

SIGNED C. PUZEW/2022 12:00:00 AM AWN R. JOHANSONA22 12:00:00 AM MEWED J. THOREMED 12:00:00 AM

HANSON

FINAL

PLOT DATE = 1/4/2023

DEPARTMENT OF TRANSPORTATION

J. THOELE

- 6/30/2022 12:00:00 AMMISED -

REVISED -

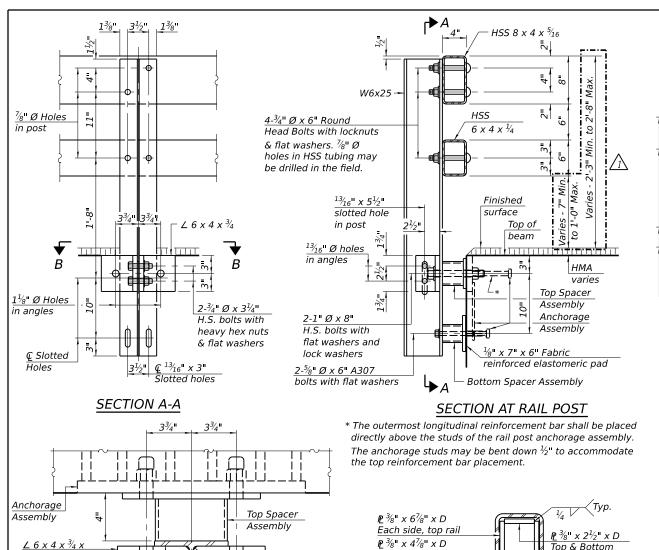
STRUCTURE NO 072-3132 OF 8 SHEETS STA.

TO STA.

SHEET 5

SCALE:

R23 20-00155-00-BR PEORIA 37 22 CONTRACT NO. 89821 21L0103 AID PROJECT ####



Grind 5/16" Chamfer

C 1\%" \@ Holes in

angles and plates

W6x25

A at exp. jt. at 50° F.

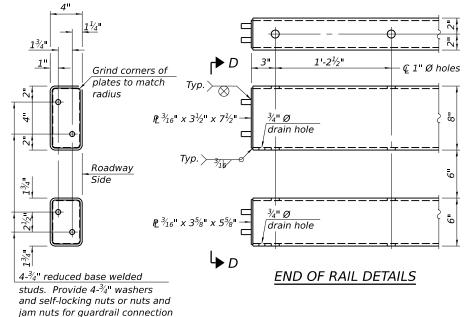
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SECTION B-B

D

RAIL SPLICE ELEVATION

10-12-2021



1'-7"

7½"

3½"

VIEW E-E

13/4" 13/4"

2" 2"

000

P ½" x 1½" x 6" <u>1/4</u> Тур.

ANCHORAGE ASSEMBLY ** Threaded areas shall be plugged or

blocked off during casting of concrete

€ 1¹/₈" Ø

5¾"

Notes:

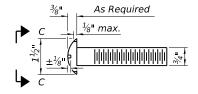
A sufficient number of shims of various thicknesses, sized to fit behind the top spacer assembly, 5" x $11\frac{1}{2}$ ", and bottom spacer assembly, $6" \times 7"$, shall be provided to adjust posts for proper alignment. If the summation of shims is greater than $\frac{1}{4}$ " (top) or $\frac{1}{2}$ " (bottom), longer bolts are required. Cost included with Steel Railing, Type SM.

All steel rail elements including shims shall be galvanized according to Article 509.05 of the Standard Specifications.

All HSS tubing serving as railing shall be CVN tested according to Article 1006.34(b) of the Standard Specifications.

Rail splice inserts may be built out of 2 $-\frac{3}{8}$ " bent plates in lieu of the 4 plate rail splice inserts shown, provided the outside dimensions

All round head bolts shall be ASTM A307 with locknuts according to ASTM A563 grade A.



ROUND HEAD BOLT DETAIL

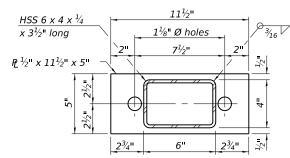




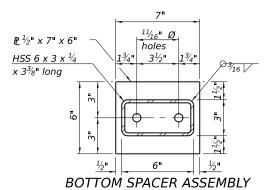
With Slot (shown) or Approved Recess

Without Slot or Recess

VIEW C-C







BILL OF MATERIAL

Si	teel Railing, Type SM	Foot	132	
				_
	SECTION	COUNTY	TOTAL	SHEET

Unit Quantity

 12^{3} 8" $\times 4^{7}$ 8" $\times D$ Each side, bottom rail Hex nuts conforming to ASTM A563 Grade A for 5/8" Ø bolts. $\frac{5}{8}$ " Ø x $1\frac{3}{4}$ " A307 bolts with flat washers $^11\!\!/_{\!16}$ " Ø Holes in $^3\!\!$ " **P** ³⁄₄" Ø Holes in HSS section SECTION AT

Hex nuts conforming to ASTM A563 Grade A for 5/8" Ø bolts. ½" Ø x 1¾" A307 bolts $\frac{11}{16}$ Ø Holes in $\frac{3}{8}$ R with flat washers & 3/4" Ø $1\frac{1}{8}$ " x E Slotted holes in HSS section XS pipe spacers, 1/2" long

RAIL SPLICE

RAIL SPLICE CONNECTION AT EXPANSION JT.

RAILING CRITERIA

MASH 2016 Test Level	2
Railing Weight (plf)	90
Min f'c (psi)	5,000
Max Post Spacing	6'-3"
HMA thickness range (in)	11/4 - 81/8
	 -/

R-34HMAWS

SPLICE DIMENSIONS

Location	T	Α	В	С	D	Ε
All locs. not over exp. jts.	0	1/4"	4"	4"	1'-8"	
Over Strip Seal Jt.	<u>≤</u> 4"	21/2"	45/8"	43/8"	1'-10"	3½16"
Over Finger or Modular Jt.	≤9½"	5½"	7 ³ / ₈ "	71/4"	2'-91/4"	5 ¹³ / ₁₆ "
Over Finger or Modular Jt.	≤15"	81/4"	10 ¹ / ₈ "	10"	3'-81/4"	8 ⁹ ⁄16"

T =; total movement along centerline of roadway at expansion joint.

REVISED - <u></u> 01-04-23 REVISED -

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

P 1" x 6" x 1'-7"

shown on Hwy. Std. 631032.

VIEW D-D

STEEL RAILING, TYPE SM STRUCTURE NO 072-3132 OF 8 SHEETS STA

**Heavy hex nuts conforming

 $\frac{3}{4}$ " Ø x 6" Granular or solid

flux filled headed studs

1006.32 of the Std. Specs. automatically end welded. 4

TO STA.

conforming to Article

**3" long hex coupling nuts conforming to ASTM A563

Required per ¢

Grade A for $\frac{5}{8}$ " Ø bolts.

to ASTM A563 Grade DH for

Cast 1" voids behind

1" Ø bolts.

bar

each nut

R23 20-00155-00-BR PEORIA 37 23 CONTRACT NO. 89821 21L0103

C. PURBO/2022 12:00:00 AM R. JOHANS/2012 12:00:00 AM J. THOREME/2022 12:00:00 AM

HANSON

6" long

2-13/16" Holes in angles

HSS section

insert

TESSSSSSSSSSS

 $1^{-13/16}$ " x $5^{1/2}$ " Slotted hole in post

PRE-FINAL

JSER NAME = Johns0094 C. PUZEY DRAWN - R. IOHNSON J. THOELE REVISED - 6/30/2022 12:00:00 AMVISED -PLOT DATE = 1/4/2023

SHEET 6

DEPARTMENT OF TRANSPORTATION

SCALE:

SHEET 7

OF 8 SHEETS STA.

TO STA.

21L0103

CONTRACT NO. 89821

AID PROJECT ####

LOT SCALE = 0.1667 / in.

PLOT DATE = 1/4/2023

CHECKED -

J. THOELE

- 6/30/2022 12:00:00 AMREVISED -

REVISED -