall be capped or sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

#### 1.13 STANDARDS OF INSTALLATION

Electrical work shall be installed in a neat and workmanlike manner in accordance with the best practices of the trade. Unless otherwise indicated, materials and equipment shall be installed in accordance with the manufacturer's recommendations.

Except as specified elsewhere herein, materials and equipment shall be in conformance with the requirements of Section 800 & 1088 of the Standard Specifications for Road and Bridge Construction.

In addition to the requirements of the Standard Specifications relating to control of materials, the Contractor shall comply with the following requirements.

The Contractor shall supply samples of all wire, cable, and equipment and shall make up and supply samples of each type of cable splice proposed for use in the work for the Engineer's approval.

Before equipment and/or material including cabinet, telemetry, and detectors are delivered to the job site, the Contractor shall obtain and forward to the Engineer a certified, notarized statement from the manufacturer, containing the catalog numbers of the equipment and/or material, guaranteeing that the equipment and/or material, after manufacture, comply in all respects with the requirements of the Specifications and these Special Provisions. Re-manufactured or modified equipment other than by the original manufacturer shall not be allowed. Original manufacturer shall certify that he made modification to the equipment.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and equipment are paid, and no additional materials and equipment are paid, and no additional compensation will be allowed. Materials and equipment not complying with the above requirements that have been installed on the job will be done at the Contractor's own risk and may be subject to removal and disposal at the Contractor's expense.

#### 1.14 PROCUREMENT

Materials and equipment shall be the products of established manufacturers, shall be new, and suitable for the service required. The Contractor is obligated to conduct his own search into the timely availability of the specified equipment and to ensure that all materials and equipment are in strict conformance with the contract documents. Materials or equipment items which are similar or identical shall be the product of the same manufacturer. The cost of submittals, certifications, any required samples and similar costs shall not be paid for extra but shall be included into the pay item bid price for the respective material or work.

#### 1.15 EXCEPTIONS, DEVIATIONS AND SUBSTITUTIONS

Exceptions to and deviations from the requirements of the Contract Documents shall not be allowed without approval by Engineer and Bureau of Traffic Operations Electrical Engineer. It is the Contractor's responsibility to note any deviations from contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the Contract Documents. No substitutions shall be permitted without the approval of the Engineer, and Bureau of Traffic Operations Electrical Engineer.

#### 1.16 SUBMITTALS

Within 30 days after contract award, the Contractor shall submit, for approval, complete manufacturer's product data (for standard products and components) and detailed shop drawings (for fabricated equipment). All of the submittal information shall be assembled by the Contractor and submitted to the Engineer at one time. All equipment samples shall be submitted at this time. Partial and sporadic submittals may be returned without review. The Contractor may request, in writing, permission to make a partial submittal. The Engineer will evaluate the circumstances of the request and may accept to review such a partial submittal. However, no additional compensation or extension of time shall be allowed for extra costs or delays incurred due to partial or late submittals.

#### 1.17 TESTING

Before final acceptance, the electrical equipment, material, induction loops and work provided under this contract shall be tested. Tests will not be made progressively, as parts of the work are completed they shall be all made at one time. Items which fail to test satisfactorily shall be repaired or replaced. Bureau of Traffic Operations Electrical Engineer will witness all testing.

#### 1.18 INSTALLATION/INSPECTION PROCEDURES

After all control boxes and equipment to be installed has been physically inspected and approved by Bureau of Traffic Operations Electrical Engineer, the equipment supplier shall then deliver all equipment to the job site. The Contractor shall then install/safeguard all the equipment which has been delivered prior to requesting an inspection. No unapproved equipment shall be on the job site or installed as part of the job. This does not relieve the Contractor from replacement/repairs of equipment found to be damaged or in non-compliance of these provisions.

Certain items such as conduit, wire, duct, anchor bolts, and junction boxes will be inspected and may be tested by the Department's Bureau of Materials and these items shall not be delivered to the job site without inspection approval. Items such as cabinets shall be inspected by the Engineer at the contractor's or manufacturer's shop and these items shall not be delivered to the job site without Bureau of Traffic Operations Electrical Engineer inspection approval. It shall be the Contractor's responsibility to arrange inspection activities with the Engineer thirty (30) days prior to installation. 30 days prior to installation of the tone equipment being supplied and, prior to request for a turn-on, the Bureau of Traffic Operations Electrical Engineer will be contacted for the correct frequencies, controller addresses and "DB" setting for each location to be installed. When the work is complete, all equipment fully operational, the Contractor shall schedule a turn-on inspection with the Engineer. Acceptance will be made as a total system, not as parts. The Contractor shall request the inspection no less than seven (7) working days prior to the desired inspection date.

No inspection shall be made until the delivery of acceptable "as built" drawings, specified certifications, and the required guarantees.

It will be the responsibility of the installing contractor to provide a qualified technician representing the tone equipment supplier to be at the turn-on inspection of each location to provide the technical expertise to bring each location on line.

The Contractor shall furnish the necessary manpower and equipment to make the Inspection. The Engineer may designate the type of equipment required for the inspection tests.

A written record of the loop analyzer readings shall be submitted to the Bureau of Traffic Operations Electrical Engineer prior to the final inspection.

Any part or parts of the installation that are missing, broken, defective, or not functioning properly during the inspection shall be noted and shall be adjusted, repaired, or replaced as directed by the Engineer and another inspection shall be made at another date. Only upon satisfaction of all points shall the installation be acceptable.

After the subject inspections are completed the Bureau of Traffic Operations Electrical Engineer will provide the contractor with a complete punch list of items necessary to be completed prior to final inspection and acceptance for maintenance.

The Contractor shall furnish a written guarantee for all materials, equipment and work performed under the contract for a period of not less than two (2) years from the date of final acceptance.

## **TELECOMMUNICATION CABLE - NO. 19 50 PAIR**

TSC T421#07

Effective: June 1, 1994

Revised: December 2, 2008

### DESCRIPTION

It is the intent of this specification that a continuous communication cable be installed on the Expressway and be connected to the Traffic Systems Center. All surveillance installations along the Expressway will be connected to this cable which shall be connected to the Traffic Systems Center building at approximately East Avenue and the Eisenhower Expressway. This item shall consist of furnishing and installing a 50 pair No. 19 gauge wire, telephone type cable, with all necessary connection blocks, binding posts, connections and all necessary miscellaneous hardware. The 50 pair No. 19 cable shall conform with these specifications and the current edition of The Rural Electrification Specification (REA) PE-39.

### MATERIAL & CONSTRUCTION

The #19 telecommunication cable shall meet the requirements set forth in the R.E.A. Specification PE-39. Shielding shall be fully annealed solid copper. Shielding between cables shall be bonded together by a #10 AWG copper wire and stainless steel clamps.

### CABLE JACKET:

Cable Jacket shall meet requirements set forth in REA specifications PE 39 Section 10 Cable Jacket. The Cable Jacket shall be minimum a composition that incorporates medium - density polyethylene as the base resin.

### SHIELD

A gopher-resistant corrugated shield of fully annealed copper shall be applied longitudinally over the core wrap. The shield shall meet the specifications set forth in REA Specifications PE-39 Section 9 Shield and Optional Armor.

### TESTING

Once the telecommunication cable is installed complete with all cable terminations complete the Contractor shall request an end to end test. The Contractor shall request the end to end test at least 7 days in advance to the TSC Engineer. Any lane closures and/or any other safety measures that need to be taken shall be provided for by the Contractor and shall be considered incidental to the cost of this item. The type of test performed shall be an end to end test with Halcyon type equipment transmitting and receiving at each end of the cable. Each pair shall be tested and the results shall be recorded and submitted to the Engineer. If any results don't fall within the requirements set forth in (REA) PE-39, the Contractor shall correct and re-test that cable pair. Traffic Systems will tolerate one pair out of every 50 pair of cable that doesn't meet or exceed specifications set forth in (REA) PE-39.

### INSTALLATION DETAILS

The telecommunication cable shall be installed in the median barrier wall where a 4 inch (100 mm) P.V.C. duct shall be provided for its installation. The Contractor shall insure that the telecommunication duct is continuous, free of debris and not connected to the electrical lighting cable duct.

"Junction boxes" or cross connect terminals shall be installed in or at the median barrier wall at every Surveillance installation, as shown on the plans, and every 1500 feet (450m). The cable shall be continuous between runs. No splices will be allowed in the cable. Should it not be possible to run the cable continuous between Surveillance installation, the interconnection of the cable will be allowed in the "junction box" with U1B/U1Y connectors or equal. These "splices"

shall be held to a minimum and maximum cable lengths shall be used to reduce the number of connections.

The cables shall be terminated in a Surveillance installation cabinet as shown on the plan. The cables shall be connected on a type 66 connector block which shall be mounted in the cabinet. The Surveillance installation shall be connected to the appropriate cable pair on the 66 blocks with a 6C-No. 19 cable. Two (2) type 66 connecting blocks shall be required per 50 pair cable installation; four (4) type 66 connecting blocks shall be required per 100 pair cable installation.

The type 66 quick connect terminal blocks shall be furnished with tin lead plated clips manufactured to Western Electric Specification #669A. There shall be eight spring clips, which are electrically and mechanically common to each other, to a row and 50 rows of spring clips. The type 66 connecting block shall be 8 x 50, 13-5/16 x 3-3/8 x 1-1/18 (338.1mm x 85.7mm x 28.6mm). The block shall be molded of self extinguishing material and shall have molded in fanning strips on each side which shall be marked every five rows. The top of the block shall be lettered by rows (A-B-C etc.) and the retaining plate shall be numbered every other row and lettered on the top to correspond to the face of the block. The Contractor shall insure that none of the spring clip rows are shorted together or shorted to the junction box or cabinet. The Contractor shall supply the type 66 block with high impact PVC, transparent snap on protective covers. The Contractor shall spray the spring clips with a protective coating after all wires are terminated. A punch down impact tool will be required to make the connection to the type 66 block. The punch down, impact tool shall be equal to or exceed the Harris Dracon DELUX Automatic Impact Tool D814 for type 66 blocks only.

When installing the telecommunication cable, the Contractor shall extend his installation and connection of the cable to the next adjacent surveillance installation or "junction box" beyond the limits of his contract section. He shall be responsible for insuring that the cable is continuous and connected from one contract section to the other.

#### BASIS OF PAYMENT

This work shall be paid for at the contract price per lineal foot (meter) for ELECTRIC CABLE NO. 19, 50 PAIR, which price shall be payment in full for furnishing all materials, making all electrical connections and installing the cable complete in place.

Connecting blocks, terminal blocks, wiring, mounting brackets, U1B/U1Y connectors, and miscellaneous hardware will not be paid for separately, but shall be considered as incidental to the cost of this item.

**HANDHOLE**  
TSC T 428#1

Effective: June 1, 1994

Revised: May 19, 2009

**DESCRIPTION**

This item shall consist of constructing a handhole, a heavy-duty handhole, or a double handhole, cast in place, complete with frame and cover and in accordance with the following requirements and conforming in all respects to the lines, grades, and dimensions shown on the plans or as directed by the Engineer. All handholes shall be installed in accordance with the Standard Specifications Sec. 814.

**MATERIALS**

All handholes shall be constructed of Class SI concrete meeting the requirements of the Standard Specifications for Road and Bridge Construction Section 1020.

**CONSTRUCTION DETAILS**

Handhole of the type specified shall be constructed in accordance with the details shown on the plans and conform to the following requirements:

1. Concrete: Concrete construction shall be done in accordance with the provisions of Concrete for Structures and Incidental Construction contained in the Standard Specifications for Road and Bridge Construction Sec. 503.
2. Placing Castings: Castings shall be set accurately to the finished elevation so that no subsequent adjustment will be necessary. Castings shall be set flush with a sidewalk or pavement surface. When installed in an earth shoulder away from the pavement edge, the top surface of the casting shall be 1 in. (25.4mm) above the finished surface of the ground.
3. Backfilling: Any backfilling necessary under a pavement, shoulder, sidewalk or within 2 ft. (60 cm) of the pavement edge shall be made with sand or stone screenings.
4. Forming: Forms will be required for the inside face of the handhole wall, and across all trenches leading into the handholes excavation. The ends of conduits leading into the handhole shall fit into a conduit bell which shall fit tightly against the inside form and the concrete shall be carefully placed around it so as to prevent leakage.
5. French Drain: A french drain conforming to the dimensions shown on the plans shall be constructed in the bottom of the handhole excavation.
6. Steel Hooks: Each handhole shall be provided with four galvanized steel hooks of appropriate size, one on each wall of the handhole.
7. Frame and Cover: The outside of the cover shall contain a recessed ring Type "G" for lifting and a legend "IDOT TSC" cast-in.
8. Cleaning: The handhole shall be thoroughly cleaned of any accumulation of silt, debris, or foreign matter of any kind, and shall be free from such accumulations at the time of final inspection.



## BASIS OF PAYMENT

This work will be paid for at the contract unit price each for HANDHOLE or HEAVY DUTY HANDHOLE, or CONCRETE HEAVY DUTY HANDHOLE (SPECIAL), as the case may be, for all necessary excavating, backfilling, disposal of surplus material and form work, frame and cover, and furnishing all materials.

## **STAINLESS STEEL JUNCTION BOX TYPE "J"**

TSC T429#3

Effective: May 19, 2009

### DESCRIPTION

This item shall consist of furnishing and installing at a specific location a junction box with cover, Type "J", continuously welded, 1/4" (6.3mm) thick, Type 316 stainless steel as specified.

### INSTALLATION DETAILS

All junction boxes shall be watertight. Predrilled holes shall be provided for the applicable conduit size and location. Unless otherwise specified, conduits terminating at stainless steel boxes shall be terminated in conduit hubs. The cover shall be recessed within an outside frame, having a water-tight gasket, and mounted flush with the surface of this frame. Recessed stainless steel slot head screws shall secure the cover.

### JUNCTION BOX EMBEDDED IN CONCRETE

For example: A stainless steel continually welded box 41" (1.04m) X 12" (305 mm) X 12" (305 mm) with stainless steel 1/4" (6.3 mm) type 316 cover and neoprene gasket with a minimum of ten 3/8" (9.5 mm) X 3/4" (19 mm) 16 threads/inch flat-head stainless steel slotted screws – Reference Traffic Surveillance Typical Drawings TY-1TSC-663 #2 through #13 drawings.

### BASIS OF PAYMENT

This work will be paid for at the contract unit price each for furnishing and installing a STAINLESS STEEL JUNCTION BOX TYPE "J", which price shall be payment in full for all labor and materials necessary to complete the work as described above.

## **MAINTENANCE OF EXISTING TRAFFIC SURVEILLANCE**

Effective: June 1, 1994

Revised: May 29, 2015

This item shall consist of maintaining the existing Traffic Surveillance locations in place as shown on the plans and as described herein. The energy charges for the operation of the Traffic Surveillance Installation shall be paid for by others.

The maintenance of existing Traffic Surveillance Installation shall meet the requirements of Section Art. 801.11 of the Standard Specifications, except as follows:

Full maintenance responsibility shall start as soon as the General Contractor or Subs begins any physical work on the Contract or any portion thereof. The General Contractor shall maintain the existing surveillance Installations located within the Contract limits, in compliance with the current State Electrical Maintenance Contract by a qualified electrical Sub-Contractor.

At least five days prior to maintenance assumption of the existing Traffic Surveillance Installation(s) under this Contract, the Contractor shall request that the Resident Engineer contact TSC for an inspection of the Installation(s). The TSC Engineer shall establish a date and time of inspection and at that time shall check the Installation to determine if any corrective work should be done by the State's Electrical Maintenance Contractor prior to the Contractor taking over maintenance of the Installation. The Resident Engineer, TSC Engineer, and the Contractor shall mutually agree on the date of maintenance transfer to the Contractor for this section.

Maintenance Procedures: The Electrical Sub-Contractor shall perform the following maintenance procedures for each existing Installation designated to remain in operation during Construction.

The electrical Sub-Contractor shall:

1. Patrol and inspect each surveillance Installation every two (2) weeks for general operation of the tone equipment and loop amplifiers to insure that they are functioning properly, check cabinet and or signal foundation tighten where necessary, check for proper alignment of signal heads (if applicable), lamp failures (if applicable), and shall be logged on the Surveillance Inspection and Repair Check List.
2. Provide immediate corrective action to replace burned out lamps or damaged sockets. When lamps are replaced, the reflector and lens shall be cleaned. All replacement lamps shall meet the approval of the Resident Engineer. The electrical Sub-Contractor shall repair or replace all defective equipment from any cause whatsoever.
3. Maintain in stock at all times a sufficient amount of materials and equipment to provide effective temporary and permanent repairs.
4. Provide immediate corrective action when any part or parts of the system fail to function properly. Two heads facing each approach shall be considered the minimum acceptable signal operation.
5. Replace defective or damaged equipment.
6. A Record tag shall be attached to each individual piece of equipment, with the following information: (1) date originally installed by the Engineer. The interval between successive dates of cleaning shall not exceed one year. Any component which fails in a manner which affects the intended operation of any Installation shall be repaired before it is returned to service. The Electrical Sub-Contractor shall be required to maintain the existing type of equipment during the period of time that the original equipment is being repaired.
7. Provide the Resident Engineer with the names, addresses, and telephone numbers of two (2) persons qualified and assigned to the maintenance of the Traffic Surveillance Installation. These people must be made available 24 hours per day, each and every day of the year for emergency calls by the Engineer.
8. Respond to all emergency calls from the Department within one hour after notification and provide immediate corrective action. When equipment has been damaged or becomes faulty beyond repair, the Contractor shall replace it with new and identical equipment. The cost of furnishing and installing the replaced equipment shall be borne by the General Contractor at no additional charge to the State. The General Contractor may institute action to recover damages from a responsible third party. If at any time the Contractor fails

to perform all work as specified herein to keep the Traffic Surveillance Installation in proper operating condition or if the Resident Engineer cannot contact the Contractor's designated personnel, the Resident Engineer shall have the State's Electrical Maintenance Contractor perform the maintenance work required. The State's Electrical Maintenance Contractor shall bill the General Contractor for the total cost of the work. The General Contractor shall pay this bill within thirty (30) days of the date of receipt of the invoice or the cost of such work shall be deducted from the amount due the Contractor.

9. All dispatch tickets reporting malfunctions shall be responded to and cleared within one (1) hour, and immediate corrective action shall be taken to correct the problem. He shall report back via telephone his findings and clear any dispatch tickets. If follow-up work is necessary, it shall commence within 10 days of notice, and permanent repairs shall be completed within 45 days!
10. The Contractor shall maintain all devices and appurtenances at the surveillance locations including but not limited to tone equipment, loop detectors, CB radios, inductance loops, flashing beacons, interconnecting cables, and wooden posts.
11. Upon completion of all Contract work, it shall be required prior to inspection that the cabinet be vacuumed and dusted and all handholes be pumped.

#### Basis of Payment

This item shall be paid for at the Lump Sum Contract unit price for MAINTENANCE OF EXISTING TRAFFIC SURVEILLANCE, which price shall be payment in full for all materials, equipment, and labor needed to perform the work described herein.

#### **CELLULAR MODEM**

**Description.** The Contractor shall furnish and install an industrial cellular router with three years of cellular service, industrial power supply, and externally mounted cellular antenna.

The cellular router shall include three years of pre-paid wireless cellular service, maintenance and troubleshooting support through a local vendor experienced in the installation, commissioning, and maintenance of this product. The service period shall not begin until the traffic signals have been installed and are fully operational. The Contractor shall transfer the service and account to Cook County Department of Transportation and Highways at upon acceptance of the proposed traffic signals.

The Contractor shall install the cellular modem and industrial power supply inside the proposed traffic signal cabinet using DIN rail mounting. The Contractor shall furnish and install all wiring and hardware required to install the cellular router, power supply, and external antenna. The external antenna shall be installed on the signal cabinet.

The cellular modem enables remote access to the controller interface by using the front panel utility or the built-in web interface can be used to interact with the controller remotely.

#### **Materials.**

##### CELLULAR ROUTER:

The cellular router shall be an Advantech SmartFlex SR305, model number BB-SR30500020 that meets or exceeds the following minimum features and specifications:

Specifications:

FEATURES

Network and Routing:

- DHCP Server, , DHCP Client, NAT/PAT, VRRP, Dynamic DNS client, DNS proxy, VLAN, QoS, NTP Client/ Server, IGMP, BGP, OSPF, RIP, SMTP, SMTPS, SNMP v1/ v2c/ v3, Backup routes, PPP, PPPoE, SSL, Port Forwarding, Host Port Routing, Ethernet Bridging

Security:

- HTTPS, SSH, VPN tunnels, SFTP, Firewall (IP Filtering, MAC address filtering, Inbound and outbound Port filtering), DMZ (via iptables)

VPN Tunnelling:

- Open VPN client and server and P2P, L2TP, PPTP, GRE, EasyVPN, DMVPN, IPsec with IKEv1 and IKEv2

Configuration:

- Web server, SSH, Four configuration switchable profiles, Automatic configuration update from server, Backup configuration, Restore configuration

Firmware Management:

- Automatic firmware update from server, Locally via LAN or remotely OTA (HTTP, HTTPS), Over-the-Air software updates, Over-the-Air cellular module update from FW

Diagnostic:

- One CLICK report - current configuration / factory identification / system log / kernel log / reboot log / routing table, Remote diagnostics possible via SSH

Status:

- Network Status, DHCP Status, IPsec Status, Statistics history for last 60 days

Log:

- System Log, Reboot Log, Kernel Log

Controlling and Diagnostic:

- SMS, SNMP v1/v2c/v3, Statuses, Log

Event Engine:

- StartUp script & Up/Down script (Bash), Digital Input, Network Parameters, Data Usage, Timer, Power, Device Temperature. Report Types: SMS, email, SNMP Trap

Other:

- Support of IPv6

PORTS, LED, ANTENNAS

Up to 5x ETH ports:

- RJ45, 10/100 Mbps

SIM:

- 2 Mini SIMs (2FF) (rear panel)

LED Indicators

- PWR, DAT, WAN, ETH, SIM, USR, POE, IN0, IN1, OUT

3x ANT - ANT, DIV, GPS (sold separately):

- SMA connectors

USB:

- USB Host connector 2.0

SD Card:

- 1x Micro SD Card slot (rear panel)

RST

- RESET button (rear panel)

CELLULAR MODULE PARAMETERS

LTE features:

Bit rate:

- 100 Mbps (DL) / 50 Mbps (UL), 3GPP rel. 8 standard; UE CAT. 3

Output power:

- Class 3 (+23dBm  $\pm$ 2 dB)

Supported bandwidths:

- 5 MHz, 10 MHz, 20 MHz

Supported frequencies:

- 700 (B13) / 700 (B17) / 850 (B5) / AWS (B4) / 1900 MHz (B2)

POWER

Power Supply (sold separately):

- 10 – 60 VDC (2-Way Molex connector)

Power Consumption:

- Idle: 2.5 W
- Average: 4 W
- Peak: 11 W
- Sleep Mode: 10mW

ENVIRONMENTAL

Temperature Range:

- Operating: -40 to +75 °C
- Storage: -40 to +85 °C

Temperature Range (LTE450):

- Operating: -20 to +60 °C
- Storage: -40 to +85 °C

Humidity:

- Operating: 0 to 95 %
- Storage (Non-condensing): 0 to 95 %

Cold Start:

- -35 °C

Operating Altitude:

- 2000 m / 70 kPa

Ingress Protection:

- Rating IP30

## INDUSTRY CERTIFICATIONS & APPROVALS

Telecom and emission:

- ETSI EN 301 511 v9.0.2, ETSI EN 300 440-2 v1.4.1, ETSI EN 300 328 v1.8.1, ETSI EN 301 489-17 v2.2.1

EMC:

- FCC 15.107 Class B, FCC 15.109 Class B
- FCC ID 2AIQR-SR305, Contains: FCC ID 2AIQR-PLS8-X, IC ID 7830A-PLS8X.WiFi versions contain FCC ID Z64-WL18DBMOD,
- IC ID 4511-WL18DBMOD.
- PTCRB
- ETSI EN 301 489-1 v1.9.2, IEC 61000-6-2:2005, IEC 61000-6-3:2006

Safety:

- EN 60950-1:2006 + A11:2009 + A1:2010 + A12:2011 + A2:2013, EN 62311:2008
- UL C1D2 and ATEX:
- UL 60950-1, 2nd ed. + am1 + am2 \*
- CAN/CSA C22.2 No. 60950-1-07, 2nd ed. + am1 + am2 \*
- UL E486108 \*
- ATEX II 3 G Ex nA IIC T4 Gc,

Carrier:

- Approvals AT&T, Verizon

## POWER SUPPLY

The Contractor shall furnish an industrial grade DIN rail mounted power supply that meets or exceeds the power requirements of the cellular modem manufacturer.

## CELLULAR ANTENNA

A remote antenna compatible with the cellular modem shall be installed on the nearest traffic signal mast arm pole. Directional antennae shall be aimed at the nearest cellular tower.

The Contractor shall furnish and install all cables, brackets, pole mast and hardware required to install the antenna onto the traffic signal mast arm. The Contractor shall not drill any holes into the top of the proposed or existing traffic signal cabinets to mount the antenna.

**Method of Measurement.** CELLULAR MODEM shall be measured per each.

**Basis of Payment.** This work will be paid for at the contract unit price per each for CELLULAR MODEM which price shall be payment in full for all labor, materials, and equipment required to provide the cellular modem complete with three years prepaid cellular data service, maintenance, support and all accessories described above, installation and configuration for operation with the proposed traffic signal cabinet.

## **COAXIAL CABLE AERIAL SUSPENDED (IDOT)**

Description. This work shall consist of furnishing and installing an aerial coaxial cable from the control cabinet to the associated field device as shown on the plans.

Materials. The coaxial cable shall be an RG-6/U Type low loss digital coaxial cable. The cable shall be a 75-ohm coaxial cable with 18 AWG solid 0.040" bare copper conductor, tinned copper braided shield (95% min), and black polyvinyl chloride jacket. The nominal outside diameter shall be 0.274 inches. The cable shall be rated suitable for aerial outdoor use by the manufacturer.

General. The work shall be performed according to the applicable portions of Section 873 of the "Standard Specifications", the details shown on the plans and the following:

Crimp-on BNC plug connectors with 75-ohm resistance shall be used at both the PTZ camera and cabinet ends of the cable. The Contractor shall use a hand crimping tool recommended by the plug connector manufacturer to perform the termination.

No splices shall be allowed in the cable between the camera and the cabinet.

Basis of Payment. This work will be paid for at the contract unit price per foot for COAXIAL CABLE AERIAL SUSPENDED. The unit price shall include all equipment, materials and labor required to furnish and install the cable making all electrical connections necessary for proper operation.

**COMBINATION LIGHTING AND TRAFFIC SERVICE INSTALLATION, GROUND MOUNTED  
(COOK COUNTY)**

Effective: 4/26/19

Revised: N/A

The installation of a service installation shall meet the requirements of Section 805 of the Standard Specifications, except as follows:

This item shall consist of furnishing and installing for the Lighting and Traffic Signal System a service disconnect box, as specified below and as shown on the detail drawings and as directed by the Engineer.

All installations shall meet the requirements of the details in the IDOT "Combination Lighting, Traffic Signal Schematic" detail (BE-240) and applicable portions of the Specifications. The electrical service installation shall be the electric service disconnecting means and it shall be identified as suitable for use as service equipment.

Materials.

1. General. The completed control panel shall be constructed in accordance with UL Std. 508A, Industrial Control Panel, and carry the UL label. Wire terminations shall be UL listed.
2. The cabinet shall be UL 50, NEMA Type 3R unfinished single door design with back panel. The cabinet shall be fabricated from Type 5052 H-32 aluminum with the frame and door 0.125-inch (3.175 mm) thick, the top 0.250-inch (6.350 mm) thick and the bottom 0.500-inch (12.70 mm) thick. Seams shall be continuous welded and ground smooth. The door and door opening shall be double flanged. The door shall be approximately 80% of the front surface, with a full length tamperproof stainless steel 0.075-inch (1.91 mm) thick hinge bolted to the cabinet with stainless steel carriage bolts and nylocks nuts. The locking mechanism shall be slam-latch type with a keyhole cover. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 40-inches (1000 mm) high, 16-inches (400 mm) wide and 15-inches (375 mm) in depth is required. The cabinet shall be mounted upon a square Type A concrete foundation as indicated on the plans. The foundation is paid for separately.
3. All enclosures shall include a green external power indicator LED light with circuitry as shown in the Electrical Service-Panel Diagram detail sheet. For ground mounted service enclosures, the power indicator light shall be mounted on the side of the enclosure most visible from the major roadway.
4. Surge Protector. Overvoltage protection, with LED indicator, shall be provided for the 120 volt load circuit by the means MOV and thermal fusing technology. The response time shall be <math><5n</math> seconds and operate within a range of  $-40C$  to  $+85C$ . The surge protector shall be UL 1449 Listed.
5. Circuit Breakers. Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles. 120 volt circuit breakers shall have an interrupting rating of not less than 65,000 rms symmetrical amperes. Unless otherwise indicated, the main disconnect circuit breaker for the traffic signal shall be rated 60 amperes with one pole and lighting shall be rated 40 amperes with one pole, otherwise noted on the plans, 120 V and the auxiliary circuit breakers shall be



rated 10 amperes, 120 V. A 2-color engraved plastic nameplate, attached with screws and engraved as indicated, shall be provided for each main breaker.

6. Fuses, Fuse holders and Power Indicating Light. Fuses shall be small-dimensional cylindrical fuses of the dual element time-delay type. The fuses shall be rated for 600 V AC and shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated voltage. The power indicating light shall be LED type with a green colored lens and shall be energized when electric utility power is present.
7. Bus bars, connectors, and lugs shall be copper, insulated and isolated, and configured to prevent shorted conditions from tightening terminations. Lugs and connectors shall be rated for 75°C. Overall bus sections shall be configured behind an insulating barrier shield which is removable for access to connections. The circuit breakers and bus may be part of an approved panel board assembly.
8. The Contractor shall notify the Commonwealth Edison Marketing Representative a minimum of 30 working days prior to the anticipated date of hook-up. This 30 days advance notification will begin only after the Commonwealth Edison Marketing Representative has received service charge payments from the Contractor. Prior to contacting the Commonwealth Edison marketing representative for service connection, the service installation, controller cabinet and cable must be installed for inspection by Commonwealth Edison.
9. Ground Rod. Ground rods shall be copper-clad steel, a minimum of 10' (3.0 meters) in length, and 3/4" (20 mm) in diameter. Ground rod resistance measurements to ground shall be 25 ohms or less. If necessary additional rods shall be installed to meet resistance requirements at no additional cost to the contract.
10. Combination ground and neutral bar shall be configured with separate ground and neutral sections and spare terminals as indicated. The heads of grounding screws shall be painted green. The heads of neutral screw shall be painted white.

#### Installation.

1. General. The Contractor shall confirm the orientation of the traffic service installation and its door side with the engineer, prior to installation. All conduit entrances into the service installation shall be sealed with a pliable waterproof material.
2. The service installation shall be mounted plumb and level on the foundation and fastened to the anchor bolts with hot-dipped galvanized or stainless steel nuts and washers. The space between the bottom of the enclosure and the top of the foundation shall be caulked at the base with silicone.

The Contractor must request in writing for service and/or service modification within ten (10) days of contract award and must follow-up with the electric utility to assure all necessary documents and payment are received by the utility. The Contractor shall forward copies of all correspondence between the Contractor and utility company to the County Design Engineer. The loading form to be sent to the utility company shall be furnished by the County Design Engineer. The service agreement and sketch shall be submitted for signature to the County Design Engineer.

The Commonwealth Edison contact phone number is 866-639-3532.

### **CONDUIT RISER, GALVANIZED STEEL**

Description. This item includes labor, material, and equipment necessary to install a 10-foot section of galvanized steel conduit riser of the diameter and locations shown on the plans. The ends of the riser shall be threaded. The riser shall attach to underground conduit and the top of the riser shall include a weatherhead.

Method of Measurement. The method of measurement shall be EACH.

Basis of Payment. This work shall be paid for at the contract unit price each for CONDUIT RISER, GALVANIZED STEEL that shall be payment in full for the work complete, as specified herein and as directed by the Engineer.

### **ELECTRIC CABLE, AERIAL INSTALLATION, NO. 19, 25-PAIR**

This work shall meet all requirements for TELECOMMUNICATION CABLE - NO. 19 50 PAIR (TSC T421#07), found elsewhere in these special provisions and the applicable articles of Section 873 of the Standard Specifications.

Basis of Payment. This work shall be paid for at the contract unit price foot for ELECTRIC CABLE, AERIAL INSTALLATION, NO. 19, 25-PAIR

### **ELECTRIC CABLE IN CONDUIT, COAXIAL**

Description. This work shall consist of furnishing and installing a coaxial cable from the control cabinet to the associated field device as shown on the plans.

Materials. The coaxial cable shall be an RG-6/U Type low loss digital coaxial cable. The cable shall be a 75-ohm coaxial cable with 18 AWG solid 0.040" bare copper conductor, tinned copper braided shield (95% min), and black polyvinyl chloride jacket. The nominal outside diameter shall be 0.274 inches. The cable shall be rated suitable for outdoor use by the manufacturer.

General. The work shall be performed according to the applicable portions of Section 873 of the "Standard Specifications", the details shown on the plans and the following:

Crimp-on BNC plug connectors with 75-ohm resistance shall be used at both the PTZ camera and cabinet ends of the cable. The Contractor shall use a hand crimping tool recommended by the plug connector manufacturer to perform the termination.

No splices shall be allowed in the cable between the camera and the cabinet.

Basis of Payment. This work will be paid for at the contract unit price per foot for ELECTRIC CABLE IN CONDUIT, COAXIAL. The unit price shall include all equipment, materials and labor required to furnish and install the cable making all electrical connections necessary for proper operation.

### **ELECTRIC CABLE IN CONDUIT, NO. 19 25 PAIR**

This work shall meet all requirements for TELECOMMUNICATION CABLE - NO. 19 50 PAIR (TSC T421#07), found elsewhere in these special provisions and the applicable articles of Section 873 of the Standard Specifications.

Basis of Payment. This work shall be paid for at the contract unit price foot for ELECTRIC CABLE, IN CONDUIT, NO. 19, 25-PAIR

**ELECTRIC CABLE IN CONDUIT, STREET NAME SIGN, NO. 14 3C, TYPE SOOW**

**Description.** This work shall consist of furnishing and installing an AWG 14 3C, Type SOOW cable with stranded bare copper from the LED illuminated street name sign to the traffic signal controller cabinet. The work shall be performed according to the applicable portions of Section 873 of the IDOT Standard Specifications.

**Basis of Payment.** This work shall be paid for at contract unit price per FOOT for ELECTRIC CABLE IN CONDUIT, STREET NAME SIGN, NO. 14 3C, TYPE SOOW.

**ELECTRIC SERVICE INSTALLATION, SPECIAL**

**Description.** This work shall be in accordance with the special provision for COMBINATION LIGHTING AND TRAFFIC SERVICE INSTALLATION, GROUND MOUNTED found elsewhere in these specifications.

**Basis of Payment.** This work will be paid for at the contract unit price EACH for ELECTRIC SERVICE INSTALLATION, SPECIAL, which shall be payment in full for furnishing and installing the service installation complete.

**GPS CLOCK SYNC UNIT**

**Description.** The Contractor shall furnish and install an antenna to enable GPS clock synchronization of the traffic signal controller.

**Materials.** The antenna system shall be certified to be compatible with the traffic signal controller and shall include a connector compatible with the signal controller without modification.

**Installation.** The antenna shall be installed on the signal cabinet.

**Method of Measurement.** GPS CLOCK SYNC UNIT shall be measured per each.

**Basis of Payment.** This work will be paid for at the contract unit price per each for GPS CLOCK SYNC UNIT which price shall be payment in full for all labor, materials, and equipment required to install configure the GPS clock sync unit for operation with the proposed traffic signals and install it in the proposed traffic signal controller cabinet.

**HANDHOLE (SPECIAL)**

**Description.** This work shall consist of furnishing and installing a 3' x 3' x 3' precast concrete handhole with frame and lid per the detail included in the plans. Alternate dimensions will be allowed, pending Village of Tinley Park approval. All work related to the installation of the handhole shall be included (excavation, installation of handhole and cover, french drain, backfill, disposal of surplus excavated material, etc.)

**Materials.** All materials shall be in accordance with the contract plan drawings and requirements.

**Construction Requirements.** All work shall be installed as shown on the contract plan drawings and in accordance with Sections 814 of the Standard Specifications.

**Basis of Payment.** The work shall be paid for at the contract unit price each for HANDHOLE (SPECIAL), which shall be payment in full for all material, labor and any other items required to complete the work.

### **INTERCEPT EXISTING CONDUIT**

Description. This item consists of intercepting an existing conduit or raceway for the purpose of installing new electrical equipment, a new lighting unit foundation, handhole, or manhole and making a connection to a new conduit.

General Requirements. Work under this item shall be performed in accordance with Sections 800, 810 and 1088 of the Standard Specifications.

Construction Requirements - Traffic Signals. The Contractor shall pull back the existing cables and carefully cut the conduit or raceway so that the cut conduit ends can be installed in the handhole. This item shall include all work necessary to bring the conduit and cables into the foundation. All new conduit required to intercept the existing conduit and make the necessary connections to install the conduit run into the handhole will not be paid for separately and shall be included in this item. The Contractor shall furnish and install all materials for a complete installation.

Construction Requirements – Roadway Lighting. The Contractor shall pull back the existing lighting cables and carefully cut the conduit or raceway so that the cut conduit ends are smooth. For embedded conduits, the contractor shall carefully remove the existing concrete encasement around the conduit to be intercepted and thoroughly clean the conduit for a proper connection to the new conduit. This item shall include all work necessary to connect new conduit runs to the existing conduit runs. All new conduit and conduit fittings required to intercept the existing conduit and make the necessary connections to create a continuous conduit run will not be paid for separately and shall be included in this item. The Contractor shall furnish and install all materials for a complete installation.

Method of Measurement. This work will be measured on a per each basis each for conduit end cut.

Basis of Payment. This work will be paid for at the contract unit price per each for INTERCEPT EXISTING CONDUIT, which will be payment in full for the material and work described herein.

### **LAYER II (DATALINK) SWITCH (COOK COUNTY)**

Effective: 1/1/18

Revised: N/A

This work shall consist of furnishing and installing a Layer II Ethernet switch used to transmit data from one traffic signal cabinet to another traffic signal cabinet containing a Layer II switch or a Layer III (Network) switch.

Materials. The Layer II switch shall be an Ethernet Switch. The Contractor shall program this equipment for the appropriate location in the County's communication network.

General. The Layer II switch and its power supply shall be mounted to either a standard DIN rail or an equipment mounting channel in the cabinet. The power supply shall be hard-wired to the cabinet power, not plugged into one of the traffic signal cabinet power outlets.

Basis of Payment. This item will be paid for at the contract unit price each for LAYER II (DATALINK) SWITCH. The unit price shall include all equipment, materials, and labor required to furnish and install the switch, including all necessary connectors, cables, fiber optic jumpers,

hardware, software, and other peripheral equipment required to place the switch in operation to the satisfaction of the Engineer.

**LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL (IDOT)**

Description. This item shall consist of forming and finishing a light pole foundation for a barrier wall mounted light pole and all required hardware as detailed in the plans and specified herein.

Execution. Construction of the light pole foundation shall be in accordance with Section 836 of the Standard Specifications. Refer to lighting plan sheets for typical details of the drilled shaft, rebar cage and anchor rods. The top portion of the foundation shall be integrated with the barrier wall. The top portion of the wall shall be nominally 36 inches wide and 39 inches high as detailed in the civil plan sheets. The length of wall included shall be 10 feet.

The Engineer shall inspect foundation form work and verify location of anchor rods and conduit sleeves prior to the placement of concrete. The Contractor shall be responsible for coordinating the Engineer's inspection and obtaining his approval.

Method of Measurement. This work will be measured for payment in accordance with Section 836.04 of the Standard Specifications.

Basis of Payment. This work will be paid for at the contract unit price per foot for LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL, of the diameter specified, which shall be payment in full for the work described herein.

**LIGHT POLE FOUNDATION, SPECIAL (TINLEY PARK)**

Description. This work shall consist of the construction of a steel reinforced concrete light pole foundations, 18 inches in diameter, complete with raceways, all as indicated in the Contract Drawings, and in accordance with Section 836 of the Standard Specifications.

Basis of Payment. Offset foundations will be paid for at the contract unit price per FOOT for LIGHT POLE FOUNDATION, SPECIAL.

**LIGHT POLE FOUNDATION, 24" DIAMETER, OFFSET (TINLEY PARK)**

Description. This work shall consist of the construction of a steel reinforced concrete offset light pole foundations, 24 inches in diameter, with offset construction as indicated, complete with raceways, all as indicated in the Contract Drawings, and in accordance with Section 836 of the Standard Specifications.

Basis of Payment. Offset foundations will be paid for at the contract unit price per FOOT for LIGHT POLE FOUNDATION, 24" DIAMETER, OFFSET.

**LUMINAIRE (SPECIAL) (TINLEY PARK)**

Description: This item shall consist of furnishing and installing a decorative LED luminaire, fuses, fuse holders, and all required hardware as specified herein at the locations shown on the plans and per Article 821 of the Standard Specifications.

Luminaire: The luminaire shall be model number P1PB-Y0148-1220LED-3ARC27T2-MDL03-SV1-PEC-FHD/CD manufactured by Sternberg Lighting. The fitter and luminaire shall be prime painted and then finish painted in Tinley Park Cedar Finish.

Fixture: The luminaire shall be 24" square with a 37" overall height. The luminaire shall be made of heavy wall cast aluminum. The luminaire shall be provided with a cast aluminum roof with optimized heat sinks to provide maximum life and performance for the LED light sources. The lens panels shall be made of vandal resistant acrylic. The Luminaire shall be UL listed.

Fitter: The fixture shall be provided with a heavy wall cast aluminum fitter that can accept a 5" Square tenon. The end of the fitter shall have four (4) stainless steel allen head screws which secures the connection between the fitter and tenon.

LED: The luminaire shall use high output, high brightness LED's. They shall be mounted in arrays, on printed circuit boards designed to maximize heat transfer to the heat sink surface. The arrays shall be roof mounted to minimize up-light. The LED's and printed circuit boards shall be 100% recyclable; they shall also be protected from moisture and corrosion by a conformal coating of 1 to 3 mils. They shall not contain lead, mercury or any other hazardous substances and shall be RoHS compliant. The LED life rating data shall be determined in accordance with IESNA LM-80. The High Performance white LED's will have a life expectancy of approximately 100,000 hours with not less than 70% of original brightness (lumen maintenance), rated at 25°C. The High Brightness, High Output LED's shall be 2700K color temperature with a minimum CRI of 70. The luminaire shall have a minimum 1,935 delivered initial lumen rating when operated at steady state with an average ambient temperature of 25°C (77°F).

Optics: The luminaire shall be provided with individual, refractor type optics applied to each LED. The luminaire shall provide Type 2 light distribution per the IESNA classifications. Testing shall be done in accordance with IESNA LM-79.

Electronic Driver: The LED driver shall be U.L. Recognized. It shall be securely mounted inside the fixture, for optimized performance and longevity. It shall be supplied with a quick-disconnect electrical connector on the power supply, providing easy power connections and fixture installation. It shall have overload as well as short circuit protection, and have a DC voltage output, constant current design, 50/60HZ. It shall be supplied with line-ground, line-neutral and neutral-ground electrical surge protection in accordance with IEEE/ANSI C62.41.2 guidelines. It shall be dimmable using a 0-10v signal. For sources over 50w: The driver shall have a minimum efficiency of 88%. The driver shall be rated at full load with THD<20% and a power factor of greater than 0.90. The driver shall contain over-heat protection.

Warranty: The luminaire shall be warranted for 7 years minimum.

Basis of Payment: This work will be paid for at the contract unit price per each for LUMINAIRE, (SPECIAL) which shall include all labor, materials, and equipment to complete the installation as described herein.

**LUMINAIRE, LED, SPECIAL (TINLEY PARK)**

Description: This work shall consist of the furnishing and installation of luminaires as shown on the plans and in accordance with Section 821 except as modified herein. This work shall include all labor, materials and equipment necessary for the proper installation.

The luminaires specified for this installation is as follows:

Model Avery Streetdreams Post Top EPAS (Order Code: GE EPAS-02-0-03-D-40-A-D-G-X-BLCK) as manufactured by General Electric. The luminaire shall be rated 2,800 Lumens at 120 Volts.

Warranty shall be of the minimum of 10 years and shall cover maintained integrity and functionality of the following:

1. Luminaire housing, wiring, and connections including the optical assembly, reflector system, internal control devices, surge protection devices, internal wiring, terminal blocks, and connections
2. Defects in material and workmanship that result in deterioration of the finish in the form of blistering, cracking, or peeling affecting more than 15% of the total finished surface area.
3. LED light source(s)
  - a. Negligible light output from more than 10 percent of the LED packages constitutes luminaire failure.
  - b. Excessive lumen depreciation as defined by L70 defined as 70% of the manufacturer published luminous flux data as required to be included herein.
4. LED driver(s)

The warranty period shall begin on the date of final acceptance of the lighting work as documented in the Resident Engineer's project notes.

Basis of Payment: This item shall be paid at the contract unit price per **EACH** for **LUMINAIRE, LED, SPECIAL**, of the output designation specified, which shall be payment in full for the material and work described herein.

**HANDHOLE, COMPOSITE CONCRETE**

Description: This work shall consist of installing handholes at locations as shown on the plans, or as directed by the engineer, in accordance with section 814 of the standard specifications.

The handholes shall be 30" x 28" covers and boxes. Alternate dimensions may be allowed at the discretion of the Engineer as coordinated with WCDOT. Handholes should be of the gasketed Heavy-Duty type w/ 2 bolts, ANSI TIER 15. The handholes shall be of the open bottom type. The label should read ELECTRICAL.

A French drain shall be constructed 18" deep in accordance with Section 601.06 of the Standard Specifications. All labor and materials required to construct the French drain shall be considered included in the cost of the handhole.

Basis of Payment: This work shall be paid for at the contract unit price per EACH for HANDHOLE, COMPOSITE CONCRETE, which shall include all material and work described herein, including excavation, disposal, and backfill.

**ROADWAY LUMINAIRE, LED, OUTPUT DESIGNATION E OR G (TINLEY PARK)**

Description: This work shall consist of the furnishing and installation of luminaires as shown on the plans and in accordance with Section 821 except as modified herein. This work shall include all labor, materials and equipment necessary for the proper installation.

The luminaires specified for this installation is as follows:

Street Light (Output Designation E): Model ERLH 10B340 LED (Order Code: GE ERLH-1-10-B3-40-A-BLCK-T or GE ERLH-1-10-B3-40-A-GRAY-T) as manufactured by General Electric. The luminaire shall be rated 10,000 Lumens at 120 Volts.

Street Light (Output Designation G): Model ERLH 16B340 LED (Order Code: GE ERLH-1-16-B3-40-A-BLCK-T or GE ERLH-1-16-B3-40-A-GRAY-T) as manufactured by General Electric. The luminaire shall be rated 16,000 Lumens at 120 Volts.

Warranty shall be of the minimum of 10 years and shall cover maintained integrity and functionality of the following:

1. Luminaire housing, wiring, and connections including the optical assembly, reflector system, internal control devices, surge protection devices, internal wiring, terminal blocks, and connections
2. Defects in material and workmanship that result in deterioration of the finish in the form of blistering, cracking, or peeling affecting more than 15% of the total finished surface area.
3. LED light source(s)  
Negligible light output from more than 10 percent of the LED packages constitutes luminaire failure.  
Excessive lumen depreciation as defined by L70 defined as 70% of the manufacturer published luminous flux data as required to be included herein.
4. LED driver(s)

The warranty period shall begin on the date of final acceptance of the lighting work as documented in the Resident Engineer's project notes.

Basis of Payment: This item shall be paid at the contract unit price per EACH for LUMINAIRE, LED, ROADWAY, of the output designation specified, which shall be payment in full for the material and work described herein.

**LIGHTING CONTROLLER, BASE MOUNTED, 240 VOLT, 100 AMP (TINLEY PARK)**

Description: This work shall consist of installing a complete cabinet-type lighting controller assembly complete with concrete foundation and wiring for the control of roadway lighting. All work shall be according to Section 825 of the Standard Specifications except as follows:

This work shall consist of all labor and materials required to construct the controller and foundation as shown in the detail drawings. The controller shall include a meter fitting.

The controller shall include an, electronic, solid state photocell mounted to the vented cabinet overhang as noted on the plans, and shall include all wiring and conduit to connect the photocell. The photocell and associated items will not be paid for separately but shall be considered incidental to the lighting controller.

The completed controller shall be an Industrial Control Panel under UL 508, and shall be suitable for use as service equipment.



## Enclosure.

**Cabinet.** The cabinet shall be of the dimensions shown on the plans and fabricated from 1/8 in. thick aluminum alloy No. 3003-H14. The cabinet shall comply with ANSI C 33.71 and UL 50 and be reinforced with aluminum angles.

**Door.** The door shall have stainless steel hinges. The door handle shall be stainless steel, a minimum diameter of 1/2 in. (13 mm) and be furnished with a rain and ice resistant lock. The doors shall be gasketed to exclude the entry of moisture, dirt, and insects. A linkage-arm system, of simple construction, shall be attached to the cabinet doors to allow securing in a wide open position during field operations.

**Mounting.** The cabinet shall be mounted as indicated on the plans.

**Work Pad.** Except where the cabinet is facing a sidewalk, a poured, 5 in. thick concrete pad, 3 foot by 5 foot, shall be provided in front of the cabinet.

**Finish.** All aluminum enclosures shall be finished.

**Surface Preparation:** The cabinet, doors and all other parts to be painted will be submerged in each tank of a 3 step iron phosphate conversion technique. After phosphatizing the parts shall be passed through an oven and baked to eliminate any moisture.

**Finish coat:** Shall be polyester powder paint applied electrostatically to a minimum thickness of 2 mils and baked at 375°F for 20 minutes.

The color of the finish shall be green, RAL 6005.

The finish shall be applied according to the paint manufacturer's recommendations and the manufacturer shall certify, in writing, to the Engineer, that the finish has been applied properly.

Submittal data submitted for approval shall address the requirement for the paint manufacturer's certification and shall include a standard, single source paint warranty by the paint manufacturer of the controller manufacturer to the Department.

**Identification.** The cabinet door shall have a stainless steel name plate of the dimensions and engraving indicated on the plans.

## Control Components.

### Circuit Breakers.

All feeders, branch circuits, and auxiliary and control circuits shall have overcurrent protection. The overcurrent protection shall be by means of circuit breakers.

Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles.

240 V circuit breakers shall have a UL listed interrupting rating of not less than 14,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied. 480 V applications shall have a UL listed interrupting rating of not less than 22,000 rms symmetrical amperes at rated circuit voltage.

Multi-pole circuit breakers larger than 100 A size shall have adjustable magnetic trip settings.

The number of branch circuit breakers shall be as indicated on the Control Cabinet detail drawing or as indicated in the lighting system wiring diagram whichever is greater.

#### Contactors.

Contactors shall be electrically operated, mechanically held as specified, with the number of poles required for the service and with operating coil voltage as indicated. The contactor shall have an in-line drive operating mechanism. Ampere rating of contactors shall be not less than required for the duty shown and shall otherwise be rated as indicated.

Contactors shall be complete with a non-conducting inorganic, non-asbestos subpanel for mounting.

Mechanically held contactors shall be complete with coil clearing contacts to interrupt current through the coil once the contactor is held in position.

The main contactor contacts shall be the double break, silver to silver type. They shall be spring loaded and provide a wiping action when opening and closing. The contacts shall be renewable from the front panel, self aligning, and protected by auxiliary arcing contacts.

The line and load terminals shall be pressure type terminals of copper construction and of the proper size for the ampere rating of the contactor.

A lever for manual operation shall be incorporated in the mechanically held contactor. Protection from accidental contact with current carrying parts when operating the contactor manually shall be provided.

The contactor operating coil shall operate at phase to neutral voltage. Single phase contactors shall be two pole devices with continuous rating for the amperage selected per pole.

Open and closed positions for mechanically held contactors shall be clearly indicated and labeled in permanent manner as approved by the Engineer.

The control circuit shall have overcurrent protection as indicated and as required by NEC requirements.

#### Ground & Neutral Bus Bars.

Separate ground and neutral bus bars shall be provided. The ground bus bar shall be copper, mounted on the equipment panel, fitted with connectors of the type shown on the plans, as a minimum. The neutral bar shall be similar. The heads of connector screws shall be painted white for neutral bar connectors and green for ground bar connectors.

## Interior Lighting and Receptacle

The cabinet shall have an auxiliary device circuit at 120 V single phase to supply a convenience receptacle and cabinet light as indicated in the plans. Where 120 V is not available directly from the service voltage, an outdoor dry type step-down transformer not less than 1.5 KVA shall be provided as described elsewhere herein.

The auxiliary circuit, including transformer primary and secondary, shall have overcurrent protection according to NEC requirements.

The interior, 60 W equivalent LED lighting fixture of the enclosed-and-gasketed type, shall be switched from a single pole, single throw, 20 A switch. The switch shall be premium specification grade in a suitable 4 in. (100 mm) box with a cover.

A 20 A duplex receptacle, ground fault interrupting, premium specification grade shall be furnished in a 4 in. (100 mm) square box with cover, for 120 V auxiliary use.

## Surge Arrestor.

The control circuit in the cabinet shall be protected by a surge arrestor meeting the requirements of Article 1065.02.

## Wiring and Identification.

All power and control wiring shall be stranded copper. When specified all wiring shall be tagged with self-sticking cable markers. When the contract drawings do not specifically indicate assigned wire designations, the manufacturer shall assign wire designations and indicate them on the shop drawings.

All switches, controls and the like shall be identified both as to function and position (as applicable) by means of engraved two color nameplates attached with screws, or where nameplate are not possible in the judgment of the Engineer, by the use of cloth-backed adhesive labels as approved by the Engineer.

The cabinet with all of its electrical components and parts shall be assembled in a neat orderly fashion. All of the electrical cables shall be installed in a trim, neat, professional manner. The cables shall be trained in straight horizontal and vertical directions and be parallel, next to, and adjacent to other cables whenever possible.

## Installation.

The lighting controller installation shall be according to the details, location, and orientation shown on the plans.

All conduit entrances into the lighting controller shall be sealed with a pliable waterproof material.

Concrete Foundation. The Contractor shall confirm the orientation of the lighting controller, and its door side, with the Engineer, prior to installing the foundation. A portland cement concrete foundation shall be constructed to the details shown on the plans and is

included as a part of this pay items and shall not be paid for separately. The top of the foundation shall be 12-inches above grade.

The lighting controller enclosure shall be set plumb and level on the foundation. It shall be fastened to the anchor rods with hot-dipped galvanized or stainless steel nuts and washers. Foundation mounted lighting controllers shall be caulked at the base with silicone.

Where the controller has a metal bottom plate, the plate shall be sealed with a rodent and dust/moisture barrier.

#### Grounding.

Grounding shall be as shown on the lighting controller detail drawings.

Method of Measurement. Lighting controllers shall be counted EACH for payment, of the Amperage and Voltage Specified.

Basis of Payment: This work will be paid for at the contract unit price per each for LIGHTING CONTROLLER, BASE MOUNTED, 240 VOLT, 100 AMP, of the size and type specified, which shall which shall include all material and work described herein.

#### **REMOVAL OF LIGHTING LUMINAIRE, SALVAGE (TINLEY PARK)**

This work shall consist of removing existing LED luminaires from the existing aluminum poles to be relocated as shown on the Plans and delivering the LED luminaires to the Tinley Park Public Works facility. This work shall be in accordance with Section 842 of the Standard Specifications.

All work will be paid for at the contract unit price per EACH for REMOVAL OF LIGHTING LUMINAIRE, SALVAGE.

#### **WIRELESS LIGHTING CONTROL SYSTEM (TINLEY PARK)**

Description: This work shall consist of furnishing and installation of GE Light Grid nodes onto a luminaire. Included this work shall be coordinating with GE and any troubleshooting necessary to ensure that the node is connected to the Village's and GE's system.

Method of Measurement: This work will be measured per EACH node installed on a new luminaire connected to a Village of Tinley Park lighting controller.

Basis of Payment: This work will be paid for at the contract unit price per EACH for WIRELESS LIGHTING CONTROL SYSTEM.

### **REMOVE AND REINSTALL EXISTING CCTV CAMERA AND EQUIPMENT**

Description. This work will consist of removing and reinstalling an existing CCTV camera to a temporary wood pole with all hardware, accessories, and connections required for the intended temporary use. The existing camera shall be removed from the existing location and reinstalled at the new location as shown on the plans, as described herein and as directed by the Engineer. Upon completion of the proposed bridge work and installation of a new foundation, the existing pole shall be reinstalled, and camera relocated from the temporary wood pole. This item shall also include mounting hardware, and appurtenances associated with the existing CCTV camera to be removed and reinstalled and as required for a complete installation.

Removal. The existing CCTV camera, equipment cabinet, conduits, cables, and all associated connections shall be disconnected and removed from the existing CCTV camera structure. No work shall be permitted without approval from the Engineer. The existing CCTV camera and mounts shall be removed with care to prevent damage. Removal will include all incidental work and items associated with the CCTV camera for a complete removal. See REMOVE AND REINSTALL CAMERA POLE for the relocation of the existing camera pole.

Reinstallation (Temporary). The CCTV camera shall be installed on a temporary wood pole at the location as shown on the plans and at the direction of the Engineer. The reinstallation of the cameras and associated cables and hardware shall occur in a timely manner so as to minimize the downtime of the operation of the cameras.

Reinstallation (Permanent). The CCTV camera shall be installed on the relocated camera pole at the location as shown on the plans and at the direction of the Engineer. The reinstallation of the cameras and associated cables and hardware shall occur in a timely manner so as to minimize the downtime of the operation of the cameras.

Construction. This work shall be closely coordinated with the construction staging as shown on the Structural plans. The existing camera shall be removed from the existing location and reinstalled at the new location as shown on the plans, as described herein and as directed by the Engineer.

Method of Measurement. The contractor shall demonstrate to the satisfaction of the Engineer that the existing CCTV camera, related equipment, and cables have been properly installed, protected and maintained and that the appropriate data is being transmitted to the Traffic Management Center. The contractor must demonstrate that the equipment is working as intended following inspection by the Engineer. Half payment shall be made upon relocation of the camera to the temporary wood pole and confirmation of functional video. The remaining payment shall be made upon relocation to the final location and confirmation of functional video.

Basis of Payment. This work will be paid for at the contract lump sum price for REMOVE AND REINSTALL EXISTING CCTV CAMERA AND EQUIPMENT, which price will be payment in full for the material and work described herein

**REMOVE AND RE-ERECT EXISTING LIGHTING UNIT (IDOT & TINLEY PARK)**

Description: This work shall consist of removing, storing, and later reinstalling existing light poles and luminaires at the locations shown in the plan.

Prior to the removal of any lighting equipment, the Contractor shall schedule an inspection with the Engineer to review the condition of the equipment. Any deficiencies shall be corrected prior to removal. A minimum of 7 days advanced notice shall be provided prior to the inspection.

All removed materials shall be stored offsite at a secure facility for the duration of the project. Equipment shall be protected from the elements. The Contractor shall provide all wood blocking, banding, or other appurtenant items required for proper stacking, protection and storage. The Contractor shall be responsible for any damage that occurs while the equipment is in the possession of the Contractor. Repairs or replacement will be made at no additional cost to the Department.

Basis of Payment: This work will be paid for at the contract unit price per each for REMOVE AND RE-ERECT EXISTING LIGHTING UNIT, which shall be payment in full for all labor materials, tool and equipment necessary for removing, protecting, storing, and re-erecting the poles, breakaway devices and luminaires as described herein.

**REMOVE EXISTING DOUBLE HANDHOLE**

**Description.** This work shall consist of removing and existing double handhole in accordance with the applicable portions of Section 895 of the Standard Specifications.

**Basis of Payment.** Removal of existing double handholes will be paid for at the contract unit price per each for REMOVE EXISTING DOUBLE HANDHOLE.

**REMOVE FIBER OPTIC CABLE FROM CONDUIT**

This work shall consist of the removal of existing fiber optic cable in accordance with Article 895 of the Standard Specifications.

**Basis of Payment.** This work shall be paid for at the contract unit price per foot for REMOVE FIBER OPTIC CABLE FROM CONDUIT which price included all labor and equipment necessary to complete this work.

**TEMPORARY LUMINAIRE, LED, ROADWAY, OUTPUT DESIGNATION H (IDOT & TINLEY PARK)**

Description.

This work shall consist of furnishing and installing a roadway LED luminaire as shown on the plans, as specified herein.

General.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. The size, weight, and shape of the luminaire shall be designed so as not to incite detrimental vibrations in its respective pole and it shall be compatible with the pole and arm. All electrical and electronic components of the luminaire shall

comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

Submittal Requirements.

The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F (25 °C).
- b. LM-79 report with National Voluntary Laboratory Accreditation Program (NVLAP) current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.

- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F (25 °C).
- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

#### Manufacturer Experience.

The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 33 years' experience manufacturing HID roadway luminaires and shall have a minimum of seven (7) years' experience manufacturing LED roadway luminaires. The manufacturer shall have a minimum of 25,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

#### Housing.

**Material.** The luminaire shall be a single device not requiring onsite assembly for installation. The driver for the luminaire shall be integral to the unit.

**Finish.** The luminaire shall have a baked acrylic enamel finish. The color of the finish shall be gray, unless otherwise indicated.

The finish shall have a rating of six or greater according to ASTM D1654, Section 8.0 Procedure A – Evaluation of Rust Creepage for Scribed Samples after exposure to 1000 hours of testing according to ASTM B117 for painted or finished surfaces under environmental exposure.

The luminaire finish shall have less than or equal to 30% reduction of gloss according to ASTM D523 after exposure of 500 hours to ASTM G154 Cycle 6 QUV® accelerated weathering testing.



The luminaire shall slip-fit on a mounting arm with a 2" diameter tenon (2.375" outer diameter), and shall have a barrier to limit the amount of insertion. The slip fitter clamp shall utilize four (4) bolts to clamp to the tenon arm. The luminaire shall be provided with a leveling surface and shall be capable of being tilted  $\pm 5$  degrees from the axis of attachment in 2.5 degree increments and rotated to any degree with respect to the supporting arm.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The effective projected area of the luminaire shall not exceed 1.6 sq. ft.

The total weight including accessories, shall not exceed 40 lb (18.14 kg). If the weight of the luminaire is less than 20 lb (9.07 kg), weight shall be added to the mounting arm or a supplemental vibration damper installed as approved by the Engineer.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, 7-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the Manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. Types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Provisions for any future house-side external or internal shielding should be indicated along with means of attachment.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

#### Driver.

The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F (25 °C) to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F (40 °C) or less.

The driver shall have an input voltage range of 120 to 277 volts ( $\pm 10\%$ ) or 347 to 480 volts ( $\pm 10\%$ ) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

#### LED Optical Assembly

The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

### Photometric Performance.

Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) National Voluntary Laboratory Accreditation Program (NVLAP) for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above mentioned tests.

The luminaire shall have a BUG rating of Back Light B3 or less, Up Light rating of U0, and a Glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

### Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m<sup>2</sup>). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE  
 ROADWAY LIGHTING**

**GIVEN CONDITIONS**

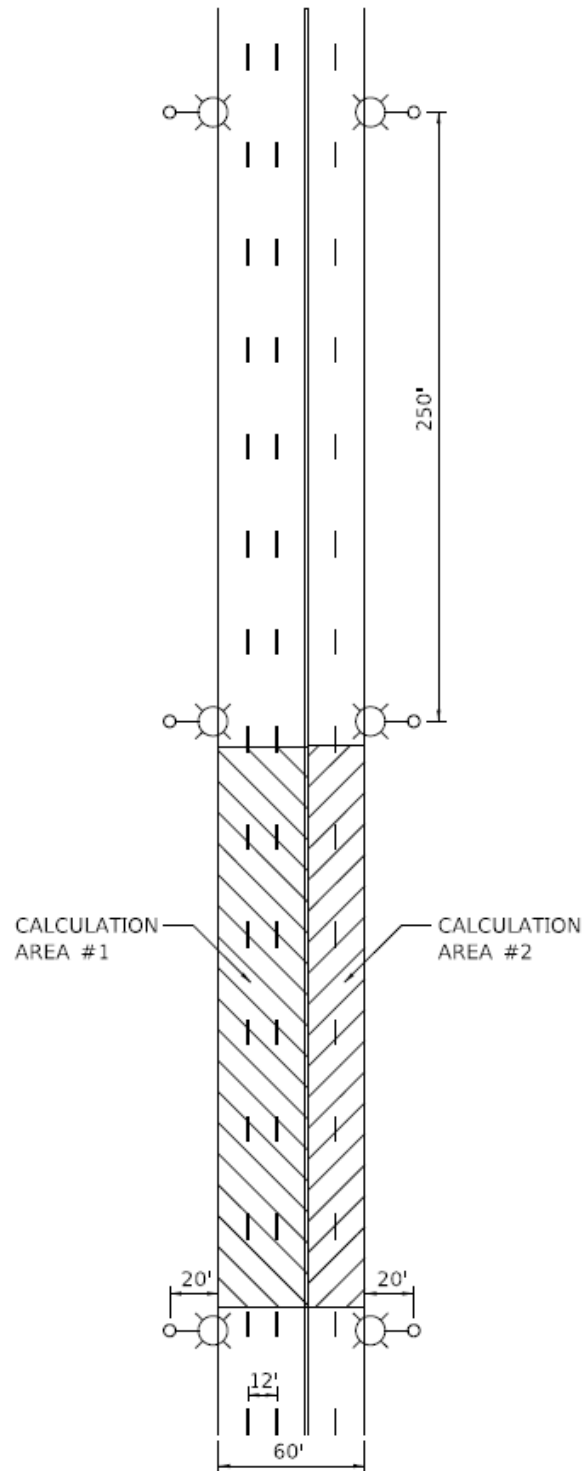
Roadway Data	Pavement Width	<u>60</u>	Ft
	Number of Lanes Left of Median	<u>3</u>	
	Number of Lanes Right of Median	<u>2</u>	
	Lane Width	<u>12</u>	Ft
	Median Width	<u>0</u>	Ft
	IES Surface Classification	<u>R3</u>	
	Q-Zero Value	<u>0.07</u>	
Mounting Data	Mounting Height	<u>50</u>	Ft
	Mast Arm Length	<u>15</u>	Ft
	Pole Set-Back from Edge of Pavement	<u>20</u>	Ft
Luminaire Data	Source	<u>LED</u>	
	Color Temperature	<u>4000</u>	°K
	Lumens	<u>25,200</u>	Min
	Pay Item Lumen Designation	<u>H</u>	
	BUG Rating	<u>B3-U0-G3</u>	
	IES Vertical Distribution	<u>Medium</u>	
	IES Control of Distribution		
	IES Lateral Distribution	<u>Type II</u>	
Total Light Loss Factor	<u>0.75</u>		
Pole Layout Data	Spacing	<u>250</u>	Ft
	Configuration	<u>Opposite</u>	
	Luminaire Overhang over E.O.P.	<u>-5</u>	Ft

**NOTE:** Variations from the above specified I.E.S. distribution pattern may be requested, and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

**PERFORMANCE REQUIREMENTS**

**NOTE:** These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

Roadway Luminance	Average Luminance, $L_{AVE}$ (Max)	<u>1.35</u>	Cd/m <sup>2</sup>
	Average Luminance, $L_{AVE}$ (Min)	<u>0.9</u>	Cd/m <sup>2</sup>
	Uniformity Ratio, $L_{AVE}/L_{MIN}$	<u>3.0</u>	Max
	Uniformity Ratio, $L_{MAX}/L_{MIN}$	<u>5.0</u>	Max
	Veiling Luminance Ratio, $L_v/L_{AVE}$	<u>0.3</u>	Max



**TEMPORARY LUMINAIRE, LED, ROADWAY, OUTPUT DESIGNATION H  
POLE LAYOUT DIAGRAM**

### Installation.

Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Luminaires which are pole mounted shall be mounted on site such that poles and arms are not left unloaded. Pole mounted luminaires shall be leveled/adjusted after poles are set and vertically aligned before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the mis-aligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Pole wiring shall be provided with the luminaire. Pole wire shall run from handhole to luminaire. Pole wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Pole wire shall be insulated with cross-linked polyethylene (XLP) insulation. Pole wire shall include a phase, neutral, and green ground wire. Wire shall be trained within the pole or sign structure so as to avoid abrasion or damage to the insulation.

Pole wire shall be extended through the pole, pole grommet, luminaire ring, and any associated arm and tenon. The pole wire shall be terminated in a manner that avoids sharp kinks, pinching, pressure on the insulation, or any other arrangement prone to damaging insulation value and producing poor megger test results. Wires shall be trained away from heat sources within the luminaire. Wires shall be terminated so all strands are extended to the full depth of the terminal lug with the insulation removed far enough so it abuts against the shoulder of the lug, but is not compressed as the lug is tightened.

Included with the pole wiring shall be fusing located in the handhole. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Horizontal mount luminaires shall be installed in a level, horizontal plane, with adjustments as needed to insure the optics are set perpendicular to the traveled roadway.

When the pole is bridge mounted, a minimum size stainless steel 1/4-20NC set screw shall be provided to secure the luminaire to the mast arm tenon. A hole shall be drilled and tapped through the tenon and luminaire mounting bracket and then fitted with the screw.

### Method of Measurement.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux
A	2,200
B	3,150
C	4,400
D	6,300
E	9,450
F	12,500
G	15,500
H	25,200
I	47,250
J	63,300
K	80,000+

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment.

This work will be paid for at the contract unit price per each for TEMPORARY LUMINAIRE, LED, ROADWAY, of the output designation specified.

**LIGHT POLE, SPECIAL**

**Description.** This work shall consist of the furnishing and installation of a light pole at the locations shown in the plans and in accordance with Section 821 of the Standard Specifications except as modified herein. This work shall include all labor, materials and equipment necessary for proper installation.

**Materials.** Light poles shall be a round tapered aluminum pole with a 25' mounting height and 6' mast arm, Hapco model #RTA25D7B4M16-01.

**Measurement and Payment.** This item shall be paid at the contract unit price each for LIGHT POLE, SPECIAL.

**TEMPORARY WOOD POLE**

**Description.** This work shall consist of furnishing and installing temporary wood poles complete with a mast arm when specified and all hardware and accessories required for the intended use of the pole. This work shall be done in accordance with the applicable portions of Section 830 of the Standard Specifications.

**Basis of Payment.** This work will be paid for as follows:

- (a) Temporary wood poles with mast arms will be paid for at the contract unit price per each TEMPORARY WOOD POLE, 60 FT, CLASS 4, 15 FT. MAST ARM.
- (b) Temporary wood poles will be paid for at the contract unit price per each TEMPORARY WOOD POLE, CLASS 4 of the length specified.

### **REMOVE AND REINSTALL CAMERA POLE**

**Description:** This work will consist of the removing, storing, protecting and reinstalling an existing CCTV 30 foot camera pole as described herein, as shown on the plans, and as directed by the Engineer.

This work shall also include protecting the existing camera pole from damage during the entire removal/transportation/storage/reinstallation process.

**General Requirements.** General requirements must be in accordance with Section 801 of the Standard Specifications, except as herein modified.

The camera pole, bracket arms and all associated hardware and appurtenances shall be removed and stored. The pole and associated equipment shall be loaded onto a flatbed truck and transported to a storage site of the Contractor's choosing. Wood blocking, banding, or other appurtenant items required for proper stacking and to protect all surfaces from being damaged in any way during transportation to and from the storage site shall be included.

The camera pole and all its components will be inspected by the Engineer and the Contractor after reinstallation. Any damage resulting from the removal, transportation, storage and/or reinstallation of the pole, cameras and associated hardware, shall be repaired or replaced in kind to the satisfaction of the Engineer at no additional cost. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

**Method of Measurement:** Units will be measured for payment as each on a per pole basis, regardless of pole material, mounting height, the number and type of cameras and other appurtenant items attached thereto.

**Basis of Payment.** This work will be paid for at the contract unit price each for **REMOVE AND REINSTALL CAMERA POLE**, which will be payment in full for all labor, equipment and materials, including all incidental work necessary to complete the work described herein.

### **REMOVE SIGN (SPECIAL)**

**Description.** This item consists of the removal of an existing METRA parking sign and associated electrical equipment at the location shown in the plans. The sign assembly consisting of a sign panel, electrical components, cabinet, sign panel, posts, foundations, service connection and electrical wiring/cable from the power source shall be removed in its entirety. The electrical conduit from the sign assembly to the utility service point shall be abandoned. Conduit on the utility pole shall be removed and disposed of. Holes or excavations resulting from the removal operation shall be backfilled with suitable material and compacted to the satisfaction of the Engineer.

**Electric Service.** The Contractor shall contact the electric utility to coordinate service disconnection and cancellation of billing on behalf of METRA. The electric meter shall be returned to the electric utility.

**Method of Measurement.** REMOVE SIGN (SPECIAL) shall be measured per each.

**Basis of Payment.** This work will be paid for at the contract unit price per each for REMOVE SIGN (SPECIAL).



## **TRAFFIC SIGNAL BACKPLATE (COOK COUNTY)**

Effective: 7/1/16

Revised: N/A

The furnishing and installation of this item shall meet the requirements of Section 882 and 1078.03 of the Standard Specifications, except as follows:

Backplates shall be aluminum and louvered with a minimum thickness of 0.05 inch (1.3 mm).

The surface of the backplate shall provide openings (louvers) to allow wind to penetrate and thereby reduce the wind loading on the mast arm and pole. The louver openings shall cover a minimum of twenty (20) percent of the surface area of the backplate. The louvers shall be designed not to deter the purpose of the backplate, which is to shield the signal lens from sunlight. The louvers shall be spaced symmetrically on the backplate in such a way as not to adversely affect its structural integrity.

When more than one backplate is mounted on a pole or post, their louvered symmetry shall be the same.

When retro reflective sheeting is specified, it shall be Type ZZ sheeting according to Article 1091.03 and applied in preferred orientation for the maximum angularity according to the manufacturer's recommendations. The retro reflective sheeting shall be installed under a controlled environment at the manufacturer/supplier before shipment to the contractor. The aluminum backplate shall be prepared and cleaned, following recommendations of the retro reflective sheeting manufacturer.

The reflective backplate shall not contain louvers.

Basis of Payment. This work will be paid for at the contract unit price EACH for TRAFFIC SIGNAL BACKPLATE, of the type specified, which price shall be payment in full for furnishing and installing the traffic signal backplate complete.

## **TEMPORARY PAVEMENT**

Description. This work shall consist of constructing a temporary pavement at the locations shown on the plans or as directed by the engineer.

The contractor shall use either Portland cement concrete according to Sections 353 and 354 of the Standard Specifications or HMA according to Sections 355, 356, 406 of the Standard Specifications, and other applicable HMA special provisions as contained herein. The HMA mixtures to be used shall be specified in the plans. The thickness of the Temporary Pavement shall be as described in the plans. The contractor shall have the option of constructing either material type if both Portland cement concrete and HMA are shown in the plans. Milling, if required for Variable Depth placement, shall be considered included in the cost of the temporary pavement. Articles 355.08 and 406.11 of the Standard Specifications shall not apply. The removal of the Temporary Pavement, if required, shall conform to Section 440 of the Standard Specification.

Method of Measurement: Temporary pavement will be measured in place and the area computed in square yards (square meters). The Subgrade Granular Material, Type B, 4" will not be measured separately for payment, but shall be included within the contract unit price for TEMPORARY PAVEMENT.

Basis of Payment: This work will be paid for at the contract unit price per square yard (square meter) for TEMPORARY PAVEMENT.

Removal of temporary pavement will be paid for at the contract unit price per square yard (square meter) for PAVEMENT REMOVAL.

### **REMOVING EXISTING SEPTIC TANK**

Description: This work shall consist of the complete removal and disposal of existing underground septic tank including inlet and outlet pipes, chlorination chamber, and leech field if applicable. The septic tank and its contents shall be removed according to the methods approved by the Will County Health Department and the Engineer. The contractor shall also comply with the applicable provisions of the Private Sewage Disposal Code 905.40(f). The contractor shall notify the Will County Health Department at least five business days prior to removal. Any fees associated in removal shall be included in the unit price of the removal. The tank shall be disposed of by a professional licensed septic tank removal company/contractor at a location approved by the Engineer.

Basis of Payment: This work will be paid for at the contract unit price EACH for REMOVING EXISTING SEPTIC TANK.

### **APPROACH SLAB REMOVAL**

Description: This work shall consist of the complete removal of the existing approach slabs including bituminous overlays, reinforcing bars, sleeper slabs, and approach parapet with accompanying approach bridge fence railing at locations designated in the Plans and in accordance with the applicable portions of Sections 440 and 501 of the Standard Specifications.

This work shall also include the removal of existing timber piles and pile caps to at least 300mm (1 ft) below the proposed elevation of subgrade or ground surface within the area of construction and within the limits of the right of way when encountered. This work shall also include the removal of any mud jack cylinders encountered within the existing approach slabs.

The Contractor shall remove the existing approach slabs in a manner so as not to damage the adjacent structures that are to remain.

Method of Measurement: APPROACH SLAB REMOVAL shall be measured in place in square yards.

Basis of Payment: This work shall be paid for at the contract unit price per square yard for APPROACH SLAB REMOVAL.

### **CONNECTION TO EXISTING CULVERT**

Description. This work shall consist of making a storm sewer pipe connection to an existing culvert as shown in the plans and as directed in Sections 601 of the Standard Specifications.

The Contractor shall carefully core a hole into the existing culvert the same size as the external diameter as the proposed storm sewer pipe at the line and grade as shown in the plans. The protrusion of the proposed storm sewer pipe into the culvert must not exceed one inch. After the storm sewer pipe is installed, the culvert shall be mortared with a non-shrink concrete grout.

Measurement and Payment. This work shall be paid for at the contract unit price per each for CONNECTION TO EXISTING CULVERT.

### **DRAINAGE SCUPPERS, DS-11**

Description: This work shall consist of installation of DS-11 drainage scuppers and riser pipes at the locations shown on the plan. The work shall be done in accordance with the applicable portions of Section 602 of the Standard Specifications.

The work shall include installation of scuppers, riser pipes, all bends, flexible connectors and fittings.

Flexible connection between two 8" PVC pipes shall be made with an 8" x 8" flexible PVC plastic coupling conforming to ASTM D5926 and C1173, pressure rated for a minimum of 4.3 psi and clamped with stainless steel bands.

Flexible connection between an 8" PVC pipe and 12" RCP pipe shall be made with a 12" x 8" flexible PVC plastic coupling conforming to ASTM D5926 and C1173, pressure rated for a minimum of 4.3 psi and clamped with stainless steel bands. Coupling diameters shall comply with outside diameter of material to be connected.

Basis of Payment: This work will be paid for at the contract unit price per EACH for DRAINAGE SCUPPERS, DS-11.

### **LOAD TRANSFER PLATFORM**

Description: This work shall consist of furnishing all labor, material and equipment required to place and compact the 30-inch thick aggregate Load Transfer Platform and install biaxial geogrid in layers as indicated on the plans and as directed by the Engineer and as specified herein.

General Requirements: The multiple layers of the geosynthetic fabric (geogrid) shall form a positive mechanical interlocking system with the embankment fill, to create a stiff reinforced soil mass, in the form of a platform that transfers the load from the embankment above to the supporting piles below the platform.

Qualifications: The geosynthetic fabric shall be a product that has been commercially available for a period of at least 5 years. Samples of the proposed material shall be supplied to the Engineer with the factory testing certificate.

Materials: The Load Transfer Platform aggregate shall be CA-19 gradation. The geosynthetic fabric shall consist of an integrally formed Biaxial Geogrid, with Polypropylene Polymers.

**Geogrid Product Properties:** Each individual layer of selected product shall conform to the following minimum requirements.

**Index Properties:**

	Units	MD Values	XMD Values
Tensile Strength @ 5% Strain	lb/ft	750	750
Tensile Strength @ 5% Strain	lb/ft	800	800

**Structural Integrity:**

Junction Efficiency <sup>4</sup>	%	93
Flexural Stiffness <sup>5</sup>	mg-cm	250,000
Aperture Stability <sup>6</sup>	m-N/deg	0.30

**Durability**

Resistance to Installation Damage <sup>7</sup>	%SC/%SW/%GP	95 / 93 /90
Resistance to Long Term Degradation <sup>8</sup>	%	100
Resistance to UV Degradation <sup>9</sup>	%	100

The biaxial geogrid shall be delivered to the jobsite in roll form with each roll individually identified.

**Notes:**

1. Unless indicated otherwise, strength values shown are minimum average roll values (MARV) determined in accordance with ASTM D4759. The “MD Values” represents results from testing the product in the Machine Direction; “XMD Values” represents results from testing the product in the Cross-Machine (Transverse) Direction.
2. Nominal dimensions.
3. True resistance to elongation should be when initially subjected to a load determined in accordance with ASTM D6637 without deforming test materials under load before measuring such resistance or employing “secant” or “offset” tangent methods of measurement so as to overstate tensile properties.
4. Load transfer capability determined in accordance with GRI-GG2-87 and expressed as a percentage of ultimate tensile strength.
5. Resistance to bending force determined in accordance with ASTM D5732-95, using specimens of width two ribs wide, with transverse ribs cut flush with exterior edges of longitudinal ribs (as a “ladder”), and of length sufficiently long to enable measurement of the overhang dimension. The overall Flexural Stiffness is calculated as the square root of the product of MD and XMD Flexural Stiffness values.
6. Resistance to in-plane rotational movement measured by applying a 20 kg-cm (2 m-N) moment to the central junction of a 9 inch x 9 inch specimen restrained at its perimeter in accordance with U.S. Army Corps of Engineers Methodology for measurement of Torsional Rigidity.
7. Resistance to loss of load capacity or structural integrity when subjected to mechanical installation stress in clayey sand (SC), well graded sand (SW), and crushed stone classified as poorly graded gravel (GP). The geogrid shall be sampled in accordance with ASTM D5818 and load capacity shall be determined in accordance with ASTM D6637.
8. Resistance to loss of load capacity or structural integrity when subjected to chemically aggressive environments in accordance with EPA 9090 immersion testing.
9. Resistance to loss of load capacity or structural integrity when subjected to 500 hours of ultraviolet light and aggressive weathering in accordance with ASTM D4355.

## Delivery, Storage, And Handling

### Storage and Protection

1. Prevent excessive mud, wet concrete, epoxy, or other deleterious materials from coming in contact with and affixing to the geogrid materials.
2. Store at temperatures above -20 degrees F (-29 degrees C).
3. Rolled materials may be laid flat or stood on end.
4. Geogrid materials should not be left directly exposed to sunlight for a period longer than the period recommended by the manufacturer

Construction Requirements: The Load Transfer Platform aggregate shall be placed in lifts on greater than 8 inches loose thickness, at +/- 2% of the optimum moisture content and compacted to no less than 95% of the maximum dry density in accordance with AASHTO T 180, Modified Proctor method.

The geosynthetic fabric layers shall be installed in accordance with the manufacturer's specifications. Prior to the start of installation, the placement of the fabric as well as the overlapping requirements shall be discussed, during a pre-construction conference, with all parties involved, in order to obtain the reinforced load transfers platform indicated on the plans.

Any roll of geogrid damaged before, during and after installation shall be replaced by the Contractor at no additional cost to the Owner.

Method of Measurement: The Load Transfer Platform will be measured in the final position by cubic yards computed by method of average end areas. The geogrid work will be measured in place per square yard for each layer of geosynthetic fabric, when installed in accordance with this Special Provision.

Basis of Payment: This work will be paid for at the contract unit price per square yard for BIAXIAL GEOGRID. The Load Transfer Platform shall be paid for at the contract unit price per cubic yard for POROUS GRANULAR EMBANKMENT.

## **PILE EXTRACTION**

Description: This item consists of furnishing all labor, equipment and materials necessary for the extraction and disposal of piles at locations shown on the plans, or as required based on field conditions as directed by the Engineer.

The work shall conform in every respect to all environmental, state and local regulations regarding construction requirements, the protection of adjacent properties, as well as noise control.

The Contractor shall submit a list of equipment and methods he proposes to use for the removal and disposal of the existing piles to the Engineer of review. All materials removed under this item shall become the property of the Contractor and shall be disposed of by the Contractor according to Article 202.03 of the Standard Specifications.

Prior to commencing work under this item, the Contractor shall verify the location of existing utilities and adjacent facilities. Extraction of the pile shall be executed in such a manner so as not to cause any settlement or damage to existing utilities and/or adjacent facilities. Any damage to existing utilities and/or adjacent facilities shall be repaired at the Contractor's expense.

All excavation required for satisfactory completion of this work shall be included in the cost of this item.

All piles shall be extracted to their full lengths and any hole left shall be filled with dry fine aggregate according to Section 1003 of the Standard Specifications.

Method of Measurement: Pile extraction will be measured per each pile extracted.

Basis of Payment: This work will be paid for at the contract unit price each for PILE EXTRACTION, which price shall be payment in full to complete the work as herein specified, as shown in the plans, or as specified by the Engineer.

### **FILLING EXISTING RUMBLE STRIP**

Description This work consists of filling existing rumble strips in conjunction with stage construction operations for this project as shown on the plans, as directed by the Engineer, and as herein specified.

The existing rumble strips are those constructed on previous contracts in the concrete shoulder areas.

The existing rumble strips shall be thoroughly cleaned of any debris or loose material by means of air equipment, mechanical sweeper, or as directed by the Engineer. Ahead of filling the cuts, the concrete surface shall be in saturated-surface-dry condition to limit the amount of water absorbed from the repair or as directed by the manufacturer of the repair material.

The rumble strip cut shall then be filled with R2 mortar from the current Qualified Product List of Package, Dry, Rapid Hardening Cementitious Materials for Concrete Repairs. The mortar repair shall be installed in accordance with the manufacturer's specifications. The R2 mortar shall be left flush with the surrounding pavement.

Method of Measurement: This work will be measured for payment in feet (meters) along the edge of shoulder pavement.

Basis of Payment: This work will be paid for at the contract unit price per foot for FILLING EXISTING RUMBLE STRIP.

The rumble strip shall be restored after stage construction is complete. Rumble Strip shall be paid for at the contract unit price per foot (meter) for RUMBLE STRIP.

### **DETECTABLE WARNINGS (SPECIAL)**

Description: Work under this item shall consist of installing cast iron detectable warning tiles as shown on the plans. Work shall be performed according to Section 424 of the Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, except as herein modified.

Materials: Detectable warning tiles shall be cast iron, of uniform quality, and free of surface defects. The detectable warnings shall meet requirements of ASTM A 48 Class 30 or better.

The dome size and spacing of the cast iron detectable warnings shall meet all requirements of sections R305.1.1 and R305.1.2 of PROWAG.

The color of the detectable warning tiles is to be approved by the Engineer unless otherwise specified in the plans and comply with the requirements of section R305.1.3 of PROWAG.

If a concrete border is required for installation of the cast iron detectable warnings, it shall comply with section R305.2 of PROWAG.

Responsibility of the Contractor: The contractor shall verify all dimensions with the product manufacturer. If using radial units, the contractor shall verify that the radius of the detectable warnings supplied by the manufacturer matches that of the curb radius.

The contractor shall ensure that the supplied detectable warnings allow placement of the rows of domes that are aligned parallel with the path of travel. Where detectable warnings are radial, dome orientation is not significant.

The contractor shall ensure a maximum vertical transition of ¼" between the edge of the detectable warnings and adjacent concrete.

Measurement and Payment: This work will be paid for at the contract unit price per square foot for DETECTABLE WARNINGS (SPECIAL),

## **ROCK FILL**

This work shall consist of supplying and placing quarry run shot rock and capping stone at the location shown in the plans.

Quarry run rock shall have a topsize of not more than 24 inches in any direction. The rock shall be sufficiently uniformly graded from coarse to fine to produce a layer with minimum voids. The rock shall be secured from a quarry ledge capable of producing Class "D" quality aggregate and shall contain no more than 10% visible seams of soil or clay.

The final 6 inches of the rock fill will be Gradation CA 6 or CA 10 according to Article 1004.01 of the Standard Specifications.

The rock fill shall be dumped and spread into position in approximately horizontal layers not to exceed three (3) feet in thickness. It shall be placed in a manner to produce a reasonably homogeneous stable fill that contains no segregated pockets of large or small fragments or large unfilled spaces caused by bridging of the larger rock fragments.

The manner of compaction shall be approved by the Engineer. The top lift shall be given a final rolling with a steel wheel roller.

Method of Measurement: Rock fill will be measured for payment in place per TON.

Basis of Payment: This work will be paid for at the contract unit price per TON for ROCK FILL.

**LIGHTWEIGHT CELLULAR CONCRETE FILL (D-1)**

Effective: November 11, 2001

Revised: June 18, 2018

**General:** This work consists of providing lightweight cellular concrete fill (LCCF) at the locations(s) and according to the dimensions shown in the contract plans, and as directed by the Engineer.

**Submittals:** Within 45 calendar days prior to proposed installation, the Contractor shall submit the following:

- (a) The name of the subcontractor providing and installing the light weight cellular fill. The Contractor shall present an organization chart including names, telephone numbers, current certifications and/ or titles, and roles and responsibilities of all those involved in the manufacturing and installation of the lightweight cellular fill.
- (b) Manufacturer's specifications, catalog cuts, and other product data needed to demonstrate compliance with specified requirements. These shall include reports and test results from laboratories.
- (c) The subcontractor installing the lightweight fill shall be certified in writing by the Manufacturer of the lightweight fill. The certified applicator shall be regularly engaged in the placement of lightweight fill of a similar nature including the completion of mass fills having a minimum of 13,000 cu yd (9,950 cu m) in the past five years.
- (d) A description of the proposed installation procedure. The procedure shall address the following.
  - (1) Proposed construction sequence and schedule.
  - (2) Location of the equipment and batching areas.
  - (3) Type of equipment and tools to be used.



**Materials.** Materials shall be according to the following.

Item	Article/Section
(a) Portland Cement (Note 1) .....	1001
(b) Water .....	1002
(c) Fine Aggregate.....	1003
(d) Concrete Admixtures.....	1021
(e) Foaming Agent (Note 2)	

Note 1. Pozzolans and finely divided minerals will not be permitted.

Note 2. The foaming agent shall be according to ASTM C 869, and shall be listed on the Department's Approved/Qualified Product List of Foaming Agents for Cellular Concrete. The manufacturer shall provide an infrared spectrophotometer trace no more than five years old. When the infrared spectrophotometer trace is more than seven years old, a new one shall be provided.

**Equipment.** Equipment shall be according to the following.

Item	Article/Section
(a) Concrete Mixers and Trucks .....	1103.01
(b) Batching and Weighing Equipment .....	1103.02
(c) Automatic and Semi-Automatic Batching Equipment.....	1103.03
(d) Water Supply Equipment.....	1103.11
(e) Mobile Portland Cement Concrete Plants.....	1103.04
(f) Foam Generator (Notes 1 & 3)	
(g) Mobile Site Batch Plant (Notes 2 & 3)	

Note 1. Foam generating equipment shall be calibrated daily to produce an accurate volume of foam.

Note 2. Mobile site batch plants shall be capable of mixing and pumping cellular concrete, and shall have a minimum 1 cu yd (0.76 cu m) capacity. Mobile site plants shall be calibrated before the start of the project, and then during the project as determined by the Engineer.

Note 3. Foam generators and mobile site batch plants shall be certified in writing by the manufacturer of the lightweight cellular concrete and approved by the Engineer.

**Lightweight Cellular Concrete Classes.** The four general classes of lightweight cellular concrete delineated by as-cast density and minimum compressive strength are given in Table 1. If the class of lightweight cellular concrete is not specified in the contract, the class to use shall be as directed by the Engineer.

Table 1. CLASSES OF LIGHTWEIGHT CELLULAR CONCRETE				
Class	Maximum Lift Height  ft (m)	As-Cast Density  lb/cu ft (kg/cu m)	Minimum Compressive Strength	
			Psi (kPa)	
			Days	
			7	28
I	4 (1.2)	24 - 32 (384 - 513)	30 (205)	40 (275)
II	4 (1.2)	30 - 38 (481 - 609)	60 (415)	80 (550)
III	2.5 (0.76)	36 - 44 (577 - 705)	90 (620)	120 (825)
IV	2.5 (0.76)	44 - 52 (705 - 833)	115 (795)	150 (1035)

**Other Lightweight Cellular Concrete Criteria.** The lightweight cellular concrete shall be according to the following.

- (a) Proportioning and Mix Design. For all Classes of lightweight cellular concrete, it shall be the Contractor's responsibility to determine the mix design material proportions and to proportion each batch. The Contractor shall provide the mix designs a minimum of 45 calendar days prior to production. The Engineer will verify the mix design submitted by the Contractor.

For a new mix design to be verified, the Engineer will require the Contractor to provide a trial batch at no cost to the Department. The trial batch shall be scheduled a minimum of 30 calendar days prior to anticipated use and shall be performed in the presence of the Engineer. A minimum of 1 cu yd (0.75 cu m) trial batch shall be produced and placed offsite. The trial batch shall be produced with the equipment, materials, and methods intended for construction. The trial batch will be evaluated and tested by the Contractor and Engineer via split samples for as-cast density and compressive strength according to the sampling and testing requirements specified herein. The lightweight cellular concrete will also be evaluated and tested by the Engineer according to Illinois Test Procedure 501, as applicable.

Verification of the mix design will include trial batch test results and other criteria as determined by the Engineer. The Contractor will be notified in writing of verification. Verification of a mix design shall in no manner be construed as acceptance of any mixture produced. Tests performed at the jobsite will determine if a mix design can meet specifications.

- (b) Admixtures. Admixture use shall be according to Article 1020.05(b).
- (c) Temperature. The air temperature at the time of placement and for 24 hours thereafter shall be a minimum of 35 °F (2 °C). The temperature of the lightweight

cellular concrete at point of discharge shall be a minimum of 45 °F (7 °C) and a maximum of 95 °F (35 °C).

**Curing.** Curing may be required for applications with significant surface area exposed (least width dimension of minimum 80 ft (24 m)) to the elements if rapid drying conditions are expected during placement, as determined by the Engineer. When curing is required, each lift shall be cured with a method recommended by the manufacturer of the lightweight cellular concrete. If curing compound is used, it shall be compatible with other construction materials it may interact with, and shall not inhibit bond of subsequent lifts.

**Quality Control Sampling and Testing by the Contractor.** The Contractor shall sample and test the lightweight cellular concrete as follows:

- (a) As-Cast Density. The first batch placed each day and a minimum rate of one per hour thereafter shall be sampled and tested as described for “experimental density of the concrete after pumping” according to ASTM C 796, except the hose length shall be that used for jobsite placement. The as-cast density shall be the average of at least two tests. Additional tests shall be done if adjustments are made to the materials. These tests shall be documented.

If the average as-cast density is outside the specified tolerance from Table 1, the Contractor shall reject the batch or make an adjustment to the mix before placement. Adjustments to the mix shall be accomplished by either increasing or decreasing the foam only.

- (b) Compressive Strength. First batch placed each day and every 200 cu yd (155 cu m) thereafter shall be sampled according to ASTM C 495, except that samples shall not be oven dried at any time before testing. The minimum number of batches sampled per day shall be two. Eight 3 in. x 6 in. (75 mm x 150 mm) cylindrical test specimens shall be molded from each sample.

A compressive strength test is defined as the average of four cylinder breaks. For each sample, tests shall be conducted at 7 and 28 days.

**Quality Assurance Sampling and Testing by the Engineer.** The Engineer will sample and test the lightweight cellular concrete for quality assurance on independent and split samples. An independent sample is a field sample obtained and tested by only one party. A split sample is one of two equal portions of a field sample, where two parties each receive one portion for testing. The Engineer may request the Contractor to obtain a split sample. Any failing strength test specimen shall be retained until permission is given by the Engineer for disposal. The results of all quality assurance tests by the Engineer will be made available to the Contractor. However, Contractor split sample test results shall be provided to the Engineer before Department test results are revealed. The Engineer’s quality assurance independent sample and split sample testing for placement or acceptance will be as follows:

- (a) As-Cast Density. One independent or split sample test for the first batch placed each day and as determined by the Engineer thereafter.
- (b) Compressive Strength. One independent or split sample for the first batch placed each day and as determined by the Engineer thereafter.

**Comparing Test Results.** Differences between the Engineer's and the Contractor's split sample test results will be considered reasonable if within the following limits.

Test Parameter	Acceptable Limits of Precision
Compressive Strength	5 psi (34.5 kPa)
Density	1 lb/cu ft (16 kg/cu m)

Action shall be taken when either the Engineer's or the Contractor's test results are not within specification limits for strength or density. Action may include, but is not limited to, the Contractor being required to replace or repair test equipment as determined by the Engineer.

Placed material that fails in compressive strength will be considered unacceptable.

**Acceptance by the Engineer.** Final acceptance will be based on the Standard Specifications and the following:

- (a) Validation of Contractor quality control test results using split samples. Any quality control or quality assurance test determined to be flawed may be declared invalid only when reviewed and approved by the Engineer. The Engineer will declare a test result invalid only if it is proven that improper sampling or testing occurred. The test result is to be recorded and the reason for declaring the test invalid will be provided by the Engineer.
- (b) Comparison of the Engineer's quality assurance test results with specification limits using samples independently obtained by the Engineer.

The Engineer may suspend mixture production, reject materials, or take other appropriate action if the Contractor does not control the quality of lightweight cellular concrete. The decision will be determined according to (a) or (b).

**Installation.** Prior to installation, the ground surface shall be cleared of organic top soils, debris, sharp objects, and trees. Tree stumps shall be either removed or cut to the level of the ground surface. All wheel tracks or ruts in excess of 3 in. (75 mm) in depth shall be graded smooth or otherwise filled with soil to provide a reasonable smooth surface.

If a geotechnical fabric for ground stabilization or geomembrane is specified in conjunction with the LCCF, it shall be furnished and installed as specified elsewhere in the Contract and shall be in place prior to placing the LCCF.

The lightweight cellular concrete fill shall be placed according to the approved installation procedures provided by the manufacturer.

There shall be no standing water in the area to be filled. If necessary, dewatering shall be continuous during the time the lightweight cellular concrete fill is constructed. Lightweight cellular concrete fill shall not be placed during or when periods of precipitation are expected unless placed in an enclosed, covered area and the ground water is diverted away from the LCCF.

If any items are to be encased in the fill, the items shall be set to the final location both horizontally and vertically prior to installation of the LCCF.

Mixing and placement of the LCCF shall be done as follows:

- (a) After mixing, the materials shall be promptly placed in the final location.
- (b) No mechanical vibration of the LCCF shall be permitted.
- (c) The material shall be placed to prevent segregation. Intermediate lifts shall be placed horizontal while only the top lift shall be sloped to grade. The final surface elevation of the lightweight cellular concrete fill shall be within  $\pm 1.5$  inches ( $\pm 38$  mm) of the plan elevation.
- (d) Limit the area of placement to the volume that can be placed within 1 hour, up to the maximum lift height. Stagger placements such that the vertical joints are at least 10 ft (3 m) apart.
- (e) The cellular concrete shall be placed with a hose. The discharge hose length shall not exceed 800 ft (244 m) in length. Discharge from the hose shall not be allowed to flow more than 30 ft (9 m) from where it is deposited to its final position.
- (f) Heavy construction equipment or other unusual loading of the lightweight cellular concrete fill shall not be permitted.
- (g) Construction activities on any recently placed lift will not be permitted until at least 12 hours has elapsed and a minimum compressive strength of 8 psi (50 kPa) has been achieved. However, if any work on the recently placed LCCF results in cracking or indentations of more than an 0.125 inch (3 mm), the contractor shall discontinue construction, revise their wait time, mix strength or equipment used and submit to the Engineer for approval.
- (h) Sawing or ripping of the lightweight cellular concrete fill for utilities, drains or other conflicts will be by methods approved by the Engineer and lightweight cellular concrete fill Manufacturer.

**Method of Measurement.** Lightweight cellular fill shall be measured for payment in cubic yards (cubic meters) according to Article 202.07.

**Basis of Payment.** This work will be paid for at the contract unit price per cubic yards (cubic meter) for LIGHTWEIGHT CELLULAR CONCRETE FILL.

### **FLUOROCARBON RUBBER (VITON) GASKET**

**Description:** The work of Pay Item shall be in accordance with Section 561 and shall consist of substituting common gaskets used in water main pipe joints, with buna-nitrile material gaskets within the limits shown on the water main profile at the crossing of the oil pipeline around station 126+40.

**Basis of Payment:** The work shall be paid for at the Contract Unit Price for each FLUOROCARBON RUBBER (VITON) GASKET.

**DUCTILE IRON WATER MAIN, MECHANICAL JOINT, 24" IN CASING**

Description: This work shall consist of all labor, equipment and materials necessary to construct bored and jacked casing pipes at locations shown on the plans, INCLUDING THE WATER MAIN AND APPURTENANCES THROUGH THE CASING.

Construction Requirements: The nearest edge of all boring or jacking pits shall be located a minimum of 30 feet from the edge of pavement on fully access controlled highways and at a minimum distance of 10 feet plus the depth of the pit without shoring on conventional highways. If sheeting or shoring is used, the pits shall be located a minimum of 10 feet from the edge of pavement on conventional highways. The shoring shall be installed immediately during excavation of the pit, and it shall be designed, erected, supported, braced, and maintained so that it will safely support all vertical and lateral loads that may be imposed upon it during the boring or jacking operation. If requested by the Engineer, design calculations and construction details, signed and sealed by an Illinois Professional Structural Engineer, shall be submitted by the Contractor and approved by the Engineer prior to use.

Pits for boring or jacking shall be excavated no more than 48 hours in advance of boring or jacking operations and backfilled within 48 hours after boring or jacking operations are completed. While pits are open, they shall be clearly marked and enclosed by temporary snow fencing or other method approved by the Engineer. Upon completion of the boring or jacking operations the pits shall be backfilled and brought up to match the surrounding grade. Backfill materials shall be deposited in uniform lifts not exceeding 12-inches in depth and each lift shall be mechanically compacted to the satisfaction of the Engineer. Backfill shall be considered included in the cost of pipe and casing installation.

Borings shall be accomplished with an auger and following pipe (casing pipe). The diameter of the auger shall not exceed the outside diameter of the casing pipe by more than 1 inch.

When the proposed installation is made by boring, care must be taken to make the bore in a straight line and of uniform diameter. If an obstruction is encountered, the operation shall be suspended at once and the Contractor shall attempt to remove the obstruction. If the obstruction cannot be removed then a new bore and jack attempt shall be made at a different location and the pipe casing shall not be retrieved but shall be completely backfilled and sealed.

If, as a result of a boring operation, excessive voids or too large a bore hole is produced, pressure grouting should be applied through fittings installed in the casing pipe wall. The pressure grouting shall fill all excessive voids on the outside of the casing pipe. The grout mixture shall consist of a clean, dry concrete mix, composed of one part Portland Cement and ten parts sand by volume, or other mix approved by the Engineer.

Suitable lubricants, if required, may be used to decrease the frictional resistance on the exterior surface of the pipe being jacked.

Care shall be taken in arranging the jacking equipment and struts to ensure that thrust is applied parallel with the center line of the pipe or as approved by the Engineer. A jacking head or collar shall be used to apply pressure from the jack to the pipe. Pressure applied with the metal of the jack in direct contact with concrete pipe will not be permitted.

The steel casing pipe shall conform with the "Standard Specifications for Water and Sewer Main Construction in Illinois," Current Edition, except as modified herein. The steel casing

pipe shall be installed by methods approved by the Engineer. The steel casing pipe shall have a minimum wall thickness of 0.500 inches, have a minimum 30 mil thickness bituminous coating inside and out, and shall be of leak proof construction. The steel casing pipe shall have a minimum yield strength of 35,000 psi and shall meet the requirements of ASTM A139, Grade B. Ring deflection shall not exceed 2% of the nominal diameter. The steel casing pipe shall be delivered to the jobsite with beveled ends to facilitate field welding, and all joints shall be continuous field-welded butt joints per AWWA C206. Shop drawings and weld design, and welder certificates, shall be provided to the Engineer for approval

Manufactured non-metallic or non-corrosive casing spacers shall be used to support the pipe in the casing and shall be installed per manufacturer's recommendations. Casing Spacers must provide electrical transmission insulation between the casing pipe and water main pipe. A minimum of two supports shall be used per joint of pipe for lengths up to 12.5 feet, and a minimum of three supports shall be used per joint for lengths greater than 12.5 feet. The voids in the casing pipe will not be filled with pea gravel, grout or any other material. Casing ends shall be sealed with a minimum 12-inch thick non-shrink grout cap and manufactured end seal.

Water main installed through the casing pipe shall meet the requirements of the special provision for DUCTILE IRON WATER MAIN.

Method of Measurement: The combined steel casing pipe and water main shall be measured per lineal foot as measured from end of casing pipe to end of casing pipe.

Basis of Payment: This work shall be paid at the contract unit price per foot for DUCTILE IRON WATER MAIN, MECHANICAL JOINT, 24" IN CASING which shall be full compensation for all material and equipment required to furnish and install casing pipe, including excavation, dewatering, shoring and bracing, non- granular backfill, surplus soil removal and disposal, bedding, casing spacers and water main as specified in DUCTILE IRON WATER MAIN and shall include all labor, equipment, tools and other incidentals necessary to complete this work. Additional backfill material required to bring the excavated pits to existing grade is considered incidental to this pay item and will not be paid for separately.

#### **ABANDON EXISTING WATER MAIN, FILL WITH CLSM**

**Description.** This work shall consist of filling the annular space of existing 24" water mains that will be abandoned with controlled low strength material (CLSM). All controlled low strength materials shall conform to section 1019 Standard Specifications for Road and Bridge Construction, Current Edition. This work shall also include necessary venting of the water main to be abandoned to ensure the main is completely filled. This work shall also include any associated saw cuts, pavement removal, pavement patching, backfill, and restoration with topsoil and sod required to facilitate the abandoning of the mains with CLSM.

**Basis of Payment.** This work will be paid for at the contract unit price per foot for ABANDON EXISTING WATER MAIN, FILL WITH CLSM and shall include all work described above including restoration in non-paved areas.

### **WATER MAIN TO BE ABANDONED, 12”**

**Description.** This work shall consist of filling the annular space of existing 12” water mains that will be abandoned with controlled low strength material (CLSM). All controlled low strength materials shall conform to section 1019 Standard Specifications for Road and Bridge Construction, Current Edition. This work shall also include necessary venting of the water main to be abandoned to ensure the main is completely filled. This work shall also include any associated saw cuts, pavement removal, pavement patching, backfill, and restoration with topsoil and sod required to facilitate the abandoning of the mains with CLSM.

**Basis of Payment.** This work will be paid for at the contract unit price per foot for WATER MAIN TO BE ABANDONED, 12” and shall include all work described above including restoration in non-paved areas.

### **WATER MAIN REMOVAL**

Description. This work shall consist of the removal and disposal of existing water mains at locations as shown on the plans or as directed by the Engineer. Locations include non-filled water main taken out of service, and water main filled by CLSM in an earlier construction stage. The existing water mains to remain in service shall first be cut and capped according to the Plans and Specifications. The water mains shall be removed and disposed of as specified in the applicable portions of Section 501 of the Standard Specifications.

This work shall also include any associated saw cuts, pavement removal, pavement patching, trench backfill, and restoration with topsoil and seed required to facilitate the abandoning.

Basis of Payment. This work will be paid for at the contract unit price per foot for WATER MAIN REMOVAL of the diameter specified. Cutting / capping of the existing mains to remain in service and restoration work outside of the limits of those identified on the plans shall not be paid for separately but shall be included in the cost of the work.

### **WATER MAIN LINE STOP 24”**

Description: This work shall be in accordance with manufacturer’s recommendations and consists of the installation of line stops in existing water mains complete, including locating existing mains; saw-cutting, and removal and disposal of existing pavements; excavation; removal and disposal of waste excavated materials; protection, repair, or replacement of existing utilities; dewatering, including erosion and sedimentation control methods and devices to provide protection to the environment from all pumping operations; sheeting; shoring; tapping of pipes to install line stop plugs; installation of line stops; and temporary fencing, barricades, and other items needed to provide traffic control and protection and protection to the public.

The work includes maintaining and re-use of the line stop during the sequencing of construction and shall not be removed until the new 24” water main sections have been pressure tested and disinfected.

The work includes a “Hydra-Stop” line stop, removal of the line stop plug, capping of the tapping sleeve; and backfilling of the excavation with compacted granular backfill.

Each line stop installed for construction shall be located so to allow use of, or location / exposure of, the line stop in the future. Each line stop location shall be determined by making and recording measurements between the line stop and three nearby permanent structures, property



pins/corners, etc. Coordinates shall be recorded in an electronic format compatible with entering the data into a GIS system.

Method of Measurement: The work will be measured for payment in place for each line stop installed on the existing water main.

Basis of Payment: The work will be paid for at the Contract Unit Price for each WATER MAIN LINE STOP 24”.

### **CONNECTION TO EXISTING WATER MAIN 12”**

Description: Non-pressure connection to existing water main shall be in accordance with Section 46 of "Standard Specifications for Water and Sewer Main Construction in Illinois", and as directed by the Engineer. All non-pressure connections shall be constructed after the new water main is pressure tested and accepted by the Village. All new pipe and fittings must be cleaned and swabbed with a chlorine solution of at least fifty (50) mg/L. A Village representative must approve of this solution.

The methods and procedures used to disconnect the existing water main from use and reconnecting to the newly installed water main shall be coordinated with the Village of Tinley Park Public Works Department and shall be approved by the Engineer. Any necessary valve shut down, for the purpose of work on existing water system, shall be done by the Village of Tinley Park Public Works Department only.

Restoration in non-paved areas shall include 4” Topsoil (per IDOT Section 211), Seed (per IDOT Section 250), and Mulch (per IDOT Section 251) and shall be included in the cost of the water main if restoration areas fall outside of the limits identified on the plans with hatching.

Basis of Payment: This work shall be paid for at the contract unit price each for CONNECTION TO EXISTING WATER MAIN 12” which price shall be payment in full for performing all work as specified and as shown on the plans. Work shall include all excavations, required field adjustments, required pipe and fitting removal and new pipe section installation, reducer fittings at connections with a change in diameter, temporary blind flange, corps, whips or other fitting installation for pipe flushing and pressure testing, backfilling including coarse aggregate trench backfill, thrust blocks placement, cleaning and swabbing, disposal of excavated materials and removed pipes, and restoration with topsoil and seed for restoration areas outside the limits of those identified on the plans.

### **VALVE VAULTS TO BE REMOVED**

**Description.** This work shall consist of removal of existing valve, capping of existing (to be abandoned) water main, removal and disposal of the complete valve vault, frame and lid, and completely filling the excavation with (CA 7 crushed) material. Only if directed by the Engineer, the frame and lid shall remain the property of the Village of Tinley Park and shall be left on site in an accessible location for removal by the Village of Tinley Park.

**Basis of Payment.** This work will be paid for at the contract unit price per each for VALVE VAULTS TO BE REMOVED and shall include all work described above including restoration in non-paved areas.

### **CONNECTION TO EXISTING WATER MAIN (NON PRESSURE)**

**Description.** Non-pressure connection to existing 24" water main shall be in accordance with Section 46 of "Standard Specifications for Water and Sewer Main Construction in Illinois", Village of Tinley Park requirements and as directed by the Engineer. All 24" non-pressure connections shall be constructed after the new water main is pressure tested and accepted by the Village. All new pipe and fittings must be cleaned and swabbed with a chlorine solution of at least fifty (50) mg/L. A Village representative must test this solution.

The methods and procedures used to disconnect the existing water main from use and reconnecting to the newly installed water main shall be coordinated with the Village of Tinley Park Public Works Department and shall be approved by the Engineer. Any necessary valve shut down, for the purpose of work on existing water system, shall be done by the Village of Tinley Park Water Department only.

Restoration in non-paved areas shall include 4" Topsoil (per IDOT Section 211), Seed (per IDOT Section 250), and Mulch (per IDOT Section 251) and shall be included in the cost of the water main if restoration areas fall outside of the limits identified on the plans with hatching.

**Basis of Payment.** This work shall be paid for at the contract unit price each for CONNECTION TO EXISTING WATER MAIN (NON-PRESSURE) which price shall be payment in full for performing all work as specified and as shown on the plans. Work shall include all excavations, required field adjustments, required pipe and fitting removal and new pipe section installation, reducer fittings at connections with a change in diameter, temporary blind flange or other fitting installation for pipe pressure testing, backfilling including coarse aggregate trench backfill, thrust blocks placement, cleaning and swabbing, disposal of excavated materials and removed pipes, and restoration with topsoil and seed in non-paved areas.

### **GATE VALVE 12" WITH VAULT, 5' DIAMETER**

Description: This work shall consist of furnishing and installing a water valve in vault at the locations specified on the plans and in accordance with the detail "Valve Vault Detail".

Gate valves shall, in design, material and workmanship, conform to the standards of the latest AWWA C500 and AWWA C509. All materials used in the manufacture of waterworks gate valves shall conform to the AWWA standards designed for each material listed.

Water valves shall be Clow, Mueller, or East Jordan Iron Works and shall have replaceable resilient seats or wedges. Valves shall be iron body resilient wedge gate valves with bronze mounted seats and non-rising stems conforming to AWWA C-509 and tested to 300 psi. They shall be installed in concrete vaults in conformance with the details shown on the detail. Valves shall be installed using stainless steel bolts. A 1" corp shall be installed on each side of each new valve in the vault to facilitate chlorination, flushing, and pressure testing.

Basis of Payment: This work will be paid for at the contract unit price per each for GATE VALVE 12" WITH VAULT, 5' DIAMETER and shall include all work described above and the detail "Valve Vault Detail".

**GATE VALVE 12" WITH VAULT, 6' DIAMETER (VALVE ATTACHED TO LINE TEE)**

Description: This work shall consist of furnishing and installing a water valve in vault, with the valve on a 12" service line that tees from the 24" main line water main. This work shall consist of furnishing and installing a water valve in vault at the locations specified on the plans and in accordance with the detail "Valve Vault Detail" except that the valve shall be 12", the vault shall be 6' diameter, and the pipe inside the vault shall include an 24"x12" tee fitting with mechanical joints. The vault structure shall have an eccentric cone with the lid opening centered over the valve operating nut.

Gate valves shall, in design, material and workmanship, conform to the standards of the latest AWWA C500 and AWWA C509. All materials used in the manufacture of waterworks gate valves shall conform to the AWWA standards designed for each material listed.

Water valves shall be Clow, Mueller, or East Jordan Iron Works and shall have replaceable resilient seats or wedges. Valves shall be iron body resilient wedge gate valves with bronze mounted seats and non-rising stems conforming to AWWA C-509 and tested to 300 psi. They shall be installed in concrete vaults in conformance with the details shown on the detail. Valves shall be installed using stainless steel bolts. A 1" corp shall be installed on each side of each new valve in the vault to facilitate chlorination, flushing, and pressure testing.

Basis of Payment: This work will be paid for at the contract unit price per each for GATE VALVE 12" WITH VAULT, 6' DIAMETER (VALVE ATTACHED TO LINE TEE) and shall include all work described above and the detail "Valve Vault Detail" including the additional pipe and fittings described above.

**AIR RELEASE VALVE VAULT**

Description: This work shall consist of furnishing and installing a water valve in vault at the locations specified on the plans and in accordance with the detail "Air Release Detail". Combination air valves shall, in design, material and workmanship, conform to the standards of the latest AWWA C512 and the requirements of NSF 61. All materials used in the manufacture of waterworks gate valves shall conform to the AWWA standards designed for each material listed.

The valves shall be designed for potable water application and perform to a working pressure of 10 psi to 150 psi, test pressure of 300 psi, surge pressure of 250 psi minimum (unless stated otherwise in the Contract Documents), and each orifice size must be sufficient to meet the requirements set forth in AWWA M51 and indicated on the Drawings.

The valves shall be able to function during high volume discharge through the large orifice usually during pipeline filling, high volume intake through the large orifice usually during pipeline draining, and pressurized air discharge. The valve shall release small amounts of air from the pipeline while it is under pressure. The valve shall perform the functions of both Air Release and Air/Vacuum Valves and furnished as a single body or dual body type as indicated on the plans.

The valve shall have surge dampening / controlled discharge rates. The valve shall have an integral surge alleviation mechanism (double-acting throttling device) which shall operate automatically to limit transient pressure rise or shock induced cy closure due to high velocity air discharge or the subsequent rejoining of the separated water columns. The limitation of the pressure rise shall be achieved by decelerating the approaching water prior to valve closure. The surge alleviation mechanism should not restrict the full inflow capacity of the valve.

Stainless steel shall be used for internal parts. The valve body shall be AISI 304 stainless steel or ASTM A536 ductile iron, equipped with intake and discharge flanges.

The inlet / discharge orifice area shall be equal to the nominal size of the valve.

Supply all ductile iron Combination Air Valves with a factory applied fusion bonded epoxy coating with a final coating thickness of 16 mils minimum.

Acceptable manufacturers include APCO, Val-Matic, GA Industries, or Cla-Val Series MTP36-CAV-AC.

The valve assembly shall be installed as shown on Drawings.

Basis of Payment: This work will be paid for at the contract unit price per each for AIR RELEASE VALVE IN VAULT and shall include all work described above and the detail "Air Release Detail".

### **PLUG PIPE PENETRATION**

Description: This work shall consist of completely sealing the abandoned pipe opening in structures or pipes with Class SI Concrete and/or brick and mortar after the removal or abandonment of storm sewer inlets or outlets to the structure.

Construction Requirements: The contractor shall completely remove the existing pipe penetration to be removed, from an existing or proposed pipe or structure to remain as specified in the plans. Extra care shall be taken when removing the penetrating pipe as to minimize the damage to the wall of the existing pipe or structure to remain. All loose concrete around the pipe opening shall be removed. The proposed concrete plug shall be formed flush with and shaped to match the curvature of the inside face of the wall of the existing pipe or structure to remain. The thickness of the concrete plug shall be a minimum of 3" greater than the wall thickness of the existing pipe or structure to remain. On the outside face of the existing pipe or structure to remain, the plug shall extend a minimum of 4" beyond the edges of the wall opening.

The wall penetration shall be completely sealed to prevent groundwater seepage. The excavation shall be backfilled and compacted after the concrete plug has cured. The contractor shall always maintain flow in the existing pipe.

Materials: Class SI Concrete shall meet the requirements of Section 1020 of the Standard Specifications. Brick shall meet the requirements of Section 1041 of the Standard Specifications. Mortar shall be non-shrink hydraulic grout and shall meet the requirements of Section 1024 of the Standard Specifications.

Method of Measurement: This work will be measured for payment in units of each at the locations as designated on the plans.

Basis of Payment: The work shall be paid for at the contract unit price per each for PLUG PIPE PENETRATION, which price shall be full compensation for all labor, equipment, and materials necessary to complete the work.

### **PROPOSED STORM SEWER CONNECTION TO EXISTING STORM SEWER**

Description: This work shall consist of making an existing storm sewer connection to the proposed storm sewer as shown in the plans.

The contractor shall saw cut the existing storm sewer. The pipe connection surface between the existing pipe and proposed pipe shall be constructed smooth and flush at the connection point. The existing and proposed storm sewers shall be connected at a point of equal outside diameters. If necessary to create a consistent diameter connection the pipe bell on the proposed storm sewer may be removed at the connection point with a smooth saw cut.

Once a flush and smooth connection point of equal pipe diameters is set, the proposed storm sewer shall be laid to sit flush with the existing storm sewer stub. The proposed storm sewer shall be connected to the existing storm sewer with the use of a rubber band seal and mission couplings. The band seal shall overlap the edges of the existing and proposed pipes by a minimum of 12 inches and shall be centered on the pipe connection joint. The pipe joint shall be wrapped with geotextile fabric for a minimum of 12 inches on each side of the connecting band. The engineer shall be notified to witness the final connection of the existing and proposed pipes prior to final backfill.

Upon completion of the connection to the existing storm sewer, the trench shall be backfilled and completed in accordance with Article 550.07 of the Standard Specifications. This backfill work shall be included.

Method of Measurement: This work will be measured for payment in units of each.

Basis of Payment: This work shall be paid for at the contract unit price per each for PROPOSED STORM SEWER CONNECTION TO EXISTING STORM SEWER.

### **TEMPORARY DRAINAGE CONNECTION**

Description: This work shall consist of installing and removing temporary storm sewer piping and structures to maintain existing drainage system functionality as shown in the plans and in accordance with Section 550 and 602 of the Standard Specifications.

Storm sewer and manholes used as drainage structures for proposed temporary connections and detour roads shall be furnished, installed, and removed as specified, except that the material for the storm sewer need not be new material. Contractor shall provide for bypass pumping during construction of temporary drainage connections.

Used pipe with a thickness greater than that required in table 550.03 may be used provided it meets with the approval of the engineer. The engineer will visually inspect the pipe for acceptance. Small dents or inadequate galvanizing on the pipe will not be cause for rejection.

After the temporary storm sewers and manholes have been removed it shall become the property of the contractor.

Basis of Payment: This work will be paid for at the contract unit price per each TEMPORARY DRAINAGE CONNECTION.

**PIPE CULVERT, SPECIAL**

Description. This work shall consist of Designing, furnishing and installing the corrugated structural plate pipe arch extensions of the 123 inch span and 81 inch rise existing culvert at the locations shown on the plans and according to applicable portions of Sections 505 and 542 of the Standard Specifications and as specified herein. The dimensions of the extensions should match to that of the existing structure. The design of corrugated structural plate structures and footings shall be to the lines, grades and invert elevations shown on the contract plans and shall be the responsibility of the Contractor.

Materials. Materials shall be according to the following.

Item Article/Section

(a) Corrugated Structural Plate Pipe, Pipe Arches, Arches and Boxes (Note 1) (Note 2) .....	1006.02
(b) Fine Aggregate .....	1003.04
(c) Coarse Aggregate .....	1004.05
(d) Portland Cement Concrete .....	1020

Note 1: All steel channels, angles, bolts, washers, or other hardware shall be hot dip galvanized according to ASTM A123 or A153 as applicable after fabrication.

Design requirements. The corrugated structural plate structure shall be designed according to Section 12 of the AASHTO LRFD Bridge Design Specifications, and as a minimum shall be sized to meet the span and rise and geometry of the existing structure specified and shall be designed for the design fill height, and out to out length shown on the plans. Unless otherwise specified the minimum design life of the structure shall be 75 years.

The Contractor shall be responsible for diverting the water from the construction area using a method meeting the approval of the Engineer. The cost of diverting the water shall be considered as included in the contract unit price bid for the corrugated structural plate structure being constructed and no additional compensation will be allowed. The longitudinal and circumferential seams shall be designed to be connected by bolts with seams staggered to minimize the chances of more than three plates coming together at any one point.

Shop drawings for the corrugated structural plate structures shall be submitted according to Article 505.03 and Article 105.04 of the Standard Specifications. The supplier selected by the Contractor shall submit complete design calculations and shop drawings, prepared and sealed by an Illinois Licensed Structural Engineer, for approval by the Engineer. An initial Structure Load Rating Summary (SLRS- see form BBS 2795) and analysis file(s) shall be submitted. The calculations, SLRS, and drawings shall be submitted a minimum of 45 days prior to construction.

The Contractor shall provide for the flow of a two-year return period storm event discharge, the value of which will be provided by the Engineer, around the sections of pipe designated for extension. The pump(s) and bypass line(s) shall be of adequate capacity to accommodate the two-year storm return period event discharge and flows shall always be maintained during construction. Bypass pumping shall not involve any roadway closures. The Contractor shall submit a plan for the approval of the Engineer for the culvert location showing the installation method and details of the maintenance of flow that meet all local, State, and Federal regulations and not cause any damages upstream or to any adjacent drainage watershed. This plan must be submitted at least two weeks prior to start of any culvert work.

Construction Requirements. The excavation, erection and backfill for corrugated structural plate structures shall be according to Section 502 of the Standard Specifications and the following. Bearing surfaces for corrugated plate arches shall be according to the approved design requirements and shop drawings.

The Contractor shall obtain technical assistance from the supplier of the corrugated structural plate in the form of onsite attendance of qualified support staff to ensure proper assembly and installation of all components. In addition, if any issues related to fabrication and/or assembly arises during installation, the Contractor in conjunction with the supplier of the system shall be responsible for any remedial action required to remedy the situation subject to the approval of the Engineer and at no additional cost to the Department.

The corrugated structural plate structure shall be placed according to applicable requirements of Article 542.04(d) of the Standard Specifications.

The Contractor shall repair or remove damaged ends of existing culvert prior to the installation of culvert extensions. The Contractor shall submit shop drawings for Engineer approval showing the means of coupling the culvert extension to the existing culvert prior to installation of the culvert extension.

The structure shall be bedded on an earth foundation of uniform density shaped to fit the lower plate at the proper grade. Any soil below the foundation grade which has been disturbed by the Contractor's operations shall be removed. If the foundation excavation has been made deeper than necessary, the foundation shall be brought to proper grade by the addition of well-compacted aggregate.

A loose, uncompacted layer of granular bedding shall be provided on the prepared soil foundation to allow the granular material to settle into the corrugations of the invert plates to achieve full bearing of the plates on the soil. The thickness of the loose bedding layer shall be specified by the structural designer but will generally be between 1.5 and 2 times the corrugation profile depth. Where a firm foundation is not encountered at the grade established, due to soft, spongy, or other unsuitable soil, all such unsuitable soil under the plate structure and for a width of at least one diameter or span on each side of the structure, shall be removed and replaced with suitable structural fill material as directed by the Engineer.

Where rock, in either ledge or boulder formation is encountered, it shall be removed and replaced with a cushion of compacted aggregate fill to a depth below the structure as determined by the structural designer, but not less than 1/2 in./ft (40 mm/m) of height of fill over the top of the structure, with a minimum thickness of 8 in. (200 mm). All excavated material not needed on the work shall be disposed of according to Article 202.03.

After the corrugated structural plate pipe arch extensions has been completely erected in place, moist aggregate shall be placed alongside the structure in lifts not to exceed 8 in. (200 mm) in depth, loose measurement, and compacted for the full width of the trench, or so that on each side of the structure there shall be a berm of compacted or undisturbed soil at least as wide as the greatest external dimension of the structure. The aggregate shall be placed longitudinally along the structure, except at the outer 3 ft (1 m) at each end of the structure, impervious material shall be used. The elevation of the backfill material on each side of the structure shall be the same. Special care shall be taken to compact the aggregate and impervious material under the haunches of the pipe. The backfill material, aggregate and impervious material shall be compacted to the satisfaction of the Engineer by mechanical means. This method of placement

shall be continued until the top of the structure is covered with backfill material to a minimum depth defined as the greater of that as required by the design or 1 ft (300 mm).

After the structure has been covered with the minimum backfill required, additional embankment shall be constructed according to Article 542.04(h). The height of the additional embankment shall be that specified in the plans.

Workmanship. In addition to compliance with the required details of construction, the completed structural plate structure shall show careful, finished workmanship in all particulars. The following defects are specified as constituting poor workmanship and the presence of any or all of them in any individual plate or in any shipment may be cause for rejection of the plate or shipment as determined by the Engineer:

- (1) Uneven laps.
- (2) Distorted shaping (unless specified).
- (3) Variation from a straight centerline.
- (4) Ragged edges.
- (5) Bruised, scaled, or broken zinc coating.
- (6) Dents or bends in the metal.

Basis of Payment: This work will be paid for at the contract unit price per foot for PIPE CULVERT, SPECIAL of the span and rise specified.

#### **GRADING AND SHAPING, SPECIAL**

Description: This work shall consist of grading and shaping in accordance with Section 212 of the Standard Specifications.

The contractor shall grade and shape areas where construction vehicles and operations have disturbed the soil within the area covered and paid for by this specification. Any rutting or damage caused by the contractor's operations shall be repaired at the contractor's expense.

Once the disturbed areas have been graded, the areas shall be seeded, fertilized, and mulched. Non disturbed areas shall be prepared in accordance to Section 212.05 of the Standard Specifications prior to mulching and seeding.

The seed, fertilizer and mulch will not be measured for payment but will be considered included in the cost of GRADING AND SHAPING, SPECIAL.

Method of Measurement: This work will be measured for payment in units of Square Yard.

Basis Of Payment: This work shall be paid for at the contract unit price per Square Yard for GRADING AND SHAPING, SPECIAL



## **REMOVE SUBDIVISION MONUMENT SIGN**

Description. This item consists of removing and disposing of existing monument signs and associated electrical equipment at the location shown in the plans. The electrical components, cabinet, sign panel, posts, foundations, service connection and electrical wiring/cable from the power source shall be removed in its entirety. The electrical conduit from the monument sign to the utility service point shall be abandoned. When a monument sign is removed from proposed unpaved areas, any remaining hole shall be backfilled with earth and compacted. When a monument sign is removed from proposed paved areas, any remaining hole shall be backfilled with an aggregate approved by the Engineer and compacted.

Basis of Payment. This work will be paid for at the contract price Each for REMOVE SUBDIVISION MONUMENT SIGN.

## **REMOVE EXISTING FLAGPOLE**

This work shall consist of removal and off-site disposal of the existing flagpole and foundation. Any remaining holes caused by the removal shall be backfilled and compacted with earth or aggregate material approved by the Engineer

Basis of Payment. This work will be paid for at the contract price Each for REMOVE EXISTING FLAG POLE.

## **CONCRETE NOISE ABATEMENT WALLS (ABSORPTIVE AND REFLECTIVE)**

This work shall consist of furnishing the design, shop drawings, materials, post anchorage, and construction of noise abatement walls (noise walls) according to these special provisions, the contract plans and and/or as directed by the Engineer.

General. The noise abatement walls shall consist of panels spanning between vertical posts supported by concrete foundations (ground mounted) or attached to/supported by another structure (structure mounted) as shown on the plans. The design, material, fabrication and construction shall comply with this Special Provision and the requirements specified by the noise wall supplier selected by the Contractor for use on this project. The walls shall have no omissions or gap except as detailed.

The Contractor shall verify the locations for proposed ground mounted wall for conflicts and realign or redesign the wall to avoid any conflicts. The Contractor shall inform the Engineer in writing of any conflicts before realigning or redesigning the wall.

Post spacing shall avoid existing and proposed underground utilities and storm sewers.

Wall components shall be fabricated and erected to produce a precast concrete reflective noise wall system and/or an absorptive noise reduction system at the locations indicated herein. The noise reduction system shall satisfy the acoustical requirements stated in these special provisions. An absorptive noise reduction system may be used as an alternate to a reflective noise wall system. Wooden walls will not be allowed as substitutes.

All appurtenances behind, in front of, under, over, mounted upon, or passing through, such as drainage structures, fire hydrant access, highway signage, emergency access, utilities, and storm sewers shall be accounted for in design of the wall.

Submittals. The Contractor shall prepare a wall and foundation design submittal and submit to the Engineer; the Department's Bureau of Bridges and Structures will review the submittal for approval. The noise walls shall be designed and constructed to extend to the minimum lines, grades and dimensions of the wall envelope, with no omissions or gaps, as shown on the contract plans and as directed by the Engineer.

Complete design calculations for wall panels, posts, foundations, and all connections and shop drawings shall be submitted to the Department for review and approval no later than 90 days prior to beginning construction of the wall. The time required for the preparation and review of these submittals shall be charged to the allowable contract time. Delays caused by untimely submittals or insufficient data will not be considered justifications for any time extensions. No additional compensation will be made for any additional material, equipment or other items found necessary to comply with the project specifications as a result of the Engineer's review. The Contractor will be required to submit the necessary shop drawings. All submittals shall be signed and sealed by a Structural Engineer licensed in Illinois and include, but not be limited to, the following items:

Submittals shall include all details, dimensions, quantities and cross sections necessary for the construction of the noise abatement walls and will include but not be limited to:

- (1) A plan view of the wall indicating the stations and offsets required to locate the drilled shaft foundations. The proposed foundation diameter(s) and spacing(s) shall be indicated with all changes to the horizontal alignment shown. Each panel and post shall be numbered and any changes in type or size shall be noted. The centerline of any utilities passing under the wall and locations of expansion joints, access doors, lighting, signing, curb cuts, and drainage structures shall also be shown.
- (2) An elevation view of the wall, indicating the elevations of the top of the posts and panels as well as the elevations of the bottom of the panels, tops of the shaft foundations, all steps in wall system, the finished grade line, and vertical clearances to existing utilities and storm sewers. Each post size and length, panel type and size, and foundation depth shall be designated.
- (3) A typical cross section(s) that shows the panel, post, foundation or bridge parapet, and the elevation relationship between existing ground conditions and the finished grade as well as slopes adjacent to the wall.
- (4) All general notes required for constructing the wall.
- (5) All details for the steps in the bottom of panels shall be shown. The bottom of the panels shall be located at or below the theoretical bottom of panel line shown on the contract plans. The theoretical bottom of panel line is assumed to be 8 in (200 mm) below the finished grade line at front face of the wall for ground mounted noise walls and at the top of the structure for structure mounted noise walls, unless otherwise shown on the contract plans.
- (6) Tops of the panels and posts shall extend to or above the theoretical top of wall line shown on the contract plans. All panel tops shall be cast and placed horizontally with any changes in elevation accomplished by stepping adjacent panel sections at posts. Steps shall not

exceed 1 ft (300 mm) in height, except within the last 50 ft (15 m) where 2 ft (600 mm) steps will be permitted.

- (7) All panel types shall be detailed. The details shall show panel orientation, all dimensions necessary to cast and fabricate each type of panel, the reinforcing steel, and location of post or foundation connection hardware as well as lifting devices embedded in the panels and posts. The Noise Reduction Coefficient (NRC) of each panel of the absorptive face shall be noted.
- (8) All post types shall be detailed. The details shall show all dimensions necessary to cast and/or fabricate each type of post, the reinforcing steel, connecting plates, and anchorage details. Post spacing for walls shall be limited to a distance that does not over stress the supporting structure.
- (9) Details of wall panels with appurtenances attached to or passing through the wall, as shown on the contract plans, such as utilities, emergency access doors, framed openings, drainage structures, signs, etc. shall be shown. Any modifications to the design or location of these appurtenances to accommodate a particular system shall also be submitted.
- (10) All architectural panel treatment, including color, texture and form liner patterns shall be shown. All joints shall be placed horizontal or vertical.
- (11) The details for the connection between panels and posts as well as their connection to the foundation, independent beam, retaining wall, and/or bridge parapet shall be shown. Foundation details including details showing the dimensions, reinforcement and post anchorage system for the drilled shaft foundations shall be shown.
- (12) Testing, certifications and reports from independent laboratories showing that the panel's sound Transmission Loss (TL) and NRC for the panel and post deflection satisfy the criteria shown in the design criteria section of this specification. The testing for the flame spread, smoke density and freeze-thaw/salt scaling requirements described in the materials section of this specification shall also be submitted.
- (13) Manufacturer recommended installation requirements, a sequence of construction and a detailed bill of materials shall be included.
- (14) The color of the wall panels and support posts identified by Federal Standard 595-B color number.

The Contractor shall deliver to the Will County DOT, attention Mr. Brian Gieseke (815-727-8476), a 2 ft x 2 ft (600 mm x 600 mm) sample of the colors, textures and patterns proposed for use on the project for approval. The samples must be made at the same plant that will be making the product for the noise walls under this contract and be representative of those which will be tested per this specification. Once the color sample is approved, a batch shall be designated by batch number and date and will remain the standard for the entire project.

The Contractor shall submit site access plans showing access and limits of the work areas for the installation of the wall. Any required traffic controls shall be according to the requirements in the special provision for TRAFFIC CONTROL PLAN.

The initial submittal shall include three (3) sets of shop drawings and calculations. One set of drawings will be returned to the Contractor with any corrections indicated. The Contractor shall do no work or ordering of materials for the structure until the Engineer has approved the submittal.

Design Criteria. The wall system shall be designed to withstand wind pressure, applied perpendicular to the panels in either direction, according to the AASHTO Guide Specifications for Structural Design of Sound Barriers, 1989 and interims. The concrete and steel components shall be designed according to the AASHTO Standard Specifications for Highway Bridges with a design life of 35 years unless otherwise noted. The wall system shall be designed to withstand active earth pressure and live load surcharge at locations indicated on the plans. The contractor shall be responsible for the structural adequacy of the panels, posts, foundations and connections as well as overall wall overturning stability. Prestressed and/or post tensioned panel concepts will not be permitted.

The design wind loading shall be as specified on the plans but not less than 35 psf (1.7 kN/m<sup>2</sup>) when located on bridge structures, retaining walls or traffic barriers. This loading can be reduced to 25 psf (1.2 kN/m<sup>2</sup>) for ground mounted walls where it is located more than a distance equal to the height of the wall away from the edge of pavement. When a sound wall is also required to support earth pressures, the service design active earth pressure shall be based on an equivalent fluid pressure of 40 pounds per cubic foot (641 kg/m<sup>3</sup>) and a live load surcharge pressure equal to not less than 2 feet (600 mm) of earth pressure. The earth pressure fill height shall be defined by the proposed grade line elevation and the theoretical bottom of panel line. For structure mounted noise walls, the dead weight must not exceed 55 psf (2.6 kPa) of wall face area.

For ground mounted walls, Reinforcement of the concrete foundation shafts shall consist of a minimum of 8-#5 (#15) vertical bars symmetrically placed and tied with #3 (#10) ties at 6 in. (150 mm) centers. An additional tie shall be provided at the top and bottom of the foundation. As an alternative to the ties, a #3 (#10) spiral at a 6 in. (150 mm) pitch with an additional 1 1/2 turns at the top and bottom of the foundation or an equivalent 4 x 4 – W12.3 x W7.4 welded wire fabric may be substituted. The post shall be connected to the foundation by embedding the post inside the concrete foundation shaft. Embedded posts shall extend into the foundation shafts a minimum of 80 percent of the shaft length. The posts may alternatively be mounted to the foundation shafts with base plates and anchor bolts as required by design. The minimum number of anchor bolts per post shall be 4-1 in. (M24) diameter bolts with a minimum embedment of 18 in. (450 mm).

The material and construction of the foundations (drilled shafts) for ground mounted noise walls shall be according to Section 516 except that the payment for the drilled shaft and reinforcement will be included with the payment for the NOISE ABATEMENT WALL, GROUND MOUNTED.

The shaft foundation dimensions shall be determined using Broms method of analysis. Soil borings from prior soil investigations are shown in the plans. The design shall utilize a factor of safety of 2.0, applied to the soil shear strength if cohesive or the unit weight if granular, and account for the effects of a sloping ground surface and water table indicated on the plans. The following should be assumed for the foundation design:

Effective unit weight	70 pcf (1120 kg/m <sup>3</sup> )
Internal friction angle	30 degrees
Cohesion intercept	0 ksf (0 kg/m <sup>3</sup> )

The post spacing for structure mounted noise walls shall be as shown on the plans but in no case greater than 15 feet (4.6 m) center to center. Except where otherwise indicated on the plans, the

maximum post spacing for ground mounted noise walls shall be as specified in the Contractor's approved design.

The maximum allowable panel deflection shall be no more than the panel length (L) divided by 240 (L/240). The vertical posts shall have a maximum deflection of (H/180) where H is the height of the post above the foundation. A lateral load report shall be submitted to the Engineer indicating that the above noted design lateral loads can be applied to the panels and/or posts without exceeding noted deflection tolerance. The test shall apply lateral loads to the panel simulating uniform wind pressure.

The design shall account for the presence of all appurtenances mounted on or passing through the wall such as drainage structures, existing or proposed utilities, emergency access doors and other items.

Corrugations, ribs or battens on the panel must be oriented vertically when erected. The panels shall be designed to prevent entrapment and ponding of water. The walls shall not have openings allowing the perching or nesting of birds or the collection of dirt, debris or water.

The walls shall not have handholds or grips promoting climbing of the walls. Any bolts or fasteners used to connect material to the supporting panel, posts, or foundations shall be recessed or embedded in concrete, hidden from view and weather exposure. No external mechanical fastening devices such as frames or clips shall be used for these connections. The post to foundation connection shall utilize a corrosion protection system that is designed to last 75 years.

The noise abatement material shall be designed to achieve a sound TL equal to or greater than 20 dB in all one-third octave bands from 100 hertz to 5000 hertz, inclusive, when tested according to ASTM E-90. The sound absorptive material shall have a minimum NRC as indicated in Table 1.

**Table 1**

Noise Wall No.	From	To	Noise Wall Side	NRC*	Comments
Wall 1	4091+39.29	4092+75.00	Roadway	Reflective	Along 183 <sup>rd</sup> Street
Wall 2	4093+39.44	4101+17.53	Residential	Reflective	

\* For the side of the wall specified as reflective, no minimum NRC is required.

The NRC shall be determined per ASTM E795, tested according to ASTM C423 (mounting type A). The ratio of noise absorptive material on the panel surface to total wall area (including posts) shall be greater than 90 percent. NRC testing shall be performed on coated samples, utilizing the stain that will be applied for color.

Access Doors

All access doors shall be designed to fit within the design of the noise wall as shown on the plans. Doors shall be complete with hardware and locking devices. Each door shall provide a 3 ft (0.9 m) wide by 7 ft (2.1 m) high minimum clear access opening. Both door jambs shall be securely

fastened to anchored posts. Front and back face of the installed door shall be flush with the faces of the noise wall.

Perimeter and internal door frame shall consist of welded hot dip galvanized steel channels and miscellaneous angle stiffeners and plates designed to provide support for noise wall panels to match the noise wall material as specified in this special provision. Infill noise panel geometry and color shall match the adjacent noise wall panels. Noise wall panels shall be fastened to steel frames as per panel manufacturer's recommendations. The door, jambs, head, hinges, door appurtenances, and adjacent ground mounted posts shall be designed to withstand the wind pressure of 25 psf (122 kg/m<sup>2</sup>) with the door in fully open and fully closed positions and support the weight of the door and a 300 lb (136 kg) vertical load on the non-hinged side of the door. Provide steel bracing as required. Door bottom shall be equipped with drainage holes to avoid accumulation of trapped moisture.

Door jambs and head section shall be hot dip galvanized steel. Door hinges shall be barrel type, edge mount, extra heavy-duty, hot dip galvanized steel or stainless steel. The hinges shall be designed to support the weight of door assembly, wind loads on the open door, and a 300 lb (136 kg) vertical load on the non-hinged side of the door.

Door pulls shall be provided on both sides of access door(s). Door locking hardware shall be hasp-type to be used with a padlock and shall be located according to local fire department or ComEd requirements as applicable. A solid steel Knox-Box shall be provided and mounted near the hasp location at the steel post on the locking hardware side of door. The Knox-box for emergency access doors shall be according to local fire department requirements. The Knox-box for access door at the Dynamic Messaging Sign (DMS) shall be according to ComEd requirements.

Doors shall be equipped with lifting bolts or beams as required for safe lifting of door units.

Materials. Noise wall materials shall conform to the supplier's standards, AASHTO Specifications for noise walls and the following:

- (a) Reinforcement bars shall satisfy ASTM A706 Grade 60 (400). Welded wire fabric shall be according to AASHTO M 55.
- (b) Anchor bolts shall conform to ASTM F1554 Grade 55 or 105.
- (c) The precast elements shall be according to applicable portions of Section 1042 (Exception: Coarse Aggregate shall meet the requirements of Article 1004.02(f)). Additionally, dry cast concrete element will not be permitted. Wooden or steel materials will not be allowed as substitutes for the panels.
- (d) For sound absorptive panels, the manufacturer shall provide test information from an independent lab that the panels are durable. This information shall be either a freeze/thaw test according to AASHTO T 161 (ASTM C 666) Procedure A or B, or it shall be a salt scaling test according to ASTM C 672.

For the freeze/thaw test, a minimum of three specimens shall have been tested. The maximum weight (mass) loss after 300 cycles shall be 7.0 percent. The panel shall have no cracks, delamination (applies to composite material panel), or other excessive physical distress upon completion of the test.

For the salt scaling test, the test method shall be modified as outlined in Appendix D of the Guidelines for Evaluating the Performance of Highway Sound Barriers by the Highway Innovative Technology Evaluation Center (HITEC), A Service Center of the Civil Engineering Research Foundation, CERF REPORT: HITEC 96-04, Product 24 (October 1996). The maximum weight (mass) loss after 50 cycles using a 3 percent sodium chloride solution shall be 0.2 psf (0.1 kg/m<sup>2</sup>). The panel shall have no cracks, delamination (applies to composite material panel), or other excessive physical distress upon completion of the test.

For sound reflective panels, evidence of durability by one of the two previously mentioned tests is required for all materials except Class PC concrete.

- (e) The manufacturer for the noise abatement wall shall provide their quality control plan for testing the product, and test results shall be provided upon request by the Engineer. Manufacturers on the Approved List of Certified Precast Concrete Producers who are approved for noise abatement walls will be considered in compliance with this requirement.
- (f) Steel plates and posts shall conform to AASHTO M 270 (M 270 M) Grade 36 (250) or 50 (345). All portions of the post shall be galvanized according to AASHTO M111 and ASTM A385. Steel bolts, nuts, washers and anchor bolts shall be galvanized according to AASHTO M232. The portion of steel posts exposed to view shall then be painted with a paint system in the shop according to the special provision for Surface Preparation and Painting of Galvanized Steel Traffic Structures. The cost for Surface Preparation and Painting of Galvanized Steel Traffic Structures shall be included in the contract unit price for NOISE ABATEMENT WALL of the type required. The color of the paint system shall closely match the panels.
- (g) Lifting inserts cast into the panels shall be hot dipped galvanized.
- (h) Non shrink grout shall be according to Article 1024.
- (i) The color of both sides of the panels, posts and other visible elements shall be a light brown earth tone unless stated otherwise on the contract plans. Colors shall be achieved through the use of integral pigments or stains, which are in compliance with the environmental regulation of the State of Illinois. Components manufactured with integral pigment shall be tested and certified in conformance to ASTM C979. Stains shall be non film forming, penetrating stains. Stains shall be applied to concrete at the cured age of the manufacturer's recommendation. Surface preparation and application shall be according to manufacturer written recommendations. Coloring of concrete elements shall be accomplished using a single component water based, sound absorptive, penetrating, architectural stain that is weather resistant. Stains and/or pigments must be applied at the manufacturing plant; application in the field on site will not be allowed. The final color shall be consistent with the quality and appearance of the approved sample.
- (j) With the exception of the steel and Portland cement concrete elements of the wall, all materials shall be tested for flame spread and smoke density developed according to ASTM E84. The material must exhibit a flame-spread index less than 10 and a smoke density developed value of 10 or less.

Fabrication. All precast units shall be manufactured according to Section 504 and the following requirements and tolerances with respect to the dimensions shown on the approved shop drawings.

- (a) The minimum reinforcement bar cover shall be 1 1/2 in (40 mm).
- (b) All reinforcement shall be epoxy coated
- (c) Panel dimensions shall be within 1/4 in (6 mm).
- (d) All hardware embedded in panels or posts shall be within 1/4 in (6 mm).
- (e) Angular distortion with regard to panel squareness, defined as the difference between the two diagonals, shall not exceed 1/2 in (13 mm).
- (f) Surface defects on formed surfaces measured on a length of 5 ft (1.5 m) shall not be more than 0.10 in (2.5 mm).
- (g) Posts shall be installed plumb to within 1/2 in (13 mm) of vertical for every 15 ft (5 m) of height and to within 1/2 in (13 mm) of the station and offset indicated on the approved shop drawings.
- (h) Drilled shaft foundations shall be placed within 2 in (50 mm) of the station and offset indicated on the approved shop drawings.
- (i) Panel reinforcement and lifting devices shall be set in place to the dimension and tolerances shown on the plans and these special provisions prior to casting.

The date of manufacture, the production lot number, and the piece-mark shall be clearly noted on each panel.

Absorptive material shall be permanently attached to their supporting elements and no external mechanical fastening systems such as frames or clips shall be used. Any bolts or fasteners used shall be recessed or embedded below the surface.

The panels, posts and other visible elements shall be fabricated with a light brown earth tone color following the procedures noted in the materials section of this special provision unless otherwise shown on the contract plans.

Any chipping, cracks, honeycomb, or other defects, to be allowed, shall be within acceptable standards for precast concrete products according to Section 1042.

#### Aesthetic Requirements.

- (a) Noise abatement walls shall be provided with a surface pattern produced through the use of a form liner. Multi-color staining shall be applied to the noise abatement walls surfaces. The resulting surface pattern shall have an appearance that replicates the look of a stacked stone wall. The form liner shall be Scott System elastomeric form liner #192 Fence Stone.
- (b) The surface pattern produced with the form liners shall have minimum reveal depth of one (1) inch. The form liner used to create the required pattern shall be of high quality and capable of withstanding anticipated concrete pour pressures without causing leakage or causing physical defects. The liner shall be made from high-strength elastomeric urethane material that shall not compress more than 0.02 feet when poured at a rate of 10 vertical feet per hour. The form release agents shall be non-staining, non-residual and non-reactive.



- (c) The base stain color shall be a shade of light brown that is fully acceptable and approved by the Engineer. Three (3) additional colors may be required to accomplish the required complete finish coloring. The accent colors shall be earthen colors of varying tones that are fully acceptable and approved by the Engineer.
- (d) The surface pattern and multi-color staining of precast concrete posts shall match that of the precast concrete panels. Posts shall be provided with integral yet distinct caps. Wall panels shall be provided with integral yet distinct banding along their top that provided the look of a soldier course. Post caps and panel banding shall have a pattern and multi-color staining that is consistent with the remaining portions of the posts and panels that are fully acceptable and approved by the Engineer.
- (e) Precast wall panels shall be provided with the required form liner pattern and color scheme on both front and back faces and on any and all ends that will be visible after installation.
- (f) All precast wall posts shall be provided with the required form liner pattern and color scheme to be the same as the panels on all sides (front, back and inward facing) and any ends or portions of any wall post that will be visible after installation.
- (g) Concrete pours for precast panels and posts shall be coordinated to prevent visible differences between individual elements, pours and batches.
- (h) The panels and posts shall not contain patched or unpainted tie holes.
- (i) The exact surface pattern and multi-color staining for noise abatement walls shall be approved by the Engineer prior to casting of any production panels or posts.
- (j) The wall manufacturer shall submit detailed information of the proposed pattern and multi-color staining for review and approval by the Engineer.

#### Stain and Sealer

- (a) Concrete stain and surface sealer material shall be stored in an area where temperatures will not be less than 50°F or more than 100°F in accordance with OSHA and local fire code requirements.
- (b) The staining products shall be compatible with the surface sealing coating.
- (c) Stains shall be water-based acrylic stain. The staining products shall be compatible with the surface sealing coating specified. The County may waive the requirements of a separate sealing product if the staining product also meets the performance required of the sealing product.
- (d) The stain shall create a surface that is breathable (allowing water vapor transmission), and that resists deterioration from water, acid, alkali, fungi, sunlight or weather. Stain mix shall be sound absorptive, penetrating, architectural, waterborne, low V.O.C. material, less than 1.5 lbs/gal, and shall meet requirements for weathering resistance of 2000 hours accelerated exposure.

- (e) The sealer shall be UV stable, non-yellowing, V.O.C. compliant with EPA 40 CRF Part 59, and in accordance with manufacturer's recommendations.
- (f) Stains shall be applied to concrete at the cured age of the manufacturer's recommendation. Surface preparation and application shall be according to the manufacturer's written recommendations. Sand blast cleaning shall not be allowed as a method of cleaning wall or post surfaces. Stains and/or pigments must be applied at the manufacturing plant; application in the field on site will not be allowed. The final color shall be consistent with the quality and appearance of the approved sample.

Construction. The Contractor shall obtain technical assistance from the supplier during wall erection to demonstrate proper construction procedures and shall include any costs related to this technical assistance in the contract unit price for Noise Abatement Wall of the type specified. The instructions provided by the wall supplier are guidelines and do not relieve the contractor of the responsibility to adhere to contract requirements.

It is recommended that all bottom panels be installed for a length of wall prior to placing middle or top panels. After bottom panels are in-place, finish grading can be accomplished with heavy equipment by reaching over the in-place panels.

Site excavations and/or fill construction shall be completed to plan elevations and profiles prior to the start of wall foundation construction. All underground utility or drainage structure installation shall be completed prior to foundation installation. The ground elevations as shown on the plans and the approved noise wall shop drawings shall be verified by the contractor and discrepancies corrected prior to material fabrication. Buried utilities shall be marked to verify proper clearance from the drilled foundations. The Contractor should consider overhead obstruction such as electric and telephone wires prior to wall erection.

For ground mounted walls, if the soils encountered during drilling of the foundations do not satisfy the design strengths shown on the contract plans, the Engineer shall be notified to evaluate the required foundation modifications. The shaft foundation will normally require additional length, which may be paid separately under Article 104.03. All drilled shaft excavations shall be filled with concrete within 6 hours of their initiation. The concrete for the drilled shaft foundations shall be placed against undisturbed, in-place soils. The concrete at the top of the shaft shall be shaped to provide the panels on each side of the post adequate bearing area and correct elevation per the approved shop drawings.

The panels shall be delivered to the project site in full truckload quantities. They may be off-loaded individually or by forklift with a solid steel plate spanning between the forks. Providing uniform, fully distributed bearing support to the underside of the panels. Units shall be shipped, handled and stored in such a manner as to minimize the danger of staining, chipping, spalling, development of cracks, fractures, and excessive bending stresses. Panels shall be stored and shipped in bundles, on edge. Any touch up and repair is at the Contractor's expense and shall be carried out according to the manufacturer's recommendations or as directed by the Engineer.

Method of Measurement. Noise abatement walls will be measured in square feet (square meters) from the wall envelope, defined by the theoretical top of wall line to the theoretical bottom of panel line for the length of the wall (ground mounted or structure mounted) as shown on the contract plans.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for NOISE ABATEMENT WALL, GROUND MOUNTED and/or NOISE ABATEMENT WALL, STRUCTURE MOUNTED.

Drilled shafts, concrete, reinforcement bars and other elements for structures supporting NOISE ABATEMENT WALL, STRUCTURE MOUNTED will not be paid for under this item, but will be paid as specified elsewhere under their specific pay items.

## AVAILABLE REPORTS

No project specific reports were prepared.

When applicable, the following checked reports and record information is available for Bidders' reference upon request:

- Record structural plans
- Preliminary Site Investigation (PSI) (IDOT ROW)
- Preliminary Site Investigation (PSI) (Local ROW)
- Preliminary Environmental Site Assessment (PESA) (IDOT ROW)
- Preliminary Environmental Site Assessment (PESA) (Local ROW)
- Soils/Geotechnical Report
- Boring Logs
- Pavement Cores
- Location Drainage Study (LDS)
- Hydraulic Report
- Noise Analysis
- Other: \_\_\_\_\_

Those seeking these reports should request access from:

Eric Wesel, PE, Phase II Project Manager  
Will County Division of Transportation  
ewesel@willcountyillinois.com  
815-727-8476

## **COOK COUNTY PERMIT REQUIREMENTS**

This contract will require the Contractor to procure a permit from the Cook County Department of Transportation and Highways for the work on 183<sup>rd</sup> Street and 80<sup>th</sup> Avenue north of 183<sup>rd</sup> Street. The assigned Identification Permit Number is 20-10-10347.

Requirements for Insurance and Bond can be found at the following website

<https://www.cookcountyl.gov/service/construction-permits-online-payment>

No work may be performed within the Cook County Right of Way until a signed permit has been issued.

All proposed curb ramps shall be inspected after construction. IDOT form D1 PD0031 shall be filled out for each location. If there are any deficiencies, the deficiencies shall be fixed, and the form re-filled out for the location until the curb ramp is compliant. A copy of the final form signed by the maintaining agency (i.e. the municipality) shall be submitted to the CCDOTH Permits office at [hwy.permits@cookcountyl.gov](mailto:hwy.permits@cookcountyl.gov) for the permit file. CCDOTH Permits office will forward the completed forms to the Cook County ADA Coordinator for the Cook County ADA files. The submittal of the IDOT form/s D1 PD0031 is a requirement before the permit can be closed out.

## **IDOT TRAINING PROGRAM GRADUATE ON-THE-JOB TRAINING SPECIAL PROVISION**

Effective: August 1, 2012      Revised: February 2, 2017

In addition to the Contractor's equal employment opportunity (EEO) affirmative action efforts undertaken as required by this Contract, the Contractor is encouraged to participate in the incentive program described below to provide additional on-the-job training to certified graduates of the IDOT pre-apprenticeship training program, as outlined in this Special Provision.

IDOT funds, and various Illinois community colleges operate, pre-apprenticeship training programs throughout the State to provide training and skill-improvement opportunities to promote the increased employment of minority groups, disadvantaged persons and women in all aspects of the highway construction industry. The intent of this IDOT Pre-Apprenticeship Training Program Graduate (TPG) special provision (Special Provision) is to place these certified program graduates on the project site for this Contract in order to provide the graduates with meaningful on-the-job training. Pursuant to this Special Provision, the Contractor must make every reasonable effort to recruit and employ certified TPG trainees to the extent such individuals are available within a practicable distance of the project site.

Specifically, participation of the Contractor or its subcontractor in the Program entitles the participant to reimbursement for graduates' hourly wages at \$15.00 per hour per utilized TPG trainee, subject to the terms of this Special Provision. Reimbursement payment will be made even though the Contractor or subcontractor may also receive additional training program funds from other non-IDOT sources for other non-TPG trainees on the Contract, provided such other source does not specifically prohibit the Contractor or subcontractor from receiving reimbursement from another entity through another program, such as IDOT through the TPG program. With regard to any IDOT funded construction training program other than TPG, however, additional reimbursement for other IDOT programs will not be made beyond the TPG Program described in this Special Provision when the TPG Program is utilized.

No payment will be made to the Contractor if the Contractor or subcontractor fails to provide the required on-site training to TPG trainees, as solely determined by IDOT. A TPG trainee must begin training on the project as soon as the start of work that utilizes the relevant trade skill and the TPG trainee must remain on the project site through completion of the Contract, so long as training opportunities continue to exist in the relevant work classification. Should a TPG trainee's employment end in advance of the completion of the Contract, the Contractor must promptly notify the IDOT District EEO Officer for the Contract that the TPG's involvement in the Contract has ended. The Contractor must supply a written report for the reason the TPG trainee involvement terminated, the hours completed by the TPG trainee on the Contract, and the number of hours for which the incentive payment provided under this Special Provision will be, or has been claimed for the separated TPG trainee.

Finally, the Contractor must maintain all records it creates as a result of participation in the Program on the Contract, and furnish periodic written reports to the IDOT District EEO Officer that document its contractual performance under and compliance with this Special Provision. Finally, through participation in the Program and reimbursement of wages, the Contractor is not relieved of, and IDOT has not waived, the requirements of any federal or state labor or employment law applicable to TPG workers, including compliance with the Illinois Prevailing Wage Act.

**METHOD OF MEASUREMENT:** The unit of measurement is in hours.

BASIS OF PAYMENT: This work will be paid for at the contract unit price of \$15.00 per hour for each utilized certified TPG Program trainee (TRAINEES TRAINING PROGRAM GRADUATE). The estimated total number of hours, unit price, and total price must be included in the schedule of prices for the Contract submitted by Contractor prior to beginning work. The initial number of TPG trainees for which the incentive is available for this contract is 4.

The Department has contracted with several educational institutions to provide screening, tutoring and pre-training to individuals interested in working as a TPG trainee in various areas of common construction trade work. Only individuals who have successfully completed a Pre-Apprenticeship Training Program at these IDOT approved institutions are eligible to be TPG trainees. To obtain a list of institutions that can connect the Contractor with eligible TPG trainees, the Contractor may contact: HCCTP TPG Program Coordinator, Office of Business and Workforce Diversity (IDOT OBWD), Room 319, Illinois Department of Transportation, 2300 S. Dirksen Parkway, Springfield, Illinois 62764. Prior to commencing construction with the utilization of a TPG trainee, the Contractor must submit documentation to the IDOT District EEO Officer for the Contract that provides the names and contact information of the TPG trainee(s) to be trained in each selected work classification, proof that that the TPG trainee(s) has successfully completed a Pre-Apprenticeship Training Program, proof that the TPG is in an Apprenticeship Training Program approved by the U.S. Department of Labor Bureau of Apprenticeship Training, and the start date for training in each of the applicable work classifications.

To receive payment, the Contractor must provide training opportunities aimed at developing a full journeyworker in the type of trade or job classification involved. During the course of performance of the Contract, the Contractor may seek approval from the IDOT District EEO Officer to employ additional eligible TPG trainees. In the event the Contractor subcontracts a portion of the contracted work, it must determine how many, if any, of the TPGs will be trained by the subcontractor. Though a subcontractor may conduct training, the Contractor retains the responsibility for meeting all requirements imposed by this Special Provision. The Contractor must also include this Special Provision in any subcontract where payment for contracted work performed by a TPG trainee will be passed on to a subcontractor.

Training through the Program is intended to move TPGs toward journeyman status, which is the primary objective of this Special Provision. Accordingly, the Contractor must make every effort to enroll TPG trainees by recruitment through the Program participant educational institutions to the extent eligible TPGs are available within a reasonable geographic area of the project. The Contractor is responsible for demonstrating, through documentation, the recruitment efforts it has undertaken prior to the determination by IDOT whether the Contractor is in compliance with this Special Provision, and therefore, entitled to the Training Program Graduate reimbursement of \$15.00 per hour.

Notwithstanding the on-the-job training requirement of this TPG Special Provision, some minimal off-site training is permissible as long as the offsite training is an integral part of the work of the contract, and does not compromise or conflict with the required on-site training that is central to the purpose of the Program. No individual may be employed as a TPG trainee in any work classification in which he/she has previously successfully completed a training program leading to journeyman status in any trade, or in which he/she has worked at a journeyman level or higher.

State of Illinois  
Department of Transportation  
Bureau of Local Roads and Streets

SPECIAL PROVISION  
FOR  
INSURANCE

Effective: February 1, 2007  
Revised: August 1, 2007

All references to Sections or Articles in this specification shall be construed to mean specific Section or Article of the Standard Specifications for Road and Bridge Construction, adopted by the Department of Transportation.

The Contractor shall name the following entities as additional insured under the Contractor's general liability insurance policy in accordance with Article 107.27:

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Will County

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Village of Tinley Park

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Village of Mokena

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Cook County

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The entities listed above and their officers, employees, and agents shall be indemnified and held harmless in accordance with Article 107.26.



State of Illinois  
 DEPARTMENT OF TRANSPORTATION  
 Bureau of Local Roads & Streets  
 SPECIAL PROVISION  
 FOR  
 LOCAL QUALITY ASSURANCE/ QUALITY MANAGEMENT QC/QA  
 Effective: January 1, 2022

Replace the first five paragraphs of Article 1030.06 of the Standard Specifications with the following:

**“1030.06 Quality Management Program.** The Quality Management Program (QMP) will be Quality Control / Quality Assurance (QC/QA) according to the following.”

Delete Article 1030.06(d)(1) of the Standard Specifications.

Revise Article 1030.09(g)(3) of the Standard Specifications to read:

“(3) If core testing is the density verification method, the Contractor shall provide personnel and equipment to collect density verification cores for the Engineer. Core locations will be determined by the Engineer following the document “Hot-Mix Asphalt QC/QA Procedure for Determining Random Density Locations” at density verification intervals defined in Article 1030.09(b). After the Engineer identifies a density verification location and prior to opening to traffic, the Contractor shall cut a 4 in. (100 mm) diameter core. With the approval of the Engineer, the cores may be cut at a later time.”

Revise Article 1030.09(h)(2) of the Standard Specifications to read:

“(2) After final rolling and prior to paving subsequent lifts, the Engineer will identify the random density verification test locations. Cores or nuclear density gauge testing will be used for density verification. The method used for density verification will be as selected below.

Density Verification Method	
<input type="checkbox"/>	Cores
<input checked="" type="checkbox"/>	Nuclear Density Gauge (Correlated when paving ≥ 3,000 tons per mixture)

Density verification test locations will be determined according to the document “Hot-Mix Asphalt QC/QA Procedure for Determining Random Density Locations”. The density testing interval for paving wider than or equal to 3 ft (1 m) will be 0.5 miles (800 m) for lift thicknesses of 3 in. (75 mm) or less and 0.2 miles (320 m) for lift thicknesses greater than 3 in. (75 mm). The density testing interval for paving less than 3 ft (1 m) wide will be 1 mile (1,600 m). If a day’s paving will be less than the prescribed density testing interval, the length of the day’s paving will be the interval for that day. The density testing interval for mixtures used for patching will be 50 patches with a minimum of one test per mixture per project.

If core testing is the density verification method, the Engineer will witness the Contractor coring, and secure and take possession of all density samples at the

density verification locations. The Engineer will test the cores collected by the Contractor for density according to Illinois Modified AASHTO T 166 or AASHTO T 275.

If nuclear density gauge testing is the density verification method, the Engineer will conduct nuclear density gauge tests. The Engineer will follow the density testing procedure detailed in the document "Illinois Modified ASTM D 2950, Standard Test Method for Density of Bituminous Concrete In-Place by Nuclear Method".

A density verification test will be the result of a single core or the average of the nuclear density tests at one location. The results of each density test must be within acceptable limits. The Engineer will promptly notify the Contractor of observed deficiencies."

Revise the seventh paragraph and all subsequent paragraphs in Section D. of the document "Hot-Mix Asphalt QC/QA Initial Daily Plant and Random Samples" to read:

"Mixtures shall be sampled from the truck at the plant by the Contractor following the same procedure used to collect QC mixture samples (Section A). This process will be witnessed by the Engineer who will take custody of the verification sample. Each sample bag with a verification mixture sample will be secured by the Engineer using a locking ID tag. Sample boxes containing the verification mixture sample will be sealed/taped by the Engineer using a security ID label."



# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: 80th Avenue Improvements Project Office Phone Number, if available: (815) 774-6339

Physical Site Location (address, including number and street):  
80th Avenue from 191st Street to 183rd Street in Will County, Illinois

City: Tinley Park State: IL Zip Code: 60477

County: Will Township: Tinley Park

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.55105 Longitude: - 87.81201

(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

ISGS Public Land Survey System. Lat/lon above refer to the approximate center of the Project Area

IEPA Site Number(s), if assigned: BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): \_\_\_\_\_ Approximate End Date (mm/dd/yyyy): \_\_\_\_\_

Estimated Volume of debris (cu. Yd.): \_\_\_\_\_

### II. Owner/Operator Information for Source Site

Site Owner

Name: Will County Division of Transportation

Street Address: 16841 West Laraway Road

PO Box: \_\_\_\_\_

City: Joliet State: IL

Zip Code: 60433 Phone: (815) 774-6339

Contact: Eric Wesel, PE - Phase II Project Manager

Email, if available: ewesel@willcountyillinois.com

Site Operator

Name: \_\_\_\_\_

Street Address: \_\_\_\_\_

PO Box: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_

Zip Code: \_\_\_\_\_ Phone: \_\_\_\_\_

Contact: \_\_\_\_\_

Email, if available: \_\_\_\_\_

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a):

A database review was completed in the 2020 H&H PESA for the Project Area, which consists of residential and commercial properties. Eleven (11) potentially impacted properties (PIPs) were identified in connection with the Project Area through the database review and site visit. Refer to the attachments for additional information.

b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

Twenty soil borings were advanced in the Project Area on April 16 and 20, 2020. Samples were analyzed for one or more of: VOCs, BTEX, PNAs, RCRA Metals, and pH. Results achieve the CCDD requirements. Refer to the attachments for add. info.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

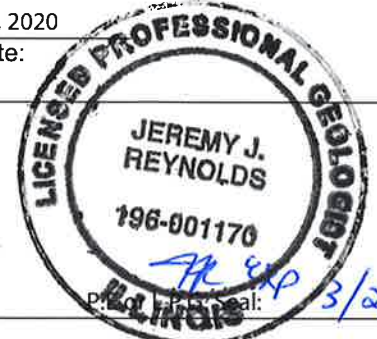
I, Jeremy J. Reynolds, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.

**Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))**

Company Name: Huff & Huff, Inc.  
Street Address: 915 Harger Rd Suite 330  
City: Oak Brook State: IL Zip Code: 60523  
Phone: (630) 684-9100

Jeremy J. Reynolds, P.G.  
Printed Name:

  
Licensed Professional Engineer or  
Licensed Professional Geologist Signature:

Date: Jun 18, 2020  




# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: FAU 2755 80th Avenue; 183rd Street to 191st Street Office Phone Number, if available: \_\_\_\_\_

Physical Site Location (address, including number and street):

Panduit Corporation World Headquarters (ISGS SITE NO. 2737V2-1)

City: Tinley Park State: IL Zip Code: \_\_\_\_\_

County: Will Township: \_\_\_\_\_

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.55018 Longitude: - 87.81162  
(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

IEPA Site Number(s), if assigned: BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): TBD Approximate End Date (mm/dd/yyyy): TBD

Estimated Volume of debris (cu. Yd.): 463

### II. Owner/Operator Information for Source Site

Site Owner

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

Site Operator

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a)]:

LOCATIONS PC-1 AND PC-2 WERE SAMPLED ADJACENT TO ISGS SITE No. 2737V2-1. SEE FIGURE 3-1 AND TABLE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT FOR SAMPLING DETAILS.

b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

TESTAMERICA ANALYTICAL REPORT - JOB ID: 500-182636-1.  
ALSO SEE FIGURE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

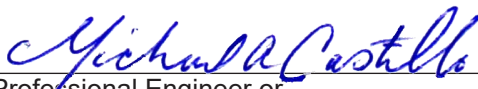
I, Michael A. Castillo, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.

***Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))***

Company Name: Weston Solutions, Inc.  
Street Address: 300 Plaza Circle; Suite 202  
City: Mundelein State: IL Zip Code: 60060  
Phone: (224) 864-7200

Michael A. Castillo, P.G.  
Printed Name:

10 July 2020  
Date:

  
Licensed Professional Engineer or  
Licensed Professional Geologist Signature:





# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: FAU 2755 80th Avenue; 183rd Street to 191st Street Office Phone Number, if available: \_\_\_\_\_

Physical Site Location (address, including number and street):

Agricultural Land (ISGS SITE NO. 2737V2-2)

City: \_\_\_\_\_ State: IL Zip Code: \_\_\_\_\_

County: Will Township: Unincorporated Frankfurt

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.55129 Longitude: - 87.81164  
(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

IEPA Site Number(s), if assigned: \_\_\_\_\_ BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): TBD Approximate End Date (mm/dd/yyyy): TBD

Estimated Volume of debris (cu. Yd.): 445

### II. Owner/Operator Information for Source Site

Site Owner

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

Site Operator

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a)]:

LOCATION AG-1 WAS SAMPLED ADJACENT TO ISGS SITE No. 2737V2-2. SEE FIGURE 3-1 AND TABLE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT FOR SAMPLING DETAILS.

b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

TESTAMERICA ANALYTICAL REPORT - JOB ID: 500-182636-1.  
ALSO SEE FIGURE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

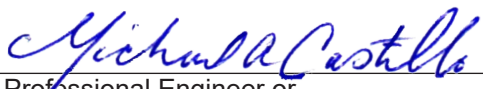
I, Michael A. Castillo, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.

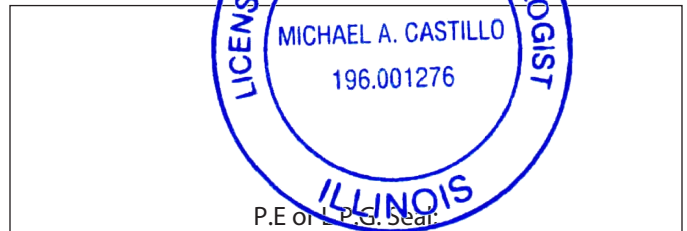
***Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))***

Company Name: Weston Solutions, Inc.  
Street Address: 300 Plaza Circle; Suite 202  
City: Mundelein State: IL Zip Code: 60060  
Phone: (224) 864-7200

Michael A. Castillo, P.G.  
Printed Name:

10 July 2020  
Date:

  
Licensed Professional Engineer or  
Licensed Professional Geologist Signature:







# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: FAU 2755 80th Avenue; 183rd Street to 191st Street Office Phone Number, if available: \_\_\_\_\_

Physical Site Location (address, including number and street):

ROW (ISGS SITE NO. 2737V2-3)

City: Tinley Park State: IL Zip Code: \_\_\_\_\_

County: Will Township: \_\_\_\_\_

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.55071 Longitude: - 87.81219  
(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

IEPA Site Number(s), if assigned: BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): TBD Approximate End Date (mm/dd/yyyy): TBD

Estimated Volume of debris (cu. Yd.): 3

### II. Owner/Operator Information for Source Site

Site Owner

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

Site Operator

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a)]:

LOCATIONS IR-1 and IR-2 WERE SAMPLED ADJACENT TO ISGS SITE No. 2737V2-3. SEE FIGURE 3-1 AND TABLE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT FOR SAMPLING DETAILS.

b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

TESTAMERICA ANALYTICAL REPORT - JOB ID: XXXXXXXX.  
ALSO SEE FIGURE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

I, Michael A. Castillo, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.

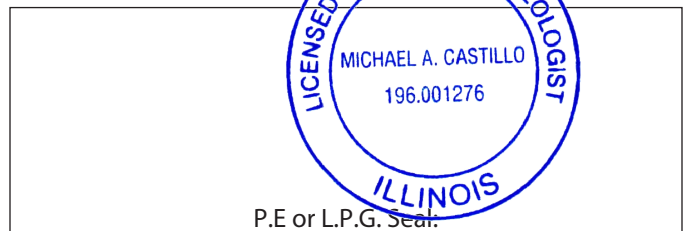
***Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))***

Company Name: Weston Solutions, Inc.  
Street Address: 300 Plaza Circle; Suite 202  
City: Mundelein State: IL Zip Code: 60060  
Phone: (224) 864-7200

Michael A. Castillo, P.G.  
Printed Name:

10 July 2020  
Date:

  
Licensed Professional Engineer or  
Licensed Professional Geologist Signature:





# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: FAU 2755 80th Avenue; 183rd Street to 191st Street Office Phone Number, if available: \_\_\_\_\_

Physical Site Location (address, including number and street):

Bridge (ISGS SITE NO. 2737V2-4)

City: Tinley Park State: IL Zip Code: \_\_\_\_\_

County: Will Township: \_\_\_\_\_

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.55116 Longitude: - 87.81207  
(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

IEPA Site Number(s), if assigned: BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): TBD Approximate End Date (mm/dd/yyyy): TBD

Estimated Volume of debris (cu. Yd.): 446

### II. Owner/Operator Information for Source Site

Site Owner

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

Site Operator

Name: Illinois Department of Transportation

Street Address: 201 W. Center Court

PO Box: \_\_\_\_\_

City: Schaumburg State: IL

Zip Code: 60196 Phone: \_\_\_\_\_

Contact: Irma Romiti-Johnson

Email, if available: Irma.Romiti-Johnson@illinois.gov

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a)]:

LOCATIONS 80B-1, IR-2 (REPRESENTING BORING 80B-2) AND 80B-3 WERE SAMPLED ADJACENT TO ISGS SITE No. 2737V2-4. SEE FIGURE 3-1 AND TABLE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT FOR SAMPLING DETAILS.

b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

TESTAMERICA ANALYTICAL REPORT - JOB ID: 500-182768-1.  
ALSO SEE FIGURE 4-1 OF THE FINAL PRELIMINARY SITE INVESTIGATION REPORT.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

I, Michael A. Castillo, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.

***Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))***

Company Name: Weston Solutions, Inc.  
Street Address: 300 Plaza Circle; Suite 202  
City: Mundelein State: IL Zip Code: 60060  
Phone: (224) 864-7200

Michael A. Castillo, P.G.  
Printed Name:

*Michael A. Castillo*

Licensed Professional Engineer or  
Licensed Professional Geologist Signature:

10 July 2020  
Date:





# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Uncontaminated Soil Certification by Licensed Professional Engineer or Licensed Professional Geologist for Use of Uncontaminated Soil as Fill in a CCDD or Uncontaminated Soil Fill Operation LPC-663

Revised in accordance with 35 Ill. Adm. Code 1100, as amended by PCB R2012-009 (eff. Aug. 27, 2012)

This certification form is to be used by professional engineers and professional geologists to certify, pursuant to 35 Ill. Adm. Code 1100.205(a)(1)(B), that soil (i) is uncontaminated soil and (ii) is within a pH range of 6.26 to 9.0. If you have questions about this form, please telephone the Bureau of Land Permit Section at 217/524-3300.

This form may be completed online, saved locally, printed and signed, and submitted to prospective clean construction or demolition debris (CCDD) fill operations or uncontaminated soil fill operations.

### I. Source Location Information

(Describe the location of the source of the uncontaminated soil)

Project Name: Roadway Reconstruction Office Phone Number, if available: 708-444-5000

Physical Site Location (address, including number and street):

Intersection of 191st Street and 80th Avenue

City: Tinley Park State: IL Zip Code: 60477

County: Cook Township: Rich

Lat/Long of approximate center of site in decimal degrees (DD.ddddd) to five decimal places (e.g., 40.67890, -90.12345):

Latitude: 41.54371 Longitude: -87.81182  
(Decimal Degrees) (-Decimal Degrees)

Identify how the lat/long data were determined:

GPS  Map Interpolation  Photo Interpolation  Survey  Other

Coordinates for the project area were obtained from the attached ERIS Report.

IEPA Site Number(s), if assigned: BOL: \_\_\_\_\_ BOW: \_\_\_\_\_ BOA: \_\_\_\_\_

Approximate Start Date (mm/dd/yyyy): May 1, 2020 Approximate End Date (mm/dd/yyyy): Dec 30, 2020

Estimated Volume of debris (cu. Yd.): 2,000

### II. Owner/Operator Information for Source Site

Site Owner

Name: Village of Tinley Park  
Street Address: 16250 S. Oak Park Avenue  
PO Box: \_\_\_\_\_  
City: Tinley Park State: IL  
Zip Code: 60477 Phone: 708-444-5000  
Contact: John Urbanski, Interim PW Director  
Email, if available: tppw@tinleypark.org

Site Operator

Name: \_\_\_\_\_  
Street Address: \_\_\_\_\_  
PO Box: \_\_\_\_\_  
City: \_\_\_\_\_ State: \_\_\_\_\_  
Zip Code: \_\_\_\_\_ Phone: \_\_\_\_\_  
Contact: \_\_\_\_\_  
Email, if available: \_\_\_\_\_

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42). This form has been approved by the Forms Management Center.

Uncontaminated Soil Certification

**III. Basis for Certification and Attachments**

For each item listed below, reference the attachments to this form that provide the required information.

- a. A Description of the soil sample points and how they were determined to be sufficient in number and appropriately located 35 Ill. Adm. Code 1100.610(a)]:

A PSI was completed by REL for the project area intersection. One PIP was identified for the project area intersection as documented in the PSI report. For the PSI, four grab soil samples identified as S-1 (B-1) 3.5'-5', S-2 (B-6) 1'-2.5', S-3 (B-7) 1'-2.5' and S-4 (B-10) 1'-2.5' were reported to be clean with analytical contaminant testing reported below the IEPA MACs.

- b. Analytical soil testing results to show that soil chemical constituents comply with the maximum allowable concentrations established pursuant to 35 Ill. Adm. Code Part 1100, Subpart F and that the soil pH is within the range of 6.25 to 9.0, including the documentation of chain of custody control, a copy of the lab analysis; the accreditation status of the laboratory performing the analysis; and certification by an authorized agent of the laboratory that the analysis has been performed in accordance with the Agency's rules for the accreditation of environmental and the scope of the accreditation [35 Ill. Adm. Code 1100.201 (g), 1100.205(a), 1100.610]:

Samples S-1 (B-1) 3.5'-5', S-2 (B-6) 1'-2.5', S-3 (B-7) 1'-2.5' and S-4 (B-10) 1'-2.5' were tested by an accredited laboratory for VOCs, SVOCs, Pesticides, Lead & pH. The samples were reported to meet the objectives of the IEPA MAC Table dated 8/27/12. This LPC-663 is accompanied by the attached PSI Report.

**IV. Certification Statement, Signature and Seal of Licensed Professional Engineer or Licensed Professional Geologist**

I, Karl F. Newman, P.G. (name of licensed professional engineer or geologist) certify under penalty of law that the information submitted, including but not limited to, all attachments and other information, is to the best of my knowledge and belief, true, accurate and complete. In accordance with the Environmental Protection Act [415 ILCS 5/22.51 or 22.51a] and 35 Ill. Adm. Code 1100.205(a), I certify that the soil from this site is uncontaminated soil. I also certify that the soil pH is within the range of 6.25 to 9.0. In addition, I certify that the soil has not been removed from the site as part of a cleanup or removal of contaminants. All necessary documentation is attached.


***Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))***

Company Name: Robinson Engineering, Ltd.  
Street Address: 10045 W. Lincoln Highway  
City: Frankfort State: IL Zip Code: 60423  
Phone: 815-523-7925

Karl F. Newman, P.G.  
Printed Name:

  
Licensed Professional Engineer or  
Licensed Professional Geologist Signature:

Apr 14, 2020  
Date:

  
P.E or L.P.G. Seal:



REPLY TO  
ATTENTION OF:

**DEPARTMENT OF THE ARMY**  
CHICAGO DISTRICT, CORPS OF ENGINEERS  
231 SOUTH LASALLE STREET  
CHICAGO, ILLINOIS 60604-1437

August 24, 2020

Operations Division  
Regulatory Branch  
LRC-2019-00962

**SUBJECT:** Authorization of the Reconstruction of 80th Avenue from 191<sup>st</sup> to 183<sup>rd</sup> in the Village of Tinley Park, Will County, Illinois (Latitude 41.5402, Longitude -87.811627)

Mr. Eric Wesel  
Will County Division of Transportation  
16841 West Laraway Road  
Joliet, Illinois 60433

Dear Mr. Wesel:

This office has verified that your proposed activity complies with the terms and conditions of Regional Permit RP3 – Transportation Projects and the General Conditions for all activities authorized under the Regional Permit Program.

This verification expires three (3) years from the date of this letter and covers only your activity as described in your notification and as shown on the plans entitled “Wetland/Waters of the U.S. Impact Exhibit” dated October 30, 2019, prepared by Ciorba Group. Caution must be taken to prevent construction materials and activities from impacting waters of the United States beyond the scope of this authorization. If you anticipate changing the design or location of the activity, you should contact this office to determine the need for further authorization.

The activity may be completed without further authorization from this office provided the activity is conducted in compliance with the terms and conditions of the RPP, including conditions of water quality certification issued under Section 401 of the Clean Water Act by the Illinois Environmental Protection Agency (IEPA). If the design, location, or purpose of the project is changed, you should contact this office to determine the need for further authorization.

1. This authorization is contingent upon implementing and maintaining soil erosion and sediment controls in a serviceable condition throughout the duration of the project. You shall comply with the Will South Cook Soil and Water Conservation District's (SWCD) written and verbal recommendations regarding the soil erosion and sediment control (SESC) plan and the installation and maintenance requirements of the SESC practices on-site.

- a. You shall schedule a preconstruction meeting with SWCD to discuss the SESC plan and the installation and maintenance requirements of the SESC practices on the site. You shall contact the SWCD at least 10 calendar days prior to the preconstruction meeting so that a representative may attend.
  - b. You shall notify the SWCD of any changes or modifications to the approved plan set. Field conditions during project construction may require the implementation of additional SESC measures. If you fail to implement corrective measures, this office may require more frequent site inspections to ensure the installed SESC measures are acceptable.
  - c. Prior to commencement of any in-stream work, you shall submit construction plans and a detailed narrative to the SWCD that disclose the contractor's preferred method of cofferdam and dewatering method. Work in the waterway shall NOT commence until the SWCD notifies you, in writing, that the plans have been approved.
2. Please note that this site is within the aboriginal homelands of several American Indian Tribes. If any cultural, archaeological or historical resources are unearthed during activities authorized by this permit, work in that area must be stopped immediately and the Corps, State Historic Preservation Office and/or Tribal Historic Preservation Office must be contacted for further instruction. The Corps will initiate the coordination required to determine if the remains warrant a recovery effort or if the site is eligible for listing on the National Register of Historic Places.
3. You are responsible for all work authorized herein and for ensuring that all contractors are aware of the terms and conditions of this authorization.
4. A copy of this authorization must be present at the project site during all phases of construction.
5. You shall notify this office of any proposed modifications to the project, including revisions to any of the plans or documents cited in this authorization. You must receive approval from this office before work affected by the proposed modification is performed.
6. You shall notify this office prior to the transfer of this authorization and liabilities associated with compliance with its terms and conditions.

This verification does not obviate the need to obtain all other required Federal, state, or local approvals before starting work. Please note that Section 401 Water Quality Certification has been issued by IEPA for this RP. If you have any questions regarding Section 401 certification, please contact Mr. Darin LeCrone at IEPA Division of Water Pollution Control, Permit Section #15, by telephone at (217) 782-0610.



Once you have completed the authorized activity, please sign and return the enclosed compliance certification. If you have any questions, please contact Stasi Brown of my staff by telephone at (312) 846-5544, or email at Stasi.F.Brown@usace.army.mil.

Sincerely,

MCLAURIN.DIED  
RA.L.1230340362

Digitally signed by  
MCLAURIN.DIEDRA.L.12303403  
62  
Date: 2020.10.08 09:28:16  
-05'00'

Diedra L. McLaurin  
Team Lead, West Section  
Regulatory Branch

Enclosures

Copy Furnished:

Will County Land Use Department (Jim Song)  
Will-South Cook SWCD (Dan Jay)  
Ciorba Group (Tony Wolff)



**PERMIT COMPLIANCE  
CERTIFICATION**

Permit Number: LRC-2019-00962  
Permittee: Mr. Eric Wesel  
Will County Division of Transportation  
Date: August 24, 2020

I hereby certify that the work authorized by the above-referenced permit has been completed in accordance with the terms and conditions of said permit and if applicable, compensatory wetland mitigation was completed in accordance with the approved mitigation plan.<sup>1</sup>

\_\_\_\_\_  
PERMITTEE

\_\_\_\_\_  
DATE

Upon completion of the activity authorized by this permit and any mitigation required by the permit, this certification must be signed and returned to the following address:

U.S. Army Corps of Engineers  
Chicago District, Regulatory Branch  
231 South LaSalle Street, Suite 1500  
Chicago, Illinois 60604-1437

Please note that your permitted activity is subject to compliance inspections by Corps of Engineers representatives. If you fail to comply with this permit, you may be subject to permit suspension, modification, or revocation.

---

<sup>1</sup> If compensatory mitigation was required as part of your authorization, you are certifying that the mitigation area has been graded and planted in accordance with the approved plan. You are acknowledging that the maintenance and monitoring period will begin after a site inspection by a Corps of Engineers representative or after thirty days of the Corps' receipt of this certification. You agree to comply with all permit terms and conditions, including additional reporting requirements, for the duration of the maintenance and monitoring period.



*Leadership in Resource Management Since 1946*

1201 S. Gougar Rd • New Lenox, IL 60451  
(815) 462-3106 • Fax (815) 462-3176  
[www.will-scookswcd.org](http://www.will-scookswcd.org)

Eric Wesel  
Will County DOT  
16841 W. Laraway Road  
Joliet, IL 60433

October 27, 2020

**Erosion Control Plan Approval**

ACOE# LRC-2019-962  
WSCSWCD# 20-556  
80<sup>th</sup> Ave. Road Reconstruction

Dear Mr. Wesel:

We have reviewed the documents dated May 27, 2020 and plotted October 21, 2020 as they relate to erosion control measures pertaining to the above-mentioned project. The plan meets the technical standards of the Will-South Cook SWCD for SESC and is hereby approved.

Please keep a copy of the approved documents on site at all times for review, upon request, by the Will-South Cook SWCD or any other authorized agency. Please also notify our office of the preconstruction meeting or at the start of work.

If you have any questions, please contact Dan Jay at (815) 462-3106, ext. 3.

Sincerely,  
Will / South Cook SWCD

Daniel Jay, P.E., CFM, CPESC  
Resource Conservationist

cc: Kathleen Chernich, ACOE  
Tony Wolff, Ciorba Group

STATE OF



ILLINOIS

Permit No.: DIL-20-007

Department of Transportation

Division of Highways
2300 South Dirksen Parkway
Springfield, IL 62764

REGULATED FLOODWAY CONSTRUCTION PERMIT
RIVERS, LAKES AND STREAMS ACT "615 ILCS 5"

PERMISSION IS HEREBY GRANTED TO: Will County
Division of Transportation
16841 West Laraway Road
Joliet, IL 60433

FOR CONSTRUCTION OF: Replacing existing 7' diameter CMP culvert on 189th Street over Northern Tributary to Union Drainage Ditch. The proposed precast concrete box culvert will be 66' long with an 8' span and 8' rise with 1' sump and precast apron end sections. The project is located in Sections 1 and 2, Township 35 North, Range 12 East of the 3rd Prime Meridian, Will County, as part of Section Number 06-00122-16-FP.

IN ACCORDANCE WITH THE Application and Plan
DATED June 16, 2020 AND MADE A PART HEREOF, AND SUBJECT TO THE
TERMS SHOWN ON THE BACK HEREOF AND THE SPECIAL CONDITIONS ATTACHED
HERETO AS EXHIBIT.

EXAMINED AND APPROVED

[Signature]
REGIONAL ENGINEER/CENTRAL BUREAU CHIEF

9-23-2020
DATE

THIS PERMIT is subject to the following conditions:

(a) This permit is granted in accordance with Rivers, Lakes And Streams Act "615 ILCS 5".

(b) This permit does not convey title to the permittee or recognize title of the permittee to any submerged or other lands, and furthermore, does not convey, lease or provide any right or rights of occupancy or use of the public or private property on which the project or any part thereof will be located, or otherwise grant to the permittee any right or interest in or to the property, whether the property is owned or possessed by the State of Illinois or by any private or public party or parties.

(c) This permittee does not release the permittee from liability for damage to persons or property resulting from the work covered by this permit, and does not authorize any injury to private property or invasion of private rights.

(d) This permit does not relieve the permittee of the responsibility to obtain other federal, state or local authorizations required for the construction of the permitted activity; and if the permittee is required by law to obtain approval from any federal agency to do the work, this permit is not effective until the federal approval is obtained.

(e) The permittee shall, at his own expense, remove all temporary piling, cofferdams, false work, and material incidental to the construction of the project, from floodway, river, stream or lake in which the work is done. If the permittee fails to remove such structures or materials, the state may have removal made at the expense of the permittee. If future need for public navigation or public interest of any character, by the state or federal government, necessitates changes in any part of the structure or structures, such changes shall be made by and at the expense of the permittee or his successors as required by the Department of Transportation or other properly constituted agency, within sixty (60) days from receipt of written notice of the necessity from the Department or other agency, unless a longer period of time is specifically authorized.

(f) The execution and details of the work authorized shall be subject to the supervision and approval of the Department. Department personnel shall have right of access to accomplish this purpose.

(g) Starting work on the construction authorized will be considered full acceptance by the permittee of the terms and conditions of the permit.

(h) The Department in issuing this permit has relied upon the statements and representations made by the permittee; if any statement or representation made by the permittee is found to be false, the permit may be revoked at the option of the Department; and when a permit is revoked all rights of the permittee under the permit are voided.

(i) If the project authorized by this permit is located in or along Lake Michigan or a meandered lake, the permittee and his successors shall make no claim whatsoever to any interest in any accretions caused by the project.

(j) In issuing this permit, the Department does not approve the adequacy of the design or structural strength or the structure or improvement.

(k) Noncompliance with the conditions stated herein will make this permit void.

(l) If the work permitted is not initiated on or before six years from the date of issuance as shown on the front of this form, this permit shall be void.

STATE OF



ILLINOIS

Permit No.: DIL-20-004

Department of Transportation

Division of Highways
2300 South Dirksen Parkway
Springfield, IL 62764

REGULATED FLOODWAY CONSTRUCTION PERMIT
RIVERS, LAKES AND STREAMS ACT "615 ILCS 5"

PERMISSION IS HEREBY GRANTED TO: Will County
Division of Transportation
16841 West Laraway Road
Joliet, IL 60433

FOR CONSTRUCTION OF: Extending and lining existing culvert on 80th Avenue over Northern Tributary to Union Drainage Ditch. The proposed extension for the culvert will be 82'-0", resulting in a total culvert length of 245'-0". The entire culvert will be lined with CIPP. The project is located Section 1 and 2, Township 35 North, Range 12 East of the 3rd Prime Meridian, Will County, as part of Section Number 06-00122-16-FP, SN 099-3269.

IN ACCORDANCE WITH THE Application and Plan
DATED June 16, 2020 AND MADE A PART HEREOF, AND SUBJECT TO THE
TERMS SHOWN ON THE BACK HEREOF AND THE SPECIAL CONDITIONS ATTACHED
HERETO AS EXHIBIT.

EXAMINED AND APPROVED

[Signature]
REGIONAL ENGINEER/CENTRAL BUREAU CHIEF

6-24-2020
DATE

THIS PERMIT is subject to the following conditions:

(a) This permit is granted in accordance with Rivers, Lakes And Streams Act "615 ILCS 5".

(b) This permit does not convey title to the permittee or recognize title of the permittee to any submerged or other lands, and furthermore, does not convey, lease or provide any right or rights of occupancy or use of the public or private property on which the project or any part thereof will be located, or otherwise grant to the permittee any right or interest in or to the property, whether the property is owned or possessed by the State of Illinois or by any private or public party or parties.

(c) This permittee does not release the permittee from liability for damage to persons or property resulting from the work covered by this permit, and does not authorize any injury to private property or invasion of private rights.

(d) This permit does not relieve the permittee of the responsibility to obtain other federal, state or local authorizations required for the construction of the permitted activity; and if the permittee is required by law to obtain approval from any federal agency to do the work, this permit is not effective until the federal approval is obtained.

(e) The permittee shall, at his own expense, remove all temporary piling, cofferdams, false work, and material incidental to the construction of the project, from floodway, river, stream or lake in which the work is done. If the permittee fails to remove such structures or materials, the state may have removal made at the expense of the permittee. If future need for public navigation or public interest of any character, by the state or federal government, necessitates changes in any part of the structure or structures, such changes shall be made by and at the expense of the permittee or his successors as required by the Department of Transportation or other properly constituted agency, within sixty (60) days from receipt of written notice of the necessity from the Department or other agency, unless a longer period of time is specifically authorized.

(f) The execution and details of the work authorized shall be subject to the supervision and approval of the Department. Department personnel shall have right of access to accomplish this purpose.

(g) Starting work on the construction authorized will be considered full acceptance by the permittee of the terms and conditions of the permit.

(h) The Department in issuing this permit has relied upon the statements and representations made by the permittee; if any statement or representation made by the permittee is found to be false, the permit may be revoked at the option of the Department; and when a permit is revoked all rights of the permittee under the permit are voided.

(i) If the project authorized by this permit is located in or along Lake Michigan or a meandered lake, the permittee and his successors shall make no claim whatsoever to any interest in any accretions caused by the project.

(j) In issuing this permit, the Department does not approve the adequacy of the design or structural strength or the structure or improvement.

(k) Noncompliance with the conditions stated herein will make this permit void.

(l) If the work permitted is not initiated on or before six years from the date of issuance as shown on the front of this form, this permit shall be void.

STATE OF



ILLINOIS

Permit No.: DIL-20-002

Department of Transportation

Division of Highways
2300 South Dirksen Parkway
Springfield, IL 62764

REGULATED FLOODWAY CONSTRUCTION PERMIT
RIVERS, LAKES AND STREAMS ACT "615 ILCS 5"

PERMISSION IS HEREBY GRANTED TO: Will County
Division of Transportation
16841 West Laraway Road
Joliet, IL 60433

FOR CONSTRUCTION OF: Replacing existing bridge on 80th Avenue over Union Drainage Ditch. The proposed replacement will be a three span cast-in-place 18" deck slab bridge on metal shell pile support piers and will have a Span Length of 27'-0", 34'-0", and 27'-0" end to end with a Structure Length Back to Back Abutment of 88'-0" Abutment -Pier. The project is located Section 2, Township 35 North, Range 12 East of the 3rd Prime Meridian, Will County, as part of Section Number 06-00122-16-FP, SN 099-3405.

IN ACCORDANCE WITH THE Application and Plan
DATED June 16, 2020 AND MADE A PART HEREOF, AND SUBJECT TO THE
TERMS SHOWN ON THE BACK HEREOF AND THE SPECIAL CONDITIONS ATTACHED
HERETO AS EXHIBIT.

EXAMINED AND APPROVED

[Handwritten signature]

REGIONAL ENGINEER/CENTRAL BUREAU CHIEF

6-24-2020

DATE



THIS PERMIT is subject to the following conditions:

(a) This permit is granted in accordance with Rivers, Lakes And Streams Act "615 ILCS 5".

(b) This permit does not convey title to the permittee or recognize title of the permittee to any submerged or other lands, and furthermore, does not convey, lease or provide any right or rights of occupancy or use of the public or private property on which the project or any part thereof will be located, or otherwise grant to the permittee any right or interest in or to the property, whether the property is owned or possessed by the State of Illinois or by any private or public party or parties.

(c) This permittee does not release the permittee from liability for damage to persons or property resulting from the work covered by this permit, and does not authorize any injury to private property or invasion of private rights.

(d) This permit does not relieve the permittee of the responsibility to obtain other federal, state or local authorizations required for the construction of the permitted activity; and if the permittee is required by law to obtain approval from any federal agency to do the work, this permit is not effective until the federal approval is obtained.

(e) The permittee shall, at his own expense, remove all temporary piling, cofferdams, false work, and material incidental to the construction of the project, from floodway, river, stream or lake in which the work is done. If the permittee fails to remove such structures or materials, the state may have removal made at the expense of the permittee. If future need for public navigation or public interest of any character, by the state or federal government, necessitates changes in any part of the structure or structures, such changes shall be made by and at the expense of the permittee or his successors as required by the Department of Transportation or other properly constituted agency, within sixty (60) days from receipt of written notice of the necessity from the Department or other agency, unless a longer period of time is specifically authorized.

(f) The execution and details of the work authorized shall be subject to the supervision and approval of the Department. Department personnel shall have right of access to accomplish this purpose.

(g) Starting work on the construction authorized will be considered full acceptance by the permittee of the terms and conditions of the permit.

(h) The Department in issuing this permit has relied upon the statements and representations made by the permittee; if any statement or representation made by the permittee is found to be false, the permit may be revoked at the option of the Department; and when a permit is revoked all rights of the permittee under the permit are voided.

(i) If the project authorized by this permit is located in or along Lake Michigan or a meandered lake, the permittee and his successors shall make no claim whatsoever to any interest in any accretions caused by the project.

(j) In issuing this permit, the Department does not approve the adequacy of the design or structural strength or the structure or improvement.

(k) Noncompliance with the conditions stated herein will make this permit void.

(l) If the work permitted is not initiated on or before six years from the date of issuance as shown on the front of this form, this permit shall be void.

**ILLINOIS ENVIRONMENTAL PROTECTION AGENCY**

1021 North Grand Avenue, East; Post Office Box 19276; Springfield, IL 62794-9276

Division of Public Water Supplies

Telephone 217/782-1724

**PUBLIC WATER SUPPLY CONSTRUCTION PERMIT**

**RECEIVED**

SEP 28 2020

**CIORBA GROUP, INC.**

SUBJECT: TINLEY PARK (IL0314910)

Permit Issued to:  
Village of Tinley Park  
16250 S Oak Park Ave  
Tinley Park, Illinois 60477

PERMIT NUMBER: 1424-FY2020

DATE ISSUED: September 18, 2020  
PERMIT TYPE: Water Main Extension

The issuance of this permit is based on plans and specifications prepared by the engineers/architects indicated and are identified as follows. This permit is issued for the construction and/or installation of the public water supply improvements described in this document, in accordance with the provisions of the Environmental Protection Act, Title IV, Sections 14 through 17, and Title X, Sections 39 and 40, and is subject to the conditions printed on the last page of this permit and the ADDITIONAL CONDITIONS listed below.

FIRM: Ciorba Group, Inc.  
NUMBER OF PLAN SHEETS: 51  
TITLE OF PLANS: "80th Avenue Roadway Reconstruction"  
APPLICATION RECEIVED DATE: June 30, 2020

**PROPOSED IMPROVEMENTS:**

\*\*\* The installation of approximately 3210 feet of 24-inch and 114 feet of 12-inch diameter water main located at the intersection of 80th Avenue and 189th Street \*\*\*

**ADDITIONAL CONDITIONS:**

1. A lead informational notice must be given to each potentially affected residence at least 14 days prior to the permitted water main work. The notification must satisfy the requirements of Section 17.11 of the Environmental Protection Act. If notification is required to a residence that is a multidwelling building, posting at the primary entrance way to the building shall be sufficient. If the community water supply serves a population less than 3,301, alternative notification means may be utilized in lieu of an individual written notification. Refer to Section 17.11 for alternative notification requirements. Enclosed is suggested language for the notice. If this project involves water service to a significant proportion of non-English speaking consumers, the notification must contain information in the appropriate language regarding the importance and how to obtain a translated copy. The Responsible Operator in Charge of the community water system is responsible for preparing the notice. A copy of the notice used must be submitted to the Agency with the Application for Operating Permit.

STANDARD CONDITIONS FOR CONSTRUCTION/DEVELOPMENT PERMITS  
ISSUED BY THE ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

The Illinois Environmental Protection Agency Act (415 ILCS 5/39) grants the Environmental Protection Agency authority to impose conditions on permits which it issues.

These standard conditions shall apply to all permits which the Agency issues for construction or development projects which require permits under the Division of Water Pollution Control, Air Pollution Control, Public Water Supplies and Land Pollution Control. Special conditions may also be imposed by the separate divisions in addition to these standard conditions.

1. Unless this permit has been extended or it has been voided by a newly issued permit, this permit will expire one year after this date of issuance unless construction or development on this project has started on or prior to that date. (See standard condition #8 below)
2. The construction or development of facilities covered by this permit shall be done in compliance with applicable provisions of Federal laws and regulations, the Illinois Environmental Protection Act, and Rules and Regulations adopted the Illinois Pollution Control Board.
3. There shall be no deviations from the approved plans and specifications unless a written request for modification of the project, along with plans and specifications as required, shall have been submitted to the Agency and a supplemental written permit issued.
4. The permittee shall allow any agent duly authorized by the Agency upon the presentation of credentials:
  - a. to enter at reasonable times the permittee's premises where actual or potential effluent, emission or noise sources are located or where any activity is to be conducted pursuant to this permit.
  - b. to have access to and copy at reasonable times any records required be kept under the terms and conditions of this permit.
  - c. to inspect at reasonable times, including during any hours of operation of equipment constructed or operated under this permit; such equipment or monitoring methodology or equipment required to be kept, used, operated, calibrated and maintained under this permit.
  - d. to obtain and remove at reasonable times samples of any discharge or emission of pollutants.
  - e. to enter at reasonable times and utilize any photographic, recording, testing, monitoring or other equipment for the purpose of preserving, testing, monitoring, or recording any activity, discharge, or emission authorized by this permit.
5. The issuance of this permit:
  - a. shall not be considered as in any manner affecting the title of the permits upon which the permitted facilities are to be located;
  - b. does not release the permittee from any liability for damage to person or property caused by or resulting from the construction, maintenance, or operation of the proposed facilities;
  - c. does not release the permittee from compliance with the other applicable statues and regulations of the United States, of the State of Illinois, or with applicable local laws, ordinances and regulations;
  - d. does not take into consideration or attest to the structural stability of any units or parts of the project;
  - e. in no manner implies or suggests that the Agency (or its officers, agents or employees) assumes any liability directly or indirectly for any loss due to damage, installation, maintenance, or operation of the proposed equipment or facility.
6. These standard conditions shall prevail unless modified by special conditions.
7. The Agency may file a complaint with Board of modification, suspension or revocation of a permit:
  - a. upon discovery that the permit application misrepresentation or false statements or that all relevant facts were not disclosed; or
  - b. upon finding that any standard or special conditions have been violated; or
  - c. upon any violation of the Environmental Protection Act or any Rules or Regulation effective thereunder as a result of the construction or development authorized by this permit.
8. Division of Public Water Supply Construction Permits expire one year from date of issuance or renewal, unless construction has started. If construction commences within one year from date of issuance or renewal, the permit expires five years from the date of permit issuance or renewal. A request for extension shall be filed prior to the permit expiration date.

2. All water mains shall be satisfactorily disinfected prior to use pursuant to Ill. Adm. Code, Title 35, Subtitle F, Section 602.310. Two consecutive sets of samples collected at least 24 hours apart must show the absence of coliform bacteria. The samples must be collected from every 1,200 feet of new water main along each branch and from the end of the line. An operating permit must be obtained before the project is placed in service.
3. This permit approval is for the Application, Schedule B, and 51 plan sheets received on June 30, 2020.

DCC:TTL

cc: Ciorba Group, Inc.  
Elgin Regional Office  
Will County Health Department  
IDPH/DEH – Plumbing and Water Quality Program



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David C. Cook, P.E.  
Manager, Permit Section  
Division of Public Water Supplies

STANDARD CONDITIONS FOR CONSTRUCTION/DEVELOPMENT PERMITS  
ISSUED BY THE ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

The Illinois Environmental Protection Agency Act (415 ILCS 5/39) grants the Environmental Protection Agency authority to impose conditions on permits which it issues.

These standard conditions shall apply to all permits which the Agency issues for construction or development projects which require permits under the Division of Water Pollution Control, Air Pollution Control, Public Water Supplies and Land Pollution Control. Special conditions may also be imposed by the separate divisions in addition to these standard conditions.

1. Unless this permit has been extended or it has been voided by a newly issued permit, this permit will expire one year after this date of issuance unless construction or development on this project has started on or prior to that date. (See standard condition #8 below)
2. The construction or development of facilities covered by this permit shall be done in compliance with applicable provisions of Federal laws and regulations, the Illinois Environmental Protection Act, and Rules and Regulations adopted the Illinois Pollution Control Board.
3. There shall be no deviations from the approved plans and specifications unless a written request for modification of the project, along with plans and specifications as required, shall have been submitted to the Agency and a supplemental written permit issued.
4. The permittee shall allow any agent duly authorized by the Agency upon the presentation of credentials:
  - a. to enter at reasonable times the permittee's premises where actual or potential effluent, emission or noise sources are located or where any activity is to be conducted pursuant to this permit.
  - b. to have access to and copy at reasonable times any records required be kept under the terms and conditions of this permit.
  - c. to inspect at reasonable times, including during any hours of operation of equipment constructed or operated under this permit, such equipment or monitoring methodology or equipment required to be kept, used, operated, calibrated and maintained under this permit.
  - d. to obtain and remove at reasonable times samples of any discharge or emission of pollutants.
  - e. to enter at reasonable times and utilize any photographic, recording, testing, monitoring or other equipment for the purpose of preserving, testing, monitoring, or recording any activity, discharge, or emission authorized by this permit.
5. The issuance of this permit:
  - a. shall not be considered as in any manner affecting the title of the permits upon which the permitted facilities are to be located;
  - b. does not release the permittee from any liability for damage to person or property caused by or resulting from the construction, maintenance, or operation of the proposed facilities;
  - c. does not release the permittee from compliance with the other applicable statues and regulations of the United States, of the State of Illinois, or with applicable local laws, ordinances and regulations;
  - d. does not take into consideration or attest to the structural stability of any units or parts of the project;
  - e. in no manner implies or suggests that the Agency (or its officers, agents or employees) assumes any liability directly or indirectly for any loss due to damage, installation, maintenance, or operation of the proposed equipment or facility.
6. These standard conditions shall prevail unless modified by special conditions.
7. The Agency may file a complaint with Board of modification, suspension or revocation of a permit:
  - a. upon discovery that the permit application misrepresentation or false statements or that all relevant facts were not disclosed; or
  - b. upon finding that any standard or special conditions have been violated; or
  - c. upon any violation of the Environmental Protection Act or any Rules or Regulation effective thereunder as a result of the construction or development authorized by this permit.
8. Division of Public Water Supply Construction Permits expire one year from date of issuance or renewal, unless construction has started. If construction commences within one year from date of issuance or renewal, the permit expires five years from the date of permit issuance or renewal. A request for extension shall be filed prior to the permit expiration date.

## Lead Informational Notice

### IMPORTANT INFORMATION ABOUT YOUR DRINKING WATER

Dear Water Customer:

Today's Date: \_\_\_\_\_

Our water system will soon begin a water line maintenance and/or construction project that may affect the lead content of your potable water supply. Lead, a metal found in natural deposits, is harmful to human health, especially young children. The most common exposure to lead is swallowing or breathing in lead paint chips and dust. However, lead in drinking water can also be a source of lead exposure. In the past, lead was used in some water service lines and household plumbing materials. Lead in water usually occurs through corrosion of plumbing products containing lead; however, disruption (construction or maintenance) of lead service lines may also temporarily increase lead levels in the water supply. This disruption may be sometimes caused by water main maintenance/replacement. As of June 19, 1986, new or replaced water serviced lines and new household plumbing materials could not contain more than 8% lead. Lead content was further reduced on January 4, 2014, when plumbing materials must now be certified as "lead-free" to be used (weighted average of wetted surface cannot be more than 0.25% lead).

The purpose of this notice is for informational purposes only. While it's not known for certain whether or not this particular construction project will adversely affect the lead (if present) plumbing in and outside your home, below describes some information about the project and some preventative measures you can take to help reduce the amount of lead in drinking water.

Project Start Date: \_\_\_\_\_ Project expected to be completed by: \_\_\_\_\_

Project location and description:

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#### What you can do to reduce lead exposure in drinking water during this construction project:

*Run your water to flush out lead.* If the plumbing in your home is accessible; you may be able to inspect your own plumbing to determine whether or not you have a lead service line. Otherwise, you will most likely have to hire a plumber.

- If you do not have a lead service line, running the water for 1 – 2 minutes at the kitchen tap should clear the lead from your household plumbing to the kitchen tap. Once you have done this, fill a container with water and store it in the refrigerator for drinking, cooking, and preparing baby formula throughout the day.
- If you do have a lead service line, flushing times can vary based on the length of your lead service line and the plumbing configuration in your home. The length of lead service lines varies considerably. Flushing for at least 3 – 5 minutes is recommended.

*Use cold water for drinking, cooking, and preparing baby formula.* Do not cook with or drink water from the hot water tap; lead dissolves more easily into hot water. Do not use water from the hot water tap to make baby formula.

*Look for alternative sources or treatment of water.* You may want to consider purchasing bottled water or a water filter that is certified to remove "total lead".

*Clean and remove any debris from faucet aerators* on a regular basis.

*Do not boil water to remove lead.* Boiling water will not reduce lead.

*Purchase lead-free faucets and plumbing components.*

*Remove the entire lead service line.*

*Test your water for lead.* Call us at: \_\_\_\_\_ to find out how to get your water tested for lead. While we do not do the testing, we can provide a list of laboratories certified to do the testing. Laboratories will send you the bottles for sample collection. Please note that we are not affiliated with the laboratories and they will charge you a fee.

- If test results indicate a lead level above 15 ug/L, bottled water should be used by pregnant women, breast-feeding women, young children, and formula-fed infants.

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# Illinois Environmental Protection Agency

1021 North Grand Avenue East • P.O. Box 19276 • Springfield • Illinois • 62794-9276 • (217) 782-3397

## Division of Water Pollution Control Notice of Intent (NOI) for General Permit to Discharge Storm Water Associated with Construction Site Activities

*This fillable form may be completed online, a copy saved locally, printed and signed before it is submitted to the Permit Section at the above address.*

For Office Use Only

### OWNER INFORMATION

Permit No. ILR10 _____
------------------------

Company/Owner Name: Will County Division of Transportation

Mailing Address: 16841 W. Laraway Road Phone: 815-727-8476

City: Joliet State: IL Zip: 60433 Fax: \_\_\_\_\_

Contact Person: Jeff Ronaldson E-mail: jronaldson@willcountyillinois.com

Owner Type (select one) County

MS4 Community:  Yes  No

### CONTRACTOR INFORMATION

Contractor Name: TBD

Mailing Address: \_\_\_\_\_ Phone: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_ Fax: \_\_\_\_\_

### CONSTRUCTION SITE INFORMATION

Select One:  New  Change of information for: ILR10 \_\_\_\_\_

Project Name: 80th Avenue County: Will

Street Address: 80th Ave , 191st Street to 183rd St. City: Tinley Park IL Zip: 60487

Latitude: 41 33 1.1 Longitude: -87 48 4.2 15 35N 12E  
(Deg) (Min) (Sec) (Deg) (Min) (Sec) Section Township Range

Approximate Construction Start Date May 2021 Approximate Construction End Date November 2022

Total size of construction site in acres: 53

If less than 1 acre, is the site part of a larger common plan of development?

Yes  No

Fee Schedule for Construction Sites: Less than 5 acres - \$250 5 or more acres - \$750
--

### STORM WATER POLLUTION PREVENTION PLAN (SWPPP)

Has the SWPPP been submitted to the Agency?  Yes  No

(Submit SWPPP electronically to: [epa.constilr10swppp@illinois.gov](mailto:epa.constilr10swppp@illinois.gov))

Location of SWPPP for viewing: Address: 80th Ave , 191st Street to 183rd St. City: Tinley Park

SWPPP contact information: Inspector qualifications: \_\_\_\_\_

Contact Name: Tony Wolff P.E. \_\_\_\_\_

Phone: 773-355-2961 Fax: 773-775-4014 E-mail: twolff@ciorba.com

Project inspector, if different from above Inspector qualifications: \_\_\_\_\_

Inspector's Name: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_ E-mail: \_\_\_\_\_

This Agency is authorized to require this information under Section 4 and Title X of the Environmental Protection Act (415 ILCS 5/4, 5/39). Failure to disclose this information may result in: a civil penalty of not to exceed \$50,000 for the violation and an additional civil penalty of not to exceed \$10,000 for each day during which the violation continues (415 ILCS 5/42) and may also prevent this form from being processed and could result in your application being denied. This form has been approved by the Forms Management Center.



**TYPE OF CONSTRUCTION (select one)**

Construction Type Transportation

SIC Code: 16229901, 16110000

Type a detailed description of the project:

Will County Division of Transportation (WCDOT) is proposing improvements to roadway, drainage, structural, ITS, traffic signals, lighting, and water main along 80th Avenue, from 191st Street to 183rd Street. The area of improvement also includes 191st Street, 189th Street, 186th Street, 185th Street, and 183rd Street intersections. The primary focus of this project will be the widening and reconstruction of 80th Avenue, replacement of the existing bridge carrying 80th Avenue over I-80 and the Union Drainage Ditch, a culvert replacement along the Union Drainage Ditch North Tributary, and a culvert lining/extension along the Union Drainage Ditch North Tributary.

**HISTORIC PRESERVATION AND ENDANGERED SPECIES COMPLIANCE**

Has the project been submitted to the following state agencies to satisfy applicable requirements for compliance with Illinois law on:

Historic Preservation Agency       Yes       No

Endangered Species                       Yes       No

**RECEIVING WATER INFORMATION**

Does your storm water discharge directly to:  Waters of the State    or     Storm Sewer

Owner of storm sewer system: Will County and Village of Tinley Park

Name of closest receiving water body to which you discharge: Union Drainage Ditch / North Tributary

Mail completed form to: Illinois Environmental Protection Agency  
Division of Water Pollution Control  
Attn: Permit Section  
Post Office Box 19276  
Springfield, Illinois 62794-9276  
or call (217) 782-0610  
FAX: (217) 782-9891

Or submit electronically to: [epa.constilr10swppp@illinois.gov](mailto:epa.constilr10swppp@illinois.gov)

I certify under penalty of law that this document and all attachments were prepared under my direction and supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage this system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment. In addition, I certify that the provisions of the permit, including the development and implementation of a storm water pollution prevention plan and a monitoring program plan, will be complied with.

*Any person who knowingly makes a false, fictitious, or fraudulent material statement, orally or in writing, to the Illinois EPA commits a Class 4 felony. A second or subsequent offense after conviction is a Class 3 felony. (415 ILCS 5/44(h))*

Jeff Ronaldson  
Owner Signature:

11-17-20  
Date:

Jeff Ronaldson  
Printed Name:

Director of Transportation - Cty Engr  
Title:

## INSTRUCTIONS FOR COMPLETION OF CONSTRUCTION ACTIVITY NOTICE OF INTENT (NOI) FORM

Submit original, electronic or facsimile copies. Facsimile and/or electronic copies should be followed-up with submission of an original signature copy as soon as possible. Please write "copy" under the "For Office Use Only" box in the upper right hand corner of the first page.

***This fillable form may be completed online, a copy saved locally, printed and signed before it is submitted to the Permit Section at:***

Illinois Environmental Protection Agency  
Division of Water Pollution Control  
Permit Section  
Post Office Box 19276  
Springfield, Illinois 62794-9276  
or call (217) 782-0610

FAX: (217) 782-9891

Or submit electronically to: [epa.constilr10swppp@illinois.gov](mailto:epa.constilr10swppp@illinois.gov)

**Reports must be typed or printed legibly and signed.**

Any facility that is not presently covered by the General NPDES Permit for Storm Water Discharges From Construction Site Activities is considered a new facility.

If this is a change in your facility information, renewal, etc., please fill in your permit number on the appropriate line, changes of information or permit renewal notifications do not require a fee.

**NOTE: FACILITY LOCATION IS NOT NECESSARILY THE FACILITY MAILING ADDRESS, BUT SHOULD DESCRIBE WHERE THE FACILITY IS LOCATED.**

Use the formats given in the following examples for correct form completion.

	Example	Format
Section	12	1 or 2 numerical digits
Township	12N	1 or 2 numerical digits followed by "N" or "S"
Range	12W	1 or 2 numerical digits followed by "E" or "W"

For the Name of Closest Receiving Waters, do not use terms such as ditch or channel. For unnamed tributaries, use terms which include at least a named main tributary such as "Unnamed Tributary to Sugar Creek to Sangamon River."

Submission of initial fee and an electronic submission of Storm Water Pollution Prevention Plan (SWPPP) for Initial Permit prior to the Notice of Intent being considered complete for coverage by the ILR10 General Permits. Please make checks payable to: Illinois EPA at the above address.

Construction sites with less than 5 acres of land disturbance - fee is \$250.

Construction sites with 5 or more acres of land disturbance - fee is \$750.

SWPPP should be submitted electronically to: [epa.constilr10swppp@illinois.gov](mailto:epa.constilr10swppp@illinois.gov). When submitting electronically, use Project Name and City as indicated on NOI form.



# Storm Water Pollution Prevention Plan



Route FAU 2755	Marked Route 80th Avenue	Section Number 06-00122-16-FP
Project Number C-91-190-120	County Will County	Contract Number 61G73

This plan has been prepared to comply with the provisions of the National Pollutant Discharge Elimination System (NPDES) Permit No. ILR10 (Permit ILR10), issued by the Illinois Environmental Protection Agency (IEPA) for storm water discharges from construction site activities.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature 	Date 11-17-20
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Print Name Jeff Ronaldson	Title Director of Transportation - County Engineer	Agency Will County Div. of Transportation
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**Note:** Guidance on preparing each section of BDE 2342 can be found in Chapter 41 of the IDOT Bureau of Design and Environment (BDE) Manual. Chapter 41 and this form also reference the IDOT Drainage Manual which should be readily available.

### I. Site Description:

A. Provide a description of the project location; include latitude and longitude, section, town, and range:

80th Ave , 191st Street to 183rd St.; Lat: 41.550291 North, Long:-87.811988 West; T35N, R12E, S15
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B. Provide a description of the construction activity which is the subject of this plan. Include the number of construction stages, drainage improvements, in-stream work, installation, maintenance, removal of erosion measures, and permanent stabilization:

<p>The primary focus of this project will be the widening and reconstruction of 80th Avenue, the replacement of the existing bridge over I-80, and replacement of the existing three-cell culvert at the Union Drainage Ditch stream crossing with a bridge structure. Below are a few highlights of the proposed project which will be constructed throughout 4 stages.</p> <ul style="list-style-type: none"> <li>• Roadway widening from one through lane varying from 11.5 to 18.5-foot-wide to two 12-foot-wide through lanes in each direction.</li> <li>• Detention pond and compensatory storage adjacent to Union Drainage Ditch North Tributary.</li> <li>• Replacement of the Interstate 80 overpass to accommodate the bridge widening.</li> <li>• Replacement of three cell pipe culverts with a bridge over Union Drainage Ditch.</li> <li>• Extension and lining of the existing culvert along the North Tributary to the Union Drainage Ditch under 80th Avenue.</li> <li>• Replacement of the culvert along the North Tributary to the Union Drainage Ditch under 189th Street.</li> <li>• Closed storm sewer system along 80th avenue and at intersections</li> <li>• Replacement of water main along east side of 80th Avenue.</li> </ul> <p>Temporary Erosion control measures will be installed through Stage 2, and maintained through Stage 4 at which point the disturbed areas will be permanently stabilized with seeding or sod.</p>
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C. Provide the estimated duration of this project:

May 2021 to November 2022; 19 months
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D. The total area of the construction site is estimated to be 58 acres.

The total area of the site estimated to be disturbed by excavation, grading or other activities is 53 acres.

E. The following are weighted averages of the runoff coefficient for this project before and after construction activities are completed; see Section 4-102 of the IDOT Drainage Manual:

Pre Construction - 0.4; Post Construction - 0.45

F. List all soils found within project boundaries; include map unit name, slope information, and erosivity:

-235A Bryce silty clay, 0 to 2 percent slopes  
-320C2 Frankfort silty clay loam, 4 to 6 percent slopes, eroded  
-1903A Muskego and Houghton mucks, undrained, 0 to 2 percent slopes  
-91A Swygert silty clay loam, 0 to 2 percent slopes  
-91B2 Swygert silty clay loam 2 to 4 percent slopes, eroded  
-91C2 Swygert silty clay loam, 4 to 6 percent slopes, eroded  
-235A Bryce silty clay, 0 to 2 percent slopes  
-238A Rantoul silty clay, 0 to 2 percent slopes  
-241D3 Chatsworth silty clay, 6 to 12 percent slopes, severely eroded  
-320B Frankfort silt loam, 2 to 4 percent slopes  
-320C2 Frankfort silty clay loam, 4 to 6 percent slopes, eroded  
-1903A Muskego and Houghton mucks, undrained, 0 to 2 percent slopes

G. If wetlands were delineated for this project, provide an extent of wetland acreage at the site; see Phase I report:

2.83 Acres

H. Provide a description of potentially erosive areas associated with this project:

Stream banks at bridge substructures and culvert structures, and road side ditches

I. The following is a description of soil disturbing activities by stages, their locations, and their erosive factors (e.g., steepness of slopes, length of slopes, etc.):

Soil disturbing activities include removal and replacement of bridge structure abutments/piers, culvert replacements, roadway pavement removal and replacement, open cut trench and sewer installation outside of roadway, detention and compensatory storage grading with slopes ranging from 3H:1V to 10H:1V, and partial grading of stream embankment at bridge structure, with side slopes ranging from 2H:1V to 6H:1V. Other regrading at the roadway level will be greater than 6H:1V.

J. See the erosion control plans and/or drainage plans for this contract for information regarding drainage patterns, approximate slopes anticipated before and after major grading activities, locations where vehicles enter or exit the site and controls to prevent offsite sediment tracking (to be added after contractor identifies locations), areas of soil disturbance, the location of major structural and non-structural controls identified in the plan, the location of areas where stabilization practices are expected to occur, surface waters (including wetlands), and locations where storm water is discharged to surface water including wetlands.

K. Identify who owns the drainage system (municipality or agency) this project will drain into:

Will County and Village of Tinley Park

L. The following is a list of General NPDES ILR40 permittees within whose reporting jurisdiction this project is located:

Will County and Village of Tinley Park

M. The following is a list of receiving water(s) and the ultimate receiving water(s) for this site. In addition, include receiving waters that are listed as Biologically Significant Streams by the Illinois Department of Natural Resources (IDNR). The location of the receiving waters can be found on the erosion and sediment control plans:

Union Drainage Ditch (UDD) and UDD North Tributary. Ultimate receiving water is the Des Plaines River

N. Describe areas of the site that are to be protected or remain undisturbed. These areas may include steep slopes (i.e., 1:3 or steeper), highly erodible soils, streams, stream buffers, specimen trees, natural vegetation, nature preserves, etc. Include any commitments or requirements to protect adjacent wetlands.

For any storm water discharges from construction activities within 50-feet of Waters of the U.S. (except for activities for water-dependent structures authorized by a Section 404 permit, describe: a) How a 50-foot undisturbed natural buffer will be provided between the construction activity and the Waters of the U.S. or b) How additional erosion and sediment controls will be provided within that area.

Silt fence will be installed upgrade of Waters of the US and wetlands as an added protection measure. Riprap will be installed at the downstream end of roadside ditches, at both ends of culverts, and along bridge abutments at the Union Drainage ditch. Temporary ditch checks along ditches will minimize sediment transport to Waters of the US.

O. Per the Phase I document, the following sensitive environmental resources are associated with this project and may have the potential to be impacted by the proposed development. Further guidance on these resources is available in Section 41-4 of the BDE Manual.

Waters of the US and wetlands, floodplains, 303(d) receiving waters

303(d) Listed receiving waters for suspended solids, turbidity, or siltation.  
The name(s) of the listed water body, and identification of all pollutants causing impairment:

Union Drainage Ditch - Ammonia (Total); Chloride; Oxygen, Dissolved; Phosphorus (Total); Sedimentation/Siltation

Provide a description of how erosion and sediment control practices will prevent a discharge of sediment resulting from a storm event equal to or greater than a twenty-five (25) year, twenty-four (24) hour rainfall event:

Inlet filters at drainage structures, temporary ditch checks along road side ditches, detention pond, perimeter erosion barrier installation.

Provide a description of the location(s) of direct discharge from the project site to the 303(d) water body:

Road side ditch discharges on four corners of new 80th Avenue over Union Drainage Ditch bridge

Provide a description of the location(s) of any dewatering discharges to the MS4 and/or water body:

At removed and proposed bridge sub-structure components (culvert cells and abutments)

Applicable Federal, Tribal, State, or Local Programs

Floodplain

Union Drainage Ditch and North Tributary

Historic Preservation

Receiving waters with Total Maximum Daily Load (TMDL) for sediment, total suspended solids, turbidity or siltation  
TMDL (fill out this section if checked above)

The name(s) of the listed water body:

Provide a description of the erosion and sediment control strategy that will be incorporated into the site design that is consistent with the assumptions and requirements of the TMDL:

If a specific numeric waste load allocation has been established that would apply to the project's discharges, provide a description of the necessary steps to meet that allocation:

Threatened and Endangered Species/Illinois Natural Areas (INAI)/Nature Preserves

Other

Wetland

Union Drainage Ditch and North Tributary

P. The following pollutants of concern will be associated with this construction project:

Antifreeze / Coolants

Concrete

Concrete Curing Compounds

Concrete Truck Waste

Fertilizers / Pesticides

Paints

Petroleum (gas, diesel, oil, kerosene, hydraulic oil / fluids)

Soil Sediment

Solid Waste Debris

Solvents

Waste water from cleaning construction equipments

Other (Specify) \_\_\_\_\_

Other (Specify) \_\_\_\_\_

Other (Specify) \_\_\_\_\_

Other (Specify) \_\_\_\_\_

Other (Specify) \_\_\_\_\_

## II. Controls:

This section of the plan addresses the controls that will be implemented for each of the major construction activities described in Section I.C above and for all use areas, borrow sites, and waste sites. For each measure discussed, the Contractor will be responsible for its implementation as indicated. The Contractor shall provide to the Resident Engineer a plan for the implementation of the measures indicated. The Contractor, and subcontractors, will notify the Resident Engineer of any proposed changes, maintenance, or modifications to keep construction activities compliant with the Permit ILR10. Each such Contractor has signed the required certification on forms which are attached to, and are a part of, this plan:

A. **Erosion and Sediment Controls:** At a minimum, controls must be coordinated, installed and maintained to:

1. Minimize the amount of soil exposed during construction activity;
2. Minimize the disturbance of steep slopes;
3. Maintain natural buffers around surface waters, direct storm water to vegetated areas to increase sediment removal and maximize storm water infiltration, unless infeasible;
4. Minimize soil compaction and, unless infeasible, preserve topsoil.

B. **Stabilization Practices:** Provided below is a description of interim and permanent stabilization practices, including site-specific scheduling of the implementation of the practices. Site plans will ensure that existing vegetation is preserved where attainable and disturbed portions of the site will be stabilized. Stabilization practices may include but are not limited to: temporary seeding, permanent seeding, mulching, geotextiles, sodding, vegetative buffer strips, protection of trees, preservation of mature vegetation, and other appropriate measures. Except as provided below in II.B.1 and II.B.2, stabilization measures shall be initiated **immediately** where construction activities have temporarily or permanently ceased, but in no case more than **one (1) day** after the construction activity in that portion of the site has temporarily or permanently ceases on all disturbed portions of the site where construction will not occur for a period of fourteen (14) or more calendar days.

1. Where the initiation of stabilization measures is precluded by snow cover, stabilization measures shall be initiated as soon as practicable.
2. On areas where construction activity has temporarily ceased and will resume after fourteen (14) days, a temporary stabilization method can be used.

The following stabilization practices will be used for this project:

- Erosion Control Blanket / Mulching
- Geotextiles
- Permanent Seeding
- Preservation of Mature Seeding
- Protection of Trees
- Sodding
- Temporary Erosion Control Seeding

- Temporary Turf (Seeding, Class 7)
- Temporary Mulching
- Vegetated Buffer Strips
- Other (Specify) \_\_\_\_\_
- Other (Specify) \_\_\_\_\_
- Other (Specify) \_\_\_\_\_
- Other (Specify) \_\_\_\_\_

Describe how the stabilization practices listed above will be utilized during construction:

-Temporary Seeding, temporary mulching, ECB and mulching will be applied to temporarily seeded areas behind 80th ave roadway, along embankment, and in detention/compensatory storage areas. Areas behind the roadway curb no steeper than 3:1 will have Seeding, Class 7 with Mulch, Method 1. Slopes steeper than 3:1 will have erosion control blanket. Trees to remain in place will have temporary fence for tree protection, per IUM standards.

Describe how the stabilization practices listed above will be utilized after construction activities have been completed:

-Permanent seeding or sod, and mulching or erosion control blanket will be applied to unpaved areas.

**C. Structural Practices:** Provided below is a description of structural practices that will be implemented, to the degree attainable, to divert flows from exposed soils, store flows or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Such practices may include but are not limited to: perimeter erosion barrier, earth dikes, drainage swales, sediment traps, ditch checks, subsurface drains, pipe slope drains, level spreaders, storm drain inlet protection, rock outlet protection, reinforced soil retaining systems, gabions, and temporary or permanent sediment basins. The installation of these devices may be subject to Section 404 of the Clean Water Act.

- |  |   |
|--|---|
| <input type="checkbox"/> Aggregate Ditch                         | <input checked="" type="checkbox"/> Stabilized Construction Exits |
| <input type="checkbox"/> Concrete Revetment Mats                 | <input type="checkbox"/> Stabilized Trench Flow                   |
| <input type="checkbox"/> Dust Suppression                        | <input type="checkbox"/> Slope Mattress                           |
| <input type="checkbox"/> Dewatering Filtering                    | <input type="checkbox"/> Slope Walls                              |
| <input type="checkbox"/> Gabions                                 | <input checked="" type="checkbox"/> Temporary Ditch Check         |
| <input checked="" type="checkbox"/> In-Stream or Wetland Work    | <input type="checkbox"/> Temporary Pipe Slope Drain               |
| <input type="checkbox"/> Level Spreaders                         | <input type="checkbox"/> Temporary Sediment Basin                 |
| <input type="checkbox"/> Paved Ditch                             | <input type="checkbox"/> Temporary Stream Crossing                |
| <input type="checkbox"/> Permanent Check Dams                    | <input type="checkbox"/> Turf Reinforcement Mats                  |
| <input checked="" type="checkbox"/> Perimeter Erosion Barrier    | <input type="checkbox"/> Other (Specify) _____                    |
| <input type="checkbox"/> Permanent Sediment Basin                | <input type="checkbox"/> Other (Specify) _____                    |
| <input type="checkbox"/> Retaining Walls                         | <input type="checkbox"/> Other (Specify) _____                    |
| <input checked="" type="checkbox"/> Riprap                       | <input type="checkbox"/> Other (Specify) _____                    |
| <input checked="" type="checkbox"/> Rock Outlet Protection       | <input type="checkbox"/> Other (Specify) _____                    |
| <input type="checkbox"/> Sediment Trap                           | <input type="checkbox"/> Other (Specify) _____                    |
| <input checked="" type="checkbox"/> Storm Drain Inlet Protection | <input type="checkbox"/> Other (Specify) _____                    |

Describe how the structural practices listed above will be utilized during construction:

Perimeter erosion control barriers, inlet and pipe protections, and temporary ditch checks will be installed before construction begins. Stabilized Constructed entrances to be installed at critical ingress/egress locations to the project limits.

Describe how the structural practices listed above will be utilized after construction activities have been completed:

Rip rap and outlet protection will be added after construction of proposed bridge substructures and abutments as part of the In-Stream Work, and at both ends of proposed culverts and downstream ends of roadside ditches before discharging to Waters of the US.

**D. Treatment Chemicals**

Will polymer flocculants or treatment chemicals be utilized on this project:  Yes  No

If yes above, identify where and how polymer flocculants or treatment chemicals will be utilized on this project.

**E. Permanent (i.e., Post-Construction) Storm Water Management Controls:** Provided below is a description of measures that will be installed during the construction process to control volume and pollutants in storm water discharges that will occur after construction operations have been completed. The installation of these devices may be subject to Section 404 of the Clean Water Act.

1. Such practices may include but are not limited to: storm water detention structures (including wet ponds), storm water retention structures, flow attenuation by use of open vegetated swales and natural depressions, infiltration of runoff on site, and sequential systems (which combine several practices).

The practices selected for implementation were determined based on the technical guidance in Chapter 41 (Construction Site Storm Water Pollution Control) of the IDOT BDE Manual. If practices other than those discussed in Chapter 41 are selected for implementation or if practices are applied to situations different from those covered in Chapter 41, the technical basis for such decisions will be explained below.

2. Velocity dissipation devices will be placed at discharge locations and along the length of any outfall channel as necessary to provide a non-erosive velocity flow from the structure to a water course so that the natural physical and biological characteristics and functions are maintained and protected (e.g., maintenance of hydrologic conditions such as the hydroperiod and hydrodynamics present prior to the initiation of construction activities).

Description of permanent storm water management controls:

Rock riprap will be installed at both ends of proposed culverts, at bridge substructures along the Union Drainage Ditch, and at downstream ends of road side ditches, as appropriate. Wetland Seeding Mixes class 4B and 5B(modified) will be applied to several road side ditches to enhance wetland characteristics and water quality.

**F. Approved State or Local Laws:** The management practices, controls and provisions contained in this plan will be in accordance with IDOT specifications, which are at least as protective as the requirements contained in the IEPA's Illinois Urban Manual. Procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials shall be described or incorporated by reference in the space provided below. Requirements specified in sediment and erosion site plans, site permits, storm water management site plans or site permits approved by local officials that are applicable to protecting surface water resources are, upon submittal of an NOI, to be authorized to discharge under the Permit ILR10 incorporated by reference and are enforceable under this permit even if they are not specifically included in the plan.

Description of procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials:

Illinois Procedures and Standards for Urban Soil Erosion and Sedimentation Control

**G. Contractor Required Submittals:** Prior to conducting any professional services at the site covered by this plan, the Contractor and each subcontractor responsible for compliance with the permit shall submit to the Resident Engineer a Contractor Certification Statement, BDE 2342A.

1. The Contractor shall provide a construction schedule containing an adequate level of detail to show major activities with implementation of pollution prevention BMPs, including the following items:

- Approximate duration of the project, including each stage of the project
- Rainy season, dry season, and winter shutdown dates
- Temporary stabilization measures to be employed by contract phases
- Mobilization time-frame
- Mass clearing and grubbing/roadside clearing dates
- Deployment of Erosion Control Practices
- Deployment of Sediment Control Practices (including stabilized cons



- Deployment of Construction Site Management Practices (including concrete washout facilities, chemical storage, refueling locations, etc.)
  - Paving, saw-cutting, and any other pavement related operations
  - Major planned stockpiling operation
  - Time frame for other significant long-term operations or activities that may plan non-storm water discharges as dewatering, grinding, etc
  - Permanent stabilization activities for each area of the project
2. During the pre-construction meeting, the Contractor and each subcontractor shall provide, as an attachment to their signed Contractor Certification Statement, a discussion of how they will comply with the requirements of the permit in regard to the following items and provide a graphical representation showing location and type of BMPs to be used when applicable:
- Temporary Ditch Checks - Identify what type and the source of Temporary Ditch Checks that will be installed as part of the project. The installation details will then be included with the SWPPP.
  - Vehicle Entrances and Exits - Identify type and location of stabilized construction entrances and exits to be used and how they will be maintained.
  - Material Delivery, Storage and Use - Discuss where and how materials including chemicals, concrete curing compounds, petroleum products, etc. will be stored for this project.
  - Stockpile Management - Identify the location of both on-site and off-site stockpiles. Discuss what BMPs will be used to prevent pollution of storm water from stockpiles.
  - Waste Disposal - Discuss methods of waste disposal that will be used for this project.
  - Spill Prevention and Control - Discuss steps that will be taken in the event of a material spill (chemicals, concrete curing compounds, petroleum, etc.)
  - Concrete Residuals and Washout Wastes - Discuss the location and type of concrete washout facilities to be used on this project and how they will be signed and maintained.
  - Litter Management - Discuss how litter will be maintained for this project (education of employees, number of dumpsters, frequency of dumpster pick-up, etc.).
  - Vehicle and Equipment Fueling - Identify equipment fueling locations for this project and what BMPs will be used to ensure containment and spill prevention.
  - Vehicle and Equipment Cleaning and Maintenance - Identify where equipment cleaning and maintenance locations for this project and what BMPs will be used to ensure containment and spill prevention.
  - Dewatering Activities - Identify the controls which will be used during dewatering operations to ensure sediments will not leave the construction site.
  - Polymer Flocculants and Treatment Chemicals - Identify the use and dosage of treatment chemicals and provide the Resident Engineer with Material Safety Data Sheets. Describe procedures on how the chemicals will be used and identify who will be responsible for the use and application of these chemicals. The selected individual must be trained on the established procedures.
  - Additional measures indicated in the plan.

### III. Maintenance:

When requested by the Contractor, the Resident Engineer will provide general maintenance guides (e.g., IDOT Erosion and Sediment Control Field Guide) to the Contractor for the practices associated with this project. Describe how all items will be checked for structural integrity, sediment accumulation and functionality. Any damage or undermining shall be repaired immediately. Provide specifics on how repairs will be made. The following additional procedures will be used to maintain, in good and effective operating conditions, the vegetation, erosion and sediment control measures and other protective measures identified in this plan. It will be the Contractor's responsibility to attain maintenance guidelines for any manufactured BMPs which are to be installed and maintained per manufacture's specifications.

The contractor will be responsible for the inspection, maintenance, and repair of all sedimentation and erosion control measures. If the engineer notices or is notified of an erosion or sedimentation control deficiency, the engineer will notify the contractor to correct the deficiency.

All ESC measures will be maintained in accordance with the IDOT Erosion Control Field Guide for Construction Inspection: (<http://www.dot.il.gov/desenv/environmental/idot%20field%20guide.pdf>) and IDOT's Best Management Practices - Maintenance Guide: (<http://www.dot.state.il.us/desenv/environmental/bestpractices.html>). All maintenance of ESC systems is the responsibility of the contractor.

### IV. Inspections:

Qualified personnel shall inspect disturbed areas of the construction site including Borrow, Waste, and Use Areas, which have not yet been finally stabilized, structural control measures, and locations where vehicles and equipment enter and exit the site using IDOT Storm Water Pollution Prevention Plan Erosion Control Inspection Report, BC 2259. Such inspections shall be conducted at least once every seven (7) calendar days and within twenty-four (24) hours of the end of a storm or by the end of the following business or work day that is 0.5 inch or greater or equivalent snowfall.

Inspections may be reduced to once per month when construction activities have ceased due to frozen conditions. Weekly inspections will recommence when construction activities are conducted, or if there is 0.5" or greater rain event, or a discharge due to snowmelt occurs.

If any violation of the provisions of this plan is identified during the conduct of the construction work covered by this plan, the Resident Engineer shall notify the appropriate IEPA Field Operations Section office by email at: [epa.swnoncomp@illinois.gov](mailto:epa.swnoncomp@illinois.gov), telephone or fax within twenty-four (24) hours of the incident. The Resident Engineer shall then complete and submit an "Incidence of Non-Compliance" (ION) report for the identified violation within five (5) days of the incident. The Resident Engineer shall use forms provided by IEPA and shall include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance, and a statement detailing any environmental impact which may have resulted from the noncompliance. All reports of non-compliance shall be signed by a responsible authority in accordance with Part VI. G of the Permit ILR10.

The Incidence of Non-Compliance shall be mailed to the following address:  
Illinois Environmental Protection Agency  
Division of Water Pollution Control  
Attn: Compliance Assurance Section  
1021 North Grand East  
Post Office Box 19276  
Springfield, Illinois 62794-9276

#### **V. Failure to Comply:**

Failure to comply with any provisions of this Storm Water Pollution Prevention Plan will result in the implementation of a National Pollutant Discharge Elimination System/Erosion and Sediment Control Deficiency Deduction against the Contractor and/or penalties under the Permit ILR10 which could be passed on to the Contractor.

## **PROGRESS SCHEDULE**

Description. Time is of the essence in this Contract. It may be necessary for the Contractor to work longer hours, use additional crews, and work during weekends in order to complete the work within the required time limit. The Contractor shall submit a Critical Path Method (CPM) Progress Schedule as described below for the Engineer's approval before the work can be started.

The Contractor will not be allowed any compensation for working longer hours or using extra shifts; and working on weekends or during Holidays; working during winter months, etc. to meet the specified Completion Date.

This work shall consist of preparing, revising and updating a detailed progress scheduled based upon the Critical Path Method (CPM). This work shall also consist of performing time impact analysis of the progress schedule based upon the various revisions and updates as they occur.

Requirements. The software shall produce an electronic progress schedule for submission to the department that is 100% compatible with Primavera P6 Professional Project Management, by Oracle Corporation, Inc.

Format. The electronic schedule format shall contain the following:

- a. Project Name: (Optional).
- b. Template: Construction.
- c. Type: Primavera P6 Professional: Native file format for stand-alone contracts.
- d. Planning Unit: Days (calendar working).
- e. Number/Version: Original or updated number.
- f. Start Date: Not later than ten days after execution of the contract.
- g. Must Finish Date: Completion date for completion date contracts.
- h. Project Title: Contract number.
- i. Company Name: Contractor's name.

Calendars.

- a. Completion Date Contracts. The base calendar shall show the proposed working days of the week and the proposed number of work hours per day.

Schedule Development. The detailed schedule shall incorporate the entire contract time. The minimum number of activities shown on the schedule shall represent the work incorporating the pay items whose aggregate contract value constitutes 80 percent of the total contract value. These pay items shall be determined by starting with the pay item with the largest individual contract value and adding subsequent pay item contract values in descending order until 80 percent of the contract value has been attained. Any additional activities required to maintain the continuity of the schedule logic shall also be shown.

The following shall be depicted in the schedule for each activity:

- a. Activity Identification (ID) Numbers. The Contract shall utilize numerical designations to identify each activity. Numbering of activities shall be in increments of not less than ten digits.
- b. A description of the work represented by the activity (maximum forty-five characters). The use of descriptions referring to a percentage of a multi-element item (i.e., construct deck 50%) shall not be used. Separate activities shall be included to represent different elements of multi-element items (i.e., forms, reinforcing, concrete, etc.). Multiple activities with the same work description shall include a location as part of the description.
- c. Proposed activity duration shall be shown in whole days. The Contractor shall provide production rates to justify the activity duration. Schedule duration shall be contiguous and not interruptible.

The schedule shall indicate the sequence and interdependence of activities required for the prosecution of the work. The schedule logic shall not be violated.

Activities should be broken down such that each activity encompasses a single operation or tightly-integrated operations in a single, contiguous and continuous area of the project, with no activity exceeding \$200,000 without the consent of the Engineer.

Total Float shall be calculated as finish float. The schedule shall be calculated using retained logic. The Contractor shall not sequester float by calendar manipulations or extended duration. Float is not for the exclusive use or benefit of either the Department or the Contractor.

Tabular Reports.

- a. The following tabular reports will be required with each schedule submission:
  1. Classic Gantt
  2. Pert with Time Scale

- b. The heading of each tabular report shall include, but not be limited to, the project name, contract number, Contractor name, report date, data date, report title and page number.
- c. Each of the tabular reports shall also contain the following minimum information for each activity.
  - 1. Activity ID
  - 2. Activity Description
  - 3. Original Duration (calendar day/working day)
  - 4. Remaining Duration (calendar day/working day)
  - 5. Activity Description
  - 6. Early Start Date
  - 7. Late Start Date
  - 8. Early Finish Date
  - 9. Late Finish Date
  - 10. Percent Complete
  - 11. Total Float
  - 12. Calendar ID
  - 13. Work performed by DBE Subcontractors and Trainees shall be shown in the Gantt Report.
- d. Reports shall be printed in color on 11 in. x 17 in. (minimum) size sheets. The Classic Gantt shall show all columns, bars, column headings at the top, time scale at the top and shall show relationships.

Submission Requirements. The initial schedule shall be submitted prior to starting work but no later than five calendar days after execution of the contract. Updated schedules shall be submitted to the Engineer on a monthly basis.

Updating.

- a. The Contractor shall not make any changes to the original duration, activity relationships, constraints, costs, add or delete activities, or alter the schedule's logic when updating the schedule.

- b. The originally approved baseline CPM schedule will be designated as the “Target Schedule” and shall only be changed based on a Change Order that extends the Contract duration. All updates will be plotted against the “Target Schedule.” If the Contractor believes any such changes result in an overall increase in the contract time, the Contractor will immediately submit a request for extension of time along with the changed progress schedule and a detailed justification for the time extension request in accordance with Article 108.08.
- c. The updated information will include the original schedule detail and the following additional information:
  - 1. Actual start dates
  - 2. Actual finish dates
  - 3. Activity percent completion
  - 4. Remaining duration of activities in progress
  - 5. Identified or highlighted critical activities
- d. The Contractor shall submit scheduling documents in the same formats and number as indicated in this section.
- e. The Engineer shall withhold progress payments if the Contractor does not submit scheduled updates as required.
- f. Upon receipt of the CPM schedule update, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer, within fourteen (14) Days after receipt of the Updated CPM Schedule and supporting documents, will approve or reject it with written comments. If the Updated CPM schedule is rejected, the Contractor must submit a Revised Updated CPM Schedule within seven (7) Days after the date of rejection.
- g. The updated progress schedule must accurately represent the Project’s current status.

Contractor Changes to the Schedule.

The Contractor shall comply with the following requirements regarding proposed changes to the approved baseline CPM schedule:

- a. If the Contractor proposes to make any changes in the approved baseline CPM schedule, the Contractor shall notify the Engineer in writing, stating the reasons for the change, identifying each changed activity (including duration and interrelationships between activities) and providing a diskette of the proposed changed schedule. Every effort must be made by the Contractor to retain the original Activity ID numbers.

- b. The Engineer has the authority to approve or disapprove the proposed change in the baseline CPM schedule and shall do so in writing within ten (10) Days after receipt to the Contractor's submission.
- c. If the Engineer approves the change in the baseline. All monthly updates will be plotted against the new "Target Schedule".
- d. If the Engineer approves a portion of the change to the baseline CPM schedule, the Contractor shall submit a revised CPM schedule incorporating such change(s) within ten (10) Days after approval along with a written description of the change(s) to the schedule.

#### Recovery Schedule.

- a. The Contractor shall maintain an adequate work force and the necessary materials, supplies and equipment to meet the current approved baseline CPM schedule. In the event that the Contractor, in the judgment of the Engineer, is failing to meet the approved CPM schedule including any Contract milestones, the Contractor shall submit a recovery schedule.
- b. The recovery schedule shall set forth a plan to eliminate the schedule slippage (negative float). The plan must be specific to show the methods to achieve the recovery of time, i.e. increasing manpower, working overtime, weekend work, employing multiple shifts. All costs associated with implementing the recovery schedule shall be borne by the Contractor.
- c. Upon receipt of the CPM recovery schedule, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer will approve the schedule or reject it with written comments within fourteen (14) Days of receipt of the recovery schedule and supporting documents. If the detailed CPM recovery schedule is rejected, the Contractor must submit a revised CPM recovery schedule within seven (7) Days of the date of rejection.

#### Revised Schedule.

The Engineer may direct the Contractor to revise the approved CPM schedule. Reasons for such direction may include, but are limited to, the following: (1) changes in the Work, (2) rephrasing of the Project or any phase, (3) a change in the duration of the Project or phase, and (4) acceleration of the Project or phase.

- a. The Engineer will direct the Contractor to provide a revised CPM schedule in writing.
- b. The Contractor will provide the revised CPM schedule within ten (10) Days of receipt of the Engineer's written direction.

- c. The Engineer has the authority, in its sole discretion, to approve or reject the revised CPM schedule and will do so in writing within ten (10) Days after receipt of the Contractor's submission. If the Engineer approves the revised schedule, such schedule will be designated the new "Target Schedule".

The schedule shall be submitted in the Sorted by Activity Layout (SORT4). The activities on the schedule shall be plotted using early start, late start, early finish, late finish and total finish.

For every schedule submission, the Contractor shall submit an electronic version of the schedule in a format acceptable to the Engineer for review and one color copy of 11 in. x 17 in. (minimum) size sheets showing all columns, bars, column headings at the top, time scale at the top and showing relationships.

The schedule shall indicate the critical path to contract completion. Only one controlling item shall be designated at any point in time on the schedule.

Acceptance or approval of any progress schedule by the Engineer shall not be construed to imply approval of any particular method of construction, sequence of construction, any implied or stated rate of production. Acceptance will not act as a waiver of the obligation of the Contractor to complete the work in accordance with the contract proposal, Plans and Specifications, modify any rights or obligations of the Department as set forth in the contract, nor imply any obligation of a third party. Acceptance shall not be construed to modify or amend the contract or the time limit(s) therein. Acceptance shall not relieve the Contractor of the responsibility for the accuracy of any of the information included on the schedule. Failure of the Contractor to include in the schedule any element of work required for the performance of the contract, any sequence of work required by the contract, or any known or anticipated condition affecting the work shall not excuse the Contractor from completing all work required within the time limit(s) specified in the contract notwithstanding acceptance of the schedule by the Engineer.

Basis of Payment. This work will not be paid for separately, but shall be considered as included in the costs of the various items of work in the contract.



**WINTER WORK**

No adjustment will be made in the contract unit prices for any concrete if winter work is necessary to meet the required completion dates specified in the contract

## **RAISED REFELCETIVE PAVEMENT MARKER, REFLECTOR REMOVAL**

Description. This work shall consist of removing the reflector unit from existing raised reflector pavement markers that will remain in place at the end of construction activities. Existing reflectors that conflict with revised traffic patterns shall be removed immediately to facilitate a change in lane assignment. If darkness or inclement weather prohibits the removal operations, such operations shall be resumed the next morning or when weather permits.

The base casting shall remain in place in areas where no pavement rehabilitation is required, therefore only the reflector shall be removed. Debris from the removal operations shall be removed from the pavement prior to opening the roadway to traffic.

Basis of Payment. This work will be measured for payment at the contract unit price per each for RAISED REFLECTIVE PAVEMENT MARKER, REFLECTOR REMOVAL.

## **ABANDON AND FILL EXISTING STORM SEWER**

Description. This work shall consist of filling abandoned storm sewer pipes of the size shown on the plans and at locations shown on the Plans and as directed by the Engineer. All storm sewer pipes to be abandoned in place shall be completely filled with Controlled Low Strength Material (CLSM), per Section 593 of the Standard Specifications. The ends of the storm sewer pipe shall be sealed with cement bricks and mortar, a poured concrete plug, or other means approved by the Engineer

Method of Measurement. This work will be measured for payment in feet for the pipe to be abandoned in place.

Basis of Payment. This work will be paid for at the contract unit price per foot for ABANDON AND FILL EXISTING STORM SEWER at locations shown in the plans or as directed by the Engineer.

## **TEMPORARY LIGHTING SYSTEM**

Description. This item shall consist of furnishing, installing, maintaining and removing temporary lighting along 191st Street and 80th Avenue from Sta 62+77.87 to Sta 82+31.00 as shown on the drawings.

Construction Requirements. The Contractor shall furnish a temporary lighting controller and luminaires with mast arms as shown on the drawings and install on the temporary wood poles. The Contractor shall also furnish power wiring and install on the temporary aerial signal cables. The Contractor shall route all temporary cables as required to connect the temporary luminaires to the temporary lighting controller. After the proposed lighting system is installed and operational, the contractor shall disconnect, remove and dispose of the temporary luminaires,

mast arms, wiring and related equipment. Component materials shall be as shown on the drawings and be in accordance with applicable sections of the Standard Specifications.

All work shall be in accordance with the contract plan drawings, Standard Specifications, NEC and local ordinances.

Basis Of Payment This work shall be paid for at the contract Lump Sum price for TEMPORARY LIGHTING SYSTEM.

### **PROTECTING OR RESETTING SURVEY MARKERS**

Description. This work shall consist of verifying and recording the original location and elevation of any existing survey markers, protections of markers during construction, and replacing or resetting of markers at the end of construction.

Construction Requirements. The Contractor shall use a licensed Professional Land Surveyor to verify, record, and reset all existing survey markers. If any existing survey markers are damaged or destroyed during construction the Contractor shall replace the survey markers per the details in the plans. At the completion of construction, the Contractor shall provide all documentation of the existing or reset survey markers to the Engineer.

Basis Of Payment This work shall be paid for at the contract unit price per Each for PROTECTING OR RESETTING SURVEY MARKERS.

### **SURVEY MONUMENTS**

Description. This work shall consist of placing and recording survey monuments as shown in the plans and directed by the Engineer.

Construction Requirements. The Contractor shall use a licensed Professional Land Surveyor to place and record all survey monuments. At the completion of construction, the Contractor shall provide all documentation all documentation of new survey monuments.

Basis Of Payment This work shall be paid for at the contract unit price per Each for SURVEY MONUMENTS.

## BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE)

Effective: November 2, 2006

Revised: August 1, 2017

Description. Bituminous material cost adjustments will be made to provide additional compensation to the Contractor, or credit to the Department, for fluctuations in the cost of bituminous materials when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract.

The adjustments shall apply to permanent and temporary hot-mix asphalt (HMA) mixtures, bituminous surface treatments (cover and seal coats), and preventative maintenance type surface treatments that are part of the original proposed construction, or added as extra work and paid for by agreed unit prices. The adjustments shall not apply to bituminous prime coats, tack coats, crack filling/sealing, joint filling/sealing, or extra work paid for at a lump sum price or by force account.

Method of Adjustment. Bituminous materials cost adjustments will be computed as follows.

$$CA = (BPI_P - BPI_L) \times (\%AC_V / 100) \times Q$$

Where: CA = Cost Adjustment, \$.

BPI<sub>P</sub> = Bituminous Price Index, as published by the Department for the month the work is performed, \$/ton (\$/metric ton).

BPI<sub>L</sub> = Bituminous Price Index, as published by the Department for the month prior to the letting for work paid for at the contract price; or for the month the agreed unit price letter is submitted by the Contractor for extra work paid for by agreed unit price, \$/ton (\$/metric ton).

%AC<sub>V</sub> = Percent of virgin Asphalt Cement in the Quantity being adjusted. For HMA mixtures, the % AC<sub>V</sub> will be determined from the adjusted job mix formula. For bituminous materials applied, a performance graded or cutback asphalt will be considered to be 100% AC<sub>V</sub> and undiluted emulsified asphalt will be considered to be 65% AC<sub>V</sub>.

Q = Authorized construction Quantity, tons (metric tons) (see below).

For HMA mixtures measured in square yards:  $Q, \text{ tons} = A \times D \times (G_{mb} \times 46.8) / 2000$ . For HMA mixtures measured in square meters:  $Q, \text{ metric tons} = A \times D \times (G_{mb} \times 1) / 1000$ . When computing adjustments for full-depth HMA pavement, separate calculations will be made for the binder and surface courses to account for their different  $G_{mb}$  and % AC<sub>V</sub>.

For bituminous materials measured in gallons:  $Q, \text{ tons} = V \times 8.33 \text{ lb/gal} \times SG / 2000$

For bituminous materials measured in liters:  $Q, \text{ metric tons} = V \times 1.0 \text{ kg/L} \times SG / 1000$

Where: A = Area of the HMA mixture, sq yd (sq m).

D = Depth of the HMA mixture, in. (mm).

$G_{mb}$  = Average bulk specific gravity of the mixture, from the approved mix design.

V = Volume of the bituminous material, gal (L).  
SG = Specific Gravity of bituminous material as shown on the bill of lading.

Basis of Payment. Bituminous materials cost adjustments may be positive or negative but will only be made when there is a difference between the BPI<sub>L</sub> and BPI<sub>P</sub> in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(BPI_L - BPI_P) \div BPI_L\} \times 100$$

Bituminous materials cost adjustments will be calculated for each calendar month in which applicable bituminous material is placed; and will be paid or deducted when all other contract requirements for the work placed during the month are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

80173

## **BLENDED FINELY DIVIDED MINERALS (BDE)**

Effective: April 1, 2021

Revise the second paragraph of Article 1010.01 of the Standard Specifications to read:

“Different sources or types of finely divided minerals shall not be mixed or used alternately in the same item of construction, except as a blended finely divided mineral product according to Article 1010.06.”

Add the following article to Section 1010 of the Standard Specifications:

**“1010.06 Blended Finely Divided Minerals.** Blended finely divided minerals shall be the product resulting from the blending or intergrinding of two or three finely divided minerals. Blended finely divided minerals shall be according to ASTM C 1697, except as follows.

- (a) Blending shall be accomplished by mechanically or pneumatically intermixing the constituent finely divided minerals into a uniform mixture that is then discharged into a silo for storage or tanker for transportation.
- (b) The blended finely divided mineral product will be classified according to its predominant constituent or the manufacturer’s designation and shall meet the chemical requirements of its classification. The other finely divided mineral constituent(s) will not be required to conform to their individual standards.”

80436

## COMPENSABLE DELAY COSTS (BDE)

Effective: June 2, 2017

Revised: April 1, 2019

Revise Article 107.40(b) of the Standard Specifications to read:

“(b) Compensation. Compensation will not be allowed for delays, inconveniences, or damages sustained by the Contractor from conflicts with facilities not meeting the above definition; or if a conflict with a utility in an unanticipated location does not cause a shutdown of the work or a documentable reduction in the rate of progress exceeding the limits set herein. The provisions of Article 104.03 notwithstanding, compensation for delays caused by a utility in an unanticipated location will be paid according to the provisions of this Article governing minor and major delays or reduced rate of production which are defined as follows.

- (1) Minor Delay. A minor delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two hours, but not to exceed two weeks.
- (2) Major Delay. A major delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two weeks.
- (3) Reduced Rate of Production Delay. A reduced rate of production delay occurs when the rate of production on the work in conflict with the utility in an unanticipated location decreases by more than 25 percent and lasts longer than seven calendar days.”

Revise Article 107.40(c) of the Standard Specifications to read:

“(c) Payment. Payment for Minor, Major, and Reduced Rate of Production Delays will be made as follows.

- (1) Minor Delay. Labor idled which cannot be used on other work will be paid for according to Article 109.04(b)(1) and (2) for the time between start of the delay and the minimum remaining hours in the work shift required by the prevailing practice in the area.

Equipment idled which cannot be used on other work, and which is authorized to standby on the project site by the Engineer, will be paid for according to Article 109.04(b)(4).

- (2) Major Delay. Labor will be the same as for a minor delay.

Equipment will be the same as for a minor delay, except Contractor-owned equipment will be limited to two weeks plus the cost of move-out to either the

Contractor's yard or another job and the cost to re-mobilize, whichever is less. Rental equipment may be paid for longer than two weeks provided the Contractor presents adequate support to the Department (including lease agreement) to show retaining equipment on the job is the most economical course to follow and in the public interest.

- (3) Reduced Rate of Production Delay. The Contractor will be compensated for the reduced productivity for labor and equipment time in excess of the 25 percent threshold for that portion of the delay in excess of seven calendar days. Determination of compensation will be in accordance with Article 104.02, except labor and material additives will not be permitted.

Payment for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be determined according to Article 109.13.”

Revise Article 108.04(b) of the Standard Specifications to read:

“(b) No working day will be charged under the following conditions.

- (1) When adverse weather prevents work on the controlling item.
- (2) When job conditions due to recent weather prevent work on the controlling item.
- (3) When conduct or lack of conduct by the Department or its consultants, representatives, officers, agents, or employees; delay by the Department in making the site available; or delay in furnishing any items required to be furnished to the Contractor by the Department prevents work on the controlling item.
- (4) When delays caused by utility or railroad adjustments prevent work on the controlling item.
- (5) When strikes, lock-outs, extraordinary delays in transportation, or inability to procure critical materials prevent work on the controlling item, as long as these delays are not due to any fault of the Contractor.
- (6) When any condition over which the Contractor has no control prevents work on the controlling item.”

Revise Article 109.09(f) of the Standard Specifications to read:

“(f) Basis of Payment. After resolution of a claim in favor of the Contractor, any adjustment in time required for the work will be made according to Section 108. Any adjustment in the costs to be paid will be made for direct labor, direct materials, direct equipment, direct jobsite overhead, direct offsite overhead, and other direct costs allowed by the resolution. Adjustments in costs will not be made for interest charges, loss of anticipated profit, undocumented loss of efficiency, home office overhead and unabsorbed overhead



other than as allowed by Article 109.13, lost opportunity, preparation of claim expenses and other consequential indirect costs regardless of method of calculation.

The above Basis of Payment is an essential element of the contract and the claim cost recovery of the Contractor shall be so limited.”

Add the following to Section 109 of the Standard Specifications.

**“109.13 Payment for Contract Delay.** Compensation for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be allowed when such costs result from a delay meeting the criteria in the following table.

Contract Type	Cause of Delay	Length of Delay
Working Days	Article 108.04(b)(3) or Article 108.04(b)(4)	No working days have been charged for two consecutive weeks.
Completion Date	Article 108.08(b)(1) or Article 108.08(b)(7)	The Contractor has been granted a minimum two week extension of contract time, according to Article 108.08.

Payment for each of the various costs will be according to the following.

- (a) Escalated Material and/or Labor Costs. When the delay causes work, which would have otherwise been completed, to be done after material and/or labor costs have increased, such increases will be paid. Payment for escalated material costs will be limited to the increased costs substantiated by documentation furnished by the Contractor. Payment for escalated labor costs will be limited to those items in Article 109.04(b)(1) and (2), except the 35 percent and 10 percent additives will not be permitted.
- (b) Extended Project Overhead. For the duration of the delay, payment for extended project overhead will be paid as follows.
  - (1) Direct Jobsite and Offsite Overhead. Payment for documented direct jobsite overhead and documented direct offsite overhead, including onsite supervisory and administrative personnel, will be allowed according to the following table.

Original Contract Amount	Supervisory and Administrative Personnel
Up to \$5,000,000	One Project Superintendent
Over \$ 5,000,000 - up to \$25,000,000	One Project Manager, One Project Superintendent or Engineer, and One Clerk
Over \$25,000,000 - up to \$50,000,000	One Project Manager, One Project Superintendent, One Engineer, and

	One Clerk
Over \$50,000,000	One Project Manager, Two Project Superintendents, One Engineer, and One Clerk

(2) Home Office and Unabsorbed Overhead. Payment for home office and unabsorbed overhead will be calculated as 8 percent of the total delay cost.

(c) Extended Traffic Control. Traffic control required for an extended period of time due to the delay will be paid for according to Article 109.04.

When an extended traffic control adjustment is paid under this provision, an adjusted unit price as provided for in Article 701.20(a) for increase or decrease in the value of work by more than ten percent will not be paid.

Upon payment for a contract delay under this provision, the Contractor shall assign subrogation rights to the Department for the Department's efforts of recovery from any other party for monies paid by the Department as a result of any claim under this provision. The Contractor shall fully cooperate with the Department in its efforts to recover from another party any money paid to the Contractor for delay damages under this provision."

80384

## **CONCRETE BOX CULVERTS WITH SKEWS > 30 DEGREES AND DESIGN FILLS ≤ 5 FEET (BDE)**

Effective: April 1, 2012

Revised: July 1, 2016

Revise the second paragraph of Article 540.04 of the Standard Specifications to read:

“Unless otherwise noted on the plans, the Contractor shall have the option, when a cast-in-place concrete box culvert is specified, of constructing the box culvert using precast box culvert sections when the design cover is 6 in. (150 mm) minimum. The precast box culvert sections shall be designed for the same design cover shown on the plans for cast-in-place box culvert; shall be of equal or larger size opening, and shall satisfy the design requirements of ASTM C 1577.”

Add the following after the seventh paragraph of Article 540.06 of the Standard Specifications:

“Precast concrete box culverts with skews greater than 30 degrees and having design covers less than or equal to 5 ft are not covered by the standard design table shown in ASTM C 1577. The design table provided herein is provided to address this design range. The same notes, reinforcement configurations, clearances, and requirements of ASTM C 1577 apply to this special design table. A box designated 7 x 6 x 8 indicates a span of 7 ft, a rise of 6 ft, and top slab, bottom slab, walls and haunches of 8 in. unless otherwise noted on the tables.

3 ft x 2 ft x 4 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.17	1.10	0.30	0.10	0.28	0.17	0.92	0.14	
2<3	0.14	0.18	0.19	0.10					31
3-5	0.10	0.12	0.12	0.10					29

\*top slab 7.0 in., bottom slab 6.0 in.

3 ft x 3 ft x 4 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.17	1.17	0.33	0.10	0.31	0.17	0.92	0.14	
2<3	0.10	0.22	0.22	0.10					31
3-5	0.10	0.14	0.14	0.10					31

\*top slab 7.0 in., bottom slab 6.0 in.

4 ft x 2 ft x 5 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.21	0.88	0.26	0.12	0.28	0.18	0.89	0.14	
2<3	0.20	0.21	0.20	0.12					33
3-5	0.13	0.13	0.14	0.12					32

\*top slab 7.5 in., bottom slab 6.0 in.

4 ft x 3 ft x 5 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.18	1.02	0.31	0.12	0.32	0.18	0.87	0.14	
2<3	0.16	0.25	0.24	0.12					38
3-5	0.12	0.16	0.17	0.12					34

\*top slab 7.5 in., bottom slab 6.0 in.

4 ft x 4 ft x 5 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.18	1.08	0.34	0.12	0.34	0.18	0.86	0.14	
2<3	0.13	0.28	0.27	0.12					38
3-5	0.12	0.18	0.19	0.12					38

\*top slab 7.5 in., bottom slab 6.0 in.

5 ft x 2 ft x 6 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.27	0.63	0.23	0.14	0.24	0.19	0.19	0.17	
2<3	0.25	0.22	0.20	0.14					37
3-5	0.17	0.15	0.15	0.14					35

\*top slab 8.0 in., bottom slab 7.0 in.

5 ft x 3 ft x 6 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.20	0.72	0.27	0.14	0.29	0.19	.071	0.17	
2<3	0.21	0.26	0.25	0.14					37
3-5	0.14	0.18	0.18	0.14					35

\*top slab 8.0 in., bottom slab 7.0 in.

5 ft x 4 ft x 6 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.19	0.78	0.30	0.14	0.31	0.19	0.70	0.17	
2<3	0.18	0.30	0.28	0.14					45
3-5	0.14	0.20	0.21	0.14					40

\*top slab 8.0 in., bottom slab 7.0 in.

5 ft x 5 ft x 6 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.19	0.82	0.33	0.14	0.34	0.19	0.69	0.17	
2<3	0.16	0.33	0.32	0.14					45
3-5	0.14	0.22	0.23	0.14					45

\*top slab 8.0 in., bottom slab 7.0 in.

6 ft x 2 ft x 7 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.33	0.51	0.21	0.17	0.23	0.19	0.61	0.17	
2<3	0.31	0.22	0.22	0.17					42
3-5	0.22	0.17	0.17	0.17					41

\*top slab 8.0 in.

6 ft x 3 ft x 7 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.27	0.58	0.26	0.17	0.27	0.19	0.58	0.17	
2<3	0.26	0.27	0.27	0.17					41
3-5	0.18	0.19	0.20	0.17					39

\*top slab 8.0 in.

6 ft x 4 ft x 7 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.25	0.64	0.30	0.17	0.30	0.19	0.57	0.17	
2<3	0.23	0.31	0.31	0.17					42
3-5	0.17	0.22	0.23	0.17					41

\*top slab 8.0 in.

6 ft x 5 ft x 7 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in. / ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.23	0.68	0.33	0.17	0.32	0.19	0.56	0.17	
2<3	0.20	0.34	0.35	0.17					52
3-5	0.17	0.24	0.25	0.17					48

\*top slab 8.0 in.

6 ft x 6 ft x 7 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2*	0.21	0.72	0.37	0.17	0.34	0.19	0.55	0.17	
2<3	0.18	0.37	0.38	0.17					52
3-5	0.17	0.26	0.28	0.17					52

\*top slab 8.0 in.

7 ft x 2 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.38	0.60	0.26	0.19	0.22	0.19	0.75	0.19	
2<3	0.38	0.24	0.24	0.19					46
3-5	0.27	0.19	0.19	0.19					44



7 ft x 3 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.36	0.57	0.32	0.19	0.25	0.19	0.71	0.19	
2<3	0.33	0.29	0.30	0.19					44
3-5	0.23	0.21	0.21	0.19					42

7 ft x 4 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.34	0.61	0.37	0.19	0.27	0.19	0.70	0.19	
2<3	0.29	0.34	0.34	0.19					44
3-5	0.21	0.24	0.25	0.19					42

7 ft x 5 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.32	0.65	0.42	0.19	0.30	0.19	0.69	0.19	
2<3	0.26	0.37	0.38	0.19					49
3-5	0.19	0.27	0.28	0.19					46

7 ft x 6 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.29	0.69	0.46	0.19	0.32	0.19	0.67	0.19	
2<3	0.23	0.40	0.42	0.19					59
3-5	0.19	0.29	0.30	0.19					55

7 ft x 7 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.27	0.73	0.50	0.19	0.34	0.19	0.65	0.19	
2<3	0.21	0.43	0.45	0.19					59
3-5	0.19	0.31	0.33	0.19					59

8 ft x 2 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.47	0.50	0.29	0.19	0.23	0.19	0.61	0.19	
2<3	0.51	0.30	0.31	0.19					50
3-5	0.36	0.22	0.22	0.19					48

8 ft x 3 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.43	0.49	0.35	0.19	0.26	0.19	0.58	0.19	
2<3	0.45	0.36	0.37	0.19					48
3-5	0.32	0.26	0.27	0.19					45

8 ft x 4 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.40	0.52	0.40	0.19	0.29	0.19	0.57	0.19	
2<3	0.40	0.42	0.43	0.19					45
3-5	0.28	0.30	0.31	0.19					45

8 ft x 5 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.37	0.56	0.45	0.19	0.31	0.19	0.56	0.19	
2<3	0.36	0.46	0.47	0.19					48
3-5	0.26	0.33	0.34	0.19					45

8 ft x 6 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.34	0.61	0.49	0.19	0.33	0.19	0.56	0.19	
2<3	0.33	0.50	0.52	0.19					56
3-5	0.24	0.36	0.37	0.19					50

8 ft x 7 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.32	0.65	0.53	0.19	0.35	0.19	0.56	0.19	
2<3	0.30	0.53	0.56	0.19					65
3-5	0.22	0.38	0.40	0.19					61

8 ft x 8 ft x 8 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.30	0.69	0.57	0.19	0.36	0.19	0.55	0.19	
2<3	0.28	0.56	0.59	0.19					65
3-5	0.20	0.40	0.43	0.19					65

9 ft x 2 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.46	0.35	0.26	0.22	0.22	0.22	0.47	0.22	
2<3	0.58	0.32	0.32	0.22					55
3-5	0.41	0.23	0.23	0.22					52

9 ft x 3 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.42	0.35	0.32	0.22	0.23	0.22	0.47	0.22	
2<3	0.52	0.38	0.39	0.22					52
3-5	0.37	0.27	0.28	0.22					49

9 ft x 4 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.38	0.38	0.36	0.22	0.25	0.22	0.47	0.22	
2<3	0.47	0.44	0.45	0.22					52
3-5	0.33	0.31	0.32	0.22					49

9 ft x 5 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.35	0.41	0.41	0.22	0.28	0.22	0.47	0.22	
2<3	0.43	0.49	0.50	0.22					49
3-5	0.30	0.35	0.36	0.22					49

9 ft x 6 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in. / ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.32	0.44	0.44	0.22	0.29	0.22	0.47	0.22	
2<3	0.39	0.53	0.54	0.22					55
3-5	0.28	0.38	0.39	0.22					52

9 ft x 7 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in. / ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.30	0.46	0.48	0.22	0.31	0.22	0.45	0.22	
2<3	0.36	0.56	0.59	0.22					64
3-5	0.26	0.40	0.42	0.22					58

9 ft x 8 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.28	0.49	0.52	0.22	0.33	0.22	0.45	0.22	
2<3	0.33	0.60	0.63	0.22					72
3-5	0.24	0.43	0.45	0.22					72

9 ft x 9 ft x 9 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.27	0.51	0.55	0.22	0.34	0.22	0.45	0.22	
2<3	0.31	0.63	0.66	0.22					72
3-5	0.23	0.45	0.48	0.22					72

10 ft x 2 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.46	0.29	0.24	0.24	0.24	0.24	0.34	0.24	
2<3	0.66	0.33	0.34	0.24					59
3-5	0.46	0.24	0.24	0.24					59

10 ft x 3 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.44	0.33	0.30	0.24	0.24	0.24	0.24	0.24	
2<3	0.59	0.40	0.41	0.24					59
3-5	0.42	0.29	0.29	0.24					56

10 ft x 4 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.40	0.36	0.35	0.24	0.24	0.24	0.24	0.24	
2<3	0.54	0.46	0.47	0.24					56
3-5	0.38	0.33	0.34	0.24					52

10 ft x 5 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.37	0.39	0.39	0.24	0.26	0.24	0.24	0.24	
2<3	0.49	0.51	0.52	0.24					52
3-5	0.35	0.36	0.38	0.24					52



10 ft x 6 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.34	0.42	0.43	0.24	0.28	0.24	0.42	0.24	
2<3	0.45	0.55	0.57	0.24					56
3-5	0.33	0.40	0.41	0.24					52

10 ft x 7 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.32	0.44	0.46	0.24	0.30	0.24	0.24	0.24	
2<3	0.42	0.59	0.62	0.24					59
3-5	0.31	0.42	0.45	0.24					56

10 ft x 8 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in. / ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.30	0.47	0.50	0.24	0.31	0.24	0.24	0.24	
2<3	0.39	0.63	0.66	0.24					75
3-5	0.29	0.45	0.48	0.24					66

10 ft x 9 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.28	0.49	0.53	0.24	0.33	0.24	0.24	0.24	
2<3	0.37	0.66	0.70	0.24					79
3-5	0.27	0.47	0.51	0.24					79

10 ft x 10 ft x 10 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.27	0.51	0.56	0.24	0.34	0.24	0.24	0.24	
2<3	0.35	0.69	0.74	0.24					79
3-5	0.26	0.50	0.54	0.24					79

11 ft x 2 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.50	0.27	0.26	0.26	0.26	0.26	0.26	0.26	
2<3	0.73	0.35	0.35	0.26					67
3-5	0.52	0.26	0.26	0.26					63

11 ft x 3 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.45	0.31	0.29	0.26	0.26	0.26	0.26	0.26	
2<3	0.67	0.42	0.43	0.26					63
3-5	0.47	0.30	0.31	0.26					60

11 ft x 4 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.41	0.34	0.33	0.26	0.26	0.26	0.26	0.26	
2<3	0.61	0.48	0.49	0.26					60
3-5	0.43	0.35	0.35	0.26					56

11 ft x 5 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.38	0.37	0.37	0.26	0.26	0.26	0.26	0.26	
2<3	0.56	0.53	0.54	0.26					56
3-5	0.40	0.38	0.39	0.26					56

11 ft x 6 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.35	0.40	0.40	0.26	0.26	0.26	0.26	0.26	
2<3	0.52	0.58	0.60	0.26					56
3-5	0.37	0.42	0.43	0.26					56

11 ft x 7 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.33	0.42	0.43	0.26	0.28	0.26	0.26	0.26	
2<3	0.48	0.62	0.64	0.26					60
3-5	0.35	0.44	0.47	0.26					56

11 ft x 8 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.31	0.45	0.47	0.26	0.30	0.26	0.26	0.26	
2<3	0.45	0.66	0.69	0.26					67
3-5	0.33	0.47	0.50	0.26					63

11 ft x 9 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								
	As1	As2	As3	As4	As5	As6	As7	As8	"M", in.
0<2	0.30	0.47	0.50	0.26	0.31	0.26	0.26	0.26	
2<3	0.43	0.69	0.73	0.26					85
3-5	0.31	0.49	0.53	0.26					70

11 ft x 10 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								
	As1	As2	As3	As4	As5	As6	As7	As8	"M", in.
0<2	0.28	0.49	0.53	0.26	0.33	0.26	0.26	0.26	
2<3	0.41	0.73	0.77	0.26					86
3-5	0.30	0.52	0.56	0.26					86

11 ft x 11 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								
	As1	As2	As3	As4	As5	As6	As7	As8	"M", in.
0<2	0.27	0.51	0.56	0.26	0.34	0.26	0.26	0.26	
2<3	0.39	0.76	0.81	0.26					86
3-5	0.29	0.55	0.59	0.26					86

12 ft x 2 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.51	0.29	0.29	0.29	0.29	0.29	0.29	0.29	
2<3	0.81	0.37	0.37	0.29					71
3-5	0.57	0.29	0.29	0.29					68

12 ft x 3 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.46	0.29	0.29	0.29	0.29	0.29	0.29	0.29	
2<3	0.74	0.44	0.44	0.29					68
3-5	0.53	0.32	0.32	0.29					64

12 ft x 4 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.42	0.33	0.31	0.29	0.29	0.29	0.29	0.29	
2<3	0.68	0.50	0.51	0.29					64
3-5	0.49	0.36	0.37	0.29					60

12 ft x 5 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.39	0.35	0.34	0.29	0.29	0.29	0.29	0.29	
2<3	0.63	0.55	0.56	0.29					64
3-5	0.45	0.40	0.41	0.29					60

12 ft x 6 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.36	0.38	0.38	0.29	0.29	0.29	0.29	0.29	
2<3	0.59	0.60	0.62	0.29					60
3-5	0.42	0.44	0.45	0.29					56

12 ft x 7 ft x 11 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.34	0.41	0.42	0.29	0.29	0.29	0.29	0.29	
2<3	0.55	0.65	0.67	0.29					60
3-5	0.40	0.47	0.49	0.29					60

12 ft x 8 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.32	0.43	0.45	0.29	0.29	0.29	0.29	0.29	
2<3	0.52	0.69	0.72	0.29					67
3-5	0.38	0.50	0.52	0.29					64

12 ft x 9 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.30	0.45	0.47	0.29	0.29	0.29	0.29	0.29	
2<3	0.49	0.73	0.76	0.29					75
3-5	0.36	0.52	0.56	0.29					68

12 ft x 10 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.29	0.48	0.50	0.29	0.30	0.29	0.29	0.29	
2<3	0.46	0.76	0.80	0.29					93
3-5	0.34	0.55	0.59	0.29					79



12 ft x 11 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.29	0.50	0.53	0.29	0.32	0.29	0.29	0.29	
2<3	0.44	0.79	0.85	0.29					91
3-5	0.33	0.57	0.62	0.29					79

12 ft x 12 ft x 12 in.									
Design Earth Cover, ft	Circumferential Reinforcement Areas, sq in./ ft								"M", in.
	As1	As2	As3	As4	As5	As6	As7	As8	
0<2	0.29	0.52	0.56	0.29	0.33	0.29	0.29	0.29	
2<3	0.43	0.83	0.89	0.29					93
3-5	0.32	0.60	0.65	0.29					93"

80293

## CONCRETE END SECTIONS FOR PIPE CULVERTS (BDE)

Effective: January 1, 2013

Revised: April 1, 2016

**Description.** This work shall consist of constructing cast-in-place concrete and precast concrete end sections for pipe culverts. These end sections are shown on the plans as Highway Standard 542001 or 542011. This work shall be according to Section 542 of the Standard Specifications except as modified herein.

**Materials.** Materials shall be according to the following Articles of Division 1000 – Materials of the Standard Specifications.

Item	Article/Section
(a) Portland Cement Concrete (Note 1) .....	1020
(b) Precast Concrete End Sections (Note 2)	
(c) Coarse Aggregate (Note 3) .....	1004.05
(d) Structural Steel (Note 4) .....	1006.04
(e) Anchor Bolts and Rods (Note 5) .....	1006.09
(f) Reinforcement Bars .....	1006.10(a)
(g) Nonshrink Grout .....	1024.02
(h) Chemical Adhesive Resin System .....	1027
(i) Mastic Joint Sealer for Pipe .....	1055
(j) Hand Hole Plugs .....	1042.16

Note 1. Cast-in-place concrete end sections shall be Class SI, except the 14 day mix design shall have a compressive strength of 5000 psi (34,500 kPa) or a flexural strength of (800 psi) 5500 kPa and a minimum cement factor of 6.65 cwt/cu yd (395 kg/cu m).

Note 2. Precast concrete end sections shall be according to Articles 1042.02 and 1042.03(b)(c)(d)(e) of the Standard Specifications. The concrete shall be Class PC according to Section 1020, and shall have a minimum compressive strength of 5000 psi (34,000 kPa) at 28 days.

Joints between precast sections shall be produced with reinforced tongue and groove ends according to the requirements of ASTM C 1577.

Note 3. The granular bedding placed below a precast concrete end section shall be gradation CA 6, CA 9, CA 10, CA 12, CA 17, CA 18, or CA 19.

Note 4. All components of the culvert tie detail shall be galvanized according to the requirements of AASHTO M 111 or M 232 as applicable.

Note 5. The anchor rods for the culvert ties shall be according to the requirements of ASTM F 1554, Grade 105 (Grade 725).

## CONSTRUCTION REQUIREMENTS

The concrete end sections may be precast or cast-in-place construction. Toe walls shall be either precast or cast-in-place, and shall be in proper position and backfilled according to the applicable paragraphs of Article 502.10 of the Standard Specifications prior to the installation of the concrete end sections. If soil conditions permit, cast-in-place toe walls may be poured directly against the soil. When poured directly against the soil, the clear cover of the sides and bottom of the toe wall shall be increased to 3 in. (75 mm) by increasing the thickness of the toe wall.

- (a) Cast-In-Place Concrete End Sections. Cast-in-place concrete end sections shall be constructed according to the requirements of Section 503 of the Standard Specifications and as shown on the plans.
- (b) Precast Concrete End Sections. When the concrete end sections will be precast, shop drawings detailing the slab thickness and reinforcement layout shall be submitted to the Engineer for review and approval.

The excavation and backfilling for precast concrete end sections shall be according to the requirements of Section 502 of the Standard Specifications, except a layer of granular bedding at least 6 in. (150 mm) in thickness shall be placed below the elevation of the bottom of the end section. The granular bedding shall extend a minimum of 2 ft (600 mm) beyond each side of the end section.

Anchor rods connecting precast sections shall be brought to a snug tight condition followed by an additional 2/3 turn on one of the nuts. Match marks shall be provided on the bolt and nut to verify relative rotation between the bolt and the nut.

When individual, precast end sections are placed side-by-side for a multi-pipe culvert installation, a 3 in. (75 mm) space shall be left between adjacent end section walls and the space(s) filled with Class Sl concrete.

Method of Measurement. This work will be measured for payment as each, with each end of each culvert being one each.

Basis of Payment. This work will be paid for at the contract unit price per each for CONCRETE END SECTION, STANDARD 542001 or CONCRETE END SECTION, 542011, of the pipe diameter and slope specified.

80311

## CONSTRUCTION AIR QUALITY – DIESEL RETROFIT (BDE)

Effective: June 1, 2010

Revised: November 1, 2014

The reduction of emissions of particulate matter (PM) for off-road equipment shall be accomplished by installing retrofit emission control devices. The term “equipment” refers to diesel fuel powered devices rated at 50 hp and above, to be used on the jobsite in excess of seven calendar days over the course of the construction period on the jobsite (including rental equipment).

Contractor and subcontractor diesel powered off-road equipment assigned to the contract shall be retrofitted using the phased in approach shown below. Equipment that is of a model year older than the year given for that equipment’s respective horsepower range shall be retrofitted:

Effective Dates	Horsepower Range	Model Year
June 1, 2010 <sup>1/</sup>	600-749	2002
	750 and up	2006
June 1, 2011 <sup>2/</sup>	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006
June 1, 2012 <sup>2/</sup>	50-99	2004
	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006

1/ Effective dates apply to Contractor diesel powered off-road equipment assigned to the contract.

2/ Effective dates apply to Contractor and subcontractor diesel powered off-road equipment assigned to the contract.

The retrofit emission control devices shall achieve a minimum PM emission reduction of 50 percent and shall be:

- a) Included on the U.S. Environmental Protection Agency (USEPA) *Verified Retrofit Technology List* (<http://www.epa.gov/cleandiesel/verification/verif-list.htm>), or verified by the California Air Resources Board (CARB) (<http://www.arb.ca.gov/diesel/verdev/vt/cvt.htm>); or
- b) Retrofitted with a non-verified diesel retrofit emission control device if verified retrofit emission control devices are not available for equipment proposed to be used on the project, and if the Contractor has obtained a performance certification from the retrofit

device manufacturer that the emission control device provides a minimum PM emission reduction of 50 percent.

Note: Large cranes (Crawler mounted cranes) which are responsible for critical lift operations are exempt from installing retrofit emission control devices if such devices adversely affect equipment operation.

Diesel powered off-road equipment with engine ratings of 50 hp and above, which are unable to be retrofitted with verified emission control devices or if performance certifications are not available which will achieve a minimum 50 percent PM reduction, may be granted a waiver by the Department if documentation is provided showing good faith efforts were made by the Contractor to retrofit the equipment.

Construction shall not proceed until the Contractor submits a certified list of the diesel powered off-road equipment that will be used, and as necessary, retrofitted with emission control devices. The list(s) shall include (1) the equipment number, type, make, Contractor/rental company name; and (2) the emission control devices make, model, USEPA or CARB verification number, or performance certification from the retrofit device manufacturer. Equipment reported as fitted with emissions control devices shall be made available to the Engineer for visual inspection of the device installation, prior to being used on the jobsite.

The Contractor shall submit an updated list of retrofitted off-road construction equipment as retrofitted equipment changes or comes on to the jobsite. The addition or deletion of any diesel powered equipment shall be included on the updated list.

If any diesel powered off-road equipment is found to be in non-compliance with any portion of this special provision, the Engineer will issue the Contractor a diesel retrofit deficiency deduction.

Any costs associated with retrofitting any diesel powered off-road equipment with emission control devices shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed. The Contractor's compliance with this notice and any associated regulations shall not be grounds for a claim.

### **Diesel Retrofit Deficiency Deduction**

When the Engineer determines that a diesel retrofit deficiency exists, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency continues to exist. The calendar day(s) will begin when the time period for correction is exceeded and end with the Engineer's written acceptance of the correction. The daily monetary deduction will be \$1,000.00 for each deficiency identified.

The deficiency will be based on lack of diesel retrofit emissions control.

If a Contractor accumulates three diesel retrofit deficiency deductions for the same piece of equipment in a contract period, the Contractor will be shutdown until the deficiency is corrected.

Such a shutdown will not be grounds for any extension of the contract time, waiver of penalties, or be grounds for any claim.

80261

## **DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (DBE)**

Effective: September 1, 2000

Revised: March 2, 2019

**FEDERAL OBLIGATION.** The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR Part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR Part 26 and listed in the Illinois Unified Certification Program (IL UCP) DBE Directory.

**STATE OBLIGATION.** This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. When this Special Provision is used to satisfy state law requirements on 100 percent state-funded contracts, the federal government has no involvement in such contracts (not a federal-aid contract) and no responsibility to oversee the implementation of this Special Provision by the Department on those contracts. DBE participation on 100 percent state-funded contracts will not be credited toward fulfilling the Department's annual overall DBE goal required by the US Department of Transportation to comply with the federal DBE program requirements.

**CONTRACTOR ASSURANCE.** The Contractor makes the following assurance and agrees to include the assurance in each subcontract the Contractor signs with a subcontractor.

The Contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of contracts funded in whole or in part with federal or state funds. Failure by the Contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate, which may include, but is not limited to:

- (a) Withholding progress payments;
- (b) Assessing sanctions;
- (c) Liquidated damages; and/or
- (d) Disqualifying the Contractor from future bidding as non-responsible.

**OVERALL GOAL SET FOR THE DEPARTMENT.** As a requirement of compliance with 49 CFR Part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a

good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE companies performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. The determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates, in the absence of unlawful discrimination and in an arena of fair and open competition, DBE companies can be expected to perform 20.00 % of the work. This percentage is set as the DBE participation goal for this contract. Consequently, in addition to the other award criteria established for this contract, the Department will only award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort for award consideration if either of the following is done in accordance with the procedures set for in this Special Provision:

- (a) The bidder documents enough DBE participation has been obtained to meet the goal or,
- (b) The bidder documents a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

DBE LOCATOR REFERENCES. Bidders shall consult the IL UCP DBE Directory as a reference source for DBE-certified companies. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217) 785-4611, or by visiting the Department's website at:

<http://www.idot.illinois.gov/doing-business/certifications/disadvantaged-business-enterprise-certification/il-ucp-directory/index>.

BIDDING PROCEDURES. Compliance with this Special Provision is a material bidding requirement and failure of the bidder to comply will render the bid not responsive.

The bidder shall submit a DBE Utilization Plan (form SBE 2026), and a DBE Participation Statement (form SBE 2025) for each DBE company proposed for the performance of work to achieve the contract goal, with the bid. If the Utilization Plan indicates the contract goal will not be met, documentation of good faith efforts shall also be submitted. The documentation of good faith efforts must include copies of each DBE and non-DBE subcontractor quote submitted to the bidder when a non-DBE subcontractor is selected over a DBE for work on the contract. The required forms and documentation must be submitted as a single .pdf file using the "Integrated Contractor Exchange (iCX)" application within the Department's "EBids System".



The Department will not accept a Utilization Plan if it does not meet the bidding procedures set forth herein and the bid will be declared not responsive. In the event the bid is declared not responsive, the Department may elect to cause the forfeiture of the penal sum of the bidder's proposal guaranty and may deny authorization to bid the project if re-advertised for bids.

GOOD FAITH EFFORT PROCEDURES. The contract will not be awarded until the Utilization Plan is approved. All information submitted by the bidder must be complete, accurate and adequately document enough DBE participation has been obtained or document the good faith efforts of the bidder, in the event enough DBE participation has not been obtained, before the Department will commit to the performance of the contract by the bidder. The Utilization Plan will be approved by the Department if the Utilization Plan documents sufficient commercially useful DBE work to meet the contract goal or the bidder submits sufficient documentation of a good faith effort to meet the contract goal pursuant to 49 CFR Part 26, Appendix A. This means the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which, by their scope, intensity and appropriateness to the objective, could reasonably be expected to obtain sufficient DBE participation, even if they were not successful. The Department will consider the quality, quantity, and intensity of the kinds of efforts the bidder has made. Mere *pro forma* efforts, in other words efforts done as a matter of form, are not good faith efforts; rather, the bidder is expected to have taken genuine efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

- (a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases and will be considered by the Department.
  - (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up initial solicitations.
  - (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the Contractor might otherwise prefer to perform these work items with its own forces.
  - (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.

- (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.
  - b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also the ability or desire of a bidder to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidders are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable. In accordance with the above Bidding Procedures, the documentation of good faith efforts must include copies of each DBE and non-DBE subcontractor quote submitted to the bidder when a non-DBE subcontractor was selected over a DBE for work on the contract.
- (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.
  - (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.
  - (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.
  - (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines the bidder has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided it is otherwise eligible for award. If the Department determines the

bidder has failed to meet the requirements of this Special Provision or that a good faith effort has not been made, the Department will notify the responsible company official designated in the Utilization Plan that the bid is not responsive. The notification will also include a statement of reasons for the adverse determination. If the Utilization Plan is not approved because it is deficient as a technical matter, unless waived by the Department, the bidder will be notified and will be allowed no more than a five calendar day period to cure the deficiency.

- (c) The bidder may request administrative reconsideration of an adverse determination by emailing the Department at "[DOT.DBE.UP@illinois.gov](mailto:DOT.DBE.UP@illinois.gov)" within the five calendar days after the receipt of the notification of the determination. The determination shall become final if a request is not made on or before the fifth calendar day. A request may provide additional written documentation or argument concerning the issues raised in the determination statement of reasons, provided the documentation and arguments address efforts made prior to submitting the bid. The request will be reviewed by the Department's Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person to consider all issues of documentation and whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten working days after receipt of the request for reconsideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid not responsive.

**CALCULATING DBE PARTICIPATION.** The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR Part 26.55(c) on questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR Part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100 percent goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100 percent goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.

- (c) DBE as a subcontractor: 100 percent goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the Contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE does not count toward the DBE goal.
- (d) DBE as a trucker: 100 percent goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed, and insured by the DBE must be used on the contract. Credit will be given for the following:
  - (1) The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services the lessee DBE provides on the contract.
  - (2) The DBE may also lease trucks from a non-DBE firm, including from an owner-operator. The DBE who leases trucks from a non-DBE is entitled to credit only for the fee or commission it receives as a result of the lease arrangement.
- (e) DBE as a material supplier:
  - (1) 60 percent goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.
  - (2) 100 percent goal credit for the cost of materials or supplies obtained from a DBE manufacturer.
  - (3) 100 percent credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a DBE regular dealer or DBE manufacturer.

**CONTRACT COMPLIANCE.** Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Utilization Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the Contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal. All work indicated for performance by an approved DBE shall be performed, managed, and supervised by the DBE executing the DBE Participation Commitment Statement.

- (a) NO AMENDMENT. No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be emailed to the Department at [DOT.DBE.UP@illinois.gov](mailto:DOT.DBE.UP@illinois.gov).
- (b) CHANGES TO WORK. Any deviation from the DBE condition-of-award or contract plans, specifications, or special provisions must be approved, in writing, by the Department as provided elsewhere in the Contract. The Contractor shall notify affected DBEs in writing of any changes in the scope of work which result in a reduction in the dollar amount condition-of-award to the contract. Where the revision includes work committed to a new DBE subcontractor, not previously involved in the project, then a Request for Approval of Subcontractor, Department form BC 260A or AER 260A, must be signed and submitted. If the commitment of work is in the form of additional tasks assigned to an existing subcontract, a new Request for Approval of Subcontractor will not be required. However, the Contractor must document efforts to assure the existing DBE subcontractor is capable of performing the additional work and has agreed in writing to the change.
- (c) SUBCONTRACT. The Contractor must provide copies of DBE subcontracts to the Department upon request. Subcontractors shall ensure that all lower tier subcontracts or agreements with DBEs to supply labor or materials be performed in accordance with this Special Provision.
- (d) ALTERNATIVE WORK METHODS. In addition to the above requirements for reductions in the condition of award, additional requirements apply to the two cases of Contractor-initiated work substitution proposals. Where the contract allows alternate work methods which serve to delete or create underruns in condition of award DBE work, and the Contractor selects that alternate method or, where the Contractor proposes a substitute work method or material that serves to diminish or delete work committed to a DBE and replace it with other work, then the Contractor must demonstrate one of the following:
- (1) The replacement work will be performed by the same DBE (as long as the DBE is certified in the respective item of work) in a modification of the condition of award; or
  - (2) The DBE is aware its work will be deleted or will experience underruns and has agreed in writing to the change. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so; or
  - (3) The DBE is not capable of performing the replacement work or has declined to perform the work at a reasonable competitive price. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so.

- (e) TERMINATION AND REPLACEMENT PROCEDURES. The Contractor shall not terminate or replace a DBE listed on the approved Utilization Plan, or perform with other forces work designated for a listed DBE except as provided in this Special Provision. The Contractor shall utilize the specific DBEs listed to perform the work and supply the materials for which each is listed unless the Contractor obtains the Department's written consent as provided in subsection (a) of this part. Unless Department consent is provided for termination of a DBE subcontractor, the Contractor shall not be entitled to any payment for work or material unless it is performed or supplied by the DBE in the Utilization Plan.

As stated above, the Contractor shall not terminate or replace a DBE subcontractor listed in the approved Utilization Plan without prior written consent. This includes, but is not limited to, instances in which the Contractor seeks to perform work originally designated for a DBE subcontractor with its own forces or those of an affiliate, a non-DBE firm, or with another DBE firm. Written consent will be granted only if the Bureau of Small Business Enterprises agrees, for reasons stated in its concurrence document, that the Contractor has good cause to terminate or replace the DBE firm. Before transmitting to the Bureau of Small Business Enterprises any request to terminate and/or substitute a DBE subcontractor, the Contractor shall give notice in writing to the DBE subcontractor, with a copy to the Bureau, of its intent to request to terminate and/or substitute, and the reason for the request. The Contractor shall give the DBE five days to respond to the Contractor's notice. The DBE so notified shall advise the Bureau and the Contractor of the reasons, if any, why it objects to the proposed termination of its subcontract and why the Bureau should not approve the Contractor's action. If required in a particular case as a matter of public necessity, the Bureau may provide a response period shorter than five days.

For purposes of this paragraph, good cause includes the following circumstances:

- (1) The listed DBE subcontractor fails or refuses to execute a written contract;
- (2) The listed DBE subcontractor fails or refuses to perform the work of its subcontract in a way consistent with normal industry standards. Provided, however, that good cause does not exist if the failure or refusal of the DBE subcontractor to perform its work on the subcontract results from the bad faith or discriminatory action of the Contractor;
- (3) The listed DBE subcontractor fails or refuses to meet the Contractor's reasonable, nondiscriminatory bond requirements;
- (4) The listed DBE subcontractor becomes bankrupt, insolvent, or exhibits credit unworthiness;
- (5) The listed DBE subcontractor is ineligible to work on public works projects because of suspension and debarment proceedings pursuant 2 CFR Parts 180, 215 and 1200 or applicable state law.

- (6) The Contractor has determined the listed DBE subcontractor is not a responsible contractor;
- (7) The listed DBE subcontractor voluntarily withdraws from the projects and provides written notice to the Contractor of its withdrawal;
- (8) The listed DBE is ineligible to receive DBE credit for the type of work required;
- (9) A DBE owner dies or becomes disabled with the result that the listed DBE subcontractor is unable to complete its work on the contract;
- (10) Other documented good cause that compels the termination of the DBE subcontractor. Provided, that good cause does not exist if the Contractor seeks to terminate a DBE it relied upon to obtain the contract so that the Contractor can self-perform the work for which the DBE contractor was engaged or so that the Contractor can substitute another DBE or non-DBE contractor after contract award.

When a DBE is terminated or fails to complete its work on the Contract for any reason, the Contractor shall make a good faith effort to find another DBE to substitute for the original DBE to perform at least the same amount of work under the contract as the terminated DBE to the extent needed to meet the established Contract goal. The good faith efforts shall be documented by the Contractor. If the Department requests documentation under this provision, the Contractor shall submit the documentation within seven days, which may be extended for an additional seven days if necessary at the request of the Contractor. The Department will provide a written determination to the Contractor stating whether or not good faith efforts have been demonstrated.

- (f) FINAL PAYMENT. After the performance of the final item of work or delivery of material by a DBE and final payment therefore to the DBE by the Contractor, but not later than 30 calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Resident Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the DBE companies indicated in the Utilization Plan and after good faith efforts are reviewed, the Department may deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages. The Contractor may request an administrative reconsideration of any amount deducted as damages pursuant to subsection (h) of this part.
- (g) ENFORCEMENT. The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be

made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.

- (h) RECONSIDERATION. Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor may request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department. The result of the reconsideration process is not administratively appealable to the U.S. Department of Transportation.

80029



## **FUEL COST ADJUSTMENT (BDE)**

Effective: April 1, 2009

Revised: August 1, 2017

Description. Fuel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in fuel prices when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract. Failure to indicate "Yes" for any category of work will make that category of work exempt from fuel cost adjustment.

General. The fuel cost adjustment shall apply to contract pay items as grouped by category. The adjustment shall only apply to those categories of work checked "Yes", and only when the cumulative plan quantities for a category exceed the required threshold. Adjustments to work items in a category, either up or down, and extra work paid for by agreed unit price will be subject to fuel cost adjustment only when the category representing the added work was subject to the fuel cost adjustment. Extra work paid for at a lump sum price or by force account will not be subject to fuel cost adjustment. Category descriptions and thresholds for application and the fuel usage factors which are applicable to each are as follows:

### (a) Categories of Work.

- (1) Category A: Earthwork. Contract pay items performed under Sections 202, 204, and 206 including any modified standard or nonstandard items where the character of the work to be performed is considered earthwork. The cumulative total of all applicable item plan quantities shall exceed 25,000 cu yd (20,000 cu m). Included in the fuel usage factor is a weighted average 0.10 gal/cu yd (0.50 liters/cu m) factor for trucking.
- (2) Category B: Subbases and Aggregate Base Courses. Contract pay items constructed under Sections 311, 312 and 351 including any modified standard or nonstandard items where the character of the work to be performed is considered construction of a subbase or aggregate, stabilized or modified base course. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is a 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.
- (3) Category C: Hot-Mix Asphalt (HMA) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 355, 406, 407 and 482 including any modified standard or nonstandard items where the character of the work to be performed is considered HMA bases, pavements and shoulders. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.
- (4) Category D: Portland Cement Concrete (PCC) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 353, 420, 421 and 483 including any

modified standard or nonstandard items where the character of the work to be performed is considered PCC base, pavement or shoulder. The cumulative total of all applicable item plan quantities shall exceed 7500 sq yd (6000 sq m). Included in the fuel usage factor is 1.20 gal/cu yd (5.94 liters/cu m) factor for trucking.

- (5) Category E: Structures. Structure items having a cumulative bid price that exceeds \$250,000 for pay items constructed under Sections 502, 503, 504, 505, 512, 516 and 540 including any modified standard or nonstandard items where the character of the work to be performed is considered structure work when similar to that performed under these sections and not included in categories A through D.

(b) Fuel Usage Factors.

English Units		
Category	Factor	Units
A - Earthwork	0.34	gal / cu yd
B - Subbase and Aggregate Base courses	0.62	gal / ton
C - HMA Bases, Pavements and Shoulders	1.05	gal / ton
D - PCC Bases, Pavements and Shoulders	2.53	gal / cu yd
E - Structures	8.00	gal / \$1000

Metric Units		
Category	Factor	Units
A - Earthwork	1.68	liters / cu m
B - Subbase and Aggregate Base courses	2.58	liters / metric ton
C - HMA Bases, Pavements and Shoulders	4.37	liters / metric ton
D - PCC Bases, Pavements and Shoulders	12.52	liters / cu m
E - Structures	30.28	liters / \$1000

(c) Quantity Conversion Factors.

Category	Conversion	Factor
B	sq yd to ton	0.057 ton / sq yd / in depth
	sq m to metric ton	0.00243 metric ton / sq m / mm depth
C	sq yd to ton	0.056 ton / sq yd / in depth
	sq m to metric ton	0.00239 m ton / sq m / mm depth
D	sq yd to cu yd	0.028 cu yd / sq yd / in depth
	sq m to cu m	0.001 cu m / sq m / mm depth

Method of Adjustment. Fuel cost adjustments will be computed as follows.

$$CA = (FPI_P - FPI_L) \times FUF \times Q$$

Where: CA = Cost Adjustment, \$  
FPI<sub>P</sub> = Fuel Price Index, as published by the Department for the month the work is performed, \$/gal (\$/liter)  
FPI<sub>L</sub> = Fuel Price Index, as published by the Department for the month prior to the letting for work paid for at the contract price; or for the month the agreed unit price letter is submitted by the Contractor for extra work paid for by agreed unit price, \$/gal (\$/liter)  
FUF = Fuel Usage Factor in the pay item(s) being adjusted  
Q = Authorized construction Quantity, tons (metric tons) or cu yd (cu m)

The entire FUF indicated in paragraph (b) will be used regardless of use of trucking to perform the work.

Basis of Payment. Fuel cost adjustments may be positive or negative but will only be made when there is a difference between the FPI<sub>L</sub> and FPI<sub>P</sub> in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(FPI_L - FPI_P) \div FPI_L\} \times 100$$

Fuel cost adjustments will be calculated for each calendar month in which applicable work is performed; and will be paid or deducted when all other contract requirements for the items of work are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

80229

## **MECHANICALLY STABILIZED EARTH RETAINING WALLS (BDE)**

Effective: November 1, 2019

Revised: November 1, 2020

Revise Articles 1003.07(f)(2) and 1004.06(f)(2) of the Standard Specifications to read:

“(2) The chlorides shall be a maximum of 100 parts per million according to Illinois Modified AASHTO T 291.”

Revise Articles 1003.07(f)(3) and 1004.06(f)(3) of the Standard Specifications to read:

“(3) The sulfates shall be a maximum of 200 parts per million according to Illinois Modified AASHTO T 290.”

Revise Articles 1003.07(g) and 1004.06(g) of the Standard Specifications to read:

“(g) Testing Protocol. Prior to the start of and during construction, the internal friction angle and pH shall be determined in order to demonstrate the select fill material meets the specification requirements. Resistivity, chlorides, sulfates, and organic content test results shall also be determined if steel reinforcement is used. Testing shall be according to the current Bureau of Materials Policy Memorandum “Fine and Coarse Aggregates Used as Select Fill in MSE Walls Acceptance Procedures for Approved/Qualified Aggregate Sources”.”

80418

**PORTLAND CEMENT CONCRETE – HAUL TIME (BDE)**

Effective: July 1, 2020

Revise Article 1020.11(a)(7) of the Standard Specifications to read:

“(7) Haul Time. Haul time shall begin when the delivery ticket is stamped. The delivery ticket shall be stamped no later than five minutes after the addition of the mixing water to the cement, or after the addition of the cement to the aggregate when the combined aggregates contain free moisture in excess of two percent by weight (mass). If more than one batch is required for charging a truck using a stationary mixer, the time of haul shall start with mixing of the first batch. Haul time shall end when the truck is emptied for incorporation of the concrete into the work. The maximum haul time shall be as follows.

Concrete Temperature at Point of Discharge, °F (°C)	Maximum Haul Time <sup>1/</sup> (minutes)	
	Truck Mixer or Truck Agitator	Nonagitator Truck
50 - 64 (10 - 17.5)	90	45
> 64 (> 17.5) - without retarder	60	30
> 64 (> 17.5) - with retarder	90	45

1/ To encourage start-up testing for mix adjustments at the plant, the first two trucks will be allowed an additional 15 minutes haul time whenever such testing is performed.

For a mixture which is not mixed on the jobsite, a delivery ticket shall be required for each load. The following information shall be recorded on each delivery ticket: (1) ticket number; (2) name of producer and plant location; (3) contract number; (4) name of Contractor; (5) stamped date and time batched; (6) truck number; (7) quantity batched; (8) amount of admixture(s) in the batch; (9) amount of water in the batch; and (10) Department mix design number.

For concrete mixed in jobsite stationary mixers, the above delivery ticket may be waived, but a method of verifying the haul time shall be established to the satisfaction of the Engineer.”

80430

**RAILROAD PROTECTIVE LIABILITY INSURANCE (BDE)**

Effective: December 1, 1986  
 Revised: January 1, 2022

Description. Railroad Protective Liability and Property Damage Liability Insurance shall be carried according to Article 107.11 of the Standard Specifications. A separate policy is required for each railroad unless otherwise noted.

NAMED INSURED & ADDRESS	NUMBER & SPEED OF PASSENGER TRAINS	NUMBER & SPEED OF FREIGHT TRAINS
<small>The Commuter Rail Division of the Regional Transportation Authority, a division of an Illinois municipal corporation, and its affiliated separate public corporation known as the Northeast Illinois Regional Commuter Railroad Corporation, both operating under the service mark Metra, as now exists or may hereafter be constituted or acquired, and the Regional Transportation Authority, an Illinois municipal corporation.</small>	50 trains/day @ 70 mph	4-6 trains/day @ 30mph

Class 1 RR (Y or N): N  
 DOT/AAR No.: 608953Y                      RR Mile Post: 25.19  
 RR Division: Rock Island District              RR Sub-Division: Joliet

For Freight/Passenger Information Contact: Lynn Dion                      Phone: 312-322-2987  
 For Insurance Information Contact: Ann Hammo                      Phone: 312-322-1455

Class 1 RR (Y or N):  
 DOT/AAR No.:                      RR Mile Post:  
 RR Division:                      RR Sub-Division:

For Freight/Passenger Information Contact:                      Phone:  
 For Insurance Information Contact:                      Phone:

Basis of Payment. Providing Railroad Protective Liability and Property Damage Liability Insurance will be paid for at the contract unit price per Lump Sum for RAILROAD PROTECTIVE LIABILITY INSURANCE.

3426I

## STEEL COST ADJUSTMENT (BDE)

Effective: April 2, 2004

Revised: January 1, 2022

Description. Steel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in steel prices when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment.

Types of Steel Products. An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

- Metal Piling (excluding temporary sheet piling)
- Structural Steel
- Reinforcing Steel

Other steel materials such as dowel bars, tie bars, welded reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), and frames and grates will be subject to a steel cost adjustment when the pay items they are used in have a contract value of \$10,000 or greater.

The adjustments shall apply to the above items when they are part of the original proposed construction, or added as extra work and paid for by agreed unit prices. The adjustments shall not apply when the item is added as extra work and paid for at a lump sum price or by force account.

Documentation. Sufficient documentation shall be furnished to the Engineer to verify the following:

- (a) The dates and quantity of steel, in lb (kg), shipped from the mill to the fabricator.
- (b) The quantity of steel, in lb (kg), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

$$SCA = Q \times D$$

Where: SCA = steel cost adjustment, in dollars  
Q = quantity of steel incorporated into the work, in lb (kg)  
D = price factor, in dollars per lb (kg)

$$D = MPI_M - MPI_L$$

Where:  $MPI_M$  = The Materials Cost Index for steel as published by the Engineering News-Record for the month the steel is shipped from the mill. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

$MPI_L$  = The Materials Cost Index for steel as published by the Engineering News-Record for the month prior to the letting for work paid for at the contract price; or for the month the agreed unit price letter is submitted by the Contractor for extra work paid for by agreed unit price,. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

The unit weights (masses) of steel that will be used to calculate the steel cost adjustment for the various items are shown in the attached table.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the  $MPI_M$  will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

Basis of Payment. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the  $MPI_L$  and  $MPI_M$  in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(MPI_L - MPI_M) \div MPI_L\} \times 100$$

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the items of work are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.



**Attachment**

Item	Unit Mass (Weight)
Metal Piling (excluding temporary sheet piling) Furnishing Metal Pile Shells 12 in. (305 mm), 0.179 in. (3.80 mm) wall thickness) Furnishing Metal Pile Shells 12 in. (305 mm), 0.250 in. (6.35 mm) wall thickness) Furnishing Metal Pile Shells 14 in. (356 mm), 0.250 in. (6.35 mm) wall thickness) Other piling	23 lb/ft (34 kg/m) 32 lb/ft (48 kg/m) 37 lb/ft (55 kg/m) See plans
Structural Steel	See plans for weights (masses)
Reinforcing Steel	See plans for weights (masses)
Dowel Bars and Tie Bars	6 lb (3 kg) each
Welded Reinforcement	63 lb/100 sq ft (310 kg/sq m)
Guardrail Steel Plate Beam Guardrail, Type A w/steel posts Steel Plate Beam Guardrail, Type B w/steel posts Steel Plate Beam Guardrail, Types A and B w/wood posts Steel Plate Beam Guardrail, Type 2 Steel Plate Beam Guardrail, Type 6 Traffic Barrier Terminal, Type 1 Special (Tangent) Traffic Barrier Terminal, Type 1 Special (Flared)	20 lb/ft (30 kg/m) 30 lb/ft (45 kg/m) 8 lb/ft (12 kg/m) 305 lb (140 kg) each 1260 lb (570 kg) each 730 lb (330 kg) each 410 lb (185 kg) each
Steel Traffic Signal and Light Poles, Towers and Mast Arms Traffic Signal Post Light Pole, Tenon Mount and Twin Mount, 30 - 40 ft (9 - 12 m) Light Pole, Tenon Mount and Twin Mount, 45 - 55 ft (13.5 - 16.5 m) Light Pole w/Mast Arm, 30 - 50 ft (9 - 15.2 m) Light Pole w/Mast Arm, 55 - 60 ft (16.5 - 18 m) Light Tower w/Luminaire Mount, 80 - 110 ft (24 - 33.5 m) Light Tower w/Luminaire Mount, 120 - 140 ft (36.5 - 42.5 m) Light Tower w/Luminaire Mount, 150 - 160 ft (45.5 - 48.5 m)	11 lb/ft (16 kg/m) 14 lb/ft (21 kg/m) 21 lb/ft (31 kg/m) 13 lb/ft (19 kg/m) 19 lb/ft (28 kg/m) 31 lb/ft (46 kg/m) 65 lb/ft (97 kg/m) 80 lb/ft (119 kg/m)
Metal Railings (excluding wire fence) Steel Railing, Type SM Steel Railing, Type S-1 Steel Railing, Type T-1 Steel Bridge Rail	64 lb/ft (95 kg/m) 39 lb/ft (58 kg/m) 53 lb/ft (79 kg/m) 52 lb/ft (77 kg/m)
Frames and Grates Frame Lids and Grates	250 lb (115 kg) 150 lb (70 kg)

80127

## **SUBCONTRACTOR AND DBE PAYMENT REPORTING (BDE)**

Effective: April 2, 2018

Add the following to Section 109 of the Standard Specifications.

**“109.14 Subcontractor and Disadvantaged Business Enterprise Payment Reporting.**  
The Contractor shall report all payments made to the following parties:

- (a) first tier subcontractors;
- (b) lower tier subcontractors affecting disadvantaged business enterprise (DBE) goal credit;
- (c) material suppliers or trucking firms that are part of the Contractor’s submitted DBE utilization plan.

The report shall be made through the Department’s on-line subcontractor payment reporting system within 21 days of making the payment.”

80397

## **SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)**

Effective: November 2, 2017

Revised: April 1, 2019

Replace the second paragraph of Article 109.12 of the Standard Specifications with the following:

“This mobilization payment shall be made at least seven days prior to the subcontractor starting work. The amount paid shall be at the following percentage of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor’s work.

Value of Subcontract Reported on Form BC 260A	Mobilization Percentage
Less than \$10,000	25%
\$10,000 to less than \$20,000	20%
\$20,000 to less than \$40,000	18%
\$40,000 to less than \$60,000	16%
\$60,000 to less than \$80,000	14%
\$80,000 to less than \$100,000	12%
\$100,000 to less than \$250,000	10%
\$250,000 to less than \$500,000	9%
\$500,000 to \$750,000	8%
Over \$750,000	7%”

80391

## TRAFFIC SPOTTERS (BDE)

Effective: January 1, 2019

Revise Article 701.13 of the Standard Specifications to read:

**“701.13 Flaggers and Spotters.** Flaggers shall be certified by an agency approved by the Department. While on the job site, each flagger shall have in his/her possession a current driver’s license and a current flagger certification I.D. card. For non-drivers, the Illinois Identification Card issued by the Secretary of State will meet the requirement for a current driver’s license. This certification requirement may be waived by the Engineer for emergency situations that arise due to actions beyond the Contractor's control where flagging is needed to maintain safe traffic control on a temporary basis. Spotters are defined as certified flaggers that provide support to workers by monitoring traffic.

Flaggers and spotters shall be stationed to the satisfaction of the Engineer and be equipped with a fluorescent orange, fluorescent yellow/green, or a combination of fluorescent orange and fluorescent yellow/green vest meeting the requirements of ANSI/ISEA 107-2004 or ANSI/ISEA 107-2010 for Conspicuity Class 2 garments. Flaggers shall be equipped with a stop/slow traffic control sign. Spotters shall be equipped with a loud warning device. The warning sound shall be identifiable by workers so they can take evasive action when necessary. Other types of garments may be substituted for the vest as long as the garments have a manufacturer’s tag identifying them as meeting the ANSI Class 2 requirement. The longitudinal placement of the flagger may be increased up to 100 ft (30 m) from that shown on the plans to improve the visibility of the flagger. Flaggers shall not encroach on the open lane of traffic unless traffic has been stopped. Spotters shall not encroach on the open lane of traffic, nor interact with or control the flow of traffic.

For nighttime flagging, flaggers shall be illuminated by an overhead light source providing a minimum vertical illuminance of 10 fc (108 lux) measured 1 ft (300 mm) out from the flagger’s chest. The bottom of any luminaire shall be a minimum of 10 ft (3 m) above the pavement. Luminaire(s) shall be shielded to minimize glare to approaching traffic and trespass light to adjoining properties. Nighttime flaggers shall be equipped with fluorescent orange or fluorescent orange and fluorescent yellow/green apparel meeting the requirements of ANSI/ISEA 107-2004 or ANSI/ISEA 107-2010 for Conspicuity Class 3 garments.

Flaggers and spotters shall be provided per the traffic control plan and as follows.

- (a) Two-Lane Highways. Two flaggers will be required for each separate operation where two-way traffic is maintained over one lane of pavement. Work operations controlled by flaggers shall be no more than 1 mile (1600 m) in length. Flaggers shall be in sight of each other or in direct communication at all times. Direct communication shall be obtained by using portable two-way radios or walkie-talkies.

The Engineer will determine when a side road or entrance shall be closed to traffic. A flagger will be required at each side road or entrance remaining open to traffic within the

operation where two-way traffic is maintained on one lane of pavement. The flagger shall be positioned as shown on the plans or as directed by the Engineer.

- (b) Multi-Lane Highways. At all times where traffic is restricted to less than the normal number of lanes on a multilane pavement with a posted speed limit greater than 40 mph and the workers are present, but not separated from the traffic by physical barriers, a flagger or spotter shall be furnished as shown on the plans. Flaggers shall warn and direct traffic. Spotters shall monitor traffic conditions and warn workers of errant approaching vehicles or other hazardous conditions as they occur. One flagger will be required for each separate activity of an operation that requires frequent encroachment in a lane open to traffic. One spotter will be required for each separate activity with workers near the edge of the open lane or with their backs facing traffic.

Flaggers will not be required when no work is being performed, unless there is a lane closure on two-lane, two-way pavement.”

80410

## **TRAINING SPECIAL PROVISIONS (BDE)**

Effective: October 15, 1975

Revised: September 2, 2021

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the Contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The Contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be 4. In the event the Contractor subcontracts a portion of the contract work, it shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The Contractor shall also ensure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the Contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the Contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. The Contractor will be credited for each trainee it employs on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the Contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps it has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he or she has successfully completed a training course leading to journeyman status or in which he or she has been employed as a journeyman. The Contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used, the Contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the Contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the Contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor Employment Training Administration shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather than clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the Contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the Contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the Contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor and evidences a lack of good faith on the part of the Contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A Contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The Contractor shall furnish the trainee a copy of the program he will follow in providing the training. The Contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The Contractor shall provide for the maintenance of records and furnish periodic reports documenting its performance under this Training Special Provision.

For contracts with an awarded contract value of \$500,000 or more, the Contractor is required to comply with the Illinois Works Apprenticeship Initiative (30 ILCS 559/20-20 to 20-25) and all applicable administrative rules to the extent permitted by Section 20-20(g). For federally funded projects, the number of trainees to be trained under this contract, as stated in the Training Special Provisions, will be the established goal for the Illinois Works Apprenticeship Initiative 30 ILCS 559/20-20(g). The Contractor shall make a good faith effort to meet this goal. For federally funded projects, the Illinois Works Apprenticeship Initiative will be implemented using the FHWA approved OJT procedures. The Contractor must comply with the recordkeeping and reporting obligations of the Illinois Works Apprenticeship Initiative for the life of the project, including the certification as to whether the trainee/apprentice labor hour goals were met.

Method of Measurement. The unit of measurement is in hours.

Basis of Payment. This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price, and total price have been included in the schedule of prices.

20338



## **VEHICLE AND EQUIPMENT WARNING LIGHTS (BDE)**

Effective: November 1, 2021

Add the following paragraph after the first paragraph of Article 701.08 of the Standard Specifications:

“The Contractor shall equip all vehicles and equipment with high-intensity oscillating, rotating, or flashing, amber or amber-and-white, warning lights which are visible from all directions. The lights shall be in operation while the vehicle or equipment is engaged in construction operations.”

80439

## **WEEKLY DBE TRUCKING REPORTS (BDE)**

Effective: June 2, 2012

Revised: November 1, 2021

The Contractor shall submit a weekly report of Disadvantaged Business Enterprise (DBE) trucks hired by the Contractor or subcontractors (i.e. not owned by the Contractor or subcontractors) that are used for DBE goal credit.

The report shall be submitted to the Engineer on Department form "SBE 723" within ten business days following the reporting period. The reporting period shall be Sunday through Saturday for each week reportable trucking activities occur.

Any costs associated with providing weekly DBE trucking reports shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

80302

## WORK ZONE TRAFFIC CONTROL DEVICES (BDE)

Effective: March 2, 2020

Add the following to Article 701.03 of the Standard Specifications:

“(q) Temporary Sign Supports ..... 1106.02”

Revise the third paragraph of Article 701.14 of the Standard Specifications to read:

“For temporary sign supports, the Contractor shall provide a FHWA eligibility letter for each device used on the contract. The letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device. The signs shall be supported within 20 degrees of vertical. Weights used to stabilize signs shall be attached to the sign support per the manufacturer’s specifications.”

Revise the first paragraph of Article 701.15 of the Standard Specifications to read:

“**701.15 Traffic Control Devices.** For devices that must meet crashworthiness standards, the Contractor shall provide a manufacturer’s self-certification or a FHWA eligibility letter for each Category 1 device and a FHWA eligibility letter for each Category 2 and Category 3 device used on the contract. The self-certification or letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device.”

Revise the first six paragraphs of Article 1106.02 of the Standard Specifications to read:

“**1106.02 Devices.** Work zone traffic control devices and combinations of devices shall meet crashworthiness standards for their respective categories. The categories are as follows.

Category 1 includes small, lightweight, channelizing and delineating devices that have been in common use for many years and are known to be crashworthy by crash testing of similar devices or years of demonstrable safe performance. These include cones, tubular markers, plastic drums, and delineators, with no attachments (e.g. lights). Category 1 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 1 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2024.

Category 2 includes devices that are not expected to produce significant vehicular velocity change but may otherwise be hazardous. These include vertical panels with lights, barricades, temporary sign supports, and Category 1 devices with attachments (e.g. drums with lights). Category 2 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 2 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2024.

Category 3 includes devices that are expected to cause significant velocity changes or other potentially harmful reactions to impacting vehicles. These include crash cushions (impact

attenuators), truck mounted attenuators, and other devices not meeting the definitions of Category 1 or 2. Category 3 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 3 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2029. Category 3 devices shall be crash tested for Test Level 3 or the test level specified.

Category 4 includes portable or trailer-mounted devices such as arrow boards, changeable message signs, temporary traffic signals, and area lighting supports. It is preferable for Category 4 devices manufactured after December 31, 2019 to be MASH-16 compliant; however, there are currently no crash tested devices in this category, so it remains exempt from the NCHRP 350 or MASH compliance requirement.

For each type of device, when no more than one MASH-16 compliant is available, an NCHRP 350 or MASH-2009 compliant device may be used, even if manufactured after December 31, 2019.”

Revise Articles 1106.02(g), 1106.02(k), and 1106.02(l) to read:

“(g) Truck Mounted/Trailer Mounted Attenuators. The attenuator shall be approved for use at Test Level 3. Test Level 2 may be used for normal posted speeds less than or equal to 45 mph.

(k) Temporary Water Filled Barrier. The water filled barrier shall be a lightweight plastic shell designed to accept water ballast and be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings.

(l) Movable Traffic Barrier. The movable traffic barrier shall be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings. The barrier shall be capable of being moved on and off the roadway on a daily basis.”

80427

## **BRIDGE DECK CONSTRUCTION**

Effective: October 22, 2013

Revised: December 21, 2016

When Diamond Grinding of Bridge Sections is specified, hand finishing of the deck surface shall be limited to areas not finished by the finishing machine and to address surface corrections according to Article 503.16(a)(2). Hand finishing shall be limited as previously stated solely for the purpose of facilitating a more timely application of the curing protection. In addition the requirements of 503.16(a)(3)a. and 503.16(a)(4) will be waived.

### **Revise the Second Paragraph of Article 503.06(b) to read as follows.**

“When the Contractor uses cantilever forming brackets on exterior beams or girders, additional requirements shall be as follows.”

### **Revise Article 503.06(b)(1) to read as follows.**

- “(1) Bracket Placement. The spacing of brackets shall be per the manufacturer’s published design specifications for the size of the overhang and the construction loads anticipated. The resulting force of the leg brace of the cantilever bracket shall bear on the web within 6 inches (150 mm) of the bottom flange of the beam or girder.”

### **Revise Article 503.06(b)(2) to read as follows.**

- “(2) Beam Ties. The top flange of exterior steel beams or girders supporting the cantilever forming brackets shall be tied to the bottom flange of the next interior beam. The top flange of exterior concrete beams supporting the cantilever forming brackets shall be tied to the top flange of the next interior beam. The ties shall be spaced at 4 ft (1.2 m) centers. Permanent cross frames on steel girders may be considered a tie. Ties shall be a minimum of 1/2 inch (13 mm) diameter threaded rod with an adjusting mechanism for drawing the tie taut. The ties shall utilize hanger brackets or clips which hook onto the flange of steel beams. No welding will be permitted to the structural steel or stud shear connectors, or to reinforcement bars of concrete beams, for the installation of the tie bar system. After installation of the ties and blocking, the tie shall be drawn taut until the tie does not vary from a straight line from beam to beam. The tie system shall be approved by the Engineer.”

### **Revise Article 503.06(b)(3) to read as follows.**

- “(3) Beam Blocks. Suitable beam blocks of 4 in x 4 in (100 x 100 mm) timbers or metal structural shapes of equivalent strength or better, acceptable to the Engineer, shall be wedged between the webs of the two beams tied together, within 6 inches (150 mm) of the bottom flange at each location where they are tied. When it is not feasible to have

the resulting force from the leg brace of the cantilever brackets transmitted to the web within 6 inches (150 mm) of the bottom flange, then additional blocking shall be placed at each bracket to transmit the resulting force to within 6 inches (150 mm) of the bottom flange of the next interior beam or girder.”

**Delete the last paragraph of Article 503.06(b).**

## MEMBRANE WATERPROOFING SYSTEM FOR BURIED STRUCTURES

Effective: October 4, 2016

Revised: March 1, 2019

**Description.** This work shall consist of furnishing and placing a membrane waterproofing system on the top slab and sidewalls, or portions thereof, for buried structures as detailed on the contract plans.

All membrane waterproofing systems shall be supplied by qualified producers. The Department will maintain a list of qualified producers.

**Materials.** The materials used in the waterproofing system shall consist of the following.

- (a) Cold-applied, self-adhering rubberized asphalt/polyethylene membrane sheet with the following properties:

<b>Physical Properties</b>	
Thickness ASTM D 1777 or D 3767	60 mils (1.500 mm) min.
Width	36 inches (914 mm) min.
Tensile Strength, Film ASTM D 882	5000 lb./in <sup>2</sup> (34.5 MPa) min.
Pliability [180° bend over 1" inch (25 mm) mandrel @ -20 °F (-29 °C)] ASTM D 146 (Modified) or D1970	No Effect
Puncture Resistance-Membrane ASTM E 154	40 lb. (178 N) min.
Permeability (Perms) ASTM E 96, Method B	0.1 max.
Water Absorption (% by Weight) ASTM D 570	0.2 max.
Peel Strength ASTM D 903	9 lb./in (1576 N/m) min.

- (b) Ancillary Materials: Adhesives, Conditioners, Primers, Mastic, Two-Part Liquid Membranes, and Sealing Tapes as required by the manufacturer of the membrane and film for use with the respective membrane waterproofing system.

**Construction.** The areas requiring waterproofing shall be prepared and the waterproofing shall be installed in accordance with the manufacturer's instructions. The Contractor shall not install any part of a membrane waterproofing system in wet conditions, or if the ambient or concrete surface temperature is below 40° (4° C), unless allowed by the Engineer.

Surfaces to be waterproofed shall be smooth and free from projections which might damage the membrane sheet. Projections or depressions on the surface that may cause damage to the membrane shall be removed or filled as directed by the Engineer. The surface shall be power washed and cleaned of dust, dirt, grease, and loose particles, and shall be dry before the waterproofing is applied.

The Contractor shall uniformly apply primer to the entire area to be waterproofed, at the rate stated in the manufacturer's instructions, by brush, or roller. The Contractor shall brush out primer that tends to puddle in low spots to allow complete drying. The primer shall be cured according to the manufacturer's instructions. Primed areas shall not stand uncovered overnight. If membrane sheets are not placed over primer within the time recommended by the manufacturer, the Contractor shall recoat the surfaces at no additional cost to the Department.

The installation of the membrane sheet to primed surfaces shall be such that all joints are shingled to shed water by commencing from the lowest elevation of the buried structure's top slab and progress towards the highest elevation. The membrane sheets shall be overlapped as required by the manufacturer. The Contractor shall seal with mastic any laps that were not thoroughly sealed. The membrane shall be smooth and free of wrinkles and there shall be no depressions in horizontal surfaces of the finished waterproofing. After placement, exposed edges of membrane sheets shall be sealed with a troweled bead of a manufacturer's recommended mastic, or two-part liquid membrane, or with sealing tape.

Sealing bands at joints between precast segments shall be installed prior to the waterproofing system being applied. Where the waterproofing system and sealing band overlap, the installation shall be planned such that water will not be trapped or directed underneath the membrane or sealing band.

Care shall be taken to protect and to prevent damage to the waterproofing system prior to and during backfilling operations. The waterproofing system shall be removed as required for the installation of slab mounted guardrails and other appurtenances. After the installation is complete, the system shall be repaired and sealed against water intrusion according to the manufacturer's instructions and to the satisfaction of the Engineer.

Replace the last paragraph of Article 540.06 Precast Concrete Box Culverts and replace with:

Handling holes shall be filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation nor project above the outside surface to the extent that may cause damage to the membrane. When metal lifting inserts are used, their sockets shall be filled with mastic or mortar compatible with the membrane.

Method of Measurement. The waterproofing system will be measured in place, in square yards (square meters) of the concrete surface to be waterproofed.

Basis of Payment. This work will be paid for at the contract unit price, per square yard (square meter) for MEMBRANE WATERPROOFING SYSTEM FOR BURIED STRUCTURES.



## **METALLIZING OF STRUCTURAL STEEL**

Effective: October 4, 2016

Revised: October 20, 2017

**Description:** This work consists of furnishing all materials, equipment, labor, and other essentials necessary to accomplish the surface preparation and application of thermal spray metallizing to all new structural steel, or portions thereof as detailed in the plans, in the shop. Also included in this work, when specified on the Contract plans, is the application of a paint system over the metallizing in the shop and/or in the field.

**Materials:** Materials shall be according to the following.

**Metallizing Wire:** All thermal spray feedstock (metallizing wire) shall be the products of a single manufacturer, meet the requirements below, and meet the thermal spray equipment manufacturer's specifications.

- a. The metallizing wire shall consist of 99.9% zinc or 85/15 zinc/aluminum complying with ASTM B-833 and ANSI/AWS C2.25/C2.25M
- b. The Contractor shall provide a certificate of chemical composition of the proposed metallizing wire from the metallizing wire manufacturer.

**Paint:** All materials to be used on an individual structure shall be produced by the same manufacturer.

The Bureau of Materials and Physical Research has established a list of all paint products that have met preliminary requirements. Each batch of material, except for the clear aliphatic urethane and the penetrating sealer shall be tested and approved for use. The specified colors shall be produced in the coating manufacturer's facility. Tinting of coating after it leaves the manufacturing facility is not allowed.

The paint materials shall meet the following requirements of the Standard Specification and as noted below:

<u>Item</u>	<u>Article</u>
(a) Waterborne Acrylic	1008.04
(b) Aluminum Epoxy Mastic (Note 1)	1008.03
(c) Epoxy/ Aliphatic Urethane (Note 1)	1008.05
(d) Penetrating Sealer (Note 2)	
(e) Clear Aliphatic Urethane (Note 3)	

Note 1: If the finish coats are being applied in the field over a shop applied epoxy, select an epoxy intermediate for shop application with a recoat window that is long enough to support the construction schedule.

Note 2: The Epoxy Penetrating Sealer shall be a cross-linked multi component sealer. The sealer shall have the following properties:

- (a) The volume solids shall be 98 percent (plus or minus 2 percent).
- (b) Shall be clear or slightly tinted color.

Note 3: The Clear Aliphatic Urethane material shall be one of the following products:

- (a) Carbothane Clear Coat by Carboline Company
- (b) Pitthane Ultra Clear 95-8000 by Pittsburgh Paints (PPG)
- (c) ArmorSeal Rexthane I MCU by Sherwin-Williams

**Shop Prequalification:** The Contractor performing the shop work shall have either an SSPC-QP 3 Certification or an AISC Sophisticated Paint Endorsement certification. The certification(s) shall remain current throughout the duration of the contract.

The Contractor performing the shop work shall have satisfactorily performed a minimum of three (3) previous projects involving abrasive blast cleaning, metallizing, and paint application. At least one project within the past two (2) years shall have involved a bridge or similar industrial type application. The suitability of the Contractor's qualifications and prior experience will be considered by the Department before granting approval to proceed.

**Submittals:** The Contractor performing the shop work shall submit the following plans and information for Engineer review and acceptance within 30 days of contract execution (unless written permission from the Engineer states otherwise). When full coats are being applied in the field, the field painting contractor shall comply with the submittal requirements of Article 506.03. Work in the shop or field shall not proceed until submittals are accepted by the Engineer.

- (a) Contractor Personnel Qualifications: Evidence of experience and the names and qualifications/experience/training of the personnel managing and implementing the Quality Control program, and for those performing the quality control tests. QC personnel qualification requirements are found under "Quality Control (QC) Inspection."

All metallizing applicators shall be qualified in accordance with AWS C2.16/C2.16M.

- (b) Quality Control (QC) Plan: A Quality Control Plan that identifies: test instruments to be used, a schedule of required measurements and observations, procedures for correcting unacceptable work, and procedures for improving surface preparation and metallizing/painting quality as a result of quality control findings. The program shall incorporate the IDOT Quality Control Daily Report Forms as supplied by the Engineer, or equivalent information on Engineer-approved Shop Contractor-designed forms.
- (c) Surface Preparation Plan: The surface preparation plan shall include the methods of surface preparation and types of equipment that will be used to prepare the surfaces as specified herein. Also any solvents proposed for solvent cleaning shall be identified and MSDS provided.

- (d) Abrasives: Identify the type and brand name of the abrasive proposed for use, provide MSDS and manufacturer's data indicating that the abrasive meets requirements of the SSPC-AB 1 or AB 3 standards as specified herein.
- (e) Metallizing Plan: Written procedures for the shop application of metallizing, including the brand name and type of metallizing wire and application equipment to be used. Proof that the metallizing wire complies with ASTM B-833 and ANSI/AWS C2.25/C2.25M shall also be provided. Provide written documentation verifying that all metallizing applicators are qualified in accordance with ANSI/AWS C2.16/C2.16M.
- (f) Painting Plan: If shop painting is specified to be applied over the metallizing or if galvanizing is used in lieu of metallizing on minor bridge members, procedures for the application of the coating system shall be provided along with MSDS and product data sheets. A description of the application equipment to be used shall be included. The plan shall include the requirements to be followed by the field contractor for field touch up.
- (g) Shipping and Handling Plan: A written plan outlining the precautions that shall be taken for the protection of the finished surface during shipping and handling. The plan shall address the steps to be taken, such as insulating padding, wood dunnage, load securing strapping, binding apparatus, etc.
- (h) Galvanizing Option: At the Contractor's option, hot dip galvanizing may be proposed as a substitute for shop metallizing of bearings, typical cross frames, or diaphragms on non-curved structures; expansion joint assemblies; and other elements not carrying calculated stress. Submittal requirements are found under "Hot Dip Galvanizing Option." Include the proposed cleaning and painting plan.

The Engineer will provide written notification to the Contractor when submittals are complete and acceptable. No surface preparation work shall begin until that notification is received. This acceptance shall not be construed to imply approval of any particular method or sequence for conducting the work, or for addressing health and safety concerns. Acceptance does not relieve the Contractor from the responsibility to conduct the work according to the requirements of Federal, State, or Local regulations and this specification, or to adequately protect the health and safety of all workers involved in the project and any members of the public who may be affected by the project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

**Quality Control (QC) Inspections**: The Contractor performing the shop work shall perform first line, in process QC inspections. The Contractor shall implement the accepted QC Program to insure that the work complies with these specifications. The designated Quality Control inspector shall be onsite full time during any operations that affect the quality of the system (e.g., surface preparation, metallizing application, paint application, and final inspection at project completion). The Contractor shall use the IDOT Contractor Daily (QC) Metallizing & Painting Report form (supplied by the Engineer, or Engineer-approved Contractor-designed

forms that contain the same information, to record the results of quality control tests and inspections. The completed reports shall be given to the Engineer before work resumes the following day.

QC inspections shall include, but are not limited to the following:

- Ambient conditions.
- Surface preparation (solvent cleaning, abrasive blast cleanliness, surface profile depth, etc.).
- Metallizing application (specified materials used, bend test, continuity and coverage, adhesion, dry film thickness).
- Verification that the MISTIC test ID number for the paint system has been issued when painting is specified.
- Paint Application (when specified)(specified materials used, continuity and coverage, dry film thickness, freedom from overspray, dry spray, pinholes, skips, misses, etc.).

The personnel managing the QC Program shall possess a minimum classification as a NACE CIP Level 2, or shall provide evidence of successful inspection of three projects of similar or greater complexity and scope completed in the last two years. References shall include the name, address, and telephone number of a contact person employed by the facility owner.

The personnel performing the QC tests shall be trained in all tests, inspections, and instrument use required for the inspection of surface preparation, metallizing and paint application. Documentation of training shall be provided. The QC personnel shall be solely dedicated to quality control activities and shall not perform any production work. QC personnel shall take the lead in all inspections, but applicators shall perform wet film thickness measurements during application of the coatings, with QC personnel conducting random spot checks. The Contractor shall not replace the QC personnel assigned to the project without advance notice to the Engineer, and acceptance of the replacement(s), by the Engineer.

The Contractor performing the shop work shall supply all necessary equipment to perform the QC tests and inspections as specified. Equipment shall include the following at a minimum:

- Psychrometer or comparable equipment for measurement of dew point and relative humidity, including weather bureau tables or psychrometric charts
- Surface temperature thermometer
- SSPC Visual Standard VIS 1
- Surface profile replica tape and spring micrometer or electronic micrometer designed for use with replica tape; or electronic profilometer designed for measuring blast profile.
- Blotter paper for compressed air cleanliness checks
- Type 2 Electronic Dry Film Thickness Gage

- Calibration standards for dry film thickness gage
- Bend test coupons and bend test mandrel
- Adhesion testing instrument
- Companion panels for adhesion testing (if that option is selected)
- All applicable ASTM, ANSI, AWS, and SSPC Standards used for the work (reference list attached)

The instruments shall be verified for accuracy and adjusted by the Contractor's personnel in accordance with the equipment manufacturer's recommendations and the Contractor's QC Program. All inspection equipment shall be made available to the Engineer for QA observations as needed.

**Hold Point Notification:** Specific inspection and testing requirements within this specification are designated as Hold Points. Unless other arrangements are made, the Contractor shall provide the Engineer with a minimum four-hour notification in advance of the Hold Point. If four-hour notification is provided and the work is ready for inspection at that time, the Engineer will conduct the necessary observations. If the work is not ready at the appointed time, unless other arrangements are made, an additional four-hour notification is required. Permission to proceed beyond a Hold Point without a QA inspection will be at the sole discretion of the Engineer and will only be granted on a case-by-case basis.

**Quality Assurance (QA) Observations:** The Engineer will conduct QA observations of any or all phases of the work. The presence or activity of Engineer observations in no way relieves the Contractor of the responsibility to perform all necessary daily QC inspections of their own and to comply with all requirements of this Specification.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations.

### **CONSTRUCTION REQUIREMENTS**

The surface preparation and metallizing shall be according to the SSPC Specification for the Application of Thermal Spray Coatings (Metallizing) of Aluminum, Zinc and their Alloys and Composites for the Corrosion Protection of Steel, SSPC-CS 23.00/AWS C2.23M/NACE No. 12 except as modified herein. In the event of a conflict, the requirements of this specification shall prevail.

**Hot Dip Galvanizing Option:** At the Contractor's option, hot dip galvanizing may be substituted for shop metallizing of bearings, typical cross frames, or diaphragms on non-curved structures; expansion joint assemblies; and other elements not carrying calculated stress. Galvanized surfaces which shall have concrete poured against them shall be chemically passivated or otherwise protected by a method approved by the Engineer. Galvanized bearings for exterior members and elements readily visible after erection shall be prepared for field painting, but galvanized items obscured from public view will not require field painting. The

Contractor shall submit a proposal for substituting galvanizing to the Engineer, showing items to be field painted, applicable provisions of AASHTO M 111 (ASTM A 123), drain/vent holes and any other necessary modifications.

**Notification:** The Contractor shall notify the Engineer 24-hours in advance of beginning surface preparation operations.

**Surface Preparation, Metallizing and Painting Equipment:** The Contractor shall provide surface preparation, metallizing, and painting equipment as needed to perform the work as specified herein.

Metallizing application equipment shall be portable electric arc thermal spray units that are set-up, adjusted and operated in accordance with the manufacturer's written instructions.

All cleaning and painting equipment shall include gages capable of accurately measuring fluid and air pressures and shall have valves capable of regulating the flow of air, water or paint as recommended by the equipment manufacturer. The equipment shall be maintained in proper working order.

Diesel or gasoline powered equipment shall be positioned or vented in a manner to prevent deposition of combustion contaminants on any part of the structure.

Hand tools, power tools, pressure washing, water jetting, abrasive blast cleaning equipment, brushes, rollers, and spray equipment shall be of suitable size and capacity to perform the work required by this specification. Appropriate filters, traps and dryers shall be provided for the compressed air used for abrasive blast cleaning and conventional spray application. Paint pots shall be equipped with air operated continuous mixing devices unless prohibited by the coating manufacturer.

**Test Areas (Sections):** Prior to proceeding with production work on the project, the Contractor shall prepare test sections of at least 10 square feet (0.93 sq. m). More than one test section may be needed to represent the various design configurations of the structure. The test section(s) shall be blast cleaned, metallized and painted (if specified) in accordance with the requirements specified herein using the same equipment, materials and procedures that will be used for the production.

During the blast cleaning, metallizing, and painting of the test section(s), in the presence of the Engineer, the Contractor shall perform all quality control tests and inspections required by this specification including complete documentation. In addition, the Contractor shall allow sufficient time for the Engineer to perform any or all quality assurance tests and inspections desired.

Production work shall not proceed until the Engineer agrees that the blast cleaning, metallizing, and painting work, along with the quality control testing, inspection, and documentation are acceptable.

No additional compensation will be paid for the preparation of the test section(s).

**Protective Coverings and Damage:** The Contractor shall apply protective coverings to all surfaces of the structural steel that are not scheduled for surface preparation, metallizing, and painting. The coverings shall be maintained and remain in place until the work is completed and then shall be removed prior to shipping.

Metallized or painted surfaces damaged by any Contractor's operation shall be repaired, and re-metallized and/or re-painted, as directed by the Engineer, at no additional cost to the Department.

**Ambient Conditions:** Surfaces prepared for metallizing or painting shall be free of moisture and other contaminants. The Contractor shall control operations to insure that dust, dirt, or moisture do not come in contact with surfaces on which work will take place. The surface temperature shall be at least 5°F (3°C) above the dew point during final surface preparation operations, and the application of metallizing. Metallizing shall only be applied when the surface and air temperatures are above 32°F (0°C). The manufacturers' published literature shall be followed for specific temperature, dew point, and humidity restrictions during the application of each paint coat. Metallizing or paint shall not be applied in rain, wind, snow, fog or mist. Ambient conditions shall be maintained during the drying period specified by the manufacturer.

**Compressed Air Cleanliness:** Prior to using compressed air for abrasive blast cleaning, blowing down surfaces, and metallizing or painting application, the Contractor shall verify that the compressed air is free of moisture and oil contamination according to the requirements of ASTM D 4285. The tests shall be conducted at least one time per shift for each compressor system in operation. If air contamination is evident, the Contractor shall change filters, clean traps, add moisture separators or filters, or make other adjustments as necessary to achieve clean, dry air. The Contractor shall also examine the work performed since the last acceptable test for evidence of defects or contamination caused by the contaminated compressed air. Contaminated work shall be repaired at no additional cost to the Department.

**Solvent Cleaning (HOLD POINT):** All traces of oil, grease, and other detrimental contaminants on the steel surfaces to be metallized shall be removed by solvent cleaning in accordance with SSPC-SP 1. The brand name of proposed cleaning solvent(s) and/or proprietary chemical cleaners including manufacturers' product data sheet and MSDS shall be submitted for Engineer acceptance prior to use.

Under no circumstances shall blast cleaning be performed in areas containing surface contaminants or in areas where the Engineer has not accepted the solvent cleaning. Rejected surfaces shall be re-cleaned to the specified requirements at no additional cost to the Department.

**Abrasives:** Abrasive blast cleaning shall be performed using either expendable abrasives or recyclable steel grit abrasives. Expendable abrasives shall be used one time and discarded. The abrasive shall be angular in shape. Acceptable angular shaped abrasives include, but are not limited to, aluminum oxide, steel grit, and crushed slag. Silica sand shall not be used. Steel

shot and other abrasives producing a rounded surface profile are not acceptable, even if mixed with angular grit abrasives.

Abrasive suppliers shall provide written certification that expendable abrasives and recyclable steel grit abrasives meet the requirements of SSPC-AB 1 and AB 3, respectively. Abrasive suppliers shall certify that abrasives are not oil contaminated and shall have a water extract pH value within the range of 6 to 8. On a daily basis, the Contractor shall verify that recycled abrasives are free of oil and contamination by performing a vial test in accordance with SSPC-AB 2.

All surfaces that are found to have been prepared using abrasives not meeting the SSPC-AB 1, AB 2, or AB 3 requirements, as applicable, are oil contaminated, or have a pH outside the specified range, shall be solvent cleaned or low pressure water cleaned, and re-blast cleaned at no cost to the Department.

**Surface Preparation (HOLD POINT):** The following method of surface preparation shall be used:

- (a) **Flame Cut Steel:** Prior to blast cleaning, all flame cut edges shall be ground to remove hardened steel and any sharp or irregular shapes.
- (b) **Near-White Metal Blast Cleaning:** All steel surfaces to be metallized shall be near white metal blast cleaned in accordance with SSPC-SP 10 using dry abrasive blast cleaning methods.
- (c) **Galvanized Minor Bridge Members:** If galvanizing of minor bridge members is selected in lieu of metallizing, prepare all galvanized surfaces for painting by brush-off blast cleaning in accordance with SSPC-SP 16 or by using proprietary solutions that are specifically designed to clean and etch (superficially roughed) galvanized steel for painting. If cleaning and etching solutions are selected, submit manufacturer's technical product literature and MSDS for Engineer's review and written acceptance prior to use.
- (d) **Base Metal Irregularities:** If hackles, burrs, or slivers in the base metal are visible on the steel surface after cleaning, the Contractor shall remove them by grinding followed by re-blast cleaning.

**Surface Profile (HOLD POINT):** Blast cleaning abrasives shall be of the size and grade that will produce a uniform angular surface profile depth of 3.5 to 4.5 mils (89 to 114 microns). If the metallizing wire manufacturer's profile requirements are more restrictive, the Contractor shall advise the Engineer and comply with those requirements. For recycled abrasives, an appropriate operating mix shall be maintained in order to control the profile within these limits.

The average surface profile shall be determined each work day with a minimum frequency of one location per every 200 sq ft (18.6 sq m) per piece of equipment. All surfaces, including flame cut edges, shall be tested in accordance with SSPC-PA 17. Surface profile replica tape or electronic profilometer shall be used. The tape shall be retained and included with the daily



QC report. Single measurements less than 3.5 mils (89 microns) are unacceptable. In that event, additional testing shall be done to determine the limits of the deficient area and, if it is not isolated, work will be suspended. The Contractor shall submit a plan for making the necessary adjustments to insure that the specified surface profile is achieved on all surfaces. Work shall not resume until the Engineer provides written acceptance.

**Surface Condition Prior to Metallizing (HOLD POINT):** Prepared surfaces shall meet the requirements of SSPC-SP 10 immediately prior to metallizing, and shall be metallized within six hours of blast cleaning. If rust appears or bare steel has been exposed for more than six hours, the affected area shall be re-blasted at no additional cost to the Department.

All dust and surface preparation residue on steel surfaces shall be removed prior to metallizing.

The quality of surface preparation and cleaning of surface dust and debris shall be accepted by the Engineer prior to metallizing.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations to accept the degree of cleaning. Rejected metallizing work shall be removed and replaced at no additional cost to the Department.

**Daily Metallizing Operator-Equipment Qualification – Bend Tests:** Unless directed otherwise by the Engineer, each day that metallizing will be applied, the Contractor shall perform bend testing prior to beginning production work. For each metallizing applicator, five carbon steel coupons measuring 2 inch wide x 8 inch long x 0.05 inch (50mm x400 mm x 1.3 mm) thick shall be blast cleaned using the same equipment and abrasive used for the production work. Each applicator shall apply the metallizing to five coupons in accordance with the requirements of this Specification to a dry film thickness of 8.0 to 12.0 mils (200 to 300µm). 180 degree bend testing shall be performed on all five coupons using a 13mm (1/2”) mandrel in accordance with the requirements and acceptance criteria of SSPC-CS 23/AWS C2.23M/NACE 12. Minor cracks that cannot be lifted from the substrate with knife blade are acceptable. If lifting occurs on any coupon, the surface preparation and/or metallizing process shall be modified until acceptable results are achieved before proceeding with production work.

**Application of Metallizing:** Application shall be done in overlapping passes in a cross-hatch pattern (i.e., a second set of overlapping passes shall be applied at right angles to the first set of overlapping passes) to ensure uniform coverage. The gun shall be held at such a distance from the work surfaces that the metal is still molten on impact. The metallizing shall be applied as a continuous film of uniform thickness, firmly adherent, and free from thin spots, misses, lumps or blisters, and have a fine sprayed texture. Thin spots and misses shall be re-metallized. If touch up metallizing or the application of additional metallizing to previously applied metallizing does not occur within 24 hours, the surface of the metallizing shall be brush off blast cleaned according to SSPC-SP7 to remove oxidation and surface contaminates prior to the application of additional metallizing. The final appearance of the metallizing when left un-top coated or top coated with System 1 shall be uniform without excessive blotchiness or contrast in color. If the surface does not have a uniform appearance, remove and replace the metallizing at no cost to

the Department. If the configuration of the surface being metallized does not allow for a proper gun-to-work piece standoff distance, the Contractor shall notify the Engineer.

Unless required by the contract plans, the top of the top flanges shall not be metallized or painted. If the contract plans indicate that the top flange is to be metallized, only the first coat of the paint system shall be applied to the top flange.

**Metallizing Thickness:** The thickness of the metallizing shall be 8.0 to 12.0 mils (200-300 microns). Thickness shall be measured as specified by SSPC-PA 2 (use a Type 2 Electronic Gauge only).

**Metallizing Adhesion:** Adhesion testing of metallizing applied each day shall be determined with a self-adjusting adhesion tester in accordance with ASTM D 4541. Unless otherwise directed by the Engineer, a minimum of one test shall be conducted for every 500 sq ft (46sq m) of metallized surface. The tests shall be conducted prior to application of any coating. If any of the tests exhibit less than 700 psi (4.83 MPa) for 85/15 or less than 500 psi (3.45 MPa) for zinc, additional tests shall be conducted to determine the extent of the deficient material. All deficient metallizing shall be removed by blast cleaning and re-applied at no additional cost to the Department.

At the discretion of the Engineer, a representative blast cleaned test panel (or steel companion panel approximately 12 inch x 12 inch x ¼ inch thick) can be metallized at the same time each 500 sq ft (46sq m) of surface area, or portion thereof, is metallized. Adhesion testing can be performed on the companion panel rather than on the structure. If the adhesion tests on the panels are acceptable, the metallizing on the structure is considered acceptable and testing on the structure is not required. If adhesion testing of the panels fails, testing shall be conducted on the structure. If adhesion testing on the structure is acceptable, the metallizing on the structure is considered to be acceptable. If tests on the structure are unacceptable, complete removal of the failing metallizing and re-metallizing in accordance with this Specification shall be performed at no additional cost to the Department.

#### **Application of Paint Systems Over Metallizing:**

When painting over the metallizing is specified, three painting system options exist for application over the metallizing as shown below. Systems, or components of systems, specified to be shop applied shall not be applied to the faying surfaces of bolted connections. The system to be applied shall be as designated on the plans.

- (a) **System 1** is a single coat system consisting of a full clear aliphatic urethane coat shop applied to all metallized surfaces except as noted above.

The thickness of the clear coat to be applied is dependent on the product selected and shall be as follows:

**TABLE 1**

**CLEAR URETHANE COAT (SINGLE COAT SYSTEM)**

<b>MANUFACTURER</b>	<b>SEALER COAT ONLY (DFT)</b>
Carboline Company	Carbothane Clear Coat  (3.0 to 5.0 mils) (75 to 125 microns)
Pittsburgh Paints (PPG)	Pitthane Ultra Clear 95-8000  (2.0 to 3.0 mils) (50 to 75 microns)
Sherwin-Williams	ArmorSeal Rexthane I MCU  (3.0 to 5.0 mils) (75 to 125 microns)

The clear urethane shall be applied in a 2 step process. The first step shall be to apply a “mist coat” that is thinned at the maximum allowable thinning rate as listed on the manufacturer’s product data sheet that is compliant with VOC regulations. The intent of the mist coat is to saturate the porous metallizing surface and displace entrapped air within the porosity of the metallizing. After allowing the mist coat to flash off for 20 minutes, the full coat of clear urethane shall be applied to achieve the manufacturer’s recommended dry film thickness.

- (b) **System 2** is a four coat system consisting of a full shop coat of epoxy penetrating sealer coat, a full shop coat of an extended recoat epoxy and two full field applied coats of waterborne acrylic.

The epoxy penetrating sealer shall be applied in accordance with the coating manufacturer’s instructions at a coverage rate designed to achieve a theoretical dry film thickness of 1.5 mils (38 microns). The intent of the epoxy penetrating sealer coat is to saturate the metallizing and cover the surface rather than to build a film thickness; therefore, dry film thickness measurement of the epoxy penetrating sealer coat is not required. The top of top flanges that are specified to be metallized and embedded in concrete shall receive the epoxy penetrating sealer only.

The thicknesses of the epoxy and waterborne acrylic coats shall be according to Article 506.09(f)(1).

- (c) **System 3** is a three coat system consisting of a full epoxy penetrating sealer coat, a full epoxy intermediate coat, and a full urethane finish coat. All coats shall be shop-applied unless specified otherwise. If the urethane is field-applied, an extended recoat epoxy shall be applied in the shop.

The epoxy penetrating sealer shall be applied in accordance with the coating manufacturer's instructions at a coverage rate designed to achieve a theoretical dry film thickness of 1.5 mils (38 microns). The intent of the epoxy penetrating sealer coat is to saturate the metallizing and cover the surface rather than to build a film thickness; therefore, dry film thickness measurement of the epoxy penetrating sealer coat is not required. The top of top flanges that are specified to be metallized and embedded in concrete shall receive the epoxy penetrating sealer only.

The thicknesses of the epoxy and urethane coats shall be according to Article 506.09(f)(2).

The single clear urethane coat or the epoxy penetrating sealer coat shall be applied within 24 hours of metallizing providing that the immediate work environment is controlled. If temperature and humidity cannot be controlled, that time frame shall be reduced to within 8 hours. The metallizing shall be dry and free of any visible debris or oxidation (zinc oxide) at the time of application. Visible oxidation shall be removed by mechanical methods such as stiff bristle or wire brushing. Contact surfaces for bolted connections shall consist of bare, uncoated metallizing only and shall be masked off prior to the application of any shop applied coatings.

The clear urethane coat or the epoxy penetrating sealer shall be applied in accordance with the manufacturer's instructions and in such a manner to assure thorough wetting and sealing of the metallizing.

For systems 2 and 3, prior to application of any subsequent coat, the surface of the previous coat shall be dry in accordance with the manufacturer's instructions and free of any visible contamination. If the manufacturer's specified recoat times are exceeded, the effected coat(s) shall be completely roughened or removed and replaced, according to the manufacturer's instructions, at no cost to the Department. The same restrictions regarding film appearance and continuity for the seal coat apply to the intermediate coat and topcoat.

All coats shall be applied to achieve a smooth, uniform appearance that is free of dryspray, overspray, and orange peel. Shadow-through, pinholes, bubbles, skips, misses, lap marks between applications, runs, sags, or other visible discontinuities are unacceptable.

Masked off areas around field connections shall be coated in the field after the steel is fully erected according to the touch-up procedure for the completed system.

When the application of field coat(s) is required, the existing shop applied coats shall be prepared and field painting performed according to the applicable provisions of Article 506.10. If any coat has exceeded its recoat time, the surface shall be completely roughened or removed and replaced according to the manufacturer's instructions, prior to the application of the topcoat.

All coatings shall be applied by spray, supplemented with brushing or rolling, if needed. Special attention shall be given to obtaining complete coverage and proper coating thickness in crevices, on welds and edges, and in hard to reach areas.

**Application of Paint System over Galvanizing:** If galvanizing is used in lieu of metallizing and Paint System 1, no further painting is required. If galvanizing is used in lieu of metallizing and Paint System 2, apply a two-coat system consisting of a full waterborne acrylic intermediate coat and a full waterborne acrylic finish coat from System 2. If galvanizing is used in lieu of metallizing and Paint System 3, apply a full epoxy intermediate coat and a full urethane coat from System 3. To minimize handling and erection damage the acrylic coats of System 2 shall be applied in the field. Except as noted on the plans, the epoxy and urethane coats of System 3 can be applied in the shop or field.

**Touch-Up of Completed Coating System:** The Contractor shall repair all damaged and/or unacceptable areas of the completed coating system (all metallizing, galvanizing, and paint layers) prior to shipment as defined below. The same process shall be followed for the repair of shipping, handling, and erection damage.

Damage to the metallizing, galvanizing, and/or paint that does not expose the substrate shall be prepared by solvent cleaning in accordance with SSPC-SP 1 followed by power tool cleaning in accordance with SSPC-SP 3 to remove loose material. For the repair of damaged metallizing or galvanizing that exposes the substrate, the surface shall be spot blast cleaned in accordance with SSPC-SP 10. If blast cleaning cannot be performed, as authorized by the Engineer, the damage shall be spot power tool cleaned to SSPC-SP11.

The metallizing, galvanizing and/or paint surrounding each repair area shall be feathered for a distance of 1 to 2 inches (25 to 50 mm) to provide a smooth, tapered transition into the existing intact material. The surrounding intact paint shall be roughened to promote adhesion of the repair coats.

Damage to metallizing or galvanizing extends to the substrate shall be repaired. For metallizing it is critical that all remnants of sealer or paint have been removed from the porosity of the metallizing before applying new metallizing or an adhesion failure can occur. If it is no longer feasible to apply metallizing, spot-apply an organic zinc primer meeting the requirements of Section 1008. For galvanizing, spot apply organic zinc. After priming, for both the metallizing and galvanizing, apply the same intermediate and finish coats used on the surrounding steel. If the damage does not expose the substrate, only the effected paint coat(s) shall be applied.

**Surface Preparation and Painting of Galvanized Fasteners:** All ASTM A 325 or ASTM F 3125 high strength steel bolts, nuts and washers shall be hot dip galvanized according to AASHTO M232, except in areas where the metallized surfaces are to be top coated, in which case they shall be mechanically galvanized according to Article 1006.08(a) of the Standard Specifications.

The Contractor shall prepare all fasteners (i.e., galvanized nuts, bolts, etc.) by power tool cleaning in accordance with SSPC-SP 3. Following power tool cleaning and prior to painting, the surfaces shall be solvent cleaned according to SSPC-SP 1. Slight stains of torqueing compound dye may remain after cleaning provided the dye is not transferred to a cloth after vigorous rubbing. If any dye is transferred to a cloth after vigorous rubbing, additional cleaning is required.

Spot paint the fasteners with one coat of an aluminum epoxy mastic coating meeting the requirements of Article 1008.03 of the Standard Specifications.

**Shipping and Handling:** The Contractor shall take special care in handling the steel in the shop and when loading for shipment. Painted, metallized, or galvanized steel shall not be moved or handled until sufficient cure time has elapsed to prevent handling damage. During shipping, the steel shall be insulated from the moving apparatus (i.e., chains, cables, hooks, clamps, etc.) by softeners approved by the Engineer. Apparatus used to hoist the steel shall be padded. Steel shall be placed on wood dunnage and spaced in such a manner that no rubbing will occur during shipment that could damage the paint, metallizing or galvanizing.

**Special Instructions:** At the completion of the work, the Contractor shall stencil on the bridge, using a contrasting colored paint, the date of metallizing and painting. The letters shall be capitals, not less than 2 inches (50 mm) and not more than 3 inches (75 mm) in height. The information defined below shall be stenciled on the exterior face of the first girders at the bridge abutments (approximately 1 or 2 feet outward from the abutment end of the girders). The Engineer will identify the bridge member(s) to be stenciled.

When all coats are applied in the shop with the exception of touch-up, the shop Contractor shall do the stenciling. The stencil shall contain the following words on four lines: "METALLIZED BY" on the first line; name of the Contractor on the second line; and the month and year in which the coating was completed on the third line; and the applicable system Code on the fourth line.

When the finish coat is applied in the field, the Contractor shall do the stenciling as described above, but insert "PAINTED BY" and the Contractor's name after the fourth line.

**Basis of Payment:** This work shall not be paid for separately but shall be included in the unit price bid for furnishing and/or erecting structural steel according to Article 505.13.

## **Appendix 1 – Reference List**

The Shop and Field Contractor(s) shall maintain the following regulations and references on site for the duration of the project:

### **Illinois Environmental Protection Act**

### **American Society of Testing Material**

- ASTM D 4285, Standard Test Method for Indicating Oil or Water in Compressed Air
- ASTM B833, Standard Specifications for Zinc Wire for Thermal Spraying (Metallizing)
- ASTM D4541, Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers

### **Society of Protective Coatings**

- SSPC-AB 1, Mineral and Slag Abrasives
- SSPC-AB 2, Specification for Cleanliness of Recycled Ferrous Metallic Abrasives
- SSPC-AB 3, Newly Manufactured or Re-Manufactured Steel Abrasives
- SSPC-PA 2, Measurement of Dry Coating Thickness with Magnetic Gages
- SSPC-QP 1, Standard Procedure for Evaluating Painting Shop Contractors (Field Application to Complex Structures)
- SSPC-QP 2, Standard Procedure for Evaluating the Qualifications of Painting Shop Contractors to Remove Hazardous Paint
- SSPC-SP 1, Solvent Cleaning
- SSPC-SP 5/NACE No. 1, White Metal Blast Cleaning
- SSPC-SP 11, Power Tool Cleaning to Bare Metal
- SSPC-SP 12/NACE No. 5, Surface Preparation and Cleaning of Metals by Water Jetting Prior to Recoating
- SSPC-SP 16, Brush-Off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals
- SSPC-PA 17, Procedure for Determining Conformance to Steel Profile/Surface Roughness/Peak Count Requirements.

- SSPC-VIS 1, Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning
- SSPC-VIS 5, Guide and Reference Photographs for Steel Prepared by Wet Abrasive Blast Cleaning
- SSPC-Guide 15, Field Methods for Retrieval and Analysis of Soluble Salts on Steel and Other Nonporous Surfaces
- SSPC-CS 23.00/AWS C2.23M/NACE No. 12, Specification for the Application of Thermal Spray Coatings (Metallizing) of Aluminum, Zinc, and Their Alloys and Composites for the Corrosion Protection of Steel

**American National Standards Institute/American Welding Society**

- ANSI/AWS C2.25/C2.25M, Specification for Solid and Composite Wires, and Ceramic Rods for Thermal Spraying
- AWS C2.6/C2.6M, Guide for Thermal-Spray Operator Qualification

Metallizing wire and coating manufacturer's application instructions, MSDS and product data sheets



## **PREFORMED PAVEMENT JOINT SEAL**

Effective: October 4, 2016

Revised: October 23, 2020

Description. This work shall consist of furnishing all labor, equipment and materials necessary to prepare the joint opening and install pavement joint seal(s) at the locations specified. Unless otherwise detailed on the plans, the joint shall be sized for a rated movement of 2 inches (50 mm).

Materials: Unless otherwise specified, one of the following prefabricated joint seals will be permitted.

- (a) Preformed Elastomeric Joint Seal. This material shall be according to Section 1053.01.
- (b) Preformed Pre-compressed, Silicone Coated, Self-Expanding Sealant System. This Sealant system shall be comprised of three components: 1) cellular polyurethane foam impregnated with hydrophobic 100% acrylic, water-based emulsion, factory coated with highway-grade, fuel resistant silicone; 2) field-applied epoxy adhesive primer, 3) field-injected silicone sealant bands.

The preformed, pre-compressed silicone joint seal shall, as a minimum, be according to the following:

- The joint seal shall be held in place by a non-sag, high modulus silicone adhesive.
- The joint seal shall be compatible with the epoxy and header material.
- The joint seal shall withstand the effects of vertical and lateral movements, skew movements and rotational movement without adhesive or cohesive failure.
- The joint seal shall be designed so that, the material is capable of movement of +50%, -50% (100% total) of nominal material size.
- The gland shall not contain any open, unsealed joints along its length in its final condition.
- Changes in plane and direction shall be executed using factory fabricated 90 degree transition assemblies. The transitions shall be watertight at the inside and outside corners through the full movement of the product.
- The depth of the joint shall be recessed 3/4 in. (19 mm) below the riding surface throughout the normal limits of joint movement.
- The joint seal shall be resistant to ultraviolet rays.
- The joint seal shall be resistant to abrasion, oxidation, oils, gasoline, salt, and other materials that may be spilled on or applied to the surface.
- The manufacturer shall certify that the joint composition shall be free of any waxes or wax compounds; asphalts or asphalt compounds.

The joint material shall meet the following physical properties:

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Tensile Strength of Silicone Coating (min)	140 psi	ASTM D 412
UV Resistance of Joint System	No Changes--2000 Hours	ASTM C793
Density of Cellular Polyurethane Foam	4.0 lb/ cu ft (200kg/cu m)	ASTM D545
Heat Aging Effects (Silicone Coating)	No cracking, chalking	ASTM C 792
Joint System Operating temp range (min)	-40° F to 185° F	ASTM C 711

The adhesive shall be a two-component, 100% solid, modified epoxy meeting the requirements of ASTM C881, Type I, Grade 3, Class B & C. The adhesive shall also have the following properties:

<b>Property</b>	<b>Requirement</b>	<b>Test method</b>
Tensile Strength	2,500 psi (24 MPa) min.	ASTM D638
Compressive Strength	7000 psi (48 MPa) min.	ASTM D695
Bond Strength (Dry Cure)	2000 psi (28MPa) min	ASTM C882
Water Absorption	0.1% by weight	ASTM D570

The silicone band adhesive shall have the following properties:

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Movement Capability	+50/-50%	ASTM C 719
Elongation at Break	>600%	ASTM D 5893
Slump	≤=0.3"	ASTM D 2202
Hardness (Shore A) max.	20	ASTM C 661
Tack free time (max)	60 minutes	ASTM C 679
Heat Aging Effects	No cracking, chalking	ASTM C 792
Resilience	≥ 75%	ASTM D5329
Bond	0% Adhesive or Cohesive Failure after 5 cycles @100%extension	ASTM D 5329

(c) Performed Silicone Joint Seal. The preformed silicone joint seal used for this item shall conform to the following specifications:

**Table 1  
Physical Properties of Preformed Silicone Gland**

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Rated Movement Capability	+2 ¼ inch total	N/A
Tensile Strength, psi.	1000 min	ASTM D 412
Elongation	400% min	ASTM D 412
Tear (die B)	100 ppi. min	ASTM D 624
Hardness Durometer (Shore A).	55 +/- 5 max	ASTM D 2240
Compression set at 212°F, 70 hrs	30% max	ASTM D 395
Heat Aged Properties	5pt max loss on Durometer	ASTM D 573
Tensile and Elongation % Loss	10 % max	

The color of the preformed silicone seal shall be black, made by the addition of Carbon Black fillers which increases UV resistance, tensile strength, and abrasion wear properties.

The locking adhesive shall be non-sag, high modulus silicone adhesive conforming to the following specifications:

**Table 2**  
**Physical Properties of the Silicone Locking Adhesive**

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Tensile Strength, psi.	200 min	ASTM D 412
Elongation, %	450 min	ASTM D 412
Tack Free Time, minutes.	20 max.	ASTM C 679
Cure Time ¼" bead, hrs	24 max	ASTM C 679
Resistance to U.V.	No cracking, chalking, or degradation	ASTM C793
VOC (g/L)	0	ASTM D 3960

Any rips, tears, or bond failure will be cause for rejection.

The two part epoxy primer shall be supplied for application to the vertical faces of the joint opening. The supplied primer shall be equally as effective when bonded to concrete or steel. This primer shall meet the following criteria:

**Table 3**  
**Physical Properties of Preformed Silicone Joint System Primer**

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Viscosity (cps)	44	ASTM D 2196
Color	Light Amber	Visual
Solids (%)	41	ASTM D 4209
Specific Gravity	0.92	ASTM D 1217
Product Flash Point (°F, T.C.C.)	48	ASTM D 56
Package Stability	N/A	One year in tightly sealed containers
Cleaning	N/A	Mineral Spirits
VOC (g/L)	520	ASTM D 3960

- (a) Preformed Inverted EPDM Joint Seal. The preformed inverted EPDM joint seal used for this item shall conform to the following specifications:

**Table 1  
Physical Properties of Preformed Silicone Gland**

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Rated Movement Capability	Up To 5 inch total	N/A
Tensile Strength, psi.	1200 psi min	ASTM D 412
Elongation	400 % min	ASTM D 412
Tear (Die C)	150 pli. min	ASTM D 624
Durometer Content	50 +/- 5 max	ASTM D 2240
Water Resistance (70 hrs @ 100c)	10% max	ASTM D 471
Ozone Resistance	100 min	ASTM D 1171

**Table 2  
Physical Properties of the V-Epoxy-R**

V-Epoxy-R adhesive meets the requirements of ASTM C881 Type III, Grade 2. The adhesive shall also have the following properties:

<b>Property</b>	<b>Requirement</b>	<b>Test Method</b>
Color	Gray	Visual
Viscosity	45,000 CP (typ.)	N/A
Gel Time (minutes)	30 min.	ASTM C 881
Shelf Life (Separate Sealed Containers)	12 Months	N/A
Resistance to U.V.	No cracking, chalking, or degradation	ASTM C793
VOC (g/L)	0	ASTM D 3960

Any rips, tears, or bond failure will be cause for rejection.

(e) Bonded Preformed Joint Seal. This joint system shall consist of preformed elastomeric seal bonded to the side walls of the joint opening using an adhesive as specified by the Manufacturer of the joint seal.

The bonded preformed joint seal shall be according to Table 1 of ASTM D2628 with the following exceptions: Compression set shall not be over 40 percent when tested according to Method B (Modified) of ASTM D 395 after 70 hours at 212 °F (100 °C). The Compression-Deflection requirement will not apply to the bonded preformed joint seal.

The adhesive shall be epoxy base, dual component, which resists salt, diluted acids, alkalis, solvents, greases, oils, moisture, sunlight and weathering. Temperatures up to 200 °F (93 °C) shall not reduce bond strength. At 68 °F (20 °C), the bond strength shall be a minimum of 1000 psi (6.9 MPa) within 24 hours.

Any primers or cleaning solutions used on the faces of the joint or on the profile of the sides of the bonded preformed joint seal shall be supplied by the manufacturer of the bonded preformed joint seal.

Any additional installation materials and adhesive for splicing joint sections shall be as supplied by the manufacturer of the preformed joint seal.

The Contractor shall submit the Manufacturer's material certification documentation stating that their materials meet the applicable requirements of this specification for the joint seal(s) installed.

## **CONSTRUCTION REQUIREMENTS**

General. The Contractor shall furnish the Engineer with the manufacturer's product information and installation procedures at least two weeks prior to installation.

The minimum ambient air temperature in which the joint seal can be installed is 40° F (4.4° C) and rising, except for bonded preformed joint seals which shall not be installed when temperatures below 50 °F (10 °C) are predicted within a 48 hour period.

The joint surface shall be completely dry before installing the Joint Seal. For newly placed concrete, the concrete shall be fully cured and allowed to dry out a minimum of seven additional days prior to placement of the seal. Cold, wet, inclement weather will require an extended drying time.

The Joint Seal shall not be installed immediately after precipitation or if precipitation is forecasted for the day. Joint preparation and installation of Joint Seal shall be done during the same day.

Surface Preparation. Surface preparation shall be according to the joint seal manufacturer's written instructions.

After surface preparation is completed, the joint shall be cleaned of debris using compressed air with a minimum pressure of 90 psi (620 kPa). The air compressor shall be equipped with traps to prevent the inclusion of water and/or oil in the air line. The compressed air shall be according to the cleanliness requirements of ASTM D 4285.

When priming is required per the manufacturer's instruction, this operation shall immediately follow cleaning.

Joint Installation. The Joint installation shall be per the manufacturer's instructions; special attention shall be given to insure the joint seal is properly recessed below the top of the riding surface as recommended by the manufacturer.

For bonded joint seals the seal shall be inserted into the joint and held tightly against both sides of the joint until sufficient bond strength has been developed to resist the expected expansion forces.

Opening to traffic. As these joint systems are supposed to be recessed below the top of the riding surface, there should be no restriction, based on the joint seal installation, on when these joints can be reopened to traffic.

Method of Measurement. The installed prefabricated joint seal will not be measured for payment.

Basis of Payment. The prefabricated joint seal will not be paid for separately but shall be considered included in the cost of the adjacent concrete work involved.

**REQUIRED CONTRACT PROVISIONS  
FEDERAL-AID CONSTRUCTION CONTRACTS**

- I. General
- II. Nondiscrimination
- III. Nonsegregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Compliance with Governmentwide Suspension and Debarment Requirements
- XI. Certification Regarding Use of Contract Funds for Lobbying

**ATTACHMENTS**

A. Employment and Materials Preference for Appalachian Development Highway System or Appalachian Local Access Road Contracts (included in Appalachian contracts only)

**I. GENERAL**

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under Title 23 (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services). The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in bid proposal or request for proposal documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.

3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor

performed by convicts who are on parole, supervised release, or probation. The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors.

**II. NONDISCRIMINATION**

The provisions of this section related to 23 CFR Part 230 are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR 60, 29 CFR 1625-1627, Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR 60, and 29 CFR 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), and Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR 230, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

**1. Equal Employment Opportunity:** Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630, 29 CFR 1625-1627, 41 CFR 60 and 49 CFR 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract.

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection



for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

**2. EEO Officer:** The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

**3. Dissemination of Policy:** All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

**4. Recruitment:** When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

**5. Personnel Actions:** Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

## **6. Training and Promotion:**

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

**7. Unions:** If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

**8. Reasonable Accommodation for Applicants / Employees with Disabilities:** The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established there under. Employers must provide reasonable accommodation in all employment activities unless to do so would cause an undue hardship.

**9. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment:** The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors and suppliers and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

#### **10. Assurance Required by 49 CFR 26.13(b):**

a. The requirements of 49 CFR Part 26 and the State DOT's U.S. DOT-approved DBE program are incorporated by reference.

b. The contractor or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the contracting agency deems appropriate.

**11. Records and Reports:** The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women;

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#).

The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

### **III. NONSEGREGATED FACILITIES**

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more.

The contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color, religion, sex, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location, under the contractor's control, where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

### **IV. DAVIS-BACON AND RELATED ACT PROVISIONS**

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size). The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. Contracting agencies may elect to apply these requirements to other projects.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 "Contract provisions and related matters" with minor revisions to conform to the FHWA-1273 format and FHWA program requirements.

#### **1. Minimum wages**

a. All laborers and mechanics employed or working upon the site of the work, will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR part 3)), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics.

Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.d. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in 29 CFR 5.5(a)(4). Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each

classification for the time actually worked therein: Provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classification and wage rates conformed under paragraph 1.b. of this section) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b. (1) The contracting officer shall require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The contracting officer shall approve an additional classification and wage rate and fringe benefits therefore only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is utilized in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(3) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. The Wage and Hour Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits where appropriate) determined pursuant to paragraphs 1.b.(2) or 1.b.(3) of this section, shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

c. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

d. If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, Provided, That the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a

separate account assets for the meeting of obligations under the plan or program.

## 2. Withholding

The contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor under this contract, or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same prime contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the contracting agency may, after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

## 3. Payrolls and basic records

a. Payrolls and basic records relating thereto shall be maintained by the contractor during the course of the work and preserved for a period of three years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made and actual wages paid. Whenever the Secretary of Labor has found under 29 CFR 5.5(a)(1)(iv) that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

b. (1) The contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the contracting agency. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under 29 CFR 5.5(a)(3)(i), except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall only need to include an individually identifying number for each employee ( e.g. , the last four digits of the employee's social security number). The required weekly payroll information may be submitted in any form desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division Web site at <http://www.dol.gov/esa/whd/forms/wh347instr.htm> or its successor site. The prime contractor is responsible for the submission of copies of payrolls by all subcontractors. Contractors and subcontractors shall maintain the full social security number and current address of each covered worker, and shall provide them upon request to the contracting agency for transmission to the State DOT, the FHWA or the Wage and Hour Division of the Department of Labor for purposes of an investigation or audit of compliance with prevailing wage requirements. It is not a violation of this section for a prime contractor to require a subcontractor to provide addresses and social security numbers to the prime contractor for its own records, without weekly submission to the contracting agency..

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

(i) That the payroll for the payroll period contains the information required to be provided under §5.5 (a)(3)(ii) of Regulations, 29 CFR part 5, the appropriate information is being maintained under §5.5 (a)(3)(i) of Regulations, 29 CFR part 5, and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in Regulations, 29 CFR part 3;

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(2) of this section.

(4) The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under section 1001 of title 18 and section 231 of title 31 of the United States Code.

c. The contractor or subcontractor shall make the records required under paragraph 3.a. of this section available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the FHWA may, after written notice to the contractor, the contracting agency or the State DOT, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

#### 4. Apprentices and trainees

##### a. Apprentices (programs of the USDOL).

Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship Training, Employer and Labor Services, or with a State Apprenticeship Agency recognized by the Office, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Office of Apprenticeship Training, Employer and Labor Services or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice.

The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice

performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymen hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

In the event the Office of Apprenticeship Training, Employer and Labor Services, or a State Apprenticeship Agency recognized by the Office, withdraws approval of an apprenticeship program, the contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

##### b. Trainees (programs of the USDOL).

Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration.

The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration.

Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate on the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

In the event the Employment and Training Administration withdraws approval of a training program, the contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

c. Equal employment opportunity. The utilization of apprentices, trainees and journeymen under this part shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR part 30.

##### d. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

**5. Compliance with Copeland Act requirements.** The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract.

**6. Subcontracts.** The contractor or subcontractor shall insert Form FHWA-1273 in any subcontracts and also require the subcontractors to include Form FHWA-1273 in any lower tier subcontracts. The prime contractor shall be responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in 29 CFR 5.5.

**7. Contract termination: debarment.** A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

**8. Compliance with Davis-Bacon and Related Act requirements.** All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract.

**9. Disputes concerning labor standards.** Disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

#### **10. Certification of eligibility.**

a. By entering into this contract, the contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

c. The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

#### **V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT**

The following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchmen and guards.

**1. Overtime requirements.** No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one

and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek.

**2. Violation; liability for unpaid wages; liquidated damages.** In the event of any violation of the clause set forth in paragraph (1.) of this section, the contractor and any subcontractor responsible therefor shall be liable for the unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or mechanic, including watchmen and guards, employed in violation of the clause set forth in paragraph (1.) of this section, in the sum of \$10 for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph (1.) of this section.

**3. Withholding for unpaid wages and liquidated damages.** The FHWA or the contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor withhold or cause to be withheld, from any moneys payable on account of work performed by the contractor or subcontractor under any such contract or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph (2.) of this section.

**4. Subcontracts.** The contractor or subcontractor shall insert in any subcontracts the clauses set forth in paragraph (1.) through (4.) of this section and also a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs (1.) through (4.) of this section.

#### **VI. SUBLETTING OR ASSIGNING THE CONTRACT**

This provision is applicable to all Federal-aid construction contracts on the National Highway System.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term "perform work with its own organization" refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions:

(1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;

(2) the prime contractor remains responsible for the quality of the work of the leased employees;

(3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and

(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

5. The 30% self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements.

## VII. SAFETY: ACCIDENT PREVENTION

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C.3704).

## VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

## IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

By submission of this bid/proposal or the execution of this contract, or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any person who is or will be utilized in the performance of this contract is not prohibited from receiving an award due to a violation of Section 508 of the Clean Water Act or Section 306 of the Clean Air Act.

2. That the contractor agrees to include or cause to be included the requirements of paragraph (1) of this Section X in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements.

## X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200.

### 1. Instructions for Certification – First Tier Participants:

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contractor). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

\* \* \* \* \*

## **2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:**

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency;

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph (a)(2) of this certification; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

## **2. Instructions for Certification - Lower Tier Participants:**

(Applicable to all subcontracts, purchase orders and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contractor). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of

Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

\* \* \* \* \*

#### **Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:**

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

\* \* \* \* \*

#### **XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING**

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 (49 CFR 20).

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of

Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.



**ATTACHMENT A - EMPLOYMENT AND MATERIALS PREFERENCE FOR APPALACHIAN DEVELOPMENT HIGHWAY SYSTEM OR APPALACHIAN LOCAL ACCESS ROAD CONTRACTS**

This provision is applicable to all Federal-aid projects funded under the Appalachian Regional Development Act of 1965.

1. During the performance of this contract, the contractor undertaking to do work which is, or reasonably may be, done as on-site work, shall give preference to qualified persons who regularly reside in the labor area as designated by the DOL wherein the contract work is situated, or the subregion, or the Appalachian counties of the State wherein the contract work is situated, except:

a. To the extent that qualified persons regularly residing in the area are not available.

b. For the reasonable needs of the contractor to employ supervisory or specially experienced personnel necessary to assure an efficient execution of the contract work.

c. For the obligation of the contractor to offer employment to present or former employees as the result of a lawful collective bargaining contract, provided that the number of nonresident persons employed under this subparagraph (1c) shall not exceed 20 percent of the total number of employees employed by the contractor on the contract work, except as provided in subparagraph (4) below.

2. The contractor shall place a job order with the State Employment Service indicating (a) the classifications of the laborers, mechanics and other employees required to perform the contract work, (b) the number of employees required in each classification, (c) the date on which the participant estimates such employees will be required, and (d) any other pertinent information required by the State Employment Service to complete the job order form. The job order may be placed with the State Employment Service in writing or by telephone. If during the course of the contract work, the information submitted by the contractor in the original job order is substantially modified, the participant shall promptly notify the State Employment Service.

3. The contractor shall give full consideration to all qualified job applicants referred to him by the State Employment Service. The contractor is not required to grant employment to any job applicants who, in his opinion, are not qualified to perform the classification of work required.

4. If, within one week following the placing of a job order by the contractor with the State Employment Service, the State Employment Service is unable to refer any qualified job applicants to the contractor, or less than the number requested, the State Employment Service will forward a certificate to the contractor indicating the unavailability of applicants. Such certificate shall be made a part of the contractor's permanent project records. Upon receipt of this certificate, the contractor may employ persons who do not normally reside in the labor area to fill positions covered by the certificate, notwithstanding the provisions of subparagraph (1c) above.

5. The provisions of 23 CFR 633.207(e) allow the contracting agency to provide a contractual preference for the use of mineral resource materials native to the Appalachian region.

6. The contractor shall include the provisions of Sections 1 through 4 of this Attachment A in every subcontract for work which is, or reasonably may be, done as on-site work.

## Contract Provision - Cargo Preference Requirements

In accordance with Title 46 CFR § 381.7 (b), the contractor agrees—

“(1) To utilize privately owned United States-flag commercial vessels to ship at least 50 percent of the gross tonnage (computed separately for dry bulk carriers, dry cargo liners, and tankers) involved, whenever shipping any equipment, material, or commodities pursuant to this contract, to the extent such vessels are available at fair and reasonable rates for United States-flag commercial vessels.

(2) To furnish within 20 days following the date of loading for shipments originating within the United States or within 30 working days following the date of loading for shipments originating outside the United States, a legible copy of a rated, ‘on-board’ commercial ocean bill-of-lading in English for each shipment of cargo described in paragraph (b) (1) of this section to both the Contracting Officer (through the prime contractor in the case of subcontractor bills-of-lading) and to the Division of National Cargo, Office of Market Development, Maritime Administration, Washington, DC 20590.

(3) To insert the substance of the provisions of this clause in all subcontracts issued pursuant to this contract.”

Provisions (1) and (2) apply to materials or equipment that are acquired solely for the project. The two provisions do not apply to goods or materials that come into inventories independent of the project, such as shipments of Portland cement, asphalt cement, or aggregates, when industry suppliers and contractors use these materials to replenish existing inventories.

