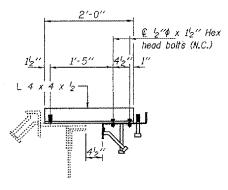
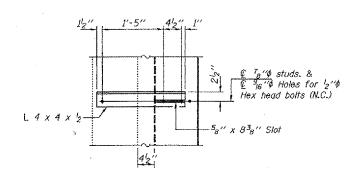
## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



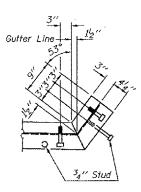


PLAN

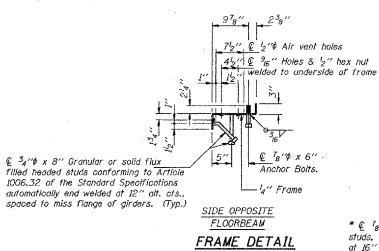
CROSS SECTION

## ALIGNMENT ANGLE DETAIL

Note: Alignment System shall be in place prior to the deck pour and remain until the concrete has cured.



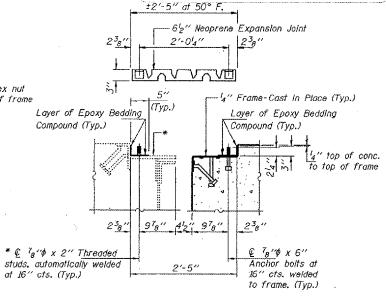
END FRAME TREATMENT



FRAME DETAIL

Cost of Frame is included with Neoprene Expansion Joint (6½")

CONTRACT 98939
U.S. RTE. 60 & U.S. RTE. 62
(138D-BR) P-1
ALEXANDER COUNTY
SHEET 71 OF 85



FLOORBEAM SIDE

SIDE OPPOSITE FLOORBEAM

EXPANSION JOINT (6½") (TRANSFLEX MODEL 650)

\* After removal of the existing polymer concrete, all existing threaded studs welded to the top flange shall be removed, and the remaining weld shall be ground smooth. The steel surface shall be blast cleaned according to SSPC-SP10 and primed with organic zinc rich paint. Cost included with Neoprene Expansion Joint, 6½".

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EXAMINED JOHN Q. MONIE
PASSED SALLA E. GIRLIAN
ENGINEER OF BRIDGES AND STRUCTURES
ENGINEER OF BRIDGES AND STRUCTURES

## PLAN NEOPRENE EXPANSION JOINT

(Looking south at Pier A & Panel Points 15, 47 & 79. Pier H & Panel Points 23, 55 & 87 similar by rotation)

BRIDGE NO. 1 STRUCTURE 002-0005 FOR INFORMATION ONLY

BRIDGE REPAIRS

OLD CAIRO BRIDGE OVER MISSISSIPPI RIVER

FAS RTE. 944 (US 60 & 62)

SEC. (138D-BR)1-5

ALEXANDER COUNTY

SN 002-0005