CONTRACT NO. 86603

GENERAL NOTES

- DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")
- CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")
- LOADING: 90 M.P.H. WIND VELOCITY
- WIND LOADING: 30 p.s.f. normal to Sign Panel Area and truss elements not behind sign Loading Diagram.
- WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES: Field Units

 $f_{C}' = 3.500 \text{ p.s.l.}$

fy = 60,000 p.s.i. (reinforcement)

- WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.
- MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B with a minimum yield of 35,000 p.s.i., or A500 Grade B or C with a minimum yield of 46.000 p.s.i. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53.
- All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer.

 The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft, at 40° F. (Zone 2) before galvanizing.
- FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO MI64 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved afternate, and must have matching lock nuls. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolls and lock nuts must be hol dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505,04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.
- U-BOLTS AND EYEBOLTS: U-Botts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip gaivanized per AASHTO M232. A stainless sleet fiat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolf and Eyebolt lock nut.
- GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hol Dip Galvanized after fabrication in accordance with AASHTO MIII. Painting is not permitted.
- ANCHOR RODS: Shall conform to AASHTO M314 Gr. 36 or 55 with a minimum Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F.
- CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Bridge Seat Sealer in accordance with the Standard Specifications.
- REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications,

diagonal bracing for each bay in planes of upper and lower chords TYPICAL PLAN Alternate vertical diagonal bracing for each bay in planes of front and back chords Walkway, railing and lights (if required) omitted for clarity. Sign support structures may be subject to damaging vibrations and oscillations when sign panels are not in place during erection or Lowest part of structure maintenance of the structure. To avoid these attach temporary blank above Elevation A. sign panels or other bracing to the structure until permanent signs are installed -€ Support Location varies) Spread footing-type foundations .-Drilled Shaft-Type Foundation. May be modified by design for any Type requiring a pile supported foundation. c, to c. Support Frames

TYPICAL ELEVATION (Looking at Face of Signs*

Elev. A = Elevation at point of minimum clearance to sign, walkway support or truss.

T		We support Top of End Support
(°XDM) 10 p.s.f.	30 p.s.f. (See Sign Structures 10 p Manual for max, sign areas)	D.S.f
		31-0" (MOX.) ype I-A . II- 54-0" (MOX.) Type III-A
	Maximum Length c. to c. Support Frames (See Sign Structures Manual)	31. Type
<u>DESIG</u>	N WIND LOADING DIAGR	PAM

Alternate direction of horizontal

Parameters shown are basis for I.D.O.T. Standards and Sign Manual Tables. Installations not within dimensional limits shown require special analysis for all components.

Structure Number	Station	Design Truss Type	c, to c. Supports	Elev. A	Dim. D	Height of Tallest Sign	Total Sign Area
3S050I080R076.4	643+14	II-A	97′-0"	637.45	24'-0" LT. 29'-0" RT.	15'-0"	682.5 SF
3S050I080L077.0	674+70	I-A	76′-0"	592,87	21'-3" LT. 30'-9" RT.	15'-0"	397.5 SF
	V						

^{**}Looking upstation for structures with signs both sides.

NUMBER	REVISION	DATE
	MARKET A CONTROL OF THE PARTY O	

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE TYPE I-A (4'-0" x 4'-6")	Foot	76'-0"
OVERHEAD SIGN STRUCTURE TYPE II-A (4'-6" x 5'-3")	Foot	97'-0"
OVERHEAD SIGN STRUCTURE TYPE III-A (5'-0" x 7'-0")	Foot	-
OVERHEAD SIGN WALKWAY TYPE A	Foot	88'-0"
CONCRETE FOUNDATIONS	Cu. Yds.	-
DRILLED SHAFT CONCRETE FOUNDATIONS	Cu. Yds.	33.6
REINFORCEMENT BARS, EPOXY COATED	POUND	5420

ILLINOIS DEPARTMENT OF TRANSPORTATION OVERHEAD SIGN STRUCTURES GENERAL PLAN & ELEVATION
ALUMINUM TRUSS & STEEL SUPPORTS 3S050I080R076.4, STATION 643+14 3S050I080L077.0, STATION 674+70

SCALE: NONE

DRAWN BY: DWH CHECKED BY: MTD/FMA

^{*}If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.